

AN APPROACH TO THE DEVELOPMENT OF AN OPTIMAL
PROGRAM FOR THE CORRECTION OF DEVIATIONS
FROM AN INTERPLANETARY
REFERENCE TRAJECTORY

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PREFACE

Sometimes a problem exists which, due to convention or other reasons, is usually investigated by classical methods. The classical solution serves, admittedly, as a yardstick with which to compare other methods of analysis. The author feels that this study concerns such a problem. The mathematical simplicity of the "operations analysis" approach to the midcourse guidance optimization problem is impressive as is the large quantity of useful data which it provides. Wider usage of this analytical tool will occur as its versatility is proven through application to many types of problems. Though a distinct novice in the area of operations analysis, the author's objective in this study has been to demonstrate the potential of this method and compare its results to more conventional methods of analysis.

The author is indebted to Professor L. J. Fila for the encouragement and guidance which he gave in this study and in helping to separate the "wheat from the chaff" so to speak. Indebtedness is also felt toward Professor J. R. Norton for the patience and counsel which he gave the author in large amounts. The contribution of Professor W. J. Fabrycky in helping the author understand the nature of operations analysis is gratefully acknowledged. Finally, sincere appreciation is felt toward Mrs. Glenna Banks and Mrs. Dorothy Messenger for the excellent

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LIST OF SYMBOLS

OA	Operations Analysis
A. U.	Astronomical Unit
H	Lawden Cost Function
C	Correction
E	Elliptic Integral
P	Reference Point
P_A	Actual Performance
P_E	Expected Performance
rms	Root Mean Square
R	Ratio of Geometric Progression
TC	Total Cost
W	Word on Computer Data Printout
n	Number of Trips Simulated
v	Velocity of Space Vehicle
v_c	Corrected Velocity
v_{cy}	Component of v_c Parallel to Reference Trajectory
v_{cz}	Component of v_c Perpendicular to Reference Trajectory
v_x	Magnitude of Variable Velocity
x	Random Variable
$t_{\mu, \sigma}$	Random Variable Distributed (μ, σ)

δr	Position Deviation	
δv	Velocity Error	
Δv	Impulsive Velocity Correction	
σ	Standard Deviation of Statistical Distribution	
μ	Mean of Statistical Distribution	
τ	Time Before Arrival	
ϕ	Directional Error Angle	
α	Lawden Program Variable	
β	Observation Reference Angle	
ϵ_{β}	Angular Measurement Error	
ϵ_c	Clock Error	
ϵ_m	Magnitude Error of Δv	
ϵ_d	Direction Error of Δv	
INJ VX	Initial	} Distribution Parameters of v_x Error
SIG VX	All Others	
INJ DV	Initial	} Distribution Parameters of δv Error
SIG DV	All Others	
\oplus	Earth Astronomical Symbol	
$\♂$	Mars Astronomical Symbol	
\odot	Sun Astronomical Symbol	

Subscripts:

i	Correction Reference Number ($i = 1, 2, 3, \dots$)
z	Coordinate Perpendicular to Reference Trajectory

- y Coordinate Parallel to Reference Trajectory
- L At Time of Injection into Reference Trajectory
- F At Time of Final Correction

CHAPTER I

INTRODUCTION

The methods of system analysis are useful in the construction of mathematical models for the purpose of determining the response of systems to prescribed inputs. They are also useful when the required response to a given input is specified and it is desired to define the system. In other words, one can utilize these methods for the analytical investigation of existing systems and for the design of new systems.

Webster defines a "system" as "an assemblage of objects united by some form of regular interaction or interdependence". The system function is, therefore, a means to describe this interdependence or interaction with respect to the appropriate units of input and output energy. The system may contain electrical, mechanical, and hydraulic elements. In general, it is possible to define the interaction of these elements in such a manner that a homogeneous set of equations will be obtained. The assumed "lumping" of system parameters serves to simplify the analysis of a complicated system. The ultimate result is often the mathematical model reduced to the lowest terms and capable of yielding the required information to the desired degree of accuracy.

Systems analysis can be thought of as a transformation of a functional requirement into a framework useful to the hardware designer. We would not expect the resultant hardware item to behave precisely as does the mathematical model and for several reasons. First, certain errors or tolerances are inherent in the system components. Secondly, it is not possible to account for all effects of a dynamic environment in the system function. It would be required, however, that certain allowable limits of deviation from the desired value of performance were not exceeded.

It can be seen that from the refined techniques of systems analysis one may often seek to produce a usable item which is not expected to perform in an ideal manner. The system synthesized by these techniques will, on the other hand, behave in an ideal manner. This approach to analysis is useful, however, in that in most cases results are achieved which are compatible with the state-of-the-art in hardware and it is vastly superior to the older "cut and try" methods of design.

