

57th MILITARY AIRLIFT SQUADRON, TNG 443d MILITARY AIRLIFT WING, TNG (MAC) ALTUS AIR FORCE BASE, OKLAHOMA

C-141 PILOT STUDY GUIDE

FOREWORD

Welcome to the "University of MAC". In the few short weeks ahead you have the opportunity to learn more about the C-141 "Starlifter" than you will ever have in a similar interval again.

The C-141 is the first jet transport designed specifically to fulfill military airlift requirements. It was built for safety, reliability, and mission capability incorporating the latest "State of the Art" equipment and instrumentation. Learning to fly the C-141 will be the easiest part of your training. However, learning systems operation, crew coordination, and standardized normal and emergency procedures will require concentration and application.

Standardization itself promotes safety. It will be our aim here at the TTU to train you in standardized procedures - - thus, by this training, we can insure that you will continue to help MAC maintain its outstanding flying safety record.

The instructors at the TTU have been carefully selected and thoroughly trained. The curriculum has been planned for maximum learning effectiveness, but only you can do the learning. Success depends on YOU.

Good luck and safe flying!

BARNEY J. MILNER, Lt Colonel, USAF 57MAS Commander

C-141 PILOT STUDY GUIDE

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CHAPTER 1

GENERAL INFORMATION

OBJECTIVE

The objective of this study guide is to provide student pilots a step-by-step sequence of simulator and aircraft flight training, and to assist you in preparing yourself for each mission.

TRAINING

The flying phase of the C-141 TTU training is divided into two parts and requires approximately 30 days. Pilots and flight engineers receive most of their training concurrently. Normally your flying instructor will conduct both the simulator and flying phase of your training.

1. Flight Simulator

Flight simulator training will consist of nine missions. Mission Nr. 9 will be a copilot duties evaluation, administered by a flight examiner. During each mission, pilots will receive 2 hours pilot time and 2 hours copilot time. A total of 15 days is allocated in the curriculum for the Flight Simulator.

2. Flying Training

Flying training requires approximately 15 days. Pilots will fly a minimum of six missions plus an evaluation flight. No minimum times are established; you may be recommended for a flight evaluation when the objectives listed in the first six flight missions have been satisfactorily accomplished. One cross country mission will be devoted to right seat training. Your last mission will be allotted for the Flight Evaluation. Additional ground training will be accomplished by your instructor. A checklist of the items to be covered during ground training is in Chapter 4.

EMERGENCY CHECKLISTS

The emergency checklists contain boldface type items which are called CRITICAL ACTION items, and constitute the minimum required steps to be taken by a crew member to insure survival. CRITICAL ACTION items must be committed to memory. During the academic phase of training you should begin memorizing these items.

Chapter 1

C-141 P

STUDY REFERENCES

The following study references will be issued to each pilot.

- 1. T.O. 1C-141A-1; T.O. 1C-141A-1-1; T.O. 1C-141A-1CL-1
- 2. Study Guide C-141 Pilot, 57 MASq (Flying Training)
- 3. AFM 51-37, Instrument Flying
- 4. MM 55-1

Self study in the following areas prior to beginning the flight simulator phase of training will accelerate your initial performance immeasurably.

- 1. CRITICAL ACTION checklist items
- 2. Normal checklist responses (By crew position, i.e., P, CP)
- 3. Panel Familiarization Trainer
 - a. Equipment location

b. Switch positions

The Panel Familiarization Trainers are located in Bldg 444 and are available for your use most of the time.

Upon completion of the TTU, you will turn in the T.O.s. The study guides become your property when issued. All study references will be current when issued. If changes or supplements are received, you will post and file changes as directed.

END-OF-COURSE OBJECTIVES

Upon completion of the simulator and flying phase you should be able to satisfactorily accomplish the following objectives:

1. Graduates will be able to accomplish normal and emergency checklists during all phases of operation.

2. Graduates will know what actions are required and be able to direct crew coordination during non-critical emergency procedures/malfunctions (i.e., situation that permit reference to the Dash-1).

3. Graduates will acquire and demonstrate the ability to take the proper corrective action during critical emergencies (i.e., situations which require immediate corrective action, precluding reference to the Dash-1).

4. Graduates will be able to meet the minimum standards for all flight maneuvers as established by MM 60-1, Table I. (See page 1-3)

5. Graduates will understand the aircraft systems and performance capabilities sufficiently to explain pilot actions as they relate to systems operation, associated systems and subsequent mission accomplishment.

6. Graduates will be able to accomplish all Dash-1 and MM 55-1 directed duties for the pilot not flying the aircraft (right seat duties) as these duties relate to CONUS operations.

MM 60-1, Vol I

28 December 1970

TABLE I

STANDARDS TO BE APPLIED WHEN EVALUATING APPLICABLE MANEUVERS

- 1. Bold Print Items. Each item sequentially and accurately acknowledged.
- ARTC Instructions. Acknowledged, understood and complied with.
 Unusual Attitudes. Readily recognized attitude of the aircraft and positive recovery accomplished using prescribed procedures
- 4. Missed Approach. Missed approach must be initiated at the designated missed approach point as outlined in the approach plate or acknowledged instructions.
- 5. Decision Height. Appropriate action must be initiated to comply with the intent of decision height.
- 6. Touchdown. For a normal landing, touchdown should occur within 1500 feet of the computed touchdown point. 7. Aircraft Control. Altitude, airspeed and azimuth will be as follows:

NOTE: The flight examiner may accept deviations from the following flight tolerances if the pilot is applying proper corrections to attain the desired flight profile.

	MANEUVER	ALTITUDE	TARGET AIRSPEED	AZIMUTH
a,	Cruise at Altitude	<u>+</u> 150'	<u>+</u> 10 kts	a-g. Proper correction to
b,	Holding Pattern	+ 150' 10,000' and above + 100' below 10,000'		maintain pre- scribed flight profile or con-
c.	VFR Traffic Pattern	+ 100' NOTE: Minimum alts depicted in flt manuals will be lower tolerances		troller instruc- tions.
d.	Instrument Approach Pattern Prior to Final	± 100'		
e.	Nonprecision Final Approach	MDA + 50' until runway in sight or starting missed approach	+ 10 kts - 5 kts	
f.	Circling	MDA \pm 50' until runway in sight & in position to descend for final approach	+ 10 kts - 5 kts	
g.	GCA Final	Compliance with instructions	- 10 kts - 5 kts	
h.	ILS Final	Glide slope indicator be- tween inner dots	+ 10 kts - 5 kts	h. Course de- viation indica- tor between inner dots
i.	Threshold	50' minimum altitude. NOTE 1: ILS & GCA - Comply with glide slope. NOTE 2: Short runway criteria as depicted in 55-1 manuals.	<u>+</u> 5 kts	i. Aligned with runway

Figure 3-1

CHAPTER 2

C-141 FLIGHT SIMULATOR TRAINING

GENERAL

This phase of training will be initiated at the end of the ground school phase and will terminate during flying training. The major portion of emergency procedure training will be accomplished in the simulator. Pilots will split the pilot and copilot time. A breakdown of training time for each mission follows:

Pilots will bring the following equipment for all simulator flights:

- 1. Flashlight
- 2. Oxygen mask (Quick donning, compatible with headset)
- 3. Current T.O.s and Checklists
- 4. C-141 Study Guide Pilot (57MASq)
- 5. Headset

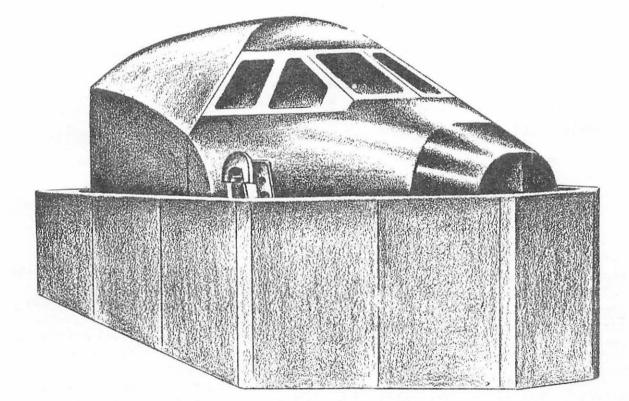
The simulator course is designed to begin with familiarization and proceed step-by-step through the normal, instrument, and emergency procedures. The main purpose of the simulator is to teach normal, instrument, and emergency <u>procedures</u> and develop crew coordination. Copilot duties will be stressed during this phase. This will allow the flying phase to be devoted primarily to normal procedures.

You must become familiar with the referenced study material before each mission. The appropriate quiz and performance problem will be completed prior to reporting for the mission. Use the TOLD card provided to complete and record the performance data. Takeoff and landing data will be computed from T.O. 1C-141A-1-1 during the simulator phase.

Chapter 2

A DD 175 (Military Flight Plan) is provided to indicate departure and route of flight for each mission. A DD 175-1 (Flight Weather Brief) is also available for TOLD Card computations, current departure weather and forecast arrival weather. These pages should be removed from your Study Guide and taken into the Simulator for convenience in recording clearances.

In addition to the above forms you will be provided a copy of the SID and the first Instrument Approach to be flown. These forms need not be removed from your Study Guide but are included for study prior to reporting for each mission.



C-141 AIRCRAFT SIMULATOR

INCIDENT - PHYSIOLOGICAL INCAPACITATION OF AIRCRAFT COMMANDER

The aircraft was enroute to a CONUS base at cruise altitude on autopilot, when the aircraft commander suddenly underwent convulsions and became unconscious. The flight engineer, with the help of a passenger, removed him from his seat and treated him the rear of the aircraft. The copilot took command of the aircraft in the left seat and directed one of the pilot passengers to occupy the copilot's seat. Although a qualified pilot, the acting copilot had very little experience in this particular type aircraft. An emergency was declared and an approach attempted at the nearest field (a civilian field) just 10 miles off course. Because of marginal WX conditions, a missed approach was made after a back course ILS approach. A front course ILS approach was abandoned when the glide slope receiver failed. The pilot now elected to fly to a nearby Air Force Base where better WX and a hospital were available. A GCA approach and uneventful landing were then made in WX of 500 foot ceiling and 1 7/8 mi. visibility.

Although the copilot had minimum time in the aircraft, he effectively assumed control of the aircraft and the emergency situation. He safely landed the aircraft under marginal WX conditions with minimum assistance from the other pilot. He was subsequently recommended for the Command Outstanding Individual Award and a Well Done Award.

INCIDENT - PHYSIOLOGICAL INCAPACITATION OF AIRCRAFT COMMANDER

The pilot suffered a "seizure disorder" while on normal descent into an overseas base.

The MAC aircraft was on a normal descent when the aircraft commander emitted a long sustained yell. He then began showing marked erratic movements, frothing at the mouth, with some blood present (from biting his tongue). He began to stiffen up and was taken from the seat with great difficulty.

The copilot took control of the aircraft when he realized that the pilot had become incapacitated. He advised approach control of the circumstances and requested that an ambulance and a flight surgeon meet the aircraft. A courier, with previous experience in the aircraft, occupied the left seat and handled subsequent radio calls. The copilot completed the required checklists, performed the items called for, and flew the aircraft from the right seat. During the descent, course deviations were necessary due to numerous CB build-ups in the area. A standard ILS approach was completed, breaking out at approximately 2500 ft. through a broken to overcast cloud layer. A safe, successful landing was accomlished.

The copilot was highly praised by the aircraft crew members for his performance during this unusual situation. He is being submitted for the MAC Outstanding Individual Safety Award.

C-141 FLIGHT SIMULATOR - MISSION 1

MISSION

This mission will be devoted primarily to normal procedures. Special emphasis will be placed on the proper radio selection and tuning. Use of the ADI, HSI and VSFI during departures and approaches will be stressed. Airspeeds and configuration during ILS patterns will be emphasized. Flights No. 1 and No. 2 will be training missions in the Altus AFB local area.

INFORMATION Altus AFB active runway 35, RCR 23, NOTAMS: None Runway length 13,440'.

AIRCRAFT INFORMATION

AIRDROME

Operating weight 135,664 lbs, ramp fuel 75,000 lbs, no cargo, CG 30.4%.

OBJECTIVE

1.1

At the completion of this mission you should be able to:

1. Use correct terminology and locate applicable switches, controls and indicators while accomplishing all normal checklists.

2. Complete a thorough oxygen mask/system check.

3. State the normal cockpit procedures which may be accomplished prior to checklist initiation.

4. Turn on, test, and set the radar altimeter.

5. Recognize fire/overheat audible and visual warning signals.

6. Turn on and tune COM/NAV radios, and setup pilot/copilot interphone panel and nav-select panels.

- 7. With verbal IP assistance:
 - a. Start the engines
 - b. Perform a takeoff
 - c. Fly an ILS approach
 - d. Perform copilot duties during the above maneuvers
- 8. Fly course intercepts in accordance with AFM 51-37 using the a. HSI
 - b. BDHI
- 9. State the maximum and desired bank angle during a. Flap retraction
 - b. IFR climb, cruise and descent
 - c. ILS approaches

Chapter 2

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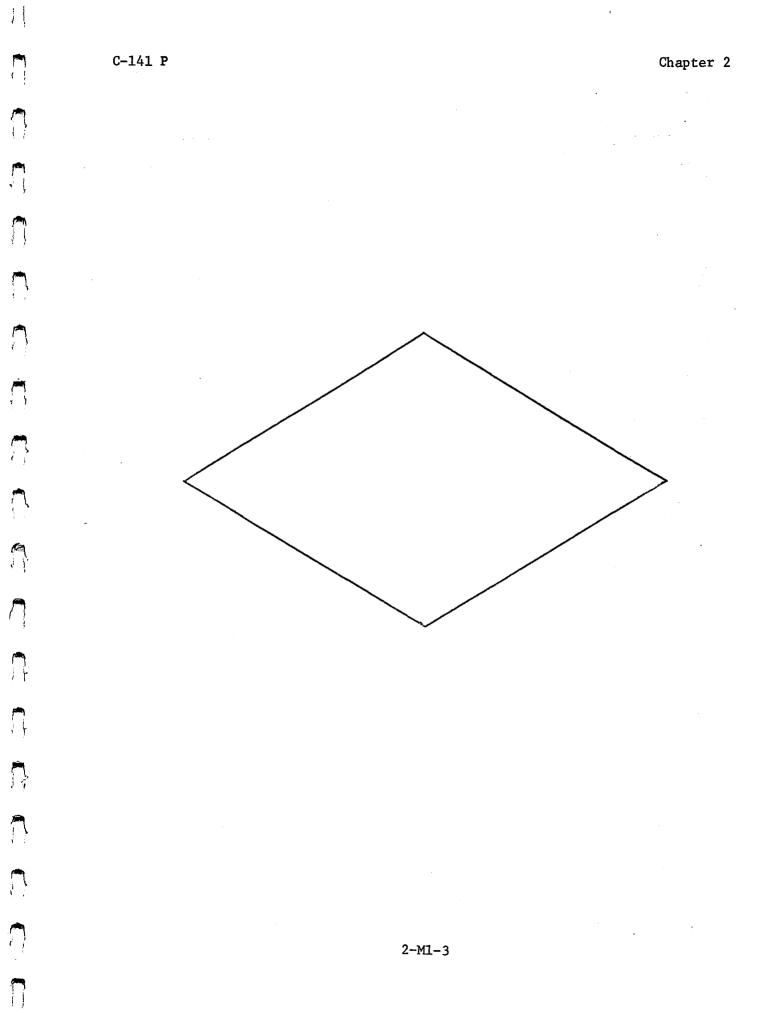
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C-141 TAKE-OFF AND LANDING DATA	TAKE-OFF
CONDITIONS GW 2.09264 CG 30.4 OAT + 12 °C PA 1468	trt 1.91
WIND-DIR <u>320</u> VEL <u>10</u> OBST-HT <u>DIST</u> RWY-HDG <u>350</u> AVAIL <u>/3040</u> SLOPE <u>0</u> RCR <u>23</u> RSC <u>0</u>	VGO (1)
TRT 1912 EPR-GO AR 1.907 REV LIM 9.6	V _{ROT}
X-WIND_5_COMP_812_CALC_412_GUST_0 TF18.45TOF_47.7CFL_3050	VMC0 125
GW _(CFL) GW _(3 ENG) GW _(OBST)	V _{MFR} 150
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Chapter 2

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STUDY REFERENCES - SIMULATOR MISSION 1

T.O. 1C-141A-1

CHAPTER 17

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Course intercepts on HSI

5-8

5-13

C-141 P

C-141 FLIGHT SIMULATOR - MISSION 1

PREMISSION QUIZ

- 1. Prior to flight the <u>flight engineen</u> shall compute a Told Card based on current conditions.
- The aircraft commander shall cross check the Told Card for accuracy prior to takeoff by using tabulated data. True - False 2-2

3. List the following engine operating limitations: 5-2 thru 5-6

a. Maximum EGT for TRT: <u>555</u> for <u>5</u> minutes.

b. Maximum EGT for MRT: 510 for 30 minutes.

c. Maximum EGT for NRT: 488 for Continuous

d. Maximum EGT for starting <u>455</u>

- e. Maximum N1 RPM: _ \0\, | ___
- f. Maximum N₂ RPM: 104.5

4. List the following aircraft operating limitations:

a. Maximum Ramp Weight: 325,000

b. Maximum Zero Fuel Weight: 204,620

- c. Normal Landing Weight: 257,500
- d. Maximum Landing Weight: 323,100

f. Normal Landing Fuel Weight: <u>75,000</u>

5. The maximum speed for:

- a. Landing gear operation is 200 KCAS or M .48.
- b. Landing gear extended <u>235</u> KCAS or M <u>.55</u>.
 c. Flaps approach is <u>200</u> KCAS or M <u>.48</u>.
- d. Flaps landing is 185 KCAS or M <u>.45</u>.

- 6. Complete the following statements pertaining to the engine starting procedure: 2-29,30
 - a. During a normal engine start, the Fuel and Start Ignition Switch is placed to Run at $\frac{1590 N_2}{15}$.
 - b. If there is no indication of oil pressure and \underline{N} , <u>RPM</u> within 20 seconds after initiation of the start, the engine must be shut down.
 - c. If there is no indication of <u>ignition</u> within 20 seconds after the Fuel and Start Ignition Switch is moved to RUN, move the Fuel and Ignition Switch to <u>STOP</u> and allow the engine to motor for 10 to 15 seconds, then pull the starter button <u>out</u> to shut down the engine.
 - d. The engine should accelerate to idle rpm within _2 minutes_____ after light-off.
 - e. The starter button should be pulled out if it has not automatically popped out at 45% N₂ rpm during the engine start.
 - f. Steady idle rpm should be between <u>54-587</u>, rpm.
 - g. During cold weather starting the low oil pressure light may remain illuminated for <u>2 minutes</u> after the oil temperature reaches +40°C.

7. What are the engine starter duty cycles? I min ON 30 per OFF I min ON 30 per OFF I min ON 30 minutes OFF OR I.5 min ON 5 min OFF

 The test feature of the low altitude radar altimeter is only operable when the aircraft is on the ground. True - False 4-50

9. On takeoff roll the <u>pilot</u> advances the throttles toward the takeoff thrust EPR and the <u>copilot</u> makes final power adjustment. The <u>copilot</u> will maintain wings level and a slightly forward pressure on the yoke until the <u>pilot</u> takes control. 2-45

- 10. When initially setting climb power during climbout, 92% N RPM may be used until an NRT setting is obtained from the Engineer. 2-47
- 11. When using the BDHI to intercept course immediately after station passage turn to parallel <u>the orthonice</u>. Maintain heading and allow bearing pointer to <u>stabilize</u>. 51-37,11-7

12. Airspeeds flown during typical ILS pattern will be: entry approach prod ____, downwind approach speed , base leg <u>approach speed</u> + 20 kts + 30 kts

, arter turn to rinar,	approach preat TO KU	
approach approach speed	; threshold threshold	speed.
		9-10,11

2-33

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- 13. In the event a go-around is necessary advance the throttles to <u>go-around</u> <u>EfR</u>, retract flaps to <u>lake-off/approach</u>, retract gear when a <u>positive</u> <u>nate of</u> climb has been established. Accelerate to <u>flap retract speed</u> and continue as in a normal climb after takeoff. 2-61
- 14. Complete the following statements pertaining to interphone procedures: 8-1
 - a. The occupant of the left seat in the cockpit, regardless of his position on the crew, will always be called <u>pilot</u> and the occupant of the right seat will be called **Copilot**.
 - b. The crew member who is being called will be <u>identified</u> first, followed by the identification of the crew member <u>Making</u> the call.
 - c. Crew members will always state the <u>unit</u> to be actuated first, and then state **action** to be taken second.
- 15. Complete the following statements pertaining to checklist procedures:

2-1

- a. When a checklist item is followed by a crew position designation, that crew member <u>takes the action</u> and if the action is in quotes he <u>reports that action</u> to the person reading the checklist. If the action is not in quotes he <u>completes the action</u> and <u>Newains</u> <u>silent</u>.
- b. During accomplishment of the checklist "AS REQUIRED" or "STATE SETTING" will not be used as a performe ; instead the <u>actual position</u> <u>or petting</u> of the unit and/or item will be stated.

C-141 FLIGHT SIMULATOR - MISSION 2

MISSION

This mission was designed to familiarize pilots with C-141 instrument departures, precision approach and landing procedures. The first flight will be a local training flight from Tinker AFB to Altus AFB. Second flight Altus local area.

AIRDROME

<u>INFORMATION</u> Tinker AFB active runway 35, RCR 23, Runway length 11,100', slope .7 down. Altus AFB active runway 35, RCR 23, Runway length 13,400', ILS Out.

AIRCRAFT INFORMATION

<u>MATION</u> Operating weight 135,664 lbs, Ramp fuel 80,000 lbs, no cargo, CG 30.5%.

> NOTE: TOLD card must be accomplished for Altus departure and Tinker departure. You should complete one for the flight on which you will be the pilot.

OBJECTIVE

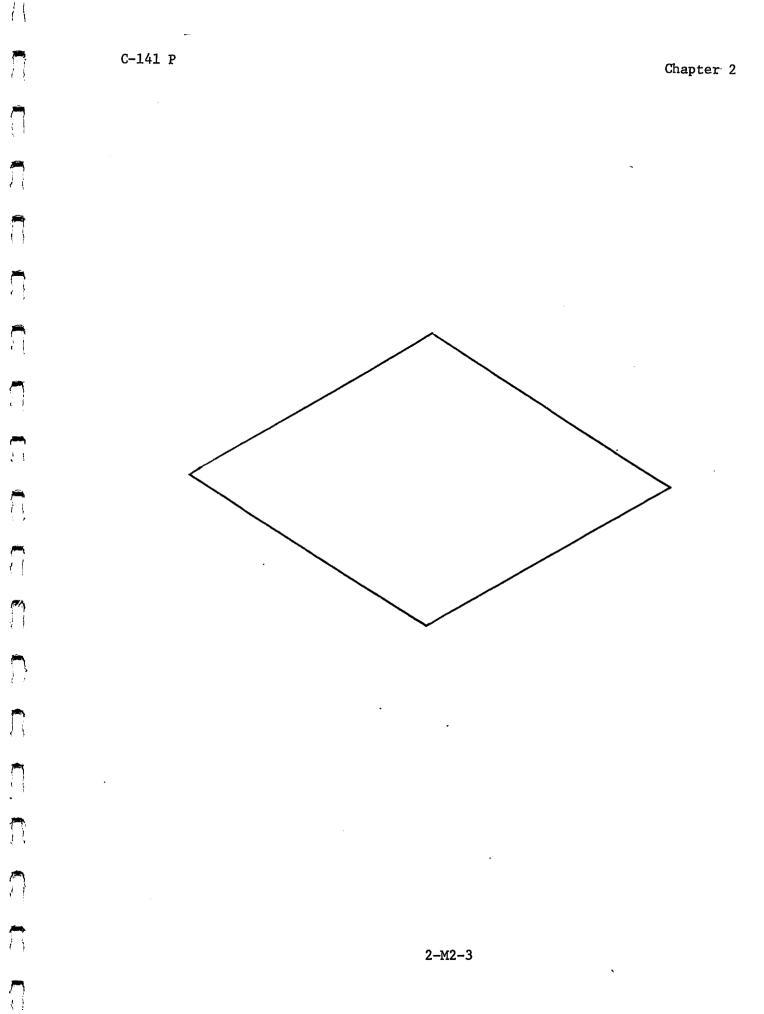
- 1. Properly set up the cockpit for departure.
- 2. Properly tune and operate the COM/NAV radios.
- 3. Start the engines, state starting limitations, and observe these limitations during start.
- 4. With IP assistance interpret SID and approach charts.