With the increasing availability of the high-speed electronic computer, it was to be expected that problems of a broader scope would be subjected to a similar type of analysis. One such class of problems involving a complexity of interdependent subsystems has been studied by the use of a technique called "operations analysis" (OA). One of the basic purposes of OA is to analyze the behavior of such complexes when they are exposed to what can be described as a dynamic environment.

In this context, the term "dynamic environment" infers that certain system variables may occur in a random manner during the analysis.

Whereas OA can be used to approximate the performance of the system complex, the mathematical models available from systems analysis form an integral part of the larger OA model. Each integral subsystem can be thought of as a component of the larger complex and in the same manner the subsystem itself contains a number of components. In the limiting case of simplicity, the OA problem is very like the systems analysis problem. With an increasing complexity of subsystems, however, the point will be reached where it is no longer possible to relate their interdependence to one another by a set of discrete causal relationships. Generally speaking, it is at this point where the OA problem begins.

To some extent, a subtle difference of philosophy also distinguishes OA from systems analysis. The goal of OA is usually directed toward optimizing the utilization of subsystems (resources) by analyzing the effects of their manipulation on the over-all complex. The OA problem is of sufficient scope to justify this sort of analysis. The use of the electronic computer permits a large number of subsystem manipulations to be simulated in a short period of time. The results of this simulation - to a greater or lesser degree depending on the sophistication of the mathematical model - will predict the performance of the system complex.

As compared to systems analysis, OA is not easy to define and

often goes under the name of systems analysis. In actuality, relying on Webster again, one can see that systems analysis would more properly be defined as a type of OA since one meaning of "operation" is "an action done as a part of a practical work". The practical work of this paper shall be to determine the optimal corrective program to permit a space vehicle to reach its target. As will be described in Chapter II, the objective is to determine a "policy of operation" which, in this case, is synonymous with "input". Since this is an arbitrarily variable input, however, the distinction should be made. The problem, as solved by OA, will be compared to a mathematical solution. Differences of the results will be discussed as well as the advantages of each.

CHAPTER II

STATEMENT OF THE PROBLEM

The high payload cost for interplanetary vehicles causes serious consideration to be given to methods of minimizing fuel requirements. One would normally expect a space vehicle injected into an interplanetary trajectory to include in its gross weight a quantity of fuel necessary for maneuvers at the destination (i. e., braking, landing, lift-off, etc.), maneuvers upon return to the Earth's vicinity, and maneuvers which may be required en route for the correction of deviations from the desired pre-computed reference trajectories both outward bound and returning.

For practical considerations and for convenience, the analysis of interplanetary missions is often divided into at least three distinct phases which are: 1) Earth escape and/or capture phase; 2) target body capture and/or escape phase; and 3) the midcourse guidance phase. One can thus simplify the analysis by considering a series of two-body problems utilizing Earth-centered and target body-centered coordinate systems respectively for phases 1) and 2) and utilizing a heliocentric coordinate system for phase 3).

2.1 Review of Current Literature

The current literature includes a number of excellent papers dealing with the optimization of space operations in the vicinity of the Earth. (1, 2, 3). In addition, several publications explore the aspects of near-Earth operations with such generality that the methods will be applicable to, say, a Mars approach and landing using the appropriate physical constants. (4, 5, 6). The author wishes to point out that practically all aspects of space navigation and guidance have been and are being handled with such a high degree of mathematical sophistication as to be beyond the scope of this paper. The area of midcourse guidance has not been neglected in this respect. A somewhat simplified approach to the calculation of trajectory corrections was presented by Lawden and Long (7). A further extension of linearized guidance theory by Friedlander and Harry (8) also considered a method of improving guidance logic with each successive correction by applying a scheme of statistical data adjustment and damping coefficients to correction calculations. While these two papers were considering the guidance problem for a ballistic trajectory, Friedlander (9) in a later paper has performed a somewhat similar analysis of a low-thrust trajectory which showed that the midcourse guidance problem was similar for each case.

In retrospect, the foregoing could be misleading if one assumes that the objective of guidance action is to return precisely to the pre-calculated reference trajectory. In fact, one must establish the desired Keplerian trajectory to serve as the reference for a linearized

guidance theory and assume only small deviations from it. With the condition that deviations must be kept small throughout, the criterion for corrective action is that the deviation at arrival must be within predetermined limits. Therefore, for any given corrective action, one is seeking not for a return to the precise reference trajectory but rather for a deviation at arrival to target within certain limits. It should be clear that the solution is, therefore, constrained to the fixed time of arrival of the reference trajectory in problems to which this simplified approach is applied.