At the completion of this mission you should be able to:

- 5. State the requirements for operation of the takeoff light and trouble shoot the required systems if the light is inoperative.
- 6. Describe the function of the stall prevention system.
- 7. Interpret flight director steering information and with minor deviations apply this information during all phases of flight.
- 8. Engage the autopilot, describe the basic modes and make heading and altitude changes with the autopilot engaged.
- 9. Describe the procedures and configurations and state the speeds for the following maneuvers:
 - a. SID
 - b. Holding
 - c. Jet penetration
 - d. PAR and ILS
 - e. Missed approach/go-around
- 10. Determine landing minimums in normal configurations using approach charts and MM 55-1.

FLIGHT 1

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FLIGHT 1

Chapter 2

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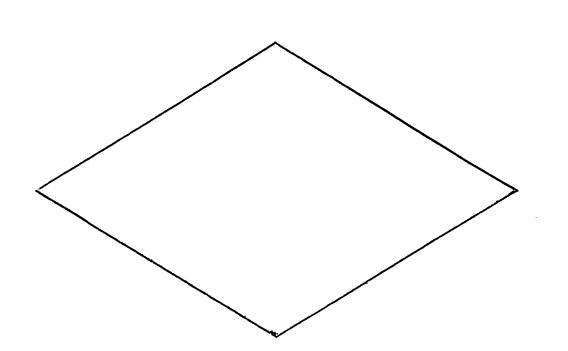
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Chapter 2



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C-141 TAKE-OFF AND LANDING DATA	TAKE-OFF
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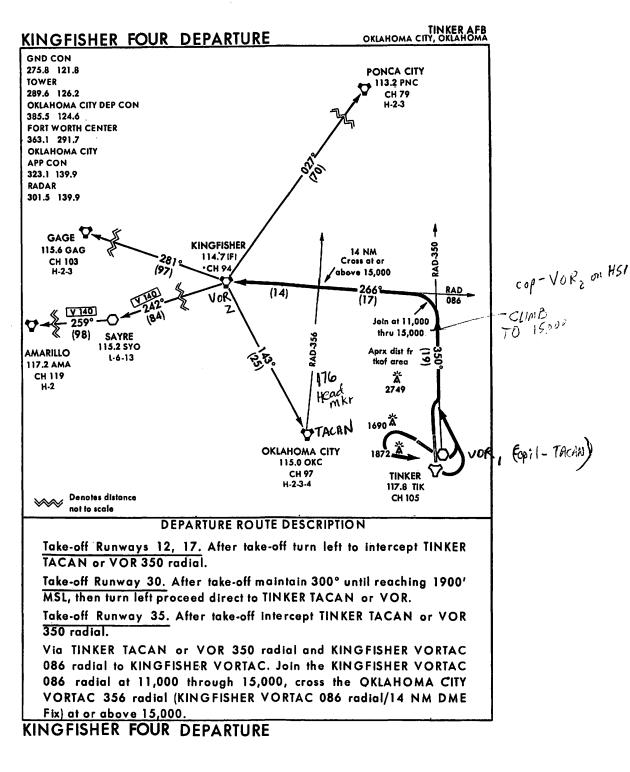
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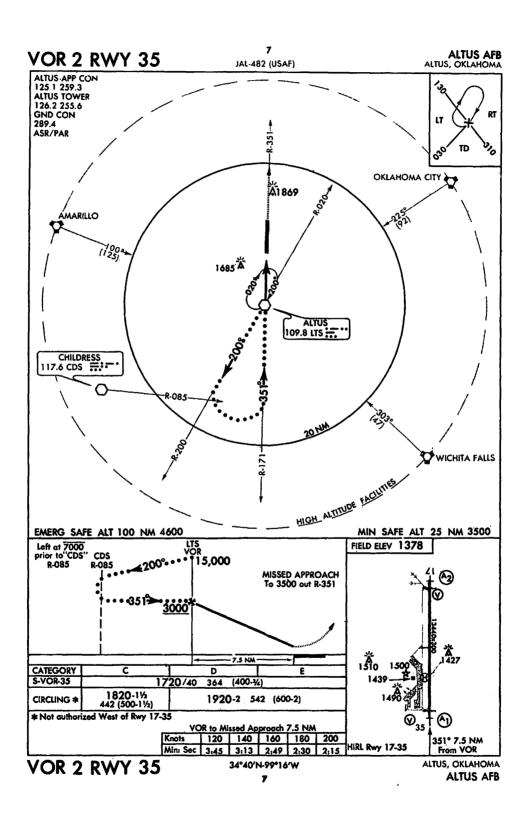
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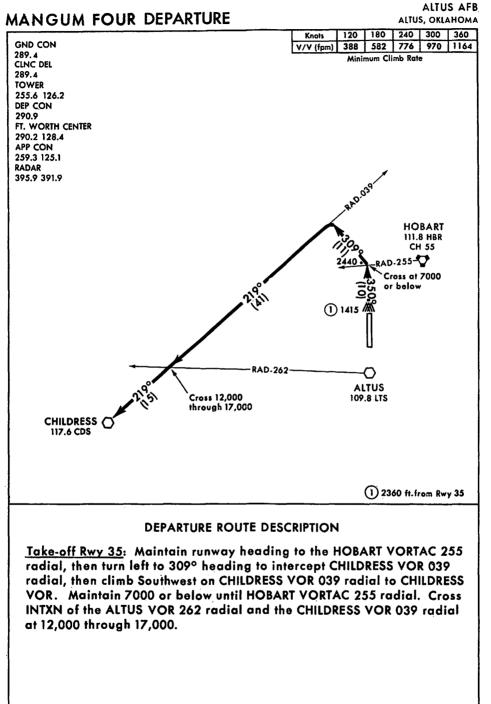
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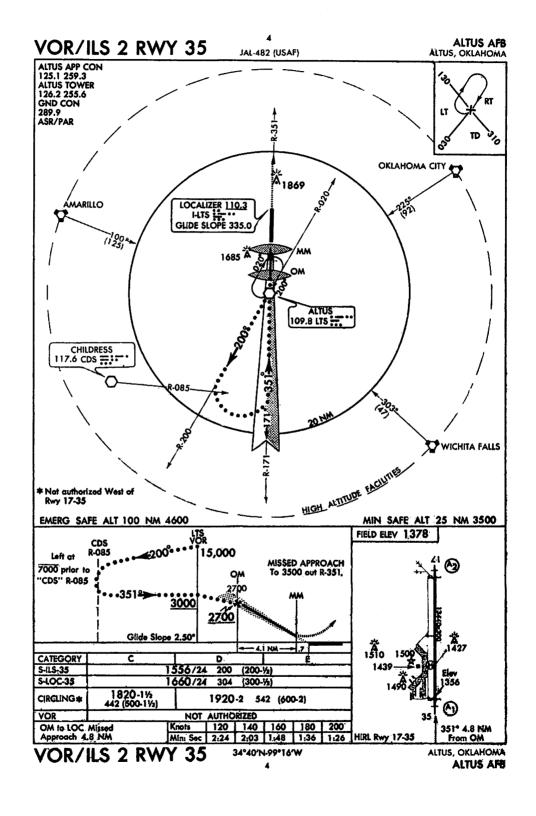
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STUDY REFERENCES - SIMULATOR MISSION 2

T.O. 1C-141A-1

SECTION I	Warning systems Stall prevention system	1-109, 125 thru 133 1-112 thru 1-114
SECTION IV	Low Altitude Radar Altimeter System C-12 compass system Integrated flight instruments & FDS AFCS	4-48,50 4-94 thru 4-97 4-106E thru 118 4-118A thru 123
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MM 55-1		
	Takeoff minimum Use of autopilot Maintaining terrain clearance Approach briefing Altitude calls	3-9 4→2d 4-3b(5) 4-5d 4-5e

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Use of Command Radios

Landing

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C-141 FLIGHT SIMULATOR - MISSION 2

PREMISSION QUIZ

- 1. During takeoff the Heading Select/Nav Switch and the HSI Heading Marker should be positioned to the most bound position. 9-1
- 2. When the HDG SELECT/NAV switch is in the <u>NAV</u> position, the FDS will provide steering commands to intercept and track a desired course if the aircraft position is within <u>the course copture your</u> for the navigation mode selected.
- 3. In the event of a severe overshoot of a selected course the flight director switches to the <u>Reasons</u> mode. 4-118
- 4. When using the HSI on the back course of an ILS, the work course must be set in the course window for the CDI to be directional. 4-118
- 5. Flight director steering is <u>ambiguous</u> when flying inbound on a back course ILS approach. 4-118
- 6. Slaving of the copilot's heading and course selection to the pilot's HSI is accomplished when <u>SLAVE</u> w selected or when both VHF navigation sets are tuned to a localizer frequency and both <u>VOR /ILS</u> Modes are selected on the <u>manuaction Belevin</u> Panel. 4-113
- 7. Failure of an ILS signal will result in appearance of <u>Course Warning</u> <u>Alags</u> and <u>aliverance warning flag</u> and retraction of the steering bars. 4-117
- 8. Use of the autopilot is encouraged to complete <u>ILS coupler</u> and permit <u>outside purpéillance</u> by the pilot and copilot. MM 55-1 4-2d
- 9. With the Spoiler Select Switch in the <u>FLT</u> position, lifting the spoiler handle when an appropriate angle of attack signal is present in the stall prevention system will illuminate the <u>UNDER SPLR SPEED</u> warning light and operate an audible warning horn.
- 10. After completing the first circuit of the holding pattern, adjust the time <u>curvound</u> as necessary to provide <u>invound</u> times of not more than <u>one</u> minute(s) at or below <u>14,000</u> ft, or <u>1/2</u> minute(s) above <u>14,000</u> ft. AFM 51-37,11-14
- 11. Low altitude holding in the C-141 is normally conducted in a clean configuration at <u>700</u> knots below 257,500 lbs; however, when fuel is of no consequence, holding may be conducted with the gear down, flaps at TAKEOFF/APPROACH, at an airspeed of <u>Opproch Append</u> + <u>30 kts</u>. 9-5

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- 12. During a penetration, deploy the spoilers as required to maintain a rate of descent of <u>4000</u> to <u>6000</u> fpm and an airspeed of <u>230</u> to <u>250</u> KCAS.
- 13. During precision radar final approach, angle of bank for turns should approximate the <u>mumber of degrees</u> to be turned and not exceed <u>one-half Mandard Nate turn</u>. AFM 51-37 15-5

NOTE TO STUDENTS

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If you are not familiar with the area of operation, route of flight, etc., you can pick up an enroute kit from the simulator operator prior to your premission briefing.

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C-141 FLIGHT SIMULATOR - MISSION 3

MISSION

This mission is designed to familiarize pilots with nonprecision approaches and continue training in basic instrument procedures.

AIRDROME INFORMATION

Altus AFB active runway 35, runway length 13,440'. Clinton Sherman AFB active runway 17 or 35 (optional).

AIRCRAFT INFORMATION

Operating weight 135,664 lbs, ramp fuel 80,000, no cargo, C.G. 30.5%.

OBJECTIVE

At the completion of this mission you should be able to:

1. Define VGo, VMCG, VMCA, VCEF, Critical Field length.

2. Explain the hydraulic power source of all basic systems and the cockpit indications for proper operation of the following equipment:

(a) Flight controls, (b) Landing gear, (c) Brakes.

3. State the function and limitations of the engine vibration indicators.

4. Describe the procedures and configurations and state the desired speeds during low altitude, non-precision approaches.

5. With verbal IP assistance fly:

- a. ADF approaches
- b. VOR approaches
- c. TACAN approaches
- d. Touch-and-go landing

6. Properly execute a missed approach.

7. With minor deviations perform all normal copilot duties to include mandatory warning calls.

8. Recognize and with verbal IP assistance take the proper corrective action for starting malfunctions.

Chapter 2

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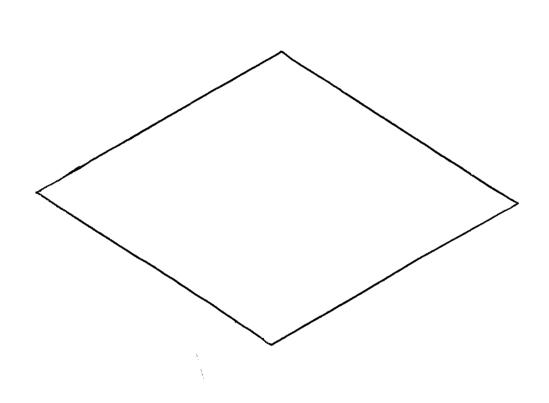
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Chapter 2

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C-141 TAKE-OFF AND LANDING DATA	
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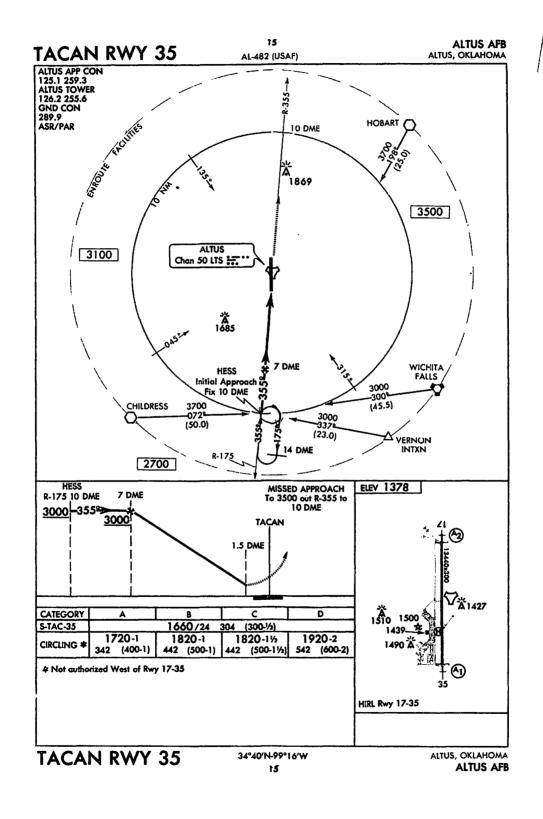
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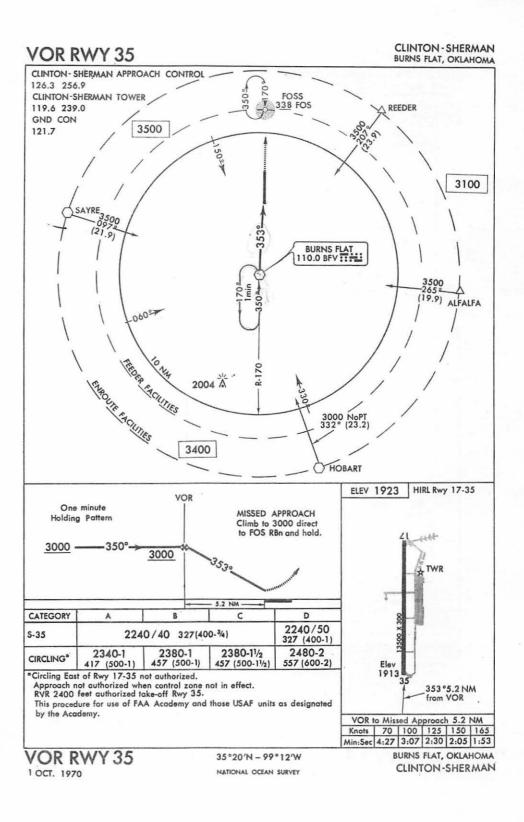
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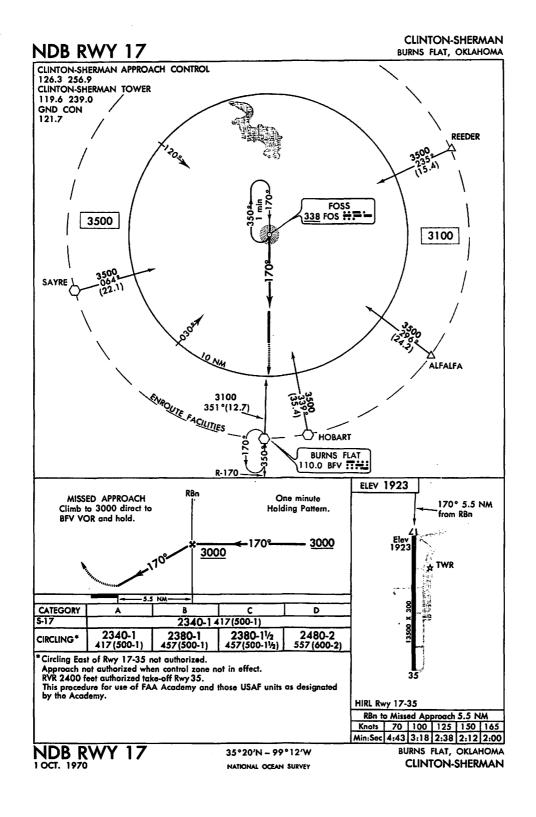
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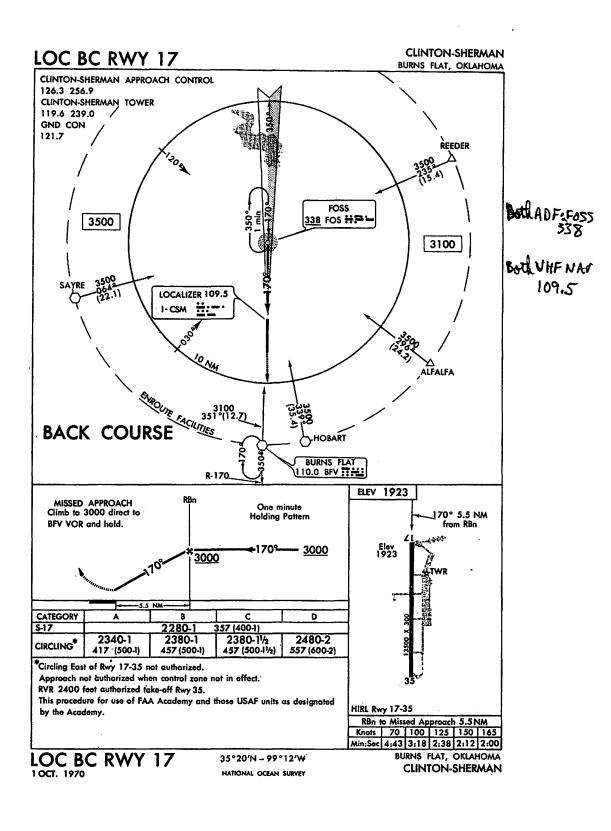
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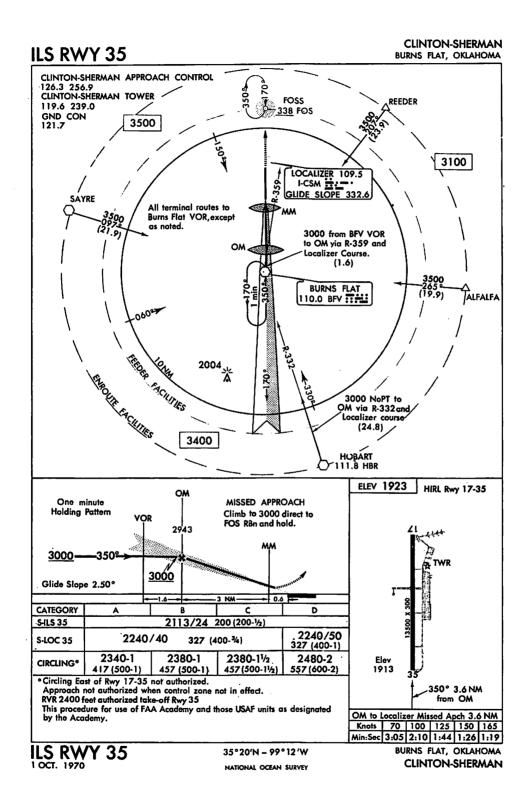
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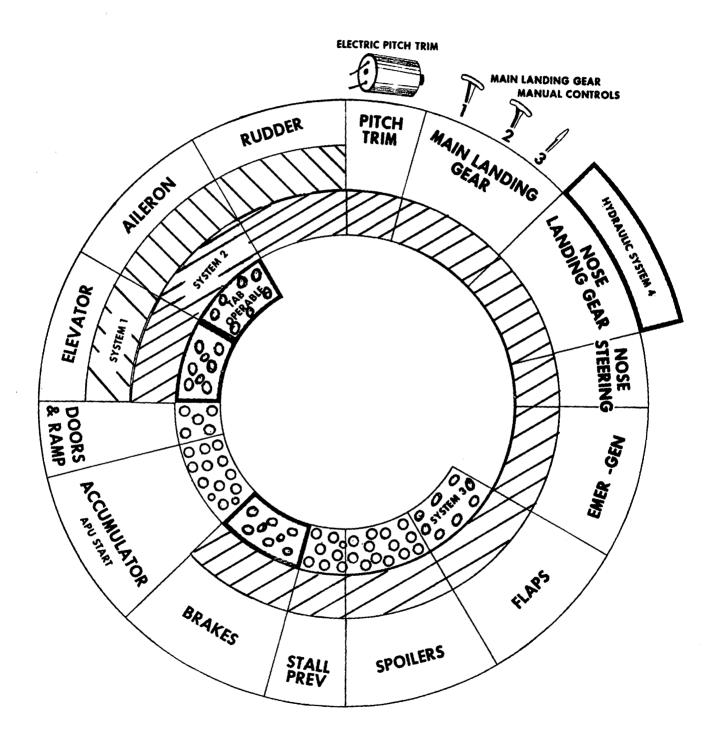
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Chapter 2

C - 141 HYDRAULIC INTERFACE



Chapter 2

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STUDY REFERENCES - SIMULATOR MISSION 3

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SECTION I	Hydraulic systems Flight control system Landing gear system Brake system	1-79 thru 87 1-88 thru 100 1-114 thru 120 1-120 thru 122
SECTION II	Takeoff Touch-and-Go landing	2-43 thru 2-45 2-57 thru 2-61
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<u>SECTION VII</u> <u>T.O. 1C-141A-1-1</u>	Engine operation Starting malfunction/compressor stalls Engine vibration indicating system Use of wheel brakes Rudder pedal steering system operation TOLD Definitions	7-6,7 7-8 7-9 7-10 7-10 A3-5 thru A3-9
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CHAPTER 12	TACAN procedures	12-5 thru 15
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CHAPTER 5 TACAN point to point navigation.

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C-141 FLIGHT SIMULATOR MISSION 3

PREMISSION QUIZ

- Define refusal (Vr) speed to which the averaft can accelerate A3-7 and then stop in the remaining runway. Define GO speed (VGO) - the speed at which the pilot becomes 2. A3-7 committed to continue the takeoff, being the lowest of VROT, VR, and VB(MAX) With the CF length and RA equal, "GO" speed is Vr. In this case Vr must 3. be equal to or greater than V_{MCG} A3-7 In the event of complete loss of Nr 2 hydraulic system alternate provisions 4. are made for operation of all equipment except for the <u>emersence</u> generator and landing open <u>retraction</u>. 3-62 nose gear steering and landing gear retraction. In the event of complete hydraulic system failure, approximately ten_ 5. brake applications can be made with both accumulators in #3 system fully charged. 3-44F If one main gear cannot be extended, the recommended procedure is to 6. Netroct the other main gear and land with the nose gear down, or as an alternate procedure, to land with all landing gear netroted 3-36 If the Anti-Skid OFF light illuminates what action should be taken by the 7. pilot and why? turn OFF anti-skid switch to prevent possible erratic 3-44F operation of normal brakes. It is recommended that an engine be shut down, conditions permitting, when 8.
- a progressively increasing vibration indicator reading reaches 2.5 mils relative amplitude during stable state cruise conditions if engine failure is confirmed by other indications. 7-9
- 9. Continuous searching of the TACAN equipment, as evidenced by continuous rotation of either the bearing pointers or distance_counters, will damage the equipment and the set should be turned off. (True) False
- The ADF's do not require a heading reference to the BDHI bearing pointers, 10. consequently, when selected they will always point to the station.
- AFM 51-37, 11-21 11. Define a procedure turn. a maneuver designed to align an aircraft on an inbound course to the FAF, at FAF abitude in the final approach configuration.

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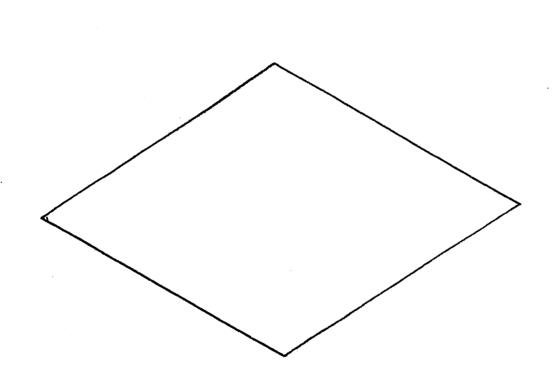
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C-141 FLIGHT SIMULATOR MISSION 3

PREMISSION QUIZ

- 1. Define refusal (Vr) speed to which the avicraft can accelerate A3-7 the maximum speed to which the avicraft can accelerate and then stop in the remaining runway.
- 2. Define GO speed (VGO) the speed at which the pilot becomes A3-7 committed to continue the takeoff, being the lowest of VROT, VR, and VR(MAX)
- V_{R} and $V_{B}(MAX)$ 3. With the CF length and RA equal, "GO" speed is Vr. In this case Vr must be equal to or greater than V_{MCG} . A3-7
- 4. In the event of complete loss of Nr 2 hydraulic system alternate provisions are made for operation of all equipment except for the <u>energence</u> <u>generation</u> <u>ANE generation</u> and <u>landing generation</u>. <u>3-62</u>
- 5. In the event of complete hydraulic system failure, approximately <u>ten</u> brake applications can be made with both accumulators in <u>#3</u> system fully charged. 3-44F
- 6. If one main gear cannot be extended, the recommended procedure is to <u>Netract</u> the other main gear and land with the nose gear <u>down</u>, or as an alternate procedure, to land with all landing gear <u>netrated</u>. 3-36
- If the Anti-Skid OFF light illuminates what action should be taken by the pilot and why? turn OFF anti-skid switch to prevent possible erratic
 3-44F
 Operation of normal brakes.
- 8. It is recommended that an engine be shut down, conditions permitting, when a progressively increasing vibration indicator reading reaches <u>2.5</u> mils relative amplitude during stable state cruise conditions if engine failure is confirmed by other indications. 7-9
- 9. Continuous searching of the TACAN equipment, as evidenced by continuous rotation of either the bearing pointers or distance counters, will damage the equipment and the set should be turned off. (True) False 4-54
- 10. The <u>ADF's</u> do not require a heading reference to the BDHI bearing pointers, consequently, when selected they will always point to the station. 9-5
- 11. Define a procedure turn. AFM 51-37, 11-21 a maneuver designed to align an aircraft on an inbound course to the FAF, at FAF abitude in the final approach configuration.

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C-141 FLIGHT SIMULATOR - MISSION 4

MISSION

This will be a MAC transport mission from Dover AFB, Delaware to Seymour Johnson AFB, North Carolina, and then to Charleston AFB, South Carolina. Numerous emergencies will be presented in a discussion/demonstration manner. Special emphasis will be placed on planning, normal checklists, emergency checklists, and crew coordination.

AIRDROME INFORMATION Dover AFB - Active runway 13, length 7000' Seymour Johnson AFB - Active runway 08, length 11,758'. Charleston AFB - Active runway 15, length 9000', NOTAMS: VOR and ILS out for Mx.

AIRCRAFT INFORMATION

Flight # 1 - Ramp fuel 90,000, Operating weight 138,200, Cargo 66,000, C.G. 31.5%

Flight # 2 - Ramp fuel 95,000, Operating weight 138,200, Cargo 60,000, C.G. 31.6%

OBJECTIVE At the completion of this mission you should be able to:

- 1. State all bold print action items from memory.
- 2. State oxygen requirements.

3. Recognize takeoff abort situations and state the procedures to follow during and after an aborted takeoff.

4. Recognize and, with verbal IP assistance, take corrective action for:

- a. Engine fire/failure/overheat
- b. APU fire
- c. Electrical fire
- d. Electrical failure
- e. Bleed duct overheat

5. Recognize conditions requiring an engine shutdown and use proper procedures to accomplish shutdown.

6. State how an engine shutdown affects subsequent operations.

- 7. Accomplish an airstart using proper procedures
- 8. With verbal IP assistance, perform:
 - a. Three engine approaches and landing
 - b. Three engine go-around/missed approach
- 9. Properly perform copilot duties during normal configurations.

10. With verbal IP assistance, perform copilot duties during malfunctions, emergencies and three engine operations.

Chapter 2

	AIRCRAFT	NIT OF ASSIG	MENT/HOW	E STATION			AIRCRAFT 1	
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Chapter 2

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WIND-DIR 120 VEL 10+20 OBST-HT DIST	- V _{GO}
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x-wind 31/2 COMP 10 CALC 5 GUST 10	^V мсо 143
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DESTINATION	THRESH.
CONDITIONS OAT°C PARWY-HDGLGTH	EPR-GO AR
RCRSLOPEWIND-DIRVEL COMPUTATIONS	
GWEPR-GO ARREV LIM TFX-WINDCOMPCALCGUST	MFR
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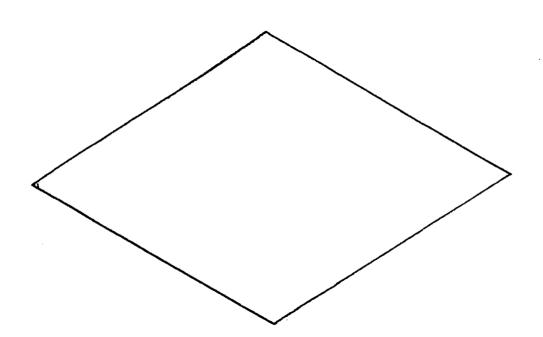
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Chapter 2

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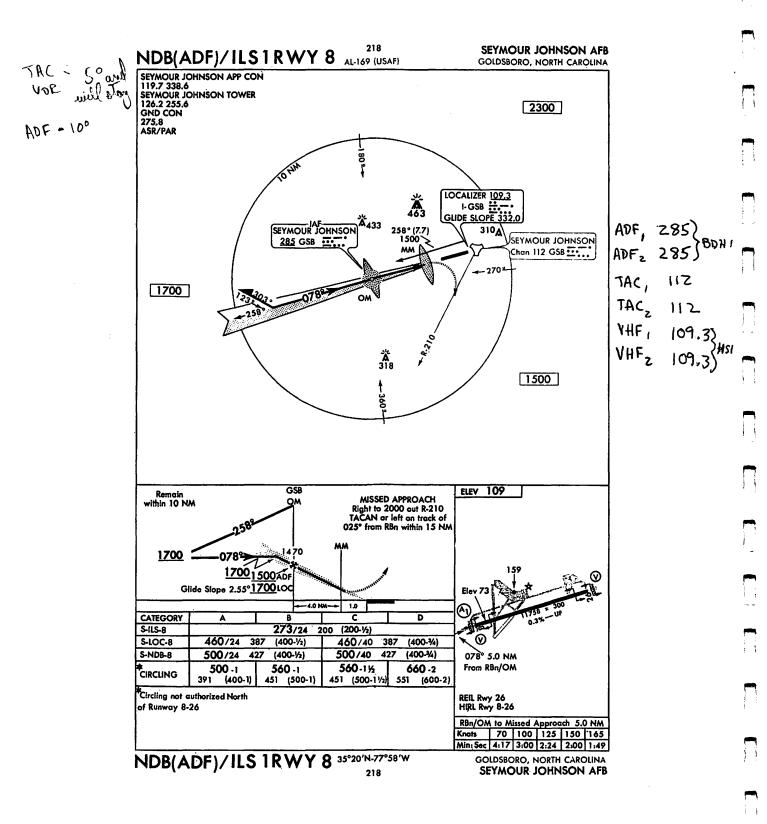
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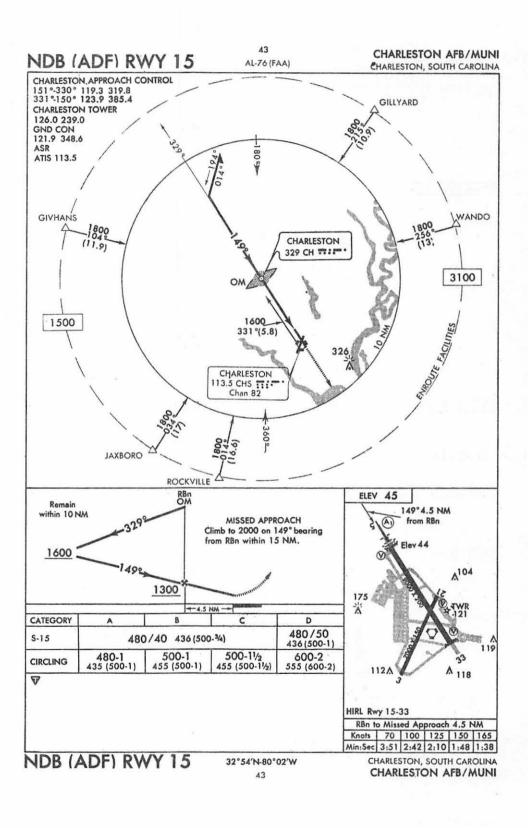
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C-141 TAKE-OFF AND LANDING DATA	TAKE-OFF
CONDITIONS GW_29/100CG_31.6_OAT_+30 °C PA_+115	TRT
WIND-DIR 090 VEL 05 OBST-HT DIST	V _{GO}
RWY-HDG_080 AVAIL 11 358 SLOPE_0_RCR_23 RSC_0_	
COMPUTATIONS TRTEPR-GO ARREV LIM	VROT
X-WINDCOMPCALCGUST	^V мсо
TFTOFCFL	
GW _(CFL)	V _{MFR}
	STAB. SET REV LIM
STAB. STV_MCOV_MFR	EMER RET
EMERGENCY RETURN	THRESH.
THRESHLDG DIST	EPR-GO AR
G	
	LDG DIST DUMPTIME
E U N G NE TIME	LANDING
DESTINATION	THRESH.
CONDITIONS	
OAT°C PARWY-HDGLGTH	EPR-GO AR
RCR	V _{MCO}
COMPUTATIONS	
GWEPR-GO ARREV LIM	V
TFCOMPCALCGUST	V _{MFR}
THRESHLDG DISTV _{MCO} V _{MFR}	LDG DIST REV LIM

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Chapter 2

STUDY REFERENCES - SIMULATOR MISSION 4

T.O. 1C-141A-1

Oil System Flectrical System	1-36 1-44,45
AC electrical system	1-45 thru 60 1-60,61
Emergency power circuit breaker panel	1-78A
Crew coordination	3-2
Emergency signals	3-2
	3-7 thru 9
Abort procedures	3-12A
Engine failure/overheat/fire during takeoff, climb and cruise	3-12B thru 19
	3-21 thru 3-23
Electrical fire	3-23 thru 3-26
Landing with one or more engines out	3-35
	3-36
	3-56
Electrical power system failures	3-62, 64, 65
Engine bleed air system	4-1 thru 5
	Electrical System AC electrical system DC electrical system Emergency power circuit breaker panel Crew coordination Emergency signals Fire on ground Abort procedures Engine failure/overheat/fire during takeoff, climb and cruise Wing pylon AC compartment overheat Electrical fire Landing with one or more engines out Go-around with one or more engines out Engine oil system failures Electrical power system failures

T.O. 1C-141A-1-1

PART 3	Ground minimum control speed Air minimum control speed Climbout flight path - three engines	A3-7 A3-7 A3-11
PART 8	Air minimum control speed	A8-2
	Go-around	A8-2
	Minimum flap retraction speed schedule	A8-3

AFM 60-16

Oxygen requirements (C-141 Pilot Study Guide, Chapter 5)

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C-141 FLIGHT SIMULATOR - MISSION 4

PREMISSION QUIZ

<i>.</i> 1.	. State oxygen requirements (pilots) for	the following altitu	des: Chapter 5
	a. Sea level thru FL 250	PILOT SECOND R R	PICOI This Guide
	b. Above FL 250 thru FL 350	E R	
	c. Above FL 350 thru FL 400	$\begin{bmatrix} I \\ R \end{bmatrix}$	
	d. Above FL 400 thru FL 500	I c	
2.	. List BOLD PRINT/memory items for an APU APU five Randle-pulled, agent-disc parking brake-set, ground/flight crew transformer a particle	Larged, brake pelector	ensines-stas
3.	. List the visual and aural indications of	E an APU fire warning	g. 1-132
	audible alorm- piloto', flight pilots master coution and any	engineers, and obse	rver's Readpets
	engineer's APU fire handle illu illumination of fire handle on Dailout alarm if door open	minates crew entrance APU	fire control panel
4.	 List the BOLD PRINT/memory Items for a particular service fire handle-pulled, agent Durtch-EMER, parking brake-set, gengines/APU-STOP, troops/crew-eva 	persistant engine fit t-discharged, brak round/flight crew ar	e solector 3-7,8
5.	Following an aborted takeoff the brake is brakes were applied above <u>60</u> KCAS		ed if the 3-12A
6.	. Illumination of the LOW OIL PRESSURE was instrument panel, with the flight engine 47 psi, would probably indicate a	er's oil pressure in	
7.	. List the BOLD PRINT/memory items for an fire handle-pulled agent-discharged	engine fire in fligh	nt. 3-14
8.	During Air Start, a start should be obtained by an increase in <u>RPM</u>	and <u>EGT</u> .	econds and will 3-18
9.	operable is: pilot - engineer interphon	e, CADC #1, pilots.	turn & Alip 3-25
	and instrument floodlights, pressuringat	ion system (no temp	control), standby
	Compass, IFF, your damper, pilot ADI		2

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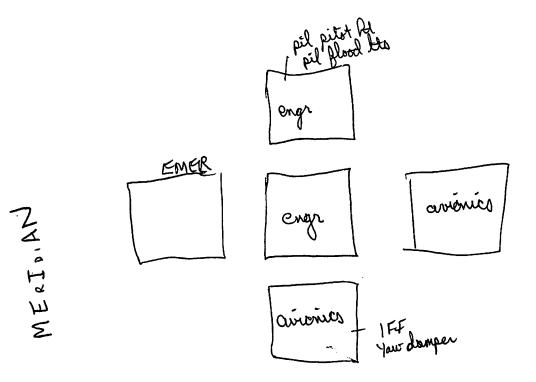
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C-141 P

- 10. If normal DC power fails without a loss of AC power, opening the EMER POWER CONTROL circuit breaker will cause the emergency generator to come ON and supply all the DC buses. 3-65
 - a. True
 - (b.) False
- 11. With loss of DC electrical power the spoilers are _______. 3-60

NOTE

Don't forget you can show early, pick up your enroute kit and review the route of flight and area of operation.



C-141 FLIGHT SIMULATOR - MISSION 5

MISSION This will be a local training flight at Altus AFB. Numerous emergencies and an introduction to AWLS procedures will be presented. Normal checklists, emergency checklists, and crew coordination will be emphasized.

AIRDROME

INFORMATION Altus AFB - Active runway 35, length 13,440'.

AIRCRAFT

INFORMATION Ramp fuel 132,000 lbs, operating weight 134,240 lbs, no cargo, C.G. 31.2%, 2nd flight fuel load, 70,000 lbs, ramp, C.G. 30.3%

OBJECTIVE

- - Recognize and take the proper corrective action for: a. Starting malfunctions

At the completion of this mission you should be able to:

- b. Fire on the ground
- Fire on the ground
- c. Engine fire/failure/overheat in flight
- 2. Accomplish a three engine approach and landing.

3. Recognize and, with verbal IP assistance, take corrective action for:

- a. Fuselage/wing fire
- b. Smoke and fumes
- c. Thrust reverser failure/inflight extention
- d. Spoiler failure

4. Accomplish all AWLS checklists and state aircraft attitude limits for an enroute check.

- 5. During an AWLS approach:
 - a. State the proper procedures
 - b. Recognize proper progress display panel presentation
 - c. State the correct pilot actions for fault identification panel lights
 - d. Perform all required copilot duties

6. Properly use the auto throttle system

7. State the reasons for jettisoning fuel and the precautions to observe during fuel jettisoning.

8. State which navigation radios are reliable and which heading indicators should be used with a C-12 compass malfunction.

FLIGHT 1

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	C-141 TAKE-OFF AND LANDING DATA	TAKE-OFF			
	<u>сондітіоня</u> GW <u>264840</u> cg <u>3/.2</u> оат <u>+32</u> °с ра <u>+1250</u>	trt -8	24		
	RWY-HDG 350 AVAIL 13040 SLOPE O RCR 23 RSC 0	V _{GO} 2!	5		
	TRT I.841 COMPUTATIONS EPR-GOARREV LIM 10.8	VROT 12	5		
	X-WIND COMP CALC GUST TF [7.6 TOF 46.] CFL 5175	VMCO 13	7		
	GW _(CFL)		2		
	$v_{\rm MCG} = \frac{97}{v_{\rm R}} \frac{179}{v_{\rm ROT}} \frac{125}{v_{\rm B(MAX)}} \frac{165}{165}$	STAB. SET	REV LIM		
	STAB. ST_2,0 VMC0-137 VMFR-162	EMER	R RET		
	EMERGENCY RETURN	THRESH.	·····		
4840 7500 7,340	FUEL DUMP	EPR-GO AR	,, 4 ,		
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	- 55,100	LDG DIST	DUMPTIME		
	E U NE 75000 TIME	LAN	DING		
	DESTINATION	THRESH.			
	CONDITIONS OAT°C PARWY-HDGLGTH	EPR-GO AR			
		VMCO	······································		
	COMPUTATIONS GWEPR-GO ARREV LIM				
	TFX-WINDCOMPCALCGUST	V _{MFR}			
	THRESHLDG DISTV _{MCO} V _{MFR}	LDG DIST	REVLIM		

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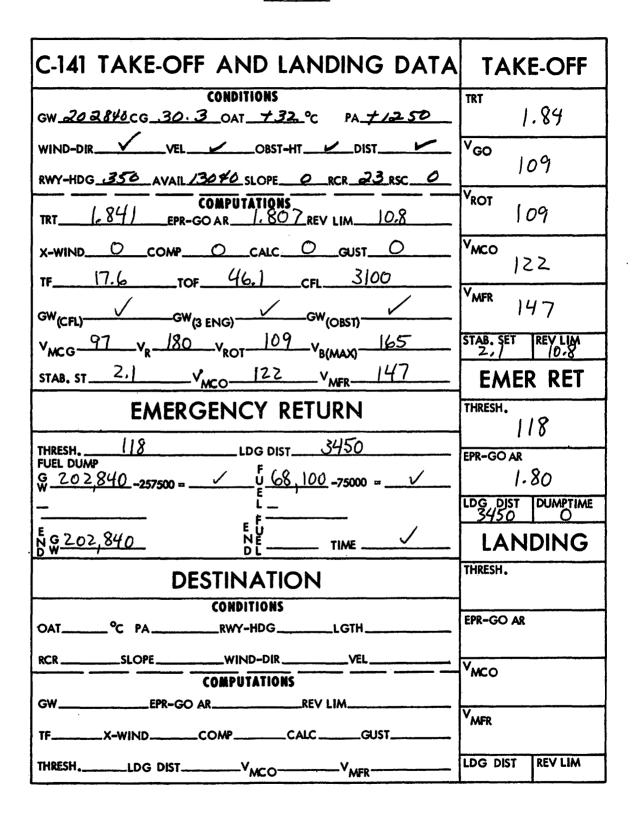
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Chapter 2

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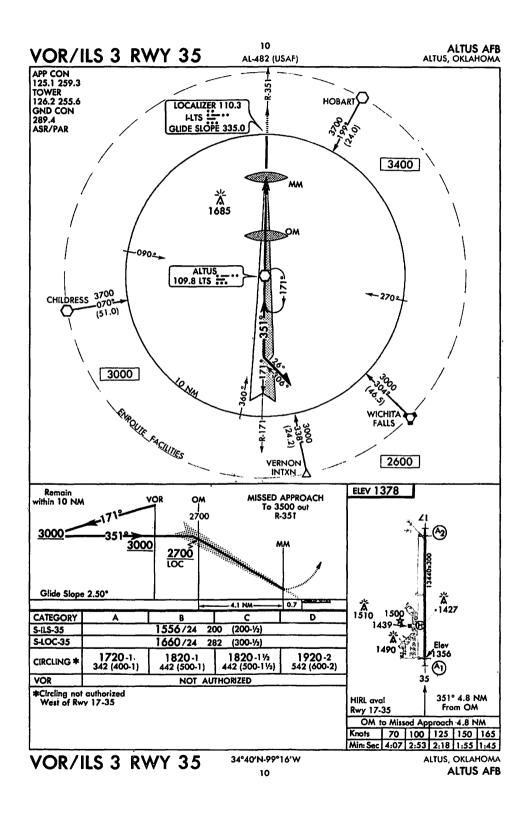
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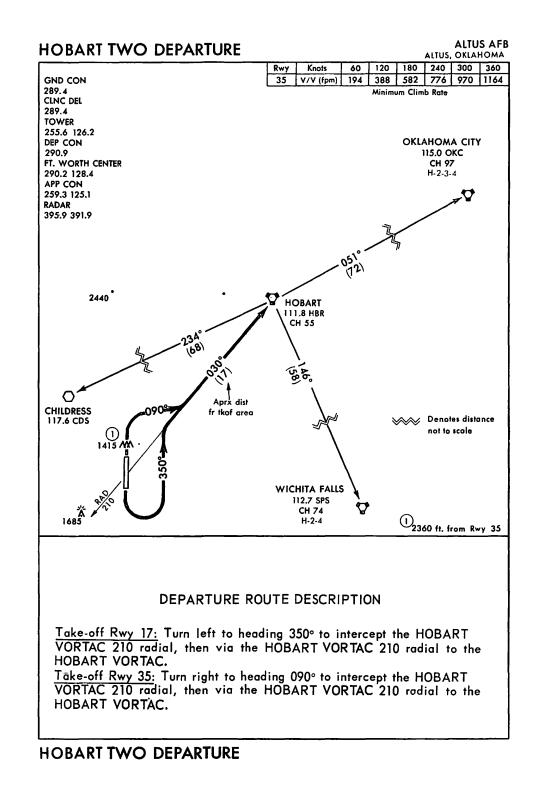
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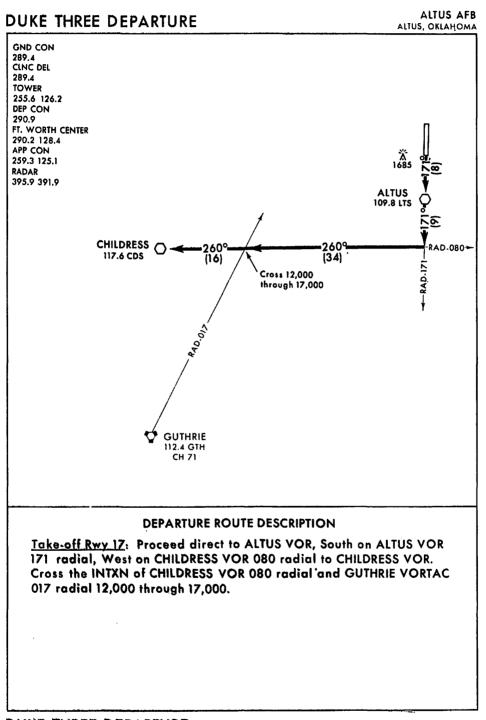
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DUKE THREE DEPARTURE

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STUDY REFERENCES - SIMULATOR MISSION 5