2.2 Nature of the Correction Problem

The problem of midcourse guidance is of an iterative nature in that one applies a corrective impulse, waits, observes, applies a corrective impulse and repeats as needed to satisfy the final conditions of miss distance. Though one might assume from earlier discussion that fuel for corrective maneuvers en route makes up only a small share - at least on the outward bound trip - of the total load, the importance of its proper expenditure is great. As demonstrated by Friedlander and Harry (8), using representative instrumentation errors one could expect an uncorrected deviation at arrival to Mars of approximately 400,000 miles rms⁽¹⁾. It is, therefore, worthwhile that

¹The root mean square (rms) deviation is the square root of the arithmetic mean of the squares of the values of deviation obtained from iteration; i. e.

$$\delta r_{\text{rms}} = \sqrt{\frac{\sum_{i=1}^n \delta r_i^2}{n}}$$

careful consideration be given to the development of an optimal or least energy cost procedure for midcourse trajectory correction.

It would appear that certain similarities exist between this problem of developing an optimal scheme of midcourse guidance and a representative OA problem such as the development of an optimal inventory policy for an item subject to demand. Fabrycky (10) has investigated this latter problem from the OA approach and has developed a computer algorithm which yields a total item cost surface on which a minimum point can be found. Each point on this cost surface corresponds to certain controllable policy variables which the methods of OA allow one to determine with a given probability. In much the same manner it should be possible to generate a total cost of correction surface with respect to certain guidance policy variables from which a minimum point can be selected. As with the inventory problem, however, it should be kept in mind that there is an associated probability to each total cost point. The context of the term "total cost" is taken as the average total cost per item for inventory policy and the average correction cost per trip for this study.

The initial step should be to describe the nature of the problem and discuss the assumptions which must be made in order to develop the necessary mathematical models. Briefly, the need for a midcourse guidance policy arises because of uncertainties in the inputs to and outputs from the space vehicle's navigation and propulsion systems. It is only necessary to recognize that in the fabrication of physical

systems developed by the use of causal theories one is forced to make a concession to reality if he expects to produce items of hardware. This concession to reality recognizes the influence of manufacturing tolerances. Tolerances can be thought of as the upper and lower limits of variation from a desired mean. Systems composed of components subject to tolerances perform according to the summation of these tolerances. The result is that the system performance follows some random pattern of values according to an underlying probability distribution. For convenience, error in the space vehicle guidance and propulsion system will be assumed to occur as a random value drawn from the normal distribution described by the function,

$$1. \quad f(x, \mu, \sigma) = \frac{1}{\sqrt{2\pi}} e^{-\frac{1}{2}\left(\frac{x-\mu}{\sigma}\right)^2}$$

where x is the distributed variable,

μ is the mean of the distribution, and

σ^2 is the variance of the distribution.

In practice, each of the space vehicle systems is designed and built to perform at a given mean value μ within its prescribed tolerances. Here σ is defined as the standard deviation of the variable x (actual system performance) from μ . The author will use $\pm 3\sigma + \mu$ as the upper and lower limits of the variation of x . System performance falling outside of the 3σ limits will not be considered. This is equivalent to stating that one will ignore those events which have only

a probability of .003 of ever occurring since .997 of the area under the normal curve falls within the $\pm 3\sigma$ limits. While these considerations do not materially affect the development of the mathematical model, they are important to the computer program.

2.3 Statement of the Problem

Consider a space vehicle which, as a result of the interaction of the deviations of its component systems from their mean values of performance (hereafter called "error"), is injected into an interplanetary trajectory which deviates somewhat from the desired reference trajectory. For the case of the ballistic trajectory which is discussed in this paper, immediately following injection (attainment of escape velocity) a position fix would be made by star sightings and possibly with earth-based assistance. At a subsequent time another position fix would be made. From this information it will be assumed that the location of the vehicle and its relative velocity can be computed. Based on this position and relative velocity, a corrective thrust application can be calculated to cause the vehicle to satisfy the constraints of fixed time of arrival and miss distance at the target. (7, 8). However, the corrective thrust will be somewhat in error, as will be discovered at a subsequent position fix, and another corrective thrust application will be calculated and applied. Each other succeeding correction will also be in error and must be compensated for until the arrival criteria (time and deviation) are satisfied.

The repetitive nature of the problem is, therefore, evident as well as the need for a correction policy, i. e. "when should a correction be made and what should be the magnitude of the correction?" Any arbitrary values for these variables falling within the capabilities of the space vehicle's systems could be used in theory. The author will attempt to prove, however, that there is a correction policy which will maximize the probability of minimizing the total energy expenditure for corrective action. In the following chapters the simplified mathematical model will be developed and the OA approach to the optimization problem will be utilized.

CHAPTER III

FORMULATION OF THE CORRECTIONAL PROGRAM

3.1 General

An optimal program or schedule for the correction of errors in an interplanetary trajectory has been considered by Lawden (11). He shows that a study of optimization which considers a straight line ballistic trajectory in the absence of gravity yields results which are also valid for the case where one considers a Keplerian trajectory in the presence of gravity. A necessary condition for this similarity is, however, that deviations from the pre-computed reference trajectory be kept small so that second and higher order powers of the deviation or error can be ignored. This is known as the method of perturbations by the use of which a simplified set of linearized guidance equations can be developed. (7, 8).