T.O. 1C-141A-1		
SECTION I	Engine thrust reverser system Wing spoiler system Takeoff warning system	1-34,35 1-102 thru 109 1-126
SECTION III	Fuselage fire Wing fire Smoke and fume elimination Fuel jettison Thrust reverser failure Spoiler system failure Fuel system failure	3-19,20 3-20,21 3-26,27,28 3-31,32 3-44F 3-60,60A,61 3-65,66
SECTION IV	C-12 compass system AWLS progress display R/GA ATS Flare/land computer	4-94 thru 97 4-126 4-129,130 4-130,131 4-132
SECTION VII	Thrust reverser system operation	7-1
SECTION IX	AWLS	9-14B thru 14F
MM 55-1	CAT II Precision Approaches CAT II ILS	4-5e(3) 4-6a(4)

Chapter 2

C-141 FLIGHT SIMULATOR - MISSION 5

PREMISSION QUIZ

- Describe the proper corrective action for a fuel-filter by-pass light in flight. turn ON that fuel leater until 30 sec after the light extincitibles not to exceed one minute. If light stays on, shut down engine if not reeded for flight.
- During engine start, if EGT starts rising at an abnormal rate or approaches within <u>50</u> degrees of starting temperature limit, stop start.
- 3. If starter button does not pop out by <u>45%</u> N2, pull it out. If starter valve light does not extinguish, what further steps must be accomplished? Shut down the engine by pulling the fire handle ²⁻²⁹
- 4. If an engine overheat occurs in flight, <u>retard the Hirstile</u>, and observe whether the overheat condition is corrected. If overheat condition recurs when the throttle is advanced, shutdown the engine using the <u>engine silence</u> checklist.
- 5. The SMOKE AND FUME ELIMINATION Checklist will be used to eliminate smoke and fumes emanating from <u>engine been pystems or on conditioning pocks</u>. 3-26
- 6. To avoid flying through jettisoned fuel, do not jettison in a circular deservoing pattern. 3-31
- 7. If a THRUST REV NOT LOCKED light illuminates in flight and/or scanner reports one gapping open, the proper corrective action is: 3-44F reduce airped to get it retrocted land at nearest suitable airfield
- 8. An asymmetry control circuit monitors the first two and one-half inches of travel of the <u>outboard</u> spoiler <u>drive tubes</u>. 1-103

9. On landing if spoilers have been armed and do <u>not</u> deploy, the copilot will: 3-60A

manually move spoiler lever to the ground position

10. List the conditions that must be satisfied to illuminate the TAKE OFF warning light: buses powered: isol AC avionics isol AC main DC #/ and #2 poilers closed & locked thrust revensers closed & locked plaps in takeoff/approach autopilot off locked doors in door warning circuit closed & locked hydraulic pitch trim lever button depressed & released

9-14B

C-141 P

- 11. With a C-12 compass system Nr 1 malfunction, and C-12 compass system Nr 2 correctly operating, what will the Nr 1 bearing pointer on the copilot's BDHI indicate with TACAN-2 selected? <u>relative bearing only</u> With TACAN-1 selected? <u>Magnetic bearing</u> (4-98
- 12. The R/GA (shall not) be used for takeoff.
- 13. Vertical velocity failure may be caused by failure of the R/GA computer. What is the corrective action for this failure?
 4-129
 open phase "B" R/GA circuit breaker on Original CB panel
- 14. Engaging the R/GA mode, by depressing one of the go-around buttons, disengages the <u>autopilot</u>, <u>ATS</u>, and <u>AWLS Durtel</u>. 4-130
- 15. Be prepared to discuss proper use of auto throttles on an auto-auto AWLS approach. 9-14B,14C
- 16. An AWLS enroute check should be accomplished to commencing a CAT. II opproach
- 17. If the AWLS enroute check is performed in flight, the bank angle should be limited to $\pm |O|$ degrees and the pitch altitude change to ± 5 degrees. 9-14D
- 18. The final AWLS check will be accomplished after localine intercept intercept and prior to glide plope intercept for each AWIS approach. 9-14E

C-141 FLIGHT SIMULATOR - MISSION 6

MISSION

This will be a MAC transport mission from Peterson Field, Colorado to Altus AFB, Oklahoma with an intermediate stop at Amarillo Air Terminal. Numerous emergencies will be presented in a discussion/demonstration type manner. As in missions Nr. 4 and 5 emphasis will be placed on checklist procedures with special attention to emergency checklists and crew coordination.

AIRDROME INFORMATION

Peterson Field active runway 35, runway length 11,020', RCR 23, Slope 1.2 up. Obstacle located 2200 feet from the departure end of runway 35 that is 6352 feet MSL. The field elevation is 6172 feet MSL.

Amarillo active runway 21, runway length 13,500°, RCR 23, NOTAMS: No JP-4 or JP-5 available this station.

Altus AFB active runway 17, runway length 13,440".

AIRCRAFT INFORMATION

Ramp fuel 70,000 lbs, operating weight 138,400 lbs, cargo - on load to max allowable gross weight, C.G. 30.7%. Amarillo ramp fuel 40,000 operating weight 138,400, C.G. 30.3%. Use same cargo weight as departure from Peterson Field.

OBJECTIVE

<u>TE</u> At the completion of this mission you should be able to:

1. Compute obstacle clearance performance data.

2. State the differences between a normal and obstacle clearance takeoff.

3. Maintain proper oxygen discipline.

4. Describe the procedures to follow during bailout and cargo jettisoning.

5. Take the proper corrective action for a rapid decompression.

6. Recognize and take the proper corrective actions for the following malfunctions:

(a) Number 1,2 or 3 hydraulic system failure.

- (b) Inflight door warning.
- (c) Landing gear fail to retract or extend.
- (d) Brake system failure.
- (e) Flap Asymmetry.
- (f) Flight control failure.
- (g) Runaway or failed pitch trim.
- (h) C-12 compass system failures.
- (i) Anti-skid failure

7. Perform the required copilot duties during the above malfunctions.

OBSTACLE CLEARANCE

INSTRUCTIONS FOR COMPLETING TOLD CARD

1. To find obstacle height, subtract the field elevation 6,172 ft (MSL) from obstacle height 6,352 ft (MSL) = 180 ft. To find distance add 2200 ft to runway available (runway length = 11,020 minus line up distance of 200 ft obstacle clearance takeoff = 10,820 + 2200 = 13,020 ft distance to obstacle.

2. Compute TRT from figure A2-2, air conditioning, pressurization OFF.

3. Using TRT and pressure altitude, compute thrust factor of 15.0 from figure A3-6. Compute takeoff factor from figure A3-7 TOF = -41.7.

4. To find GW(CFL), go to figure A3-8, sheet 2 of 2, using runway available 10.820 proceed backwards using calculated wind and slope to find 10.700 ft. Proceed to sheet 1 and find weight of 312,000 lbs.

5. From figure A3-9, compute GW(3 eng), using climb gradient of 2.50 (MM 55-1) equals <u>321,500</u> lbs. <u>Do not use</u> temp dev. See note 3 on top of chart.

6. Using figure A3-12, enter with distance to obstacle 13,020 proceed to height of obstacle (180) find climbout factor. (COF 78.3).

7. Proceed with COF 78.3 to figure A3-10, find <u>uncorrected</u> gross weight of 277,000 lbs.

8. Proceed to figure A3-8 using TOF 41.7 and weight of 277.000 lbs, find uncorrected CFL of 800 ft (do not add 200 ft TRT takeoff) proceed to sheet 2 and correct for slope (1.2 up). This gives you a corrected CFL of 8950 ft. Subtract from uncorrected CFL = 850 ft. Subtract this from distance to obstacle, 13.020 - 850 = 12.170 ft. This is the corrected distance to obstacle. Using the corrected CFL (8.950 ft) use the following formula to find obstacle height correction $\frac{RA - CFL \times % slope}{100} = \frac{100}{100}$

9. Add correction (224.4) ft) to obstacle height $180 = \frac{202}{405}$ ft.

10. Proceed back to figure A3-12, using corrected distance to obstacle, 12,170 and corrected obstacle height 202 find corrected COF = 77.5.

11. Proceed back to figure A3-10 with corrected COF of 77.5 and TF 15.0 find corrected gross weight of 266,000.

13. The remainder of the card is completed normally.

NOTE

Both students will complete the TOLD Card for the Peterson Field departure.

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Chapter 2

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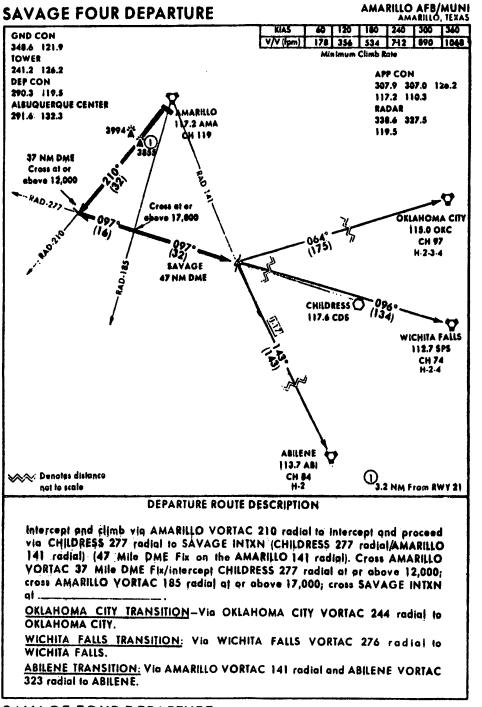
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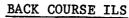
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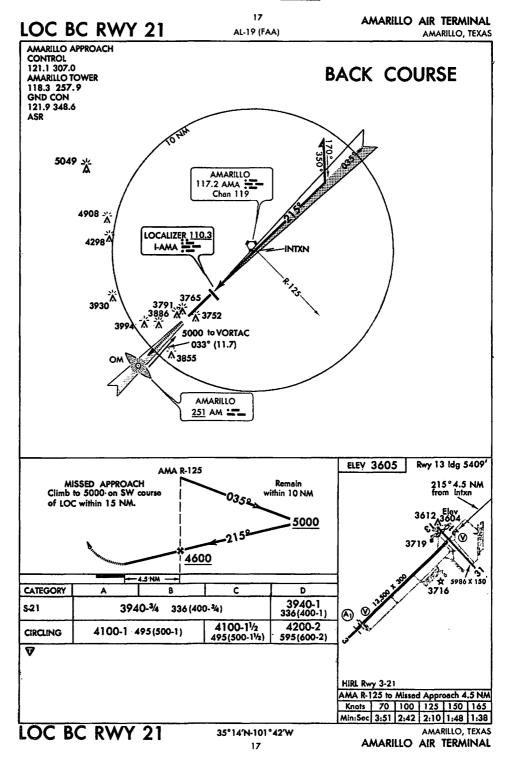
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C-141 TAKE-OFF AND LANDING DATA	TAKE-OFF
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WIND-DIR_350_VEL_20-25_OBST-HTDIST	V _{GO}
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VMCG 90 VR 138 VROT 128 VB(MAX) 168	STAB. SET REV LIM
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SAVAGE FOUR DEPARTURE







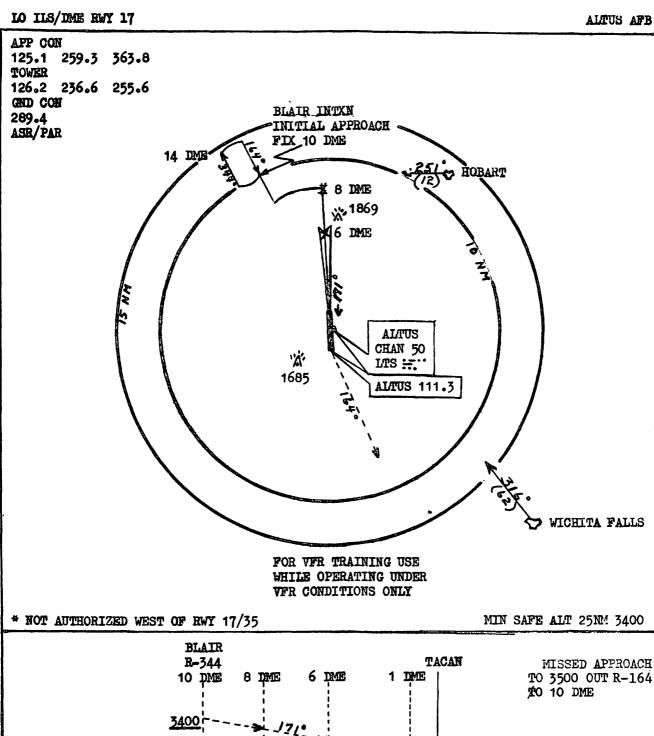
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STUDY REFERENCES - SIMULATOR MISSION 6

T.O. 1C-141A-1

SECTION I	Wing flap system	1-100 thru 102
SECTION II	Obstacle clearance takeoff Rapid descent No flap landing	2-45 2-50 2-57
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MM 55-1	Obstacle clearance	4-3a Attach 10
CHAPTER 8	Unlawful seizure (Hijacking)	

C-141 Pilot Study Guide

CHAPTER 5 Rapid Descent

Chapter 2

C-141 FLIGHT SIMULATOR - MISSION 6

PREMISSION QUIZ

- 1. When an obstacle exists in the initial climb segment, the takeoff gross weight will not exceed a weight which will allow clearing the obstacle with 3 engines operating, gear up, flaps at ________ / cpprock, and airspeed at ______. MM 55-1 Attach 10, A3-11
- 2. Illumination of the DOOR OPEN light on the pilot's annunciator panel indicates that the <u>rew door petal door pressure door ptaliling arrows door</u> <u>Ramp, or one of troop doors</u> is not completely locked/ closed. 3-29

 Describe the entry technique, aircraft configuration, and airspeeds to be flown in the event a rapid descent becomes necessary. Student Guide, threttles - DLE START, simultaneously not to 45° bank Chap 5, 2-50 base note 15° mase low, deploy protected flight parties - arised .75 Mark a 300 kb, unrelower is lower, to 20,000 ft. Hen 325 Hts To (0,000, Hen 350 kb, 4. Window glass that is cracked so badly that vision is impaired is still sound enough to meet the requirements of pressurized flight. 3-31

a. True

b. False

- 5. Bailout should not be attempted from the crew entrance door at airspeeds above Zoo kts. 3-28
- 6. Complete the following statements referring to cargo jettison: 3-32 thru 3-34
 - a. Recommended airspeed is 160 to or 1.3 Vstall, whichever in greater
 - b. Maximum altitude is <u>20,000 H</u>.
 - c. Configuration is pressure & petal doors open, ramp at airdrop position
- 7. In the event of complete loss of Nr 2 hydraulic system alternate provisions are made for operation of all equipment except for the emergency generation , more gear plearing and landing gear Netraction 3-62
- 8. The manually operated interconnect between Nr 2 and Nr 3 hydraulic systems is used to: permit use of #3 pystem hydraulic pressure to ground-check ¹⁻⁸⁰ the operation of components in system #2.

- After manual gear extension, the brake selector switch should be in the <u>EMER</u> position prior to landing. 3-42
- 10. If one main gear cannot be extended, the recommended procedure is to <u>Notract</u> the other main gear and land with nose gear <u>over</u>, or as an alternate procedure, to land with all landing gear <u>networked</u>. 3-36
- 11. If a runaway pitch trim is detected, what actions must the pilot take immediately. 3-58A

disconnect electric & electrohydraulic systems by using trim disconnect button on yoke.

if trim movement continues - direct engineer to turn off hydraulic system #2, and tell copilot to select EMER on "elevator sys 2" power control switch

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C-141 TAKE-OFF AND LANDING DAT	A TAK	E-OFF
CONDITIONS	TRT	
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RWY-HDG 330 AVAIL 8850 SLOPE O RCR 12 RSC 0		
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X-WINDCOMPCALCGUST		
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	- V _{MFR}	
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TFCOMPCALCGUST	- MFR	
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Chapter 2

C-141 TAKE-OFF AND LANDING DATA	TAKE-OFF
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Chapter 2

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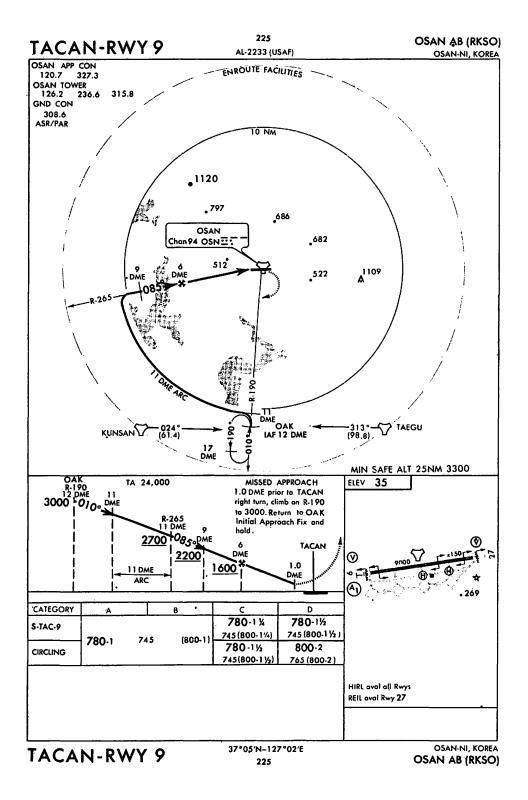
w'w' - Significant pres	ent and forecast weather		TABLE I		TAB	LE 2							
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54 XXDZ Heavy (55 XXDZ Freezin 56 FZDZ Freezin 57. FZDZ	99	XXTS	storm or sandstorm Heavy thunderstorm with hail	;	TABLE 6		GGG _e G _e should be used	30 31 32 33	900 930 960 990	3000 3100 3200 3300	75 76 77 78	7500 7800 8100 8400	25000 26000 27000 28000
<u>le - lein</u> Code *0	9 Decode None or trace	T	ABLE 5		GGG, G, should be used	frequently for sho condition fluctuat	a (are) expected to occur rt periods of time, the ing almost constantly, riod which begins at GG	34 35 36	1020 1050 1080	3400 3500 3600	79 80 81	8700 9000 10500	29000 30000 35000
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•9	Severe icing in preci	pitetion	a trace of icing.	lasting less than I	hall an hour.	minutes of any ho	ur.						

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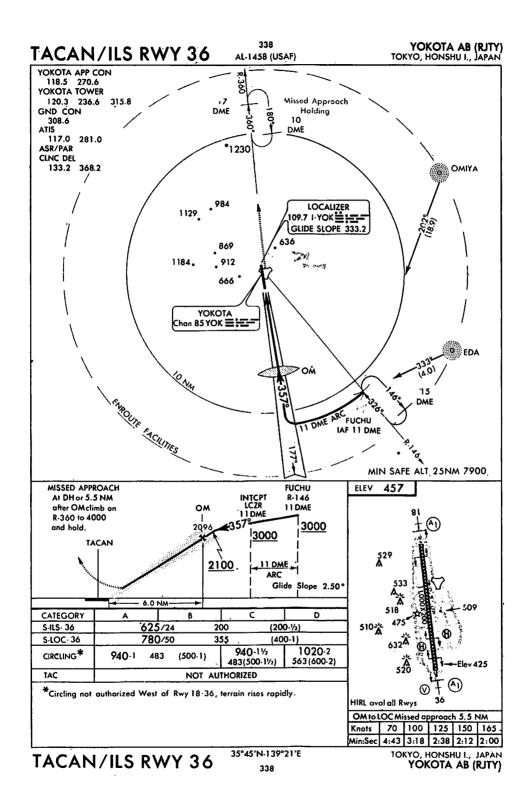
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STUDY REFERENCES - SIMULATOR MISSION 7

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		-		•	•

MM 55-1 Crosswind Limitat:	ion
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Attach 1 Al-1 thru Al-4

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PREMISSION QUIZ

- 1. The pilot's pitot heat circuit protection is located on the generative/B panel.
- 3. For ground test the engine anti-ice system may be activated above 10°C degrees centigrade for a maximum time period of 10 seconds. What is the reason for this time restriction?

to prevent deterioration of foam rubber vibration dampers inside inlet quide vares.

- 4. When icing is encountered during descent, turn on anti-ice and de-icing equipment and maintain at least 7/90 N2 on ONE of Amore thattles to maintain adequate bleed air. 9-17
- 5. When <u>withe moisture</u> is present, engine anti-icing will be used at temperature of <u>8°C on Lelour</u>. Engine anti-ice will be turned ON immediately after engine start to prevent ice build-up during ground operations. 2-32
- 6. If icing conditions are anticipated at any time from <u>engine start</u> to the <u>time climb power is set</u>, the engine anti-icing will be turned ON prior to taxi. 9-16
- 7. If the wing anti-ice OVHT light on the annunciator panel illuminates and continued use of the system is necessary, place the appropriate wing anti-ice switch to <u>OFF</u> position. If the OVHT light extinguishes within <u>30</u> seconds, periodically cycle from <u>OFF</u> to <u>ON</u> for approximately <u>15</u> seconds. <u>3-23</u>
- 8. Why should wing anti-icing not be used for takeoff during icing conditions? with no airflow over the wing surfaces, temperatures within ⁴⁻²⁴ the leading edges rise quickly and may damage fuel tank sealants, point, or other wing members
- 9. Fuel heat should be used for ______ minute(s) prior to takeoff if the fuel temperature is ______ degrees Centigrade or below. This procedure is performed at idle thrust, normally just prior to takeoff. 9-22.

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- 10. The fuel enrichment system is used to supply additional fuel to the engines during <u>Marting</u>, when operating with <u>JP-5</u> fuel only. During ground starts, the fuel enrichment switch should be turned ON prior to starting if the fuel temperature is below -18°C; during air starts, the switch should be turned ON prior to starting if <u>above 15,000 ft Maing</u> <u>JP-5</u>.
- 11. The maximum altitude for penetrating moderate to severe turbulence should be <u>one flight level (4,000 ft) below the 400 fpm performance</u> ceiling, 9-18
- 12. What is the recommended procedure for use of pitch trim during turbulent air penetration? 9-18

if impossible, reset penetration trim from cruise trim based on one degree per 100-kt airspeed change.

13. Care must be exercised in the use of thrust reversers during <u>loose</u> mouor ice fog conditions to avoid <u>obscurement of Misibility</u> due to redirected airflow. 9-22

- 14. Takeoffs will not be attempted with over <u>12 inch</u> of wet snow, slush and/or water, or <u>3 inches</u> of dry snow on the runway. A3-3
- 15. Flight operations are prohibited in moderate or severe turbulence if the Yaw damper is inoperative.

Give the altitude, airspeed and autopilot restrictions for operation with an inoperative yaw damper. 3-58B

- a. At or below FL (1) Below <u>350</u> KCAS (2) Autopilot
- b. Above FL <u>310</u> (1) Autopilot <u>operative</u> and aileron axis must be <u>engaged</u>
- 16. When the pilot's or copilot's pitch trim disconnect button is actuated, stabilizer pitch trim is available by use of the <u>kydraulic pitch trim</u> <u>leven</u>. 3-58A
- 17. If you question the need to know turbulent air penetration procedures, read the following article.

Wild Ride in a Big Bird

The MAC Flyer June 1970

by Major Charles L. Pocock 62 MAWg

T HE WHEELS folded into the belly of the giant C-141 as we started turning to 090 degrees, heading out over the long white beaches and away from DaNang. As the bluegreen South China Sea fell away, the hurrying ships, airplanes and men of busy DaNang once again seemed far away.

The 30,000 pounds of filthy and broken retrograde cargo in this giant silver bird seemed strangely out of place. The ten, perpetually tired, sweat-soaked marines in their green utilities basked in the airconditioned comfort and started to look for a place to sleep. These men who had come to this green hell a year ago as boys now started to think 24 hours ahead to when they would be home.

An hour later, we received clearance to climb from flight level 270 to 370. As the pulsating engines started to grasp for altitude again, we entered solid cirrus clouds at FL 290. At level off, the cirrus was so dense that the radar was giving returns from only about six miles ahead. The navigator assured me that the radar was functioning, but dense ice crystals were preventing returns.

The VHF radio was now totally unusable and the HF radio was little better. Other aircraft, on UHF, company frequency, advised that the cirrus extended from below 20,000 feet to above 41,000 feet. As we pressed on, I knew that the typhoon moving north from the Philippines was going to cause problems until we were well north of Okinawa.

Kilo Whiskey (KW) beacon was the next fix. World 397 had just advised Taipei Control that he would be deviating 30 miles south of track for thunderstorm avoidance, but I didn't have any idea where he was. I hoped our radar would give us some warning if the storm was on our track.

Ten minutes south of KW, we encountered moderate turbulence. I turned on the continuous ignition, retarded the throttles three hundred pounds fuel flow per engine, disconnected altitude hold on the autopilot, and announced on the. PA system that everyone should fasten their seat belts.

"What do you see on your radar, Nav?"

"Nothing."

Immediately the airplane was in a 60-degree bank. The attitude indicator showed 30 degrees nose up pitch. The vertical velocity indicator and altimeter were climbing and the airspeed was falling rapidly. I disconnected the autopilot, pushed forward on the yoke, and when the dot on the attitude indicator was approaching the horizon line, rolled the aircraft level. The throttles were at takeoff rated thrust and even though I had 10 degrees nose down pitch, the vertical velocity was still indicating an 8,000 foot-per-minute rate of climb with 200 knots airspeed.

Milky rime ice was building up. rapidly on the airplane and the hail sounded like skeletons on a tin roof. Lightning and Saint Elmo's fire made the whole airplane sparkle and everyone's hair was standing on end.

The turbulence was so bad, I thought the instrument panel was going to shake off. I locked the shoulder harness and pulled the straps tight. That helped a lot. Holding the airplane with my left hand, I started swatting at anti-ice switches with the right, hoping I could get enough on before we fell out of the sky.

As the altimeter went through 43,000 feet, I realized we had been in the storm for about 20 seconds and the way out was behind us. I started a left 15-degree bank. As this 125-ton monster grudgingly responded, the noise from the hail was deafening.

The navigator called out, "Slow the airplane down before we peel the radome off."

And the engineer announced, "You're overboosting the engines and we are almost at stall speed."

I knew that more than 15 degrees of bank would probably stall the airplane. But I didn't want to use more than 10 degrees nose down pitch because we would probably be in the down cell momentarily. The windshields now had iced over except for about nine-inch squares in the center of each.

As we passed 48,000 feet, we started to descend, more suddenly than we had started to climb. Everyone was hanging by his seat belt. Briefcases, tech orders, oxygen masks, pencils and anything else that wasn't tied down was on the ceiling and floating through the cockpit. I knew we had changed cells from the updraft to the downdraft and immediately pulled back on the yoke.

As we went from 10 degrees nose down pitch to 15 degrees nose up, the overspeed warning sounded. I had the throttles retarded and the spoilers deployed to the flight position, but we still had 8,000 feet per minute rate of descent with 15 degrees nose up pitch! We were now on a reciprocal heading from which we entered this storm. I rolled the wings level and hoped we would soon be out.

The navigator said, "Why are we in a 45-degree bank?"

Again I felt the adrenaline surge and replied, "We're not."

"Look at the copilot's attitude indicator and HSI," he said.

As I glanced across the cockpit, the realization that one set of instruments had failed almost made me sick. (For some reason, the thought passed through my mind: I wonder if the Marine Corps taught these kids to swim?)

I made up my mind to follow my instruments come what may. I checked my BDHI and saw that it was indicating a turn from west to north (if that were true, we were going right back in the storm). But I thought the copilot's attitude indicator said left bank. Quickly I glanced across the cockpit. Left bank and right turn – his instruments have failed and mine are OK. I felt better now and went back to other immediate problems.

Still high airspeed, but slowing, still 4,000 feet per minute with nose high attitude, but not nearly so rough. Heading pretty close to south—we should be out soon. We better be—now 22,000 feet. Then as rapidly as it began, it stopped. We were in smooth air once again, now at 19,000 feet and below the cirrus.

As the ice started to sublimate and peel off, I slowed to about 220 knots and began a slow VFR orbit. We began to make a damage assessment. Luckily, our passengers had their seat belts on and the cargo had been well secured. The copilot had been in the lower bunk. He had his seat belt fastened and remained there throughout the encounter with the thunderstorm. That was a good thing, he might have been injured.

The navigator checked the tail surfaces with his sextant and they appeared to be undamaged. We found no damage to the leading edge of the wings or to the engine nacelles and the radar seemed to be working normally now, so I knew the radome was intact. The copilot's attitude indicator was still locked in a 45-degree bank, but seemed to be slowly correcting. The Nr 2 C-12 compass had failed, but by placing the mag/DG switch to DG and slaving it to the correct heading, we were able to re-engage the autopilot.

I requested and received clearance from present position, somewhat south of KW, to Kadena at FL 190. As we started northeast toward Kadena, we could see the bottom half of this fearsome adversary. It was about 70 miles in diameter. This time we passed wellclear.

As we approached Kadena, they reported thunderstorms with heavy rain, so I elected to proceed straight on to Yokota, our original destination. Although the orew and passengers were obviously shaken, that big, beautiful airplane had come through unscathed. The flight recorder indicated that design limit loads had been exceeded twice but examination proved that no elastic limits had been exceeded. At least nothing broke!

I have always respected thunderstorms and given them a wide path, but after this experience, whenever the weatherman mentions thunderstorms, he has my attention-right now!

The MAC Flyer

C-141 FLIGHT SIMULATOR - MISSION 8

MISSION Flight Nr 1 will be a troop transport mission from March AFB, California to McGuire AFB, New Jersey. Flight Nr 2 will be a cargo transport mission from Norton AFB, California to Dover AFB, Delaware. Problems encountered on this mission may include any of those previously discussed as well as engine and system malfunctions during takeoff.

AIRDROME INFORMATION

March AFB active runway 31, 13,500' long, first 4,000' closed to heavy aircraft (above 150,000 lbs). 9,500' usable for takeoff, no slope, RCR 18. Ungrooved runway.

Norton AFB active runway 05, 10,000' long, 0.7 up slope. Tower will approve downwind takeoff for aircraft unable to perform East Big Bear Five departure. Performance will require a downwind takeoff. Emergency return landing distance should be computed for an upwind landing.

George AFB is the best departure alternate in the event March or Norton go below landing minimums.

AIRCRAFT

INFORMATION Both flights, operating weight 133,240 lbs, ramp fuel 130,000 1bs, cargo/troop weight 61,000 1bs, C.G. 32.8%.

OBJECTIVE

At the completion of this mission you should be able to:

1. Execute a SID with an obstacle.

2. Safely execute a three engine emergency return and three engine go-around.

Take the proper corrective action for any emergency or 3. malfunction covered on previous missions.

4. State the configuration, speeds, and procedures to follow during a two engine approach and landing.

With IP assistance, execute a two engine approach and landing. 5.

Satisfactorily perform all duties required of the pilot not flying 6. the aircraft.

NOTE: You should complete only the TOLD card for the flight on which you will be the pilot. Refer to Obstacle Clearance Information for this mission.

Chapter 2

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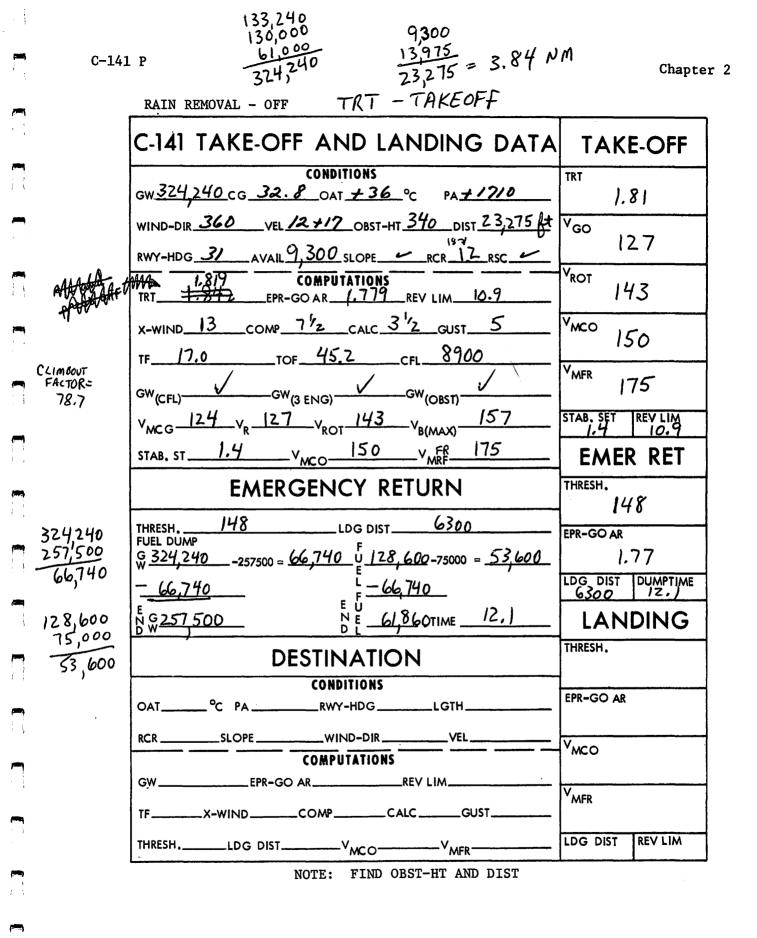
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Chapter 2

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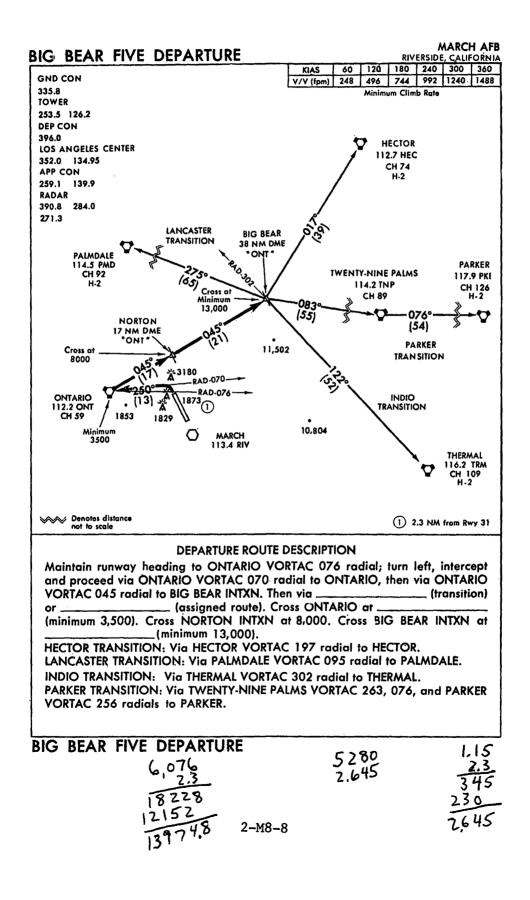
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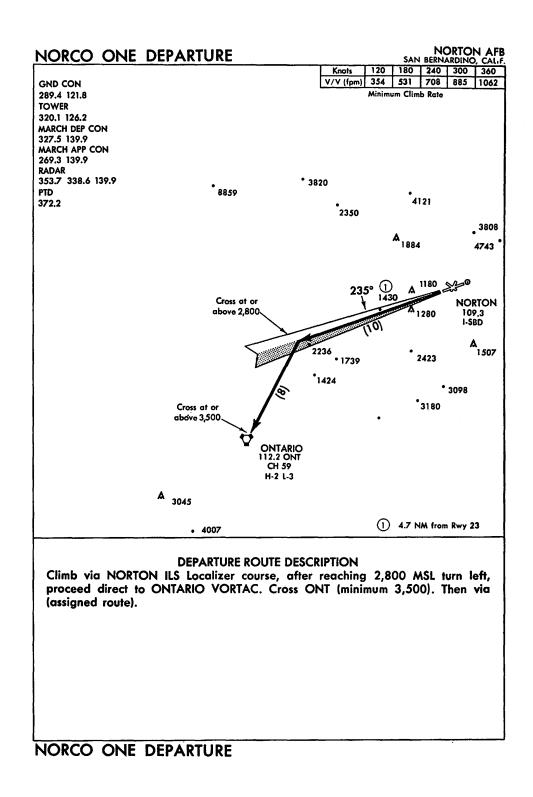
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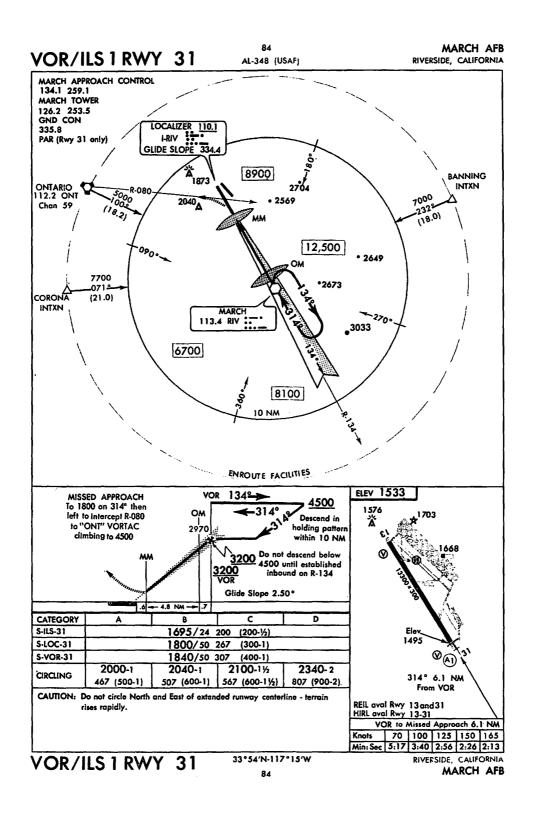
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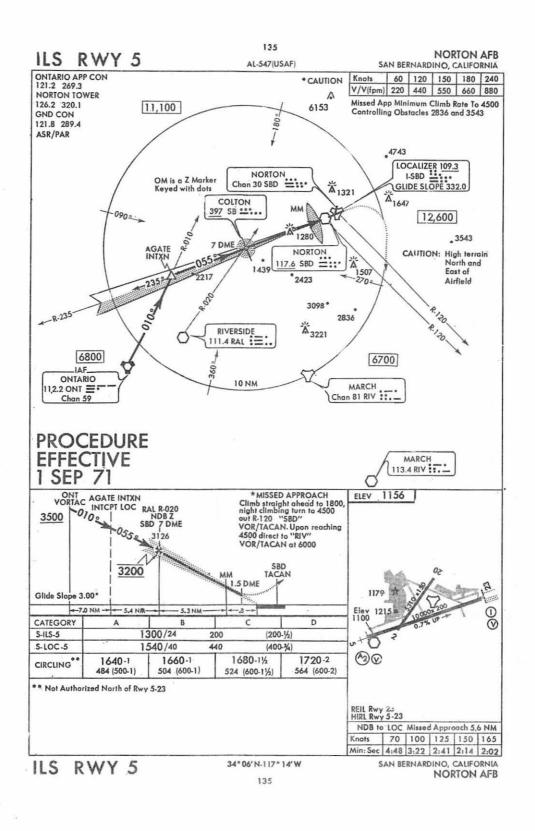


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MISSED APPROACH OBSTACLE CLEARANCE PERFORMANCE DATA

- 1. When the approach charts depict a minimum climb rate, we must determine if we can meet that climb rate prior to making an approach. In planning for an emergency return these computations must be completed prior to departure.
- 2. There is a minimum climb rate on the Norton AFB approach charts.
- 3. If we must make a missed approach, we should climb at minimum climb speed, with gear up and flaps at 75 percent.
- 4. To compute the minimum climb rate per nautical mile for Missed Approach, use the first block of the minimum climb scale on the Approach Plate and convert vertical velocity into feet per nautical mile. At 60 knots, we travel one nautical mile in one minute; therefore, the V/V listed under the 60 knot block can be read as feet per nautical mile. (EXAMPLE: The ILS 1 Runway 5 Missed Approach requires 220 feet per nautical mile).
- 5. Compute thrust factor (Figure A3-6) using go-around EPR and pressure altitude plus 1,000 feet. (15.8)
- 6. Compute three engine climb factor (Figure A3-10) for:

Brake Release Gross Weight (Answer: 80.3) Gross Weight of 257,500 lbs. (Answer: 76.0)

7. Compute three engine climb rate per nautical mile.

Enter Figure A3-11 with the brake release gross weight climb factor of 80.3. Compare the height above the runway at 3 miles (215 feet) and at 4 miles (390 feet). Our climb rate is 175 feet per nautical mile.

Enter Figure A3-11 with the climb factor for a gross weight of 257,500 lbs. (76.0). Compare height above the runway at 3 miles (730 feet) and at 4 miles (1110 feet). We have a climb rate of 380 feet per nautical mile.

- 8. We must dump fuel to safely make an approach at Norton AFB.
 - NOTE: You should complete only the TOLD card for the flight on which you will be the pilot. Refer to Obstacle Clearance Information for this mission.

Chapter 2

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STUDY REFERENCE - SIMULATOR MISSION 8

T.O. 1C-141A-1

PART 9

SECTION III	Engine failure at cruise/driftdown Engine failure/fire, takeoff continued Hydraulic system failures Manual landing gear extension Two engine landings	3-12B 3-12B thru 14 3-61,62 3-39 3-35,36
SECTION IV	Cargo door system	4-170 thru 4-174
SECTION IX	Two engine approaches 👌	9-6, 9-8, 9-13
T.O. 1C-141A-1-1		
PART 3	Basis for charts Takeoff planning	A3-4 A3-4 thru 8
PART 5	Driftdown	A5-5
PART 7	Descent (text)	A7-1,2
PART 8	Air minimum control speed chart	A8-27

MM 55-1	-	emergency clearance	procedures	4-4 Attach	10

Inflight data

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C-141 FLIGHT SIMULATOR - MISSION 8

PREMISSION QUIZ

1. Pulling the engine fire control handle accomplishes the following: 1-130 stops engine by electrically closing the engine fuel control shutoff value turns off both ignition systems opens generator line contactor de-energines generator by interrupting power to voltage regulator shuts off fuel flow to narelle using shutoff value shuts off fuel flow to narelle using shutoff value shuts off supply and pressure values of hydraulic fluid shuts off bleed airflow using bleed air shutoff value electrically closes yone II cooling ducts exposes fire extinguisher buttor

- When both wing flap hydraulic motors are operating the flaps are normally fully extended or retracted in 15 seconds; with only one motor operative 30 seconds.
- 3. List the BOLD PRINT/memory items for an engine fire, takeoff continued. fire handle - pulled 3-12B agent - discharged
- 4. <u>marmal brakes</u> and <u>meseucheal stearing</u> may not be available if the landing gear is extended manually because of loss of hydraulic pressure to the landing gear. <u>emorgency</u> brakes should be used. 3-42,43
- 5. With a complete loss of hydraulic system Nr. 1, the power control switches for system Nr. 1 should be positioned as follows: 3-53
 - a. Ailerons POWER OFF
 - b. Rudder POWER OFF
 - c. Elevator EMER

6. List the components operated by the following hydraulic systems: 1-79,80,81

- System Nr 1 System Nr 2 System Nr 3 pressure door 1/2 aileron 2 aileron setal doors 1/2 elevator 1/2 rudder loading name 3 rudder 1/2 elevator 1/2 Alaps main & mose landing gear 1/2 spoilers nose gear steering eilor stall prevention sitel trim & spoiler cable servo emergency generator emergency brakes normal Brokes aileron tab operable 1/2 plaps emergency elevator 1/2 spoilers accumulators (APU start) 3 spoiler cable servo Copilot stall prevention When operating with two engines inoperative, final approach speed will 7. be Z engine approach plus 20 knots, but not below 2 engine MCA speed. The airspeed command marker will be set on 2 engine approac Speed on 2 engine MCA, whichever is greater 3-35
- 9. When landing with two engines inoperative on one side, the rudder highpressure override switch should be placed to <u>OVERRIDE</u> at a speed below <u>200 bb</u>. Exercise caution in rate of rudder application at speeds above <u>160 bb</u>. 3-35
- 10. Base leg airspeed for a two-engine pattern is Approach Speed plus 20 knots. 9-13
- 11. 3 engine driftdown is accomplished with <u>NRT</u> power applied at <u>.70</u> Mach. 2 engine driftdown is .55 Mach. A5-5
- 12. Do you need to understand cruise performance data? The engineer makes the computations but if you don't understand the data, read the article on the next pages to see what problems you can get into.

There is a term which was intimately familiar to old B-47 crewmembers. It's not as common today in MAC, but the phenomenon still exists. It can be found near the top of the performance charts. Let's take a look at

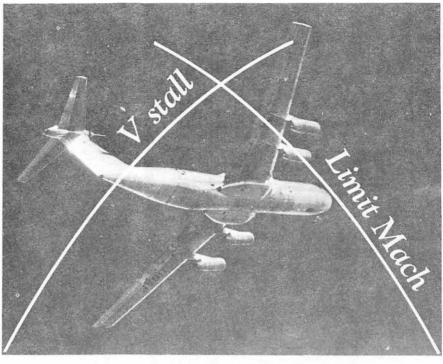
C-141

Operations



Coffin

Corner



by Major Charles L. Pocock 62 MAWg

C-141 SAT ON THE TAXIWAY just off the approach end of runway 18 at Yokota. All four engines were turning while the crew impatiently waited for their clearance to come through.

"MAC 170," the tower called. ARTC wants to know if you can accept flight level 370."

"Ah, stand-by one," the pilot replied. The navigator and engineer worked together swiftly, cross-checking each other's work. Brake release gross weight would be 309,000 pounds. Temperature was standard. Their gross weight, reaching flight level 370, would be 300,000 pounds and the 300-foot per minute climb ceiling would be 37,100 feet. They could do it. They quickly relayed the information to the pilots. The aircraft commander nodded and the copilot passed it to the tower. Their clearance came through minutes later.

"MAC 60170 is cleared as filed. Maintain flight level 370. Departure instructions: Climb on runway heading to 10,000, reverse course and proceed direct to Niigata. Climb so as to cross Niigata at flight level 370. Read back." The copilot quickly read back the clearance and minutes later the Starlifter thundered down the runway and lifted off.

Chapter 2

The departure worked perfectly. They crossed Niigata right at flight level 370, with a gross weight of 300,000 pounds, and the recommended climb Mach of .70. As the needle swung, showing station passage, the copilot began his position report and the aircraft commander engaged the altitude hold on the autopilot and rolled into a 30 degree banked turn toward Sendai. A routine mission so far but this crew is only seconds from possible disaster. Unless they do something quickly, they will soon learn firsthand why this portion of their aircraft's performance envelope is called - "Coffin Corner."

To fully understand the problems they face, let's leave our crew up over Niigata and take a quick look at some fundamentals.

An aerodynamic stall is a condi-

tion in which the angle of attack becomes so large the flow of air over the top of the wing breaks down and the wing can no longer produce enough lift to support the aircraft. The ONLY thing that can cause a stall is excessive angle of attack. The wing angle of attack is a function of airspeed, load factor, gross weight, and altitude. It can also be affected by wind conditions, but we'll discuss that later. An aircraft can be stalled at any airspeed, altitude, or power setting.

Chart number one illustrates the effect of bank angle on load factor in level flight at a constant airspeed. An increased load factor effectively increases gross weight so more thrust is required to maintain altitude and airspeed. At the 300-foot per minute climb ceiling, there is very little excess thrust available. At sustained bank angles of much over 10 to 15 degrees, either altitude or airspeed will probably be lost.

An increase in altitude will cause the stalling speed to increase. There

are several reasons for this effect. In the C-141 and other aircraft which have CADC systems, the airspeed indicators show calibrated airspeed. But, stall speed is dependent upon equivalent airspeed. For the same equivalent airspeed at higher altitudes, the calibrated airspeed will be greater. An increase in altitude will also alter the viscosity effects of the air and, generally speaking, cause the indicated stall speed to increase. This is usually significant only above 20.-000 feet. The Dash One applies these corrections and figure A8-3 on page A8-8 of T.O. 1C-141A-1-1 shows. very clearly, that calibrated stalling speed increases with altitude. Chart number two shows various bank angle stall speeds at different altitudes and includes the reduced calibrated airspeed values at different Mach numbers. This is the "Coffin Corner Chart." Let's use it to analyze the problems facing our hypothetical crew over Niigata.