In this study the validity of the linearized guidance theory will be accepted. The purpose shall be to test the OA method of approach to the problem of optimization rather than development of a non-linear guidance theory. The author is encouraged in this assumption by the volume of current work in the literature which relies on similar assumptions. (7, 8, 9, 11). It is also assumed that the space vehicle is

of constant unit mass so that energy expenditure is proportional to the velocity change.

3.2 The Reference Case

The reference trajectory utilized shall be assumed to be a straight line in the absence of gravity with a length equal to that of a given Keplerian trajectory from Earth to Mars. Assumed values of the transfer ellipse parameters are shown below: (8)

TABLE I

Parameter	Assumed Value
Launch Date	December 13, 1964
Trip Time (τ_L), days	192.2
Eccentricity	0.25404
Semimajor Axis, A.U.	1.3059
Length of Trajectory, feet	7,7943 (10^{11})
Average Velocity (v_L), feet/sec	46,936

Calculations of trajectory length and average velocity are shown in Appendix A.

In a study of midcourse correction, Lawden (11) proposes that errors of position determination made from star sightings or position fixes are much smaller than the errors of velocity determination so that the former are considered to be negligible. Utilizing this proposition, it shall be assumed that from a reference location the space

vehicle will depart with a velocity subject to error in magnitude and direction following each course correction. At injection, also, this assumption would be made due to the initial injection velocity error. The initial position deviation (δr_L) would be a random value depending on errors occurring during the launch phase.

3.3 Formulation of the Correctional Method

As seen in Fig. 1.a, the geometry of the problem is straightforward. From the initial position (P_{i-1}) the space vehicle will proceed at some velocity (v_i). Figure 1.a shows v_i as a vector of magnitude, v_{xi} , deviating in direction from the reference trajectory by an amount proportional to δv_i (i.e., $\sin \phi_i = \frac{\delta v_i}{v_{xi}}$). The random variable, v_{xi} , is drawn from a distribution of error in the magnitude of $v_{c(i-1)}$ expressed in percent of Δv_{i-1} and δv_i is a measure of the angular deviation of v_i from the reference trajectory. The distributions of v_{xi} and δv_i --which is perpendicular to the reference trajectory--are assumed to be multivariate and normal and will be discussed later in a section devoted to a discussion of the statistical aspects of the OA approach.

The derivation of v_i from the random quantities v_{xi} and δv_i shall be assumed to occur as the result of a position fix. In practice the position fixes would be calculated from astronomical sightings. It is further assumed that the available instrumentation allows the position to be determined prior to the need for correction in every

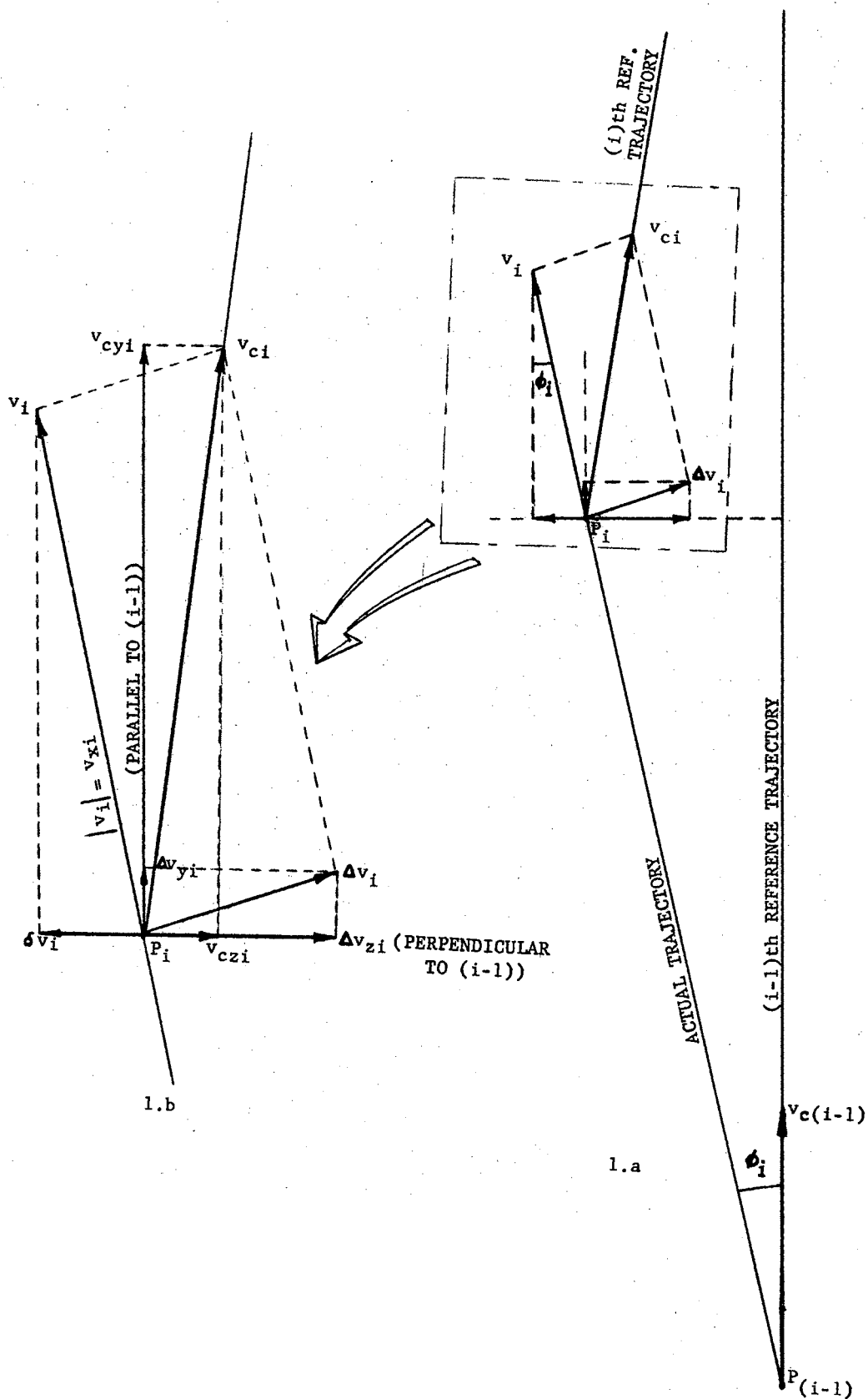


Fig. 1 Geometry of the Correctional Method

case. After v_i is defined, the straight line path actually being followed by the space vehicle from P_{i-1} extended to the point P_i at which point a velocity increment (Δv_i) of the desired magnitude will be required to reduce the miss distance at arrival (δr_F) to zero as a computation criterion. In this manner, Δv_i can be varied parametrically to investigate its effect on total correction cost.

3.4 Computation of the Corrections

Referring again to Fig. 1.b, the computation of the correction velocity v_{ci} can be seen to depend on the desired magnitude of the corrective impulse Δv_i . At each correction the preceding reference velocity $v_{c(i-1)}$ is considered to be along a reference trajectory developed by the (i-1)th corrective action. For convenience, the correction Δv_i is resolved into components perpendicular to and parallel to the (i-1)th reference trajectory. Since δv_i is known, the necessary component of Δv_i perpendicular to the trajectory is

$$\begin{aligned} 2. \quad \Delta v_{zi} &= \delta v_i + \frac{\delta v_i (\tau_{i-1} - \tau_i)}{\tau_i} \\ &= \delta v_i \left(\frac{\tau_{i-1}}{\tau_i} \right). \end{aligned}$$

The required component of Δv_i parallel to the trajectory is

$$\begin{aligned} 3. \quad \Delta v_{yi} &= \left(v_{c(i-1)} - \sqrt{v_{xi}^2 - \delta v_i^2} \right) + \frac{(v_{c(i-1)} - \sqrt{v_{xi}^2 - \delta v_i^2})(\tau_{i-1} - \tau_i)}{\tau_i} \\ &= \left(v_{c(i-1)} - \sqrt{v_{xi}^2 - \delta v_i^2} \right) \left(\frac{\tau_{i-1}}{\tau_i} \right). \end{aligned}$$

It is thus seen that the component Δv_{zi} is determined by and must compensate for two factors. First, Δv_{zi} must nullify the deviation velocity δv_i . Secondly, Δv_{zi} must be of a sufficiently greater magnitude than δv_i but in the opposite direction so that the displacement, $\delta v_i(\tau_{i-1} - \tau_i)$, is also compensated for by the time of arrival at target. By these arguments, also, the component Δv_{yi} must account for the discrepancy of velocity parallel to the reference trajectory and allow the error in displacement due to this discrepancy to be compensated for by the time of arrival.

A little thought about this method of correction will assure one that it is not restricted to a two-dimensional case. There is no restriction on the deviated trajectories causing them to be coplanar with the original reference trajectory or with each other. Neither will the corrected reference trajectories be necessarily coplanar with each other but only with the original reference trajectory. However, each individual correction can be thought of as occurring in its particular two-dimensional coordinate system in the plane established by the corrected reference trajectory from the $(i - 1)$ th correction and the observed velocity of the space vehicle immediately before the (i) th correction.

In Equations 2 and 3, all terms are known except the components of Δv_i and the value of τ_i . Time is of the essence in this type of problem since the energy required to correct a given deviation is inversely proportional to the time remaining to arrival at the target.