They are at 37,000 feet, Mach .70, in a 30 degree bank. Notice that

Constant Altitude and Airspeed

Bank Angle Degrees	Load Factor	Effective Weight Pounds
00	1.0000	300,000
5	1.0038	301,140
10	1.0154	304,620
15	1.0353	310,590
20	1.0642	319,260
25	1.1034	331,020
30	1.1547	346,410
35	1.2208	366,240
40	1.3054	390,162
45	1.4142	424,260
60	2.0000	600,000

Chart I

their calibrated airspeed is 220 knots and their stalling speed is 210! They have only 10 knots to play with, and with the addition of any one of a number of other factors, they might lose that.

If a flight control or an auto-pilot malfunction increased the bank to 35 degrees, the aircraft would stall.

Or, consider the load factor. In a 30 degree bank their load factor is 1.15. Their 300,000 pound aircraft effectively weighs 345,000 pounds and is several thousand feet above its absolute ceiling! The autopilot altitude hold, trying to maintain altitude, rolls in nose-up trim. As the turn progresses, the angle of attack increases, the airspeed decreases, and when the Mach falls to .66, the aircraft stalls at 30 degrees of bank.

The C-141 has a stick shaker designed to provide the pilots with extra warning of an approaching stall. However, if you'll check the shaker onset speed chart in the 1-1, you'll find that in the conditions we've described, the shaker probably wouldn't activate until after the aircraft had stalled. The crews only warning would be natural buffet. If they were experiencing light turbulence at the time, they might not recognize the buffet until a deep stall had developed. At night or in weather, recovery could become a very sporty course indeed. The stick shaker was designed primarily to warn of approaching stalls in the low altitude, low airspeed region of flight. In the upper extremities of the performance envelope, it may or may not give adcquate warning.

Turbulence is another important consideration to the wary pilot operating near coffin corner. "Descend to 4,000 feet below the 400-foot per minute climb ceiling. Does that sound familiar?

Remember we said carlier that a stall is the result of excessive angle of attack? And angle of attack is the angle between the relative wind and

the chord line of the airfoil. Since one side of this angle is wind, and turbulence may be considered as wind gusts, turbulence can and does change angle of attack. These changes are produced mainly by vertical gusts rather than horizontal.

Consider a heavy aircraft and a light aircraft encountering the same gust. The angle of attack increase is the same, but will cause greater acceleration on the light aircraft. The moderate turbulence reported by the light weight inbound aircraft may seem like light turbulence to the heavier outbound aircraft. But the changes in angle of attack are the same, and the heavier aircraft is operating at a much more critical angle of attack and is more subject to stall.

So far we have been discussing the effects of up-gusts. Now let's take a look at the opposite situation — a down gust. A down gust will decrease angle of attack. To maintain altitude, the aircraft must, in effect, climb. In order to climb, the aircraft must have excess thrust available. At or near the 300-foot per minute climb ceiling, there is very little excess thrust remaining. An aircraft cruising this high will probably not be able to tolerate even "light chop" and maintain altitude.

It should be apparent by now that operations in the upper corner of the cruise envelope are maximum per-

Chapter 2

formance maneuvers as much as a 6 G pitchout. If you have not yet modified some of your ideas about coffin corner flying, consider this: at Mach .767, wings level: at the 300foot per minute climb ceiling, your airspeed is just about 1.3 V stall the same relative speed we use on final approach! How much angle of bank would you use on final, and how much airspeed would you be willing to give up during that bank before you did something about it?

The next time someone asks you how the C-141 flies above 30,000 feet, answer him, "Fine, but very carefully with shallow banks and lots of airspeed!"

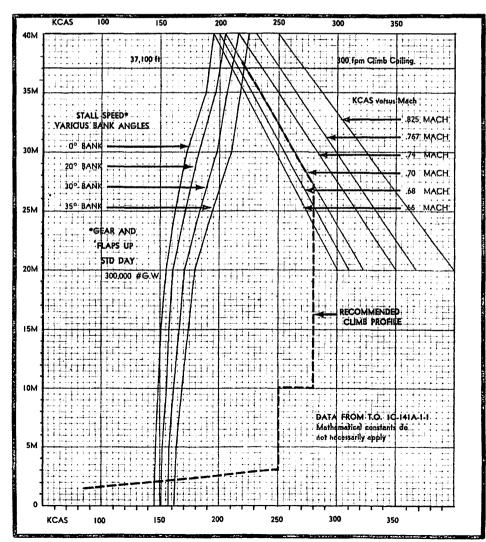


CHART NUMBER TWO

C-141 FLIGHT SIMULATOR - MISSION 9

MISSION The primary purpose of this mission is to evaluate copilot duties. The first flight will be a CONUS airlift mission from Kingsley Field, Oregon to McClellan AFB, California; the second flight will be from Langley AFB, Virginia to Dover AFB, Delaware. The weather at both destination bases is marginal. You should be prepared to divert to your alternate. You must simulate the following: You are CAT II AWLS qualified and the alternate base has a CAT II approved approach. For the left seat pilot this mission will be continued emergency and instrument procedure training in an enroute environment.

AIRDROME

INFORMATION

Kingsley Field - Active runway 14, runway length 10,300 feet. McClellan AFB - Active runway 34, runway length 10,600, RCR 12. Travis AFB - Active runway 21L, length 10,990 feet, RCR 12. Langley AFB - Active runway 25, length 10,000'. Dover AFB - Active runway 01, length 9600', RCR 12, wet runway. McGuire AFB - Active runway 06, length 10,000, RCR 10, slush on runway. AIRCRAFT For both flights plan 80,000 lbs fuel, operating weight 134,240 INFORMATION

OBJECTIVE

lbs. Cargo for first flight 18,760 lbs of high priority SR-71 parts. Cargo for second flight flight 3,240 lbs of vaccine for an epidemic in Atlantic City, N.J.

At the completion of this mission you should be able to:

State from memory all BOLD PRINT items 1. in correct sequence.

2. State the procedures to follow when:

- A runaway pitch trim is detected. а.
- A door open light illuminates without Ъ. pressure loss.
- c. A door open light illuminates followed by a rapid decompression.
- d. Turbulence is encountered.

3. Properly complete the pre-takeoff and approach briefing with optional reference to the briefing guide.

4. Properly complete the TOLD card for this mission and explain the GO concept.

- 5. State the following limitations:
 - a. Airspeed.
 - b. Engine starting and operating.
 - c. Weight.

6. Continually monitor the aircraft position by a logical selection and presentation of primary and backup nav aids.

COPILOT EVAL-UATION STANDARDS

You will be evaluated on your ability to:

1. Use the checklists properly during normal and emergency situations.

2. Make all mandatory warning calls required by the Dash-1 and MM 55-1.

3. Copy and/or acknowledge all ARTC instructions

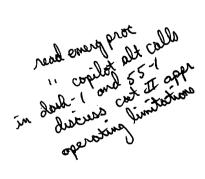
4. Perform all copilot duties required to execute a safe CAT II ILS.

5. Correctly identify and advise the pilot of other than normal indications/situations observable from the copilots position.

6. Readily assist the pilot flying the aircraft during all phases of flight (normal and emergency situations).

NOTE TO STUDENT

This mission will be conducted by a flight examiner.



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C-141 TAKE-OFF AND LANDING DATA	TAKE-OFF
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X-WINDCOMPCALC:GUST	V _{MCO}
TFTOFCFL	V _{MFR}
GW(CFL)GW(3 ENG)GW(OBST)	
V _{MCG} V _R V _{ROT} V _{B(MAX)}	STAB. SET REV LIM
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COMPUTATIONS GWEPR-GO ARREV LIM	
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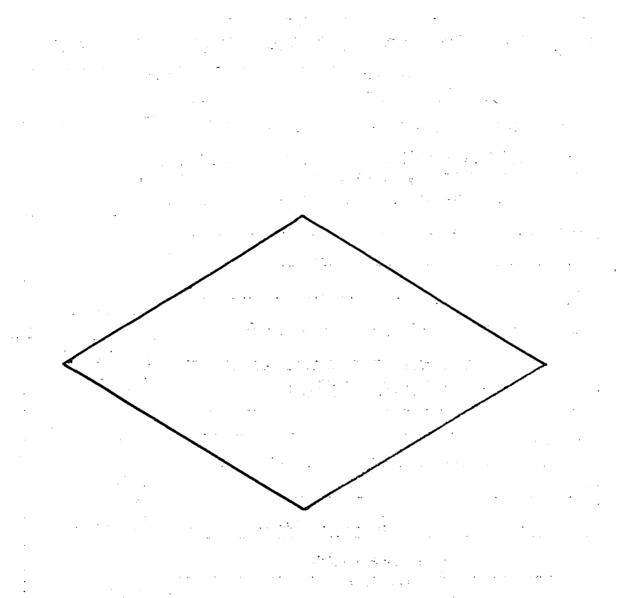
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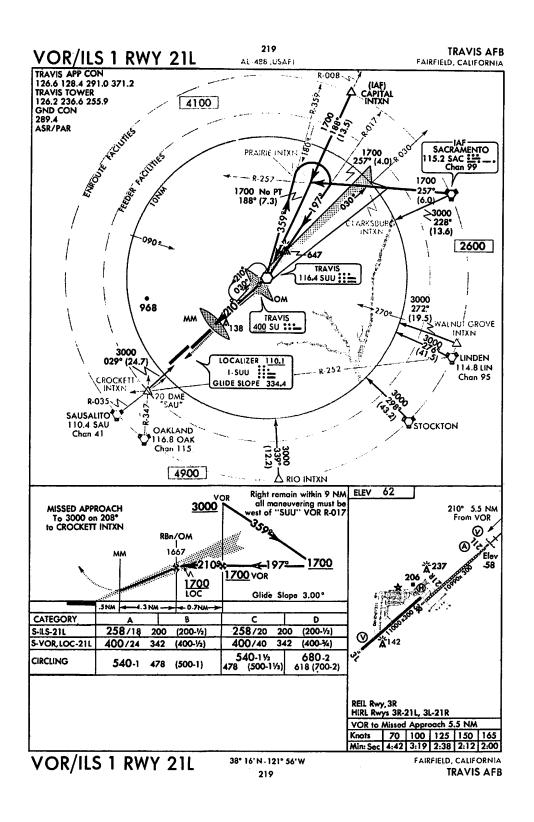
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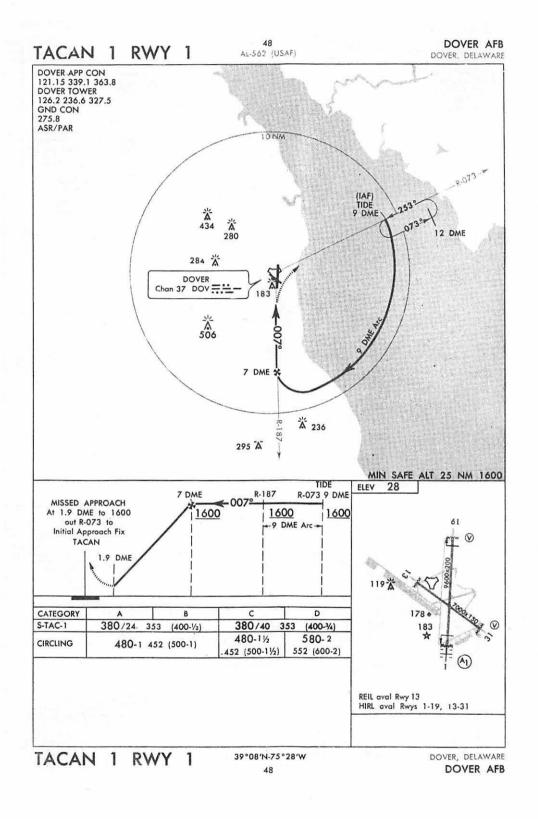
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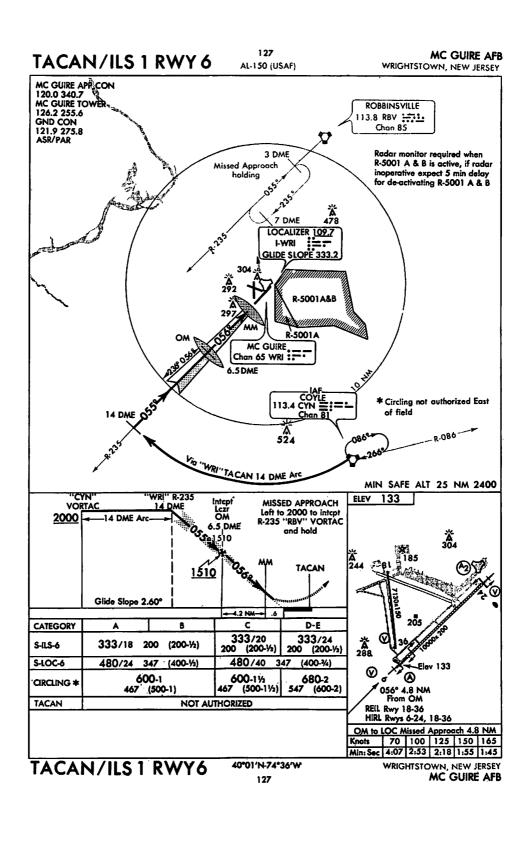
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STUDY REFERENCES - SIMULATOR MISSION 9

T.O. 1C-141A-1

SECTION II	Review Starting Engines thru Before Leaving Aircraft checklists	2-28 thru 66
SECTION III	Crew Coordination Review emergency checklists with emphasis on copilot duties.	3-2
SECTION VIII	Interphone procedures and phraseology	8-1,2
SECTION IX	Descent AWLS approach	9-5 9-14E
MM 55-1	Radar Departure Maintaining terrain clearance Approach briefing Altitude calls Use of command radios	3-9d 4-3b(5) 4-5d 4-5e 4-7c

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CHAPTER 3

FLYING TRAINING

GENERAL

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The flying phase is the final phase of training. It is designed to achieve proficiency, standardization, and safety in operating the C-141. Variation in training is dependent upon individual proficiency.

A breakdown of training time for each mission follows:

Pilots will bring the following equipment for each flying training mission:

- 1. T.O. 1C-141A-1
- 2. T.O. 1C-141A-1-1
- 3. C-141A Abbreviated Checklist
- 4. Dog Tags
- 5. Flashlight
- 6. Flying clothing
- 7. Oxygen equipment (Quick donning)
- 8. 57th MASq C-141 Study Guide Pilot
- 9. MAC Manual 55-1
- 10. AFM 51-37
- 11. Headset

Pilots are expected to study the mission outline and know the referenced study material before each mission. The premission quiz will be completed prior to reporting for a mission. Pilots will use tabulated performance data when conditions permit.

All simulated emergencies will be prefaced by the word "simulated". Pilots will treat simulated emergencies as actual, except applicable controls will not be actuated.

All normal checklists are challenge and response type as defined by T.O. 1C-141A-1. The instructor will not automatically accomplish a checklist. The pilot will initiate all checklists.

Your flight instructor will conduct additional ground instruction during the flying training phase. A ground training checklist is included in Chapter 4 of this study guide listing all the items to be explained. This training will be completed prior to your flight evaluation.

A formal exterior and interior inspection will be completed by the flight engineers; however, the pilot should quickly check safety items when approaching the aircraft (chocks, proximity of maintenance equipment, taxi lanes to exit the ramp, etc.). Time permitting, pilots will observe at least one engineer's Before-Electrical-Power-On, Electrical-Power-On, exterior and interior inspection during the course.

The <u>FLIGHT PROFILE</u> following each Premission Quiz is a general outline of the maneuvers to be accomplished. This guide is subject to deviations (i.e., weather, operational equipment, your proficiency level, etc.).



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m 1 ii STUDY REFERENCES - CROSS COUNTRY

T.O. 1C-141A-1

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T.O. 1C-141A-1		
SECTION II	Review amplified checklist (Devote particular attention to <u>copilot</u> action an responses)	
<u>SECTION III</u>	Engine failure, driftdown, precautionary shutdown Wing and fuselage fires Anti-ice/De-ice malfunctions Ditching Yaw damper malfunctions Elevator feel malfunctions Excessive yaw inflight	3-12B thru 16 3-19,20 3-23 3-45 thru 52 3-58B 3-58 3-58 3-59
SECTION IV	HF liaison radio AN/APN-59B radar AN/APN-147V doppler AFCS Automatic throttle system	4-39 4-60 thru 62 4-70 thru 75 4-118A thru 123 4-130 thru 131
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MM 55-1

Fuel planning	3-4
Departure, Inflight and	4-1 thru 4-6
Landing Procedures	
Command control	4-11

FLYING TRAINING CROSS COUNTRY MISSION

At the completion of this mission you should be able to: OBJECTIVE

> Properly prepare the cockpit for departure. 1.

2. Record and read back ATC clearances.

Perform all Dash-1 and 55-1 directed duties for the pilot 3. not flying the aircraft, on a CONUS operational mission.

Maintain oxygen discipline.

5. Engage and properly use the autopilot from the copilots position.

6. Turn on and operate: a. APN-59 Radar

b. APN-147 Doppler

7. Accomplish an HF radio check

8. State and, if necessary, abide by turbulent air penetration limitations.

PREMISSION QUIZ

1. List the flight times required to compute fuel requirements. MM 55-1 3-4

- departure to destination a.
- envoute reserve Ъ.
- с.
- penetration/enroute descent approach & missed approach at original destination d.
- destination to alternate e.
- holding at alternate f.
- approach / landing at alternate g.
- 2. A single failure of a rate gyro, yaw damper servo, or amplifier will cause the YAW DAMPER FAULT light to come on, indicating that part of the yaw damper system is inoperative. A multiple failure of components in the system will be indicated by the YAW DAMPER INOPERATIVELight(s). 3-58B
- 3. With the yaw damper inoperative, flight operations may be conducted above 31,000 feet if the aileron axis of the autopilot is operative and 3-58B engaged.

4. The basic AFCS mode automatically controls the aircraft to maintain stabilized attitudes and desired headings 4-118A

The AFCS pitch controller reference is disengaged when any one of the 5. following switches is engaged: 4 - 120

PITCH OFF VERNAU ALT HOLD 3-XC-2 6/5 MACH HLD EL

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FLYING TRAINING MISSION 5

OBJECTIVE At the completion of this mission you should be able to:

1. Properly accomplish normal and emergency checklists during all phases of operation.

2. State what actions are required and direct crew coordination during all noncritical emergency procedures/ malfunctions.

3. Demonstrate the ability to take the proper corrective action during all critical emergencies.

4. Fly the aircraft within the limits established in MM 60-1, Table I (see page 1-3).

5. State performance capabilities and explain pilot actions as they relate the systems operation/malfunctions, associated systems, and subsequent mission accomplishment.

PREMISSION QUIZ

- When landing with an engine out, rudder trim should be neutralized <u>after landing is assured</u>. 3-35

 During a three engine go-around the <u>Marmal or-around</u> procedures will be followed, except when gross weight exceeds <u>257,500</u>. 3-36
- 3. Approach speed for a two engine approach is <u>charted threshold plus 20 kds</u> or two-engine <u>VMcA</u>, whichever is greater. 3-35
- 4. In the event of a two-engine go-around, maintain <u>VMCO</u> or <u>VMCA</u> airspeed whichever is greater with flaps at <u>APPROACH</u> until a safe maneuvering altitude is reached. 3-36
- 5. What precautions should be observed when jettisoning fuel? 4 things 3-31
- 6. The will advise the engineer when to commence jettisoning fuel. 3-31
- 7. What is the recommended airspeed and configuration for emergency jettison of cargo? 160 lots or 1.3 Vstall, whichever is greater 3-33 flaps up
- 8. Cargo pallets weighing less than <u>2500</u> pounds should not be jettisoned. 3-34
- 9. Engine oil pressure below <u>35</u> PSI or above <u>60</u> PSI require an engine shutdown. 3-56

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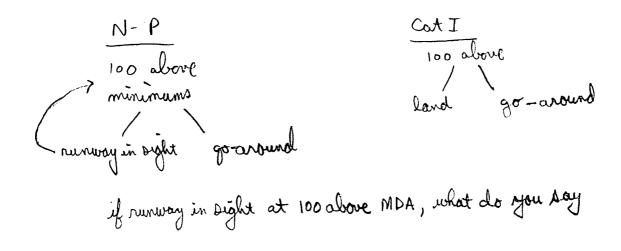
STUDY REFERENCES - FLYING MISSION 5

T.O. 1C-141A-1		
SECTION I	Turbofan engines Oil system Fuel supply system Stall prevention system	1-11 1-36 1-36 thru 37 1-112 thru 114
<u>SECTION III</u>	<pre>Inflight engine failures Engine overheating Fuel jettison Cargo jettison Landing with one or more engines inoperative Go-around with one or more engines inoperative Engine oil system failures Stall prevention system failure Fuel system failure</pre>	3-12B thru 15 3-19 3-31 3-32 thru 34 3-35 3-36 3-56 3-59 3-65 thru 66
SECTION IV	AWLS AWLS flight progress display and caution panel	4-124 4-126
SECTION IX	Two engine configurations AWLS	9-6,8,13 9-14B thru 14F

MM 55-1

CAT II Precision Approach

4-5e(3)



FLIGHT PROFILE - MISSION 4

- A. Normal Procedures
 - 1. Before starting engines
 - 2. Starting
 - 3. Taxi
 - 4. Takeoff
 - a. Simulated engine failure after takeoff
 - 5. Emergency return

-

- 6. Three engine missed approach
- 7. Climb (4 engine)
- B. Airwork

5 1

- 1. Simulated runaway pitch trim
- 2. Review as needed
- C. Instrument Procedures/Approaches
 - 1. Enroute Descent
 - 2. Holding
 - 3. Approaches (Precision and nonprecision)
 - 4. Missed approaches (Normal/3 engine)

D. Landings

- 1. Touch-and-go
- 2. Three engine
- 3. Full stop
- 4. No flap (demonstration)
- 5. Partial flap

12.	In the event both hydraulic systems Nr 1 and M	Nr 2 are	lost the
	aileron power control assembly will be inope	rative_	and the ailerons will
	aileron power control assembly will be inoper float to an <u>acrodynamically mential position</u>	•	1-88
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- 13. The rudder system provides <u>control</u>, <u>trim</u>, and <u>your damping</u> about the yaw axis.
- 14. The yaw damper must not be engaged without hydraulic pressure to the rudder power package. 1-95
- 15. It is recommended that transfer to tab operable be accomplished at airspeeds between <u>150</u> and <u>250 KCAS</u> 3-57
- 16. In the event of an electrical fire, an attempt will be made to <u>Wolate</u> <u>the Joulty circuit</u> before performing the electrical fire checklist. 3-23
- 17. With a loss of DC power the brake selector switch will be placed in the _____ position. 3-65
- 18. Regardless of the manner in which the emergency generator is placed into operation, the <u>NAV AC BVS</u> # 1 bus will be without power. 3-65
- 19. The smoke and fume elimination checklist will be used for smoke or fumes emanating from the <u>engine blood pusterns</u> or the <u>air conditioning</u> <u>parts</u>. 3-26
- 20. If the stab access door not locked light illuminates during flight, the mission may be completed at an airspeed of <u>362280</u>KCAS or <u>.75</u> MACH. 3-30
- 21. When landing with wheels-up, fuel should be jettisoned down to approximately 10,000 pounds. 3-37
- 22. The spoiler selector switch should be in <u>MANVAL LAND</u> position for a no flap landing. 3-35

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PREMISSION QUIZ

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1.	List the items that will automatically turn on the Nr. 3 hydraulic system pumps: -both aileron power switches to TAB OPERABLE - provider handle out of closed position - EREO puvited to energ OFF - Omergency drokes soluted - pilot stall prevention With complete loss of Nr 2 hydraulic system, the pilot should position the following switches. - Comergency - Comparison - Com
	 a. Left and right aileron power control switches for Sys 2 to <u>POWER OFF_3-53</u> b. Rudder power control switch for Sys 2 to <u>POWER OFF</u> 3-53 c. Elevator power control 1 switch for Sys 2 to <u>EMER</u> • 3-53 d. Brake selector switch to <u>EMER</u> • 3-44F
3.	With the loss of Hydraulic Systems Nr 1 and Nr 2, the only flight control system that becomes completely inoperative is the <u>rudden</u> system. 3-57
4.	When operating the rudder system in the <u>OVERRIDE</u> mode above 2000 16 0 KCAS, exercise extreme caution since full rudder deflection may <u>result</u> in structural damage. 3-58
5.	An asymmetry detection system automatically stops movement of the flaps if either an inboard or outboard flap lags its counterpart on the opposite wing by more than 3 degrees. 1-100
6.	If a hydraulic leak at or around the wing flap drive motor can be determined to be from hydraulic system Nr 3, the system may be isolated from the flap drive motor by using the <u>manual puroff</u> walks. 3-60
7.	The flaps will continue to operate after illumination of the <u>FLAP</u> <u>ASYM DET</u> light, but will not operate after illumination of the <u>FLAP ASYM</u> light. 3-59,60
8.	Full inflight spoiler deflections are obtained up to 250 KCAS. 1-103
9.	Spoilers are placarded against operation above 350 KCAS or 0.75 MACH. 1-103
10.	If the spoilers do not deploy automatically on a rejected takeoff, or when armed on landing, the copilot will <u>manually more the provider lever to the</u> <u>ground position</u> . <u>3-60A</u>
11.	If both spoiler inop lights illuminate the spoilers will <u>refract</u> . However, the system may be returned to normal by moving the spoiler lever to the <u>RESET</u> position. 3-60A