The value of Δv_i , which will be varied parametrically, is seen from Fig. 1 to be

$$4. \quad \Delta v_i = (\Delta v_{zi}^2 + \Delta v_{yi}^2)^{\frac{1}{2}}.$$

Therefore,

$$\begin{aligned} 5. \quad \Delta v_i^2 &= \delta v_i^2 \left(\frac{\tau_{i-1}}{\tau_i}\right)^2 + (v_{c(i-1)} - \sqrt{v_{xi}^2 - \delta v_i^2})^2 \left(\frac{\tau_{i-1}}{\tau_i}\right)^2 \\ &= \left(\frac{\tau_{i-1}}{\tau_i}\right)^2 V, \end{aligned}$$

where
$$V = \delta v_i^2 + (v_{c(i-1)} - \sqrt{v_{xi}^2 - \delta v_i^2})^2$$

and

$$6. \quad \tau_i = \frac{\tau_{i-1}}{\Delta v_i} V^{\frac{1}{2}}.$$

The solution for τ_i determines when the (i)th correction will be made. In this study, errors in time measurement will be taken as small and contributing to the deviation of the multivariate distribution of δv_i . Once τ_i is calculated, the components of Δv_i are easily determined and the new reference velocity v_{ci} can be computed by considering components perpendicular to and parallel to the (i-1)th reference trajectory as follows:

$$7. \quad v_{cyi} = \sqrt{v_{xi}^2 - \delta v_i^2} + \Delta v_{yi}$$

$$8. \quad v_{czi} = \Delta v_{zi} - \delta v_i$$

$$9. \quad v_{ci} = (v_{cyi}^2 + v_{czi}^2)^{\frac{1}{2}}.$$

The method of calculating the (i)th correction can be readily adapted to the digital computer. Each correction is related to the conditions of the previous reference trajectory and the existing error. The first correction ($i = 1$) is related to the initial deviated reference trajectory. As previously stated, there is random error (δr) in the initial position of the space vehicle at injection. However, since δr_L is very small with relation to the length of the trajectory, no adjustment will be made to the original reference trajectory in making the first correction. The calculation of τ_1 , Δv_1 , and v_{c1} would be done just as for the (i)th correction and the subscript (i-1) would be replaced by "L". Parameters for the assumed original conditions are shown in Table I.

3.5 General Considerations

The computations described by Equations 2 through 8 make it possible to determine when a correction is required and how the correction will affect the total velocity of the space vehicle. It is clear that the results of this computational method will not be continuous at τ_i equal to zero since by Equation 5 the required correction would be infinite. As τ_i grows smaller, the interval between τ_{i-1} and τ_i will become very short. To account for this, the correctional program will be terminated when $\tau_i < \text{one day}$ and the last correction calculated for $\tau_i = \text{one day}$. The period of one day is, of course, arbitrary and would actually depend on the deviation observed. However, it can

be assumed that any deviation occurring after $\tau_i =$ one day is negligible. Actually the last correction could be made at some time less than a day if the requirement for accuracy at arrival warranted. The work of Lawden (11) was considered in establishing this arbitrary value of τ_F . The author of this paper will later make some comparison of his results with those of Lawden and is therefore seeking to maintain a justifiable basis for the comparison of results. As Lawden points out, the final correction should not be confused with the impulse at $\tau = 0$ to transfer from the hyperbolic Mars approach trajectory to a Mars capture orbit. It is, rather, the final correction made to assure the proper position at $\tau = 0$ for initiation of the transfer.

3.6 Applications of the Method

Two types of correctional programs will be calculated by the methods of this chapter. The first to be considered and simulated will be a purely theoretical one wherein no time constraint is placed on the initial correction or any subsequent corrections except for the final one at $\tau_i =$ one day. All corrections made in the theoretical program will be of the same magnitude with the exception of the final one. The second type of program which will be simulated is a so-called practical program which does not permit a correction to be made prior to injection. That is, $\tau_i \leq \tau_L$. In addition, the practical program requires that the last correction be made at $\tau =$ one day as discussed previously.

Both the theoretical program and the practical program can be optimized for the constraints imposed on them. By investigating the results of each type of program it should be possible to draw some conclusions which will help to clarify and describe more completely the midcourse correction problem.

In determining the optimal correction policy under the practical program, Δv_i will be varied as a parameter between limiting values. During a particular trip the value of Δv_i will be held constant, however, except for the initial and final corrections. The amount of correction shall be calculated as

$$10. \quad \Delta v_{L, F} = \frac{\tau_{i-1}}{\tau_{L, F}} V^{\frac{1}{2}},$$

which is equivalent to Equation 5, except that Δv is the dependent variable. This is a necessary concession to practicality as will be seen later. When small values of Δv_i are used with Equation 5, a τ_i will occur which is greater than τ_L . That is, the equation yields a result indicating the need for a correction prior to injection. In this case, since small values of Δv_i will be of extreme interest, the exact value of the needed correction will be calculated at the instant of injection and this correction will be larger than Δv_i . For larger values of Δv_i when $\tau_i \leq \tau_L$ the first correction will not be made until the full impulse Δv_i is required.

In computing the total cost of correction using Lawden's (11) program, Equation 10 is utilized for calculating each individual

correction. The optimal program of Lawden's fixes the times at which corrections will be made by minimizing the function

$$11. \quad H = \sum_{i=1}^n \Delta \tilde{v}_i$$

$$= \sum_{i=1}^n \frac{\tau_{i-1}}{\tau_i} V^{\frac{1}{2}},$$

where $\Delta \tilde{v}_i$ is always taken as the dependent variable and H is the total cost of correction. The method of this paper will minimize the function

$$12. \quad \text{TC (Total Cost)} = \sum_{i=1}^n \Delta v_i + C_L + C_F,$$

where Δv_i is the independent variable, C_L is the initial correction, and C_F is the final correction. In this case n is the number of full corrections made of magnitude Δv_i ; C_L can be either zero or greater than Δv_i ; and C_F is always less than Δv_i .

As stated previously, Lawden has minimized the function for total correction cost by the techniques of the calculus of variations and arrives at a set of values for τ_i ($i = 1, 2, 3, \dots, 6$) at which times corrections must be made. The values of τ_i form a geometric progression with the ratio

$$13. \quad \frac{1}{R} = \alpha^{1/n-1}, \text{ where}$$

$$14. \quad \alpha = \frac{\tau_L}{\tau_F}.$$

In this reference case, the value of τ_L is 192.2 days and τ_F is

one day. The calculations for the parameters R and α are shown in Appendix B as well as the computation of the τ_i .

CHAPTER IV

THE NATURE OF ERRORS IN THE CORRECTIONAL PROGRAM

4.1 General

The methods of statistical probability theory are often used to investigate the performance of physical systems. In the real world one expects a system to perform at some approximate level within an acceptable range of values of repeatability which can be defined by the designer or manufacturer and which is a function of manufacturing tolerances or state-of-the-art. When a complex assembly of subsystems is analyzed, the performance of each subsystem for a given event can be drawn at random from a universe or population of performance values for that particular subsystem. The performance values will be distributed according to some frequency function, or at least approximately so. The underlying assumption made for the purpose of analysis is that the frequency function is definable. As stated earlier, in this paper the "normal" frequency function is assumed, for convenience, to define the distribution of actual performance.

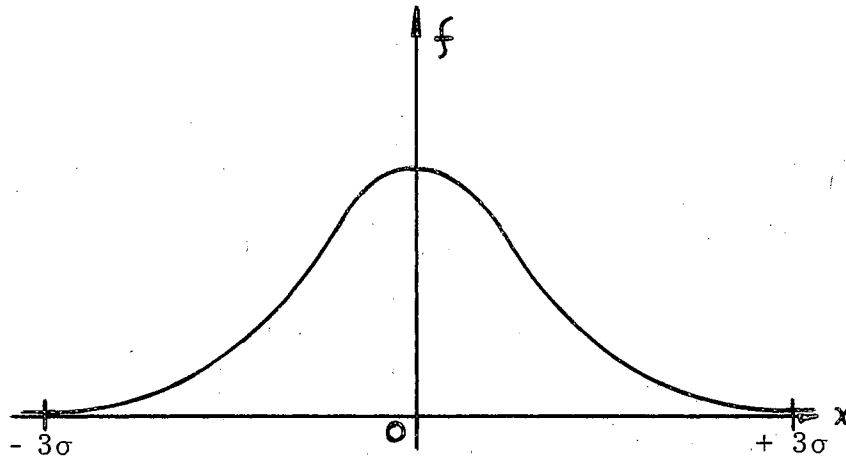


Fig. 2. A Normal Curve

4.2 Properties of the Normal Distribution

The normal frequency curve is asymptotic with the axis of the distributed variable as shown in Fig. 2. In theory, it is assumed that the area under this curve from $-\infty$ to $+\infty$ is equal to unity. The vertical scale of the normal curve is the frequency for the associated value of the variable of interest. Once this distribution is defined, the methods of statistical probability theory can be applied to simplify its use for analysis. Two parameters of special interest are the mean value (μ) and the standard deviation (σ). In the case of physical system performance, one would take μ as the value to be expected and σ to be a measure of the range or variation of the possible values which could occur due to tolerances or error.

In practical applications, however, one does not usually consider all possible values of the variable from $-\infty$ to $+\infty$ due to computational difficulties but often uses the values falling between the $\pm 3\sigma$ limits. Using these limits means that one is considering the range of values for the variable which includes 99.7 percent of the area under the normal curve. Since this area is used as a measure of probability, he is saying, in effect, that there is only a 0.003 probability that a value of the normally distributed variable will occur beyond these limits.