Chapter 3

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FLYING TRAINING - MISSION 4

OBJECTIVE

At the completion of this mission you should be able to:

1. State the effect of malfunctions of the following systems on mission accomplishment:

- a. Hydraulic systems
- b. Wing flaps
- c. Wing spoilers
- d. Flight controls
- e. Pitch trim
- f. Electrical system
- g. Door system
- h. Landing gear

2. Take the proper corrective action for simulated malfunctions/ failures of the above systems and for:

- a. Smoke/fumes
- b. Engine failures/fires
- c. Electrical failures/fires

3. Fly the aircraft, in normal configurations, within MM 60-1 limits for the following maneuvers:

- a. Holding pattern
- b. VFR traffic pattern
- c. PAR final
- d. ILS final
- e. Landings
- f. Instrument approach pattern
- 4. Fly the aircraft safely during the following maneuvers:
 - a. Engine failure during takeoff.
 - b. Three engine approach (VFR or instrument) and landing.
 - c. Nonprecision approaches (normal) configurations.
 - d. Partial flap landing

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STUDY REFERENCES - FLYING MISSION 4

T.O. 1C-141A-1		
SECTION I	Instrument power switch Hydraulic systems Flight control system Wing flap system Wing spoiler system Pitot static instruments	1-55 1-74 thru 81 1-88 thru 100 1-100 thru 102 1-102 thru 109 1-122,123
SECTION III	Electrical fire Smoke and fume elimination Inflight door warning No flap landing Landing with flat tire or gear retracted	3-23 thru 26 3-26 thru 28 3-29,30 3-34,35 3-37 thru 39
	Flight control system failure Pitch trim malfunctions Flap system failure Spoiler system failure Hydraulic system failure Electrical power system failure	3-56 thru 58 3-58 thru 58B 3-59,60 3-60,60A,61 3-61,62 3-62 thru 65
SECTION IV	Lighting systems, exterior	4-149,154,155

FLIGHT PROFILE - MISSION 3

- Normal Procedures Α.
 - 1. Starting procedures
 - 2. Taxi
 - 3. Before Takeoff
 - a. ATC clearance
 - b. Crew briefing
 - 4. Rolling takeoff
 - 5. Engine failure T.O. continued
 - 6. Emergency return (optional)
 - 7. SID
 - 8. Climb procedures
- Β. Airwork
 - 1. Review as necessary to include emergency descent
 - 2. TACAN point-to-point
 - 3. Manual gear lowering
- C. Instrument Procedures/Approaches
 - 1. Enroute Descent
 - 2. Low altitude approach (ADF, VOR, TAC, ASR)
 - 3. Missed approach
- D. Landings
 - 1. Touch-and-go
 - 2. Full stop
 - 3. Missed approach/go-around
 - 4. Three engine

E. After Landing/Engine Shutdown/Before Leaving Aircraft Checklists

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5. Complete the following statements pertaining to the nose wheel steering system:

a. The nose gear wheels can be steered 30 degrees left or right of center with the nose wheel steering. 1-119

b. Maximum recommended nose wheel deflection using nose wheel steering is $\frac{00}{2-37}$

c. Rudder pedal steering provides a maximum of \underline{S} degrees nose gear movement left or right of center. 1-119

- 6. Emergency conditions, when referring to "backing the aircraft" are limited to <u>Combat</u>, <u>Contingency Aituations</u>, and <u>necessary operations</u> at isolated; and even then the gross weight must not exceed <u>240,000 points</u>. 2-35 locations
- 7. Refusal speed must be equal to or greater than within speed when making a rolling takeoff. 2-43
- 8. Throttles will be set to takeoff thrust EPR prior to brake release when making an <u>outatic clearance</u> or critical field length takeoff or when gross weight exceeds <u>316.000</u>. 2-43
- 9. The missed approach shall be initiated when the missed approach point or decision height (DH) is reached and the <u>number</u> is not in sight, when the pilot is unable to <u>make a safe landing</u>, or when directed by the <u>controlling agency</u>.
- 10. When executing a TACAN penetration and approach, the flaps will be lowered to APPROACH, landing gear extended, and the Before Landing Checklist accomplished after reaching <u>minimum function altitude</u>, or after departing the <u>initial approach fix</u> on a low altitude approach. The pilot will configure the aircraft in sufficient time to complete the Before Landing Checklist prior to the <u>appe</u>. 9-9
- 11. A circling approach is made with gear down, flaps at <u>approach</u>, and airspeed at <u>approach plus 10</u>. 9-9
- 12. A circling approach is a minute flight maneuver. AFM 51-37 18-3
- All crew members should be thoroughly familiar with their duties and with the pilot's intended actions in the event of an emergency during takeoff.
- 14. If an engine failure occurs after liftoff, climb at VMCO speed until reaching 1000 feet AGL. Then accelerate to 100 what speed and retract flaps.

Chapter 3

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FLYING TRAINING MISSION 3

OBJECTIVE

At the completion of this mission you should be able to:

- 1. Fly normal four engine landings within MM 60-1 limits.
- Fly the aircraft safely during the following maneuvers

 Takeoff (standing or rolling)
 - b. SID
 - c. Normal Climb
 - d. Enroute descent
 - e. Four engine missed approach
 - f. Holding
- 3. With IP assistance, perform the following maneuvers: a. Circling approach
 - b. VOR approach
 - c. ADF approach
 - d. TACAN approach
 - e. Three engine landing
 - f. Three engine go-arounds
- 4. Use TACAN, VOR and ADF for enroute navigation.
- 5. Safely and smoothly taxi the aircraft.

PREMISSION QUIZ

 If the NORMAL BRAKE PRESSURE indicator shows a loss of system pressure, proceed as follows: 3-44F

place brake pressure selector switch to EMER check that #3 Rydraulic system press on light is illuminated use brakes coutionsly due to insperative anti-skid with system #3.

- 2. If a leak exists below the shuttle valve in a brake assembly, use of the <u>emercency</u> brakes may deplete the Nr 3 hydraulic system. This is because the <u>emercency</u> brake system has no hydraulic fuse protection. 3-44F
- 3. When using the anti-skid system, if the DET OUT light comes ON while the ANTI-SKID OFF light remains OFF, only <u>Deven</u> brakes will be available for braking. If two or more skid detectors fail, the <u>onti-skid off</u> lights will come ON. The anti-skid switch should be placed <u>OFF</u> If the ANTI-SKID OFF lights come ON to prevent <u>possible evratic operation of the</u> more brakes. 3-44F
- 4. In the event of complete hydraulic system failure, approximately <u>10</u> brake applications can be made with both accumulators in <u>#3</u> system fully charged.

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STUDY REFERENCES - FLYING MISSION 3

T.O. 1C-141A-1

SECTION I	Nose gear steering Brake system Engine/APU fire detection/ extinguishing systems	1-119.120 1-120 thru 122 1-126 thru 133			
SECTION II	Engine ground operation Backing the aircraft Rolling and standing takeoff	2-33 2-34,35 2-43 thru 45			
SECTION III	Review all bold print checklists Engine failure during takeoff Three engine go-around Brake system failures Manual Gear Extention	3-7 thru 27 3-11 thru 3-14 3-36 3-44F 3-39 thru 44C			
SECTION V	Taxiing limitations Brake limitations	5-10 5-22,23			
SECTION IX	Holding Low altitude instrument approach procedures Missed approach Circling approach	9-5 9-4-7- 8 A-9 9-9,14B 9-9			
AFM 51-37					
CHAPTER 11	Course intercepts Station passage Holding Nonprecision approach procedures	11-5 thru 8 11-12 11-12 thru 14 11-14 thru 23			
CHAPTER 12	TACAN procedures TACAN approach procedures	12-5 thru 12 12-12 thru 16			
CHAPTER 13	Course intercepts (skip fixed card and RDF) Station passage	13-6 thru 8 13-11			
CHAPTER 18	The straight-in approach Whe circling approach Missed approach	18-2 18-3 18-10,11			
C-141 Student Study Guide					
CHAPTER 5	✓TACAN point-to-point	5-3			

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FLIGHT PROFILE - MISSION 2

- A. Normal Procedures
 - 1. Starting engines
 - 2. Taxi
 - 3. Before takeoff
 - a. Crew briefing
 - b. Setting command markers
 - 4. Takeoff
 - 5. Climb
 - 6. Level off and cruise
 - 7. Oxygen discipline
- B. Airwork
 - 1. Normal/steep turns
 - 2. Unusual attitudes
 - 3. Autopilot
 - a. Engage/disengage
 - b. Pitch/turn controllers
 - c. Altitude hold/Mach hold
 - 4. Rapid descent
- C. Instrument Procedures
 - 1. Penetration (VOR)
 - 2. PAR or ILS
 - 3. Missed Approach
- D. Landings
 - 1. Touch-and-go landings
 - 2. Full stop landings
 - 3. Reversing
 - 4. APU fire

E. After Landing/Engine Shutdown/Before Leaving Aircraft Checklists

2-61

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- 4. What are the recommended airspeeds when making a rapid descent using spoilers? 2-50
 - a. 300 or . 75 MACH whichever is lower
 - b. <u>300</u> to 20,000 feet
 - c. <u>325</u> to 10,000 feet
 - d. <u>350</u> to sea level
- 5. During departure and climb, if an intermediate level off and maneuvering are required, an airspeed of <u>200-230</u> may be used until climb is resumed.
 9-2
- 6. On a high altitude penetration and approach, descent may be started when abland or post the IAF. This statement assumes that no "flyoff" is depicted.
- 8. During a touch-and-go landing the copilot will reset the flaps to TAKEOFF/APPROACH, reset the pitch trim, and state "Flaps and Trim Reset."

True a.

Ъ. False

- 10. In the event of an engine/APU fire on the ground, the copilot will advise tower by relaying nature of emergency, <u>and location</u>, and <u>location</u>

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FLYING TRAINING MISSION 2

OBJECTIVE

At the completion of this mission you should be able to:

- 1. Compute performance data using the Tabulated Data.
- 2. Fly the aircraft safely during normal takeoffs and landings.
- 3. With IP assistance perform the following maneuvers:
 - (a) Penetration
 - (b) PAR
 - (c) ILS
 - (d) Missed approach
 - (e) Instrument departure
- 4. Recover from unusual attitudes.

5. Properly brief the crew for takeoff, normal precision approaches and landings.

6. Use all modes of the autopilot.

- 7. Correctly state and/or observe the following limitations:
 - (a) Starting engines
 - (b) Engine operating
 - (c) Weight
 - (d) Airspeed
 - (e) Brakes
- 8. Safely execute a rapid descent.

9. Satisfactorily perform all required copilot duties during two CAT II ILS approaches.

PREMISSION QUIZ

- 1. The clear engine procedure will be used anytime a start attempt is discontinued. During the clear engine procedure, the starter button will be left IN for 10 ± 15 seconds with the fuel and start ignition switch in the STopposition. 2-33
- 2. On a rejected takeoff, what actions should be taken after rollout? 3-12A determine reason for abort take necessary correcting action in case of engine fire/failure, etc. accomplish the after handing checklist
- 3. The FDS will switch to the ILS mode Center capture zone) at slightly less than <u>2 arts</u> CDI displacement and display <u>ILS</u> steering information. 4-116

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STUDY REFERENCES - FLYING MISSION 2

T.O. 1C-141A-1		
SECTION II	Review starting limitations	2-28 thru 30
SECTION III	Fire on ground APU fire Rapid decompression	3-7,8 3-8,9 3-30A
SECTION IV	Flight director Flight director modes of operation	4-109,113 4-116,117
SECTION V	Engine RPM limitations Engine operating limits Weight limitations Airspeed limitations	5-2 5-6 5-8 5-13
SECTION VI	Lateral - directional control characteristics	6–7
SECTION IX	Instrument takeoff and initial clim Penetrations ILS and radar approaches Missed approaches	b 9-1,2 9-7 9-9 9-9,14B
AFM 51-37		
CHAPTER 9	Unusual attitudes	9-1 thru 3
CHAPTER 15	Radar approaches	15-3 thru 6
CHAPTER 16	Instrument Landing System	16-4 thru 8
CHAPTER 18	Transitioning from instrument to contact flight conditions, straight-in approach	18-2

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CHAPTER 5	Unusual Att	itudes 250 kts-otil kevel	5-2
	Dutch roll	Abore	5-6,7

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- A. Normal Procedures
 - 1. Emergency entrances and exits
 - 2. All normal checklists
 - 3. Starting procedures
 - 4. Taxi
 - 5. Takeoff
 - 6. Climb to altitude
- B. Airwork
 - 1. Normal turns
 - 2. Effect of asymmetric power (Engine shutdown and airstart)
 - 3. Cruise procedures
 - 4. Speed control (Power/Pitch relationship)
 - 5. Electrical and hydraulic pitch trim
 - 6. Holding flight characteristics
 - 7. VFR descent (with and without spoilers)
- C. Descent
 - 1. Normal descent
 - a. Outside scan
 - b. Required altitude calls
- D. VFR Pattern/Landings
 - 1. Full stop landings
 - 2. Touch-and-go landing (Keep gear operation to a minimum)
- E. After Landing/Engine Shutdown/Before Leaving Aircraft Checklists

5. Complete the following statements pertaining to the IFF/SIF (APX-64) system: 4-42

a. The IFF will respond to mode $\underline{1}$, $\underline{2}$, or $\underline{3}$ interrogation only when the respective <u>mode enable</u> and test putter is positioned to ON.

b. To place the IFF in emergency operation, pull up on the matter __________ and rotate to the <u>EMER</u>_______ position. 4-42

- 6. The crew oxygen quantity indicator and push-to-test switch is located on <u>copiets Aide</u> <u>conside</u> <u>4-143</u>
- 7. On a standing takeoff, TRT must be set by <u>5</u> seconds and <u>50</u> knots after brake release. 2-45
- 8. With rudder pedal steering operative, the pilot transitions from nose gear steering to control yoke when TRT is set. 2-45
- After an abort, brake limits must be checked if brake were applied above <u>60</u> knots. 3-12A
- 10. If the engine failure or system emergency is experienced prior to G0 speed, abort the takeoff. G0 speed is the lowest of V_R , V_{ROT} , V_{B} (MAX A3-7
- 11. Describe climbout technique from liftoff, climb profile to cruise. 2-47
- 12. Crosschecking the radar altimeter is a very positive means of determining actual altitude when below <u>2500 Mt</u>. This instrument can be especially useful during VFR traffic patterns and circling approaches. Describe a VFR traffic pattern from entry through touchdown. 2-58,59
- 13. The final approach should be flown, with LANDING flaps, at <u>opproach</u> speed until landing is assured. Airspeed should then be reduced so as to cross the threshold at <u>ANALACE</u> speed and at an altitude of <u>50</u> feet. 2-56
- 14. During a touch-and-go landing, the copilot will reset the flaps to <u>opercoch</u>, reset the <u>frun</u> and state <u>"flops and trum Pet</u>." The pilot will then advance the throttles toward 92% N₁ rpm, not to exceed <u>go-around EPR</u>, and will continue the normal takeoff procedure. 2-61

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FLYING TRAINING MISSION 1

OBJECTIVE At the completion of this mission you should be able to:

1. State the emergency signals for ground and inflight evacuation.

2. Operate the emergency exits.

3. With IP assistance, fly the aircraft during the following maneuvers:

- (a) Takeoff
- (b) Climb
- (c) Descent
- (d) VFR pattern
- (e) Touch-and-go and normal landings
- (f) Go-arounds

4. Perform the required scanning duties as the pilot and from the observers seat.

5. Safely taxi the aircraft.

PREMISSION QUIZ

- 1. When using tabulated performance data, you should interpolate for intermediate gross weights and temperatures. True (False) P-2A
- 2. Give the warning horn signals for the following conditions: 3-2
 - a. Prepare to bailout 3 short blocks
 - b. Bailout one long blast
 - c. Prepare for ditching or crash landing 6 short blotts
 - d. Brace for impact one long block
 - e. Ditching or landing immediately after takeoff one long blast

f. For immediate bailout, the pilot will sound the warning horn and transmit, bailout, bailout, bailout, over the PA system.

3. List the 14 exits that can be used for emergency evacuation on the ground. 2 troop doors 3-3 4 overhead Rotches 3 side emergency hetches 2 pilots windows crew extrance door loading ramp

4. The test feature of the low altitude radar altimeter is only operable when the aircraft is on the ground. TRUE (FALSE) 4-50

STUDY REFERENCES - FLYING MISSION 1

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T.O. 1C-141A-1		
SECTION I	Emergency Equipment	1-126 thru 134
<u>SECTION_II</u>	Starting engines Taxi Takeoff Climbout technique Cruise Descent Before landing/traffic pattern Landing Touch-and-go landing Go-around	2-28 thru 2-33 2-36,37 2-43 thru 46 2-47 2-49 2-50,51 2-53 2-56,56A 2-57 thru 61 2-61
SECTION III	Emergency signals Emergency entrances and exits Abort procedures Engine shutdown and airstart	3-2 3-2 thru 7 3-12A 3-12B thru 18
SECTION IV	IFF Low altitude radar altimeter Crew oxygen system Operation of crew oxygen system	4-43 thru 45 4-47,48,50 4-143 4-145
SECTION VII	Thrust reverser operation Engine operation Use of wheel brakes Rudder pedal steering operation	7-1 7-6 thru 8 7-10 7-10

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: | • <u>CHAPTER 5</u> Flight maneuvers: Normal and steep turns, holding and traffic pattern flight characteristics

Pilots Abbreviated Checklist

Performance Data: Pages P-2 thru P-2B

- 2. Enroute Descent
- 3. AWLS Approach (coupled to touchdown)

D. Landings

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- 1. Low Approaches (if applicable)
- 2. Full Stop or Touch-and-go Landings (copilot duties)
- 3. Reversing (copilot duties)
- E. Mission Profile

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FLIGHT PROFILE - MISSION XC

A. Normal Procedures

- 1. Filing and Route Planning (Meet IP at Base Ops/Wg Command Post at scheduled show time)
- 2. Copilot Duties
 - a. -Checklists (Items accomplished prior to checklist)
 - b. ARTC clearance
 - c. Cockpit departure preparation
 - (1) Approach plates
 - (2) SID
 - (3) Low and high altitude enroute charts
 - (4) Arrival charts
 - (5) Com/Nav radio setup
- 3. Starting Engines
- 4. Oxygen Discipline
- B. Enroute Procedures
 - 1. Auto Pilot
 - a. Engage/disengage
 - b. Pitch/turn controllers
 - c. Altitude hold/Mach hold
 - d. Capture zones/tracking/station clamp
 - 2. Auto Throttles
 - 3. Review Caution and Warning Lights
 - 4. AWLS Enroute Check
 - 5. HF Communications Check
 - 6. Radar and Doppler Operation (Scanner will instruct student in observer seat)
- C. Terminal Procedures
 - 1. Cockpit arrival preparation a. TOLD Data
 - a. IOLD Data
 - b. Approach Plates
 - c. Arrival Charts
 - d. Descent Checklist
 - e. Com/Nav Radio Setup

- 6. Only the <u>pulot's</u> control wheel has provision for control wheel steering. 4-120
- 7. The AWLS enroute test will be successfully completed in flight prior to commencing a CAT II approach when actual weather is reported below Cot I minimums. 9-14D
- 8. The LOC (localizer) progress light illuminates after localizer is intercepted and the localizer antenna has <u>puttched to the Mose</u> <u>antenna</u>. 4-126
- 9. The <u>LAND ARM</u> progress light illuminates at a <u>Noder</u> altitude of 100 feet as determined by the flare computer. 4-126
- 10. The automatic throttle system shall not be used for manual approaches to category II minimums. 9-14B
- 11. The recommended airspeed for attempting an airstart is between 178 350/.825 MAGH 3-16
- 12. The fuel and start ignition switch must be held in the <u>AIR START</u> position during an airstart. An airstart will be discontinued if evidence of start is not indicated by <u>RPM</u> and <u>EGT</u> increase within <u>30 Approved</u>. 3-18
- 13. Forecast data may be used to compute landing data for flights of <u>3</u> hours duration or less, however, prior to landing the data must be confirmed.
 2-51

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- Illumination of the low oil pressure warning light indicates that oil pressure 10. is below 33 PSI or that the oil filter is clogged and input pressure is 50 PSI higher than output pressure. 3-56 If an engine is shutdown due to oil starvation or severe vibration, consideration should be given to pulling the five handle to isolate 11. 3-12B the fuel and variable sustem If an engine overheat condition recurs, after advancing the throttle, the 12. engine should be shutdown using the engine failure checklist. 3 - 1913. Complete the following statements pertaining to the stall prevention systems: (shaker) a. System Nr 1 acts on the <u>pilots control column</u>, while system Nr 2 acts on the <u>copilots control column</u>. The first action that occurs during an approaching stall condition is Ъ. activation of Aksker c. When this occurs, power is removed from the pitch trim Mose - up 1-112 mode If a CADC failure occurs, turn the related stall prevention system d. OFF If a system malfunction is suspected, initially both switches on the e. master stall prevention anel, which is located on the piloto' overhead 3-59 panel, should be positioned to OFF . 14. During an AWLS approach the copilot will monitor and announce the following: marker reception, ILS voice, fault identification panel, barometric vs. 9-14E rada altimeter, 100 above DH, rising runway indicator, soy "land" or "go-around" at DH List category minimums with the following fault identification light 15. 9-14C.14D illuminated. (Consider each light individually) G/S Man 2 -a. b. LOC -- cat I only, non-AWLS c. GYRO 1 -- cat I only List the fault identification lights which preclude accomplishing a Cat II 16. approach. These lights are red. 9-14C,14D LOC GIS MAN 1 RDR ALT
 - FLT DIR I GYRO I GYRO Z

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FLIGHT PROFILE - MISSION 5

- A. Normal Procedure
 - 1. Starting
 - 2. Taxi
 - 3. Takeoff (SID)
 - a. Simulate engine failure prior to 100 knots
 - b. Abort procedures
 - 4. Climb

B. Airwork

- 1. Two engine traffic pattern above 5,000 feet AGL
- 2. Autopilot operation (Review as necessary)
- 3. Simulated engine fire
- 4. Simulated fuselage fire
- 5. Manual aileron tab operation (above 5,000 feet AGL and 150 KCAS to 250 KCAS)
- C. Instrument Procedures/Approaches
 - 1. Enroute descent
 - 2. Low altitude holding
 - 3. Approaches/missed approach (VOR/ADF/TACAN/PAR)
 - 4. Demonstrate automatic AWLS approach and landing
 - 5. Automatic AWLS approach and R/GA missed approach
 - 6. Circling approach
- D. Landing
 - 1. Touch-and-go
 - 2. Three engine/Go-around
 - 3. No flap (for students with immediate AC potential)
- E. After Landing/Engine Shutdown/Before Leaving Aircraft Checklists 1. Simulate engine fire

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STUDY REFERENCES - FLYING MISSION 6

T.O. 1C-141A-1		
SECTION 11	Review amplified checklists from Before Starting Engines to Before Leaving Aircraft	2-24 thru 66
SECTION III	Review all boldface type/memory items Emergency operation of wing anti- icing system	3-7 thru 26 3-23
	Rapid Decompression	3-30A
	Thrust reverser failure	3-44D
	Pitch trim malfunctions	3-58 thru 58B
SECTION V	Airspeed limitations	5-13
	Engine operating limits	5-6
	Weight limitations	5-8
	Brake limitations	5-22,23
SECTION VII	Starting malfunctions	7-8
······	Use of wheel brakes	7-10
SECTION IX	Operations under icing conditions	9-16 thru 9-18
	Turbulence and thunderstorms	9-18,19

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FLYING TRAINING - MISSION 6

<u>OBJECTIVE</u> This is a review mission. At the completion of this mission, you must be able to satisfy all End-of-Course objectives.