In this study it will be assumed that the $\pm 3\sigma$ limits are defined by the system performance tolerances and that μ is the midpoint or expected value. Where the author deals with error distribution he will take μ to be zero error. In the analysis, then, the performance of the system would be derived by applying a random value of error, drawn from the normal distribution, to the expected value of system performance as follows:

$$15. \quad P_A = P_E (1 + \epsilon_x),$$

where

P_A is actual performance,

P_E is expected performance, and

ϵ_x is the random value of error and can be positive or negative.

4.3 Midcourse Guidance Errors

This preliminary discussion has described a form of Monte Carlo simulation of system performance. In utilizing the OA approach

to the problem of this paper, guidance errors will be simulated by means of the Monte Carlo method. Were it not for errors, of course, no corrective program would be necessary. They do exist, however, as previously discussed and they must be observed and corrected. Three types of errors concern one in the midcourse guidance problem and they are: (a) Propulsion errors; (b) Observation errors; and (c) Clock errors. Propulsion errors result in an improper velocity magnitude and direction. Observation errors affect the estimates of the space vehicle's velocity and position. Clock errors contribute to each of the former and could cause computational inaccuracies beyond the midcourse guidance problem.

The previously mentioned quantities of v_{xi} and δv_i can be seen, therefore, to result from multivariate distributions of error in (a), (b), and (c) above. From the literature are taken commonly used values for these errors as shown in Table II. (8, 12).

TABLE II
CHARACTERISTIC GUIDANCE ERRORS

<u>Parameter</u>		<u>σ, rms</u>
ϵ_B	= Observed Angle Error, sec arc	10
ϵ_C	= Clock Error, %	0.001
ϵ_M	= Δv Magnitude Error, %	0.1
ϵ_D	= Δv Direction Error, sec arc	20

Some useful conclusions can be drawn from the consequences of these errors by careful consideration of their relation to the midcourse guidance problem. It is obvious that angular error in observations made of bodies at a distance on the order of magnitude of several A. U.⁽¹⁾ can cause a considerable miscalculation of position. This same error will cause an improper velocity estimate to be made. In general, the small velocity error is of more concern than the small position error because of a limited corrective capability and the desire to optimize the utilization of corrective energy. In addition, the position errors, though seemingly large, are small in comparison to the interplanetary distances involved and as the target is approached these errors decrease due to the smaller observational distance. Clock error would be summed with angular error and would be proportional to the period of time between observations.

The error of Δv is a function of the vehicle's propulsion and orientation systems. These could also be summed with the other errors to yield a complex four-dimensional distribution of velocity error. It is not within the scope of this paper, however, to pursue the error analysis of such correlated observations. Excellent work in this area has been done by others. (8, 13). It is necessary, however, to

¹ Astronomical unit: The magnitude of semi-major axis of the Earth's elliptical orbit.

relate these errors in some logical way to the problem at hand.

The full utility of the OA approach to determination of an optimal correction program cannot be realized if one is restricted by existing system capabilities. In example, the estimated velocity from observations made a few hours apart could easily be in error by an amount far greater than the maximum possible Δv . The author, therefore, feels justified in this preliminary investigation to relate error in velocity to the preceding impulsive velocity correction. That is, the error to be corrected at τ_i will be taken as proportional to the correction (Δv_{i-1}) at τ_{i-1} where the error components of v_{xi} and δv_i are drawn from distributions which will be defined. The assumption is that the net result of all errors would be in proportion to the size of the correction attempted because the result of these inaccuracies is that one will calculate and apply the correction erroneously.

This simplifying assumption will not seriously restrict the results of this study. In general, the investigation of a problem by OA methods starts with a simplified mathematical model. The model is frequently refined as the complicated interrelationship of the individual systems to one another is studied by simulation. Some areas will be found where minute detail is required while in other subsystems it may be only necessary to simulate a Gaussian output. In the problem of this paper only the simplified model is developed. Virtually every included subsystem is a suitable subject for an individual investigation.

The errors shown in Table II for Δv are directly convertible to a value of resultant velocity. For instance, the random variable v_{xi} in the absence of observational or clock error would be:

$$16. \quad v_{xi}' \cong v_{c(i-1)} + \Delta v \epsilon_M .$$

The variable δv_i , under the same conditions, since the angle is very small would be:

$$17. \quad \delta v_i' \cong \Delta v \sin \epsilon_D .$$

It should be kept in mind that ϵ_M and ϵ_D are random variables drawn from distributions with $\mu = 0$ and values of σ as shown in Table II. Utilizing the 3σ limits as discussed previously, due only to errors in the application of Δv the resultant velocity would have a magnitude error between $\pm 0.003 \Delta v_i$ and direction error of $\pm 0.0003 \Delta v_i$. On the straight line reference trajectory of this problem