PREMISSION QUIZ

- Abnormal fuel flow on any one engine, illumination of one or more PRESS LOW lights, or unusually rapid decrease of fuel quantity in any one tank may be indicative of <u>heads</u>.
- 2. The FILTER BYPASS light on the flight engineer's panel indicates that fuel is bypassing the related <u>engine fuel filter</u> due to <u>icing or bolid</u> <u>Contaminants from the fuel</u>.
- 3. If, after the use of the fuel heater, the FILTER BYPASS light remains ON, the engine should be shut down if it is <u>not medeal for pale flight</u>. 3-66

4.	When	n should	oxyge	en and	mask	be and	"immediately pilot	available?" second pilot	AFM 60-16,	para	6-5
	a.	Above F	L 250				I	R			
	Ъ.	Above F	l 350	 .			I o	I R			
	c.	Above F	L 450				0	I			

5. Give the limiting airspeeds for the following:

- a. Landing lights 350 KCAS or 0.53 much
- b. Flaps landing ____ 185 KCAS on 0.45 mach
- 6. Give the following engine limitations:
 - a. Max oil temp (Z)°C
 - b. Max N₂ RPM 104,57,
- 7. The wheel assemblies incorporate thermal fuse plugs. The thermal fuse 5-22 plugs are designed to <u>nelecce</u> our pressure in the targe when the temperature of the wheel rim area adjacent to the brakes reaches design temperature.
- 8. What action is required of the copilot immediately after touchdown on a 3-39 wheels-up landing?

pull #1 and #4 fire Randles

5-13

5-3

9.

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3-34

A3-5,6,7

- a. True
- b.) False
- 10. Be prepared to discuss turbulent air penetration procedures in relation to airspeed, altitude, attitude, trim and autopilot. 9-18.19

There is no danger in jettisoning light weight pallets.

- 11. Define the following:
 - a. Critical field length: the total length of runway required to accelerate on all engines to critical engine failure speed, experience an engine failure, then continue the takeoff or stop.
 - b. Go speed: the speed at which the pilot becomes committed to continue the takeoff, being the lowest of VROT, VRI Or VB(MAX).
- 12. Define Hot Start: occurs during starting when the engine lights off 7-8 but the EGT exceeds the starting limit of 455°C.
- 13. During an airstart it is mandatory for the scanner to monitor the start from the cabin and be on interphone. 3-16
 - a. True
 - b. False
- 14. If one or more landing gear will not retract an effort should be made to get an "Up and Locked" condition by recycling the gear. 3-39
 - a. True

- 15. Anytime the gear is lowered other than with the normal means the landing gear safety pins will be installed. 3-43
 - a. True
 - b. False
- 16. Without asymmetrical protection the wing flaps should be moved in small increments. Why? 3-59

to prevent an uncontrollable condition in the event of asymmetrical extension or retraction

⁽b) False

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17. If a rapid decompression should occur, the pilot will insure that the following actions have been taken: 3-30A

origen mask - on/10070 - all crew and troops - notified seat belts - fastened rapid descent - as required Deanner's report - as required air troffic control - notified

18. If all doors are secured and it can be positively determined that a DOOR OPEN light illuminated because of a limit switch, what actions should be taken?
3-30

place the door lock warning switch to BYPASS and continue the mission

 Only on high priority (Defense Department Directed) missions can flights be planned through forecast or known heavy icing conditions.

(b.) False

20. MM 55-1 requires a RCR of 12 or greater before takeoff in a 25 knot crosswind component is permitted. What additional factors are mandatory when executing a 25 knot crosswind takeoff? MM 55-1, Attach 1 A1-3, A3-16

rudder pedal steering operative spoilers operative

a. True

1

FLYING TRAINING - MISSION 7

<u>OBJECTIVE</u> The objective of this mission is the satisfactory completion of a flight evaluation.

MISSION Your flight examiner will brief you on the maneuvers to be performed during the flight.

<u>PREPARATION</u> You will review all normal and emergency procedures with special emphasis on areas recommended by your instructor.

<u>REPORTING</u> You will report as directed and go through the following procedures:

1. Complete TOLD card

2. Briefing/evaluation

During the briefing/evaluation the flight examiner will question you on systems and procedures. Refer to MAC Form 4 (Pages 3-M7-2 & 3-M7-3) for maneuvers and verbal knowledge areas.

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SUPERVISORY REVIEW AND CONCURRENCE					DATE OF EVALUATION	DATE TRAIN	ING CO	MPL	ETE	
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INITIAL SIMULATOR	REQUALI	FICAT	TION	C	<b>_</b>	Ξ.				
EXAMINEE'S NAME, GRADE AND ORGANIZA	TION				SI GNATURE OF EXAMINEE		DATE	-		
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EXAMINER'S NAME, GRADE AND ORGANIZA	TION				SIGNATURE OF EXAMINER	• • • • •	DATE			
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	iment — I			Line						
AREA/SUB AREAS				U	AREA/SUB ARE				2	U I
I. EMERGENCY PROCEDURES/SYSTEM 1. BOLD PRINT EMERG CHECKLIST ITEMS			т		111. FLIGHT PHASE (C on 33. FULL FLAP LANDING	tinuéd)	Р	9	т	
2. OTHER EMERGENCY PROCEDURES	P				34. PARTIAL FLAP APP AND LDG		P	-		
3. HYDRAULIC SYSTEM	<u>P</u>				35. NO FLAP APP AND LDG (1P/A					-
4. ELECTRIC SYSTEM	 P		-		36. CROSSWIND LANDING (If availa					
5. PNEUMATIC SYSTEM	P				37. TOUCH AND GO LDG (IP/FE)		P	-		
6. POWER PLANT	P				38. RIGHT/BACK SEAT LANDING	AC/IP/FE)	P			
7. FLIGHT INSTRUMENT SYSTEM	P				39. ENGINE(+) OUT LANDING		P			
8. AIRCRAFT GENERAL	P				40. VFR APPROACH AND LANDING	3	Р			
9					41. VASI (Il available)		Р			
10.					42. LANDING ROLL		A			
II. PREPARATION FOR FLIGHT					43. ENGINE(+) OUT GO AROUND	•	P			<u> </u>
11. MISSION PLANNING	<u> </u>		_		44. INSTRUMENT DEPARTURE		<u></u>			
12. VISUAL INSP (APPL ACFT) 13. STARTING PROCEDURE					45. PENETRATION (JET ACFT) 46. RADAR APPROAC H (PAR)		1	-		
14. RUNUP PROC (APPL ACFT)	LP				47. ILS APPROACH		<u> </u>	-		
15. TUNING AND CHECKING RADIOS	A		· ·		48. CATEGORY II ILS (Appl Acit)		1			<b>†</b>
16. DEPARTURE/APPROACH DATA	A				49. NON-PRECISION APPROACH		I			
17.	•				50. HOLDING PROCEDURES		1			
18.					51. CIRCLING APPROACH		1			
III. FLIGHT PHASE					52. MISSED APPROACH		I			<b> </b>
19. TAKEOFF PROCEDURES	<u>A</u>				53. USE OF ADDITIONAL NAV AID		1			<u> </u>
20. RIGHT/BACKSEAT TAKE OFF (AC-IP-F					54. RECOVERY FROM UNUSUAL A	TTITUDES	I 			┝─
21. CROSSWIND TAKEOFF (Il eveilable) 22. TRIM AND OR AUTOPILOT	A	┣			58. STEEP TURNS		- 1			
23. COMPLY ARTC INSTRUCTIONS	 LI				57.			-		
24. ACFT CONT (Hdg/Alt/Airapeed)	A				IV. GENERAL					
25. CHK FLT PROGRESS/RANGE CNTL	L				58. USE OF CHECKLISTS		•			
26. AUTHENTICATION PROCEDURES	Р				S9. CREW COORDINATION		A			
27. TURB AIR PENETRATION	A				60. TAXIING		>			
28. USE OF OXYGEN EQUIPMENT	<b>A</b>				61. CREW/PASSENGER BRIEFING		<b>A</b>			-
29. DESCENT PROCEDURES	A				62. RADIO/INTERPHONE PROCEDI	URES	A			<u> </u>
30. ALIGNMENT WITH RUNWAY	<u> </u>				63. SAFETY CONSCIOUSNESS 64. KNOWLEDGE & USE OF PERF (		A			-
31. THRESHOLD ALT AND AIRSPEED 32. FLARE AND TOUCHDOWN	A				65. CURRENCY OF MANUALS					
SA. FLARE AND TOUCHDOWN	~	t i			WI CONRENCT OF MARUALS					

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Chapter 3

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AREA/SUB AREAS	0		U	AREA/SUB AREAS	Q		υ
IV. GENERAL (Continued)	9	T		79.	9	T	
56. JUDGEMENT A				60.			
67. ATTENTION TO PASSENGER COMFORT				81.			
68. KNOWLEDGE/COMPLETION OF FORMS A				52.			
SP. V. COPILOT DUTIES				83.			
70. USE OF CHECKLISTS				84.			
71. CREW COORDINATION	[			85.			
72. MANDATORY WARNING CALLS				86.			
73. COPY/ACK ARTC INSTRUCTIONS				87.			-
74. CATEGORY II ILS				86.			
75.				89.			
76.				90.			
77.				91.			
78.				92.			
INSTRUC	TOR/	FLIG	HT E	EXAMINER EVALUATION			
1. PREPARATION FOR FLIGHT				6. TIMELY/CONSTRUCTIVE CRITIQUE			
2. MISSION BRIEFING				7. TACT AND DIPLOMACY			
3. INSTRUCTION ABILITY (IP)				8. KNOWLEDGE OF MANUALS/REGS/PRO CEDURES			
4. EVALUATION ABILITY (FE)				9. FORMS COMPLETION			
5. DEMONSTRATION OF MANEUVERS (IP)							
	Γ						
REMARKS							

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#### CHAPTER 5

#### FLIGHT MANEUVERS AND INSTRUMENT FLYING PROCEDURES

The following flight maneuvers and instrument flying procedures are described for standardization purposes only. The procedures listed here are not to be construed as the only method of accomplishing a maneuver; however, they are the recommended procedures.

- 1. Steep turns
- 2. Unusual Attitudes
- 3. Holding and Traffic Pattern Flight Characteristics
- 4. Methods of proceeding to a TACAN DME fix using the HSI
- 5. Engine Shutdown and Airstart
- 6. Rapid descent
- 7. Dutch Roll
- 8. Manual aileron tab operation
- 9. Engines running turn around
- 10. Outside scan

## STEEP TURNS

- 1. This maneuver is practiced to improve proper cross check procedures. This maneuver should be practiced in a clean configuration at an airspeed of 250 knots. Insure that your are clear by stating, "CLEAR LEFT (RIGHT)" on interphone and receiving a reply prior to turning.
- 2. Establish straight and level flight at 250 knots.
- 3. Roll smoothly at a constant rate to 45° of bank.
- 4. Maintain 250 knots and altitude.

### Common errors:

- 1. Enters turn prior to establishing a trimmed condition at 250 knots.
- 2. Enters turn with too high a rate of roll.
- 3. Allows nose to rise during initial roll-in and then allows the nose to drop after proper bank is established.
- 4. Pumps control column to change pitch attitude instead of using steady pressures.
- 5. Does not maintain proper bank or airspeed in turn.
- 6. Improper instrument cross check, i.e., does not use the attitude indicator to make proper pitch changes to maintain altitude.
- 7. Does not recognize precession.

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8. Does not use attitude indicator properly during roll-out.

### UNUSUAL ATTITUDES

- 1. This maneuver is accomplished to give the pilot practice in the use of proper recovery procedures.
- 2. Procedures.
  - a. Use 250 knots in straight and level flight as the recovery point during practice.
  - b. Recovery from nose-low attitude---airspeed increasing.
    - (1) Reduce power 'to IDLE START.
    - (2) <u>Roll wings level</u> while simultaneously <u>raising the nose</u> of the aircraft on the attitude indicator to a level flight attitude.
    - (3) Extend the spoilers as required to reduce or prevent excessive speed. Spoiler deployment will give additional pitch-up attitude change and a corresponding increase in "G" forces.
  - c. Recovery from nose-high attitude---airspeed decreasing.
    - (1) Increase power as necessary not to exceed MRT (94% of N₁ rpm) and roll toward the nearest 90° index. DO NOT EXCEED 45° OF BANK FOR TRAINING. Allow the nose of the aircraft to fall below the horizon bar on the attitude indicator, while maintaining seat pressure.
    - (2) As the nose of the aircraft passes through the horizon, level the wings.
    - (3) Accelerate to desired airspeed and adjust power.
    - (4) Stabilize the aircraft at 250 knots in a level flight attitude.
  - d. When recovering from extreme positions, use the procedures recommended in AFM 51-37.

## HOLDING FLIGHT CHARACTERISTICS

- 1. This maneuver is performed to provide training in aircraft control at low airspeeds.
  - a. Have engineer compute endurance +10 airspeed and fuel flow.

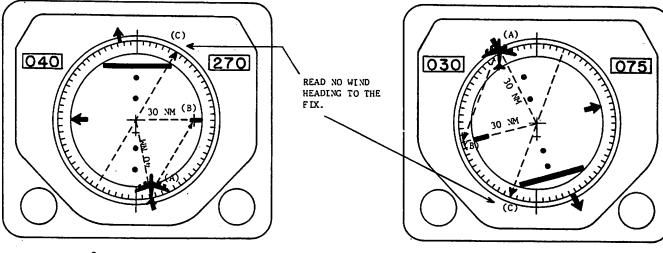
5-2

b. Enter a simulated holding pattern maintaining endurance +10 and using 30° of bank for turns.

## HOW TO PROCEED TO A TACAN DME FIX USING THE HSI

- 1. As you approach the terminal area, ATC will normally clear you to the holding fix or IAF via a specified route. This route of flight may be to the station and out the radial; to an arc thence via an orbit; or direct to the fix. You should comply with the clearance received and acknowledged.
- 2. If cleared to the station and out the radial, simply proceed to the station and out the radial.
- 3. If cleared to an arc thence via an orbit, proceed to the arc and orbit in the assigned direction to the fix.
- 4. If cleared direct to the fix, you may request radar vectors to it or use the following procedures:
  - a. Tune and identify the TACAN station. Select the TACAN on the Navigation Selector Panel.
  - b. Set the desired inbound course (reciprocal of the radial used for the IAF) in the course window.
  - c. Visualize the center of the HSI as the TACAN station.
  - d. The tail of the Bearing Pointer represents the radial for the aircraft position. A DME distance can be visualized along this radial to represent the aircraft distance from the station. (A in figures on page 5-4.)
  - e. The tail of the Course Arrow represents the radial used for the IAF. The IAF DME distance can now be visualized along the tail of the Course Arrow. This distance must be a proportional distance from the center of the compass card relative to the distance represented by the aircraft from the center of the compass card. (B in figures.)
  - f. Now visualize a line from your aircraft position to the IAF visualized in the above steps. (Line AB in figures.)
  - g. Further visualize another line through the center of the HSI compass card parallel to the line visualized from the aircraft to the IAF. (Line C in figures.)

- h. Where the second line intersects the compass card in the direction of the IAF, read an approximate no wind heading to fly to the IAF.
- i. When the aircraft position and the DME fix are approximately equidistant from the station the outer edge of the compass card may be used for both positions.
- j. Where the two distances are unequal, the greater distance may be represented on the outer edge of the compass card. For the shorter distance, visualize a proportional distance from the center of the card.
- k. As the IAF is approached, small heading corrections may be necessary to assure exact arrival over the fix.



FIX ON 090° RADIAL/30 NM

FIX ON 255° RADIAL/30NM

# ENGINE SHUTDOWN AND AIRSTART

1. This maneuver is performed to demonstrate inflight engine shutdown procedures, required crew coordination, and aircraft flight characteristics on three engines.

<ol> <li>Engine shutdown</li> </ol>	1
-------------------------------------	---

a. Refer to Engine Failure During Flight Checklist.

- b. Scanner In place to scan engine during shutdown.
- c. Throttle IDLE START for one minute to allow engine to cool.
- d. Checklist Engine Failure In Flight.
- e. Trim and power Trim the aircraft and maintain airspeed.
- 3. Airstart
  - a. Refer to the Airstart Checklist.
  - b. Airspeed Maintain airspeed within the airstart envelope.
  - c. Scanner In place to scan engine during start. Watch for fire or false start.
  - d. Checklist Airstart. Complete the Airstart Checklist as presented in Section III, T.O. 1C-141A-1.
- 4. Common errors
  - a. Rushing into the procedure without a scanner being in place.
  - b. Not allowing the engine to cool sufficiently.
  - c. Not holding the Fuel and Start Ignition Switch in the AIRSTART position until an increase in EGT is noted.

#### RAPID DESCENT

- 1. This maneuver will be used to demonstrate the speed and rate of descent that can be obtained when the need arises. A sudden loss of pressurization with a load of troops, an uncontrollable fire, or other reasons may require a rapid descent to a lower altitude.
- 2. Procedures

The T.O. 1C-141A-1, under DESCENT in Section II, lists four types of descent procedures: Enroute descent, penetrations, rapid descent with spoilers, and rapid descent - clean. For training purposes we will use the rapid descent with spoilers.

CAUTION---Clear the area below prior to the manuever.

a. Throttles - IDLE START

- b. Spoilers Roll to 45° of bank and simultaneously lower the nose of the aircraft and deploy the spoilers to the INFLIGHT position. Use initial pitch attitude of approximately 15 degrees nose-low. Level wings after descent has been established. Clearing turns may be made.
  - A smooth and rapid entry is the most difficult portion of this maneuver. It is possible to practice several entries during descent from high altitude.
- c. Speed Maintain .75 Mach or 300 knots, whichever is lower, until reaching 20,000 feet. At 20,000 feet pick up 325 knots and maintain until 10,000 feet. At 10,000 feet allowable airspeed is 350 knots.
- d. Approximately 1,500 feet above the desired level off altitude, begin decreasing the rate of descent and retract the spoilers as the speed decreases to 10 knots above the desired airspeed.
- 3. Common errors.
  - a. Rushing into maneuver and not maintaining sufficient positive G loads.
  - b. Hesitating too long prior to entering descent.
  - c. Overcontrolling pitch attitude during the descent.
  - d. Not accelerating to proper airspeed during descent.

#### DUTCH ROLL

1. Description

Dutch Roll is characteristic common to swept-wing aircraft. It is characterized by the aircraft yawing and banking from side to side. As the nose of the aircraft swings to the left, the left wing will be rising; the yaw will then reverse, the wings will tend to be level as the nose crosses the flight path, and the right wing will be rising as the nose continues to swing to the right. The sequence will then repeat itself and may increase in magnitude if corrective action is not taken. The Yaw Damper will prevent Dutch Roll in the C-141A. However, if the Yaw Damper fails in flight and Dutch Roll is experienced, it can be effectively dampened and stopped by using the proper control procedures.

## 2. Recovery

C-141 P

Recovery from Dutch Roll can be accomplished by_stopping the bank, stopping the yaw, or a combination of both.

- a. <u>Stopping the bank</u>: As the right wing reaches its lowest point in right bank, apply right aileron to prevent the wing from rising above the level position. As the wing rises to the level position ease out the aileron control to the neutral position. This procedure will be reversed if the recovery is initiated with the left wing down. If the magnitude of the Dutch Roll is great, several applications of aileron control may be required to completely dampen the Dutch Roll. The real horizon (VFR) or ADI horizon (IFR) may by used for reference.
- b. <u>Stopping the Yaw</u>: As the nose of the aircraft reaches its extreme travel to the right, apply rudder to prevent the nose from swinging back through the line of flight. As the nose returns to the line of flight ease out the right rudder pressure. If the nose continues across the line of flight, allow the nose to reach its full travel to the left and then apply left rudder to prevent the nose from swinging through the line of flight. This procedure may have to be repeated two or three times depending on the magnitude of the Dutch Roll and your experience in knowing just how much rudder pressure to hold into the yaw. This procedure will be reversed if the recovery is initiated when the nose is in the full left position. A point on the horizon (VFR) or the turn needle (IFR) may be used for reference.
- c. Combination Recovery: A combination of the above procedures may be used. This procedure will stop the Dutch Roll quicker than when using a single axis for control and dampening. However, the tendency to overcontrol or to get into phase with the Dutch Roll is greater.

# MANUAL AILERON TAB OPERATION

- 1. The purpose of this maneuver is to demonstrate to the pilot the flight characteristics of the aircraft with the aileron tabs in the OPERABLE position and no hydraulic power assistance to the ailerons.
- 2. Procedure
  - a. Maintain airspeed between 150 knots and 250 knots

- b. Left Aileron
  - (1) SYS 1 switch TAB OPER
  - (2) SYS 2 switch OFF (allow aileron to float up)
  - (3) SYS 2 switch TAB OPER
  - NOTE: After the System Nr 2 switch is moved to the OFF position the aileron will float up and the aircraft will roll to the left. Maintain wings level by applying proper aileron control. When the aircraft has been returned to level flight, move the System Nr 2 switch to the TAB OPER position. This will unlock the aileron tab on the left aileron.
  - c. Right Aileron
    - (1) Repeat the above steps
  - d. You now have manual control of the aileron tabs. Note the position of the ailerons while in level flight. You may note a slight pitchup as the tabs are unlocked due to the ailerons floating up. This is normal and very little pitch control is required to oppose the pitch-up. Make a few turns in both directions and attempt to reverse direction of bank with rapid movement of the aileron control wheel. Note the rate of roll at higher airspeeds versus lower airspeed.
- 3. Recovery
  - a. Left Aileron
    - (1) SYS 1 switch OFF and then NORMAL
    - (2) SYS 2 switch OFF and then NORMAL
  - NOTE: When System Nr 1 switch is moved to the OFF position, the aileron tab is locked out. When the switch is then moved to the NORMAL position the aileron will have hydraulic power applied to the aileron power control actuator and the aircraft will roll to the right.
  - b. Right Aileron
    - (1) Repeat the above steps
  - c. You now have normal operation of the ailerons

#### OUTSIDE SCAN DURING FLIGHT.

Prior to turns, the pilot flying the aircraft shall state, "Clear Left (Right)" on interphone and will receive a response. The student pilot occupying the flight check seat will assist in scanning prior to turns. It is recommended that Taxi lights be on during VFR conditions anytime the gear is extended.

### ENGINE RUNNING CREW CHANGE.

Termination crew will place the brake selector to EMERGENCY, set the parking brake and clear the scanner to depart. Arriving aircrew will accomplish the Before Taxi Checklist prior to blocking out. Student personnel outside the aircraft are not allowed aft of the crew entrance door during engines running crew change. Instructors will insure that their students have ear protection prior to boarding or deplaning the aircraft.

### OXYGEN REQUIREMENTS

MAC Supplement 1, AFM 60-16, 2 Mar 1970:

6-5c A crew member occupying crew station equipped with an oxygen outlet will have his oxygen mask connected and readily available for use prior to engine start until engine shutdown.

Ambient Altitude in feet	One Pilot	Second Pilot	Other Occupants
10,000 ft through FL 250	R	R	N/A
Above FL 250 through FL 350	I	R	R
Above FL 850 through FL 400	I or O	I R	R R
Above FL 400 through FL 450	0.	I	R
Above FL 450 through FL 500	0	I	I
Above FL 500	Р	P	Р

#### TABLE 1.-OXYGEN REQUIREMENTS FOR PRESSURIZED AIRCRAFT

#### Legend:

- R—Oxygen must be readily available. A functioning system and mask must be located within arm's reach and the regulator set to 100 percent and ON.
- I-Oxygen must be immediately available. Helmets will be worn with an oxygen mask attached to one

side or an approved quick-donning or sweep-on mask properly adjusted and positioned for immediate use. Set oxygen regulator to 100 percent and ON.

O-Oxygen must be used.

P-Pressure suit must be worn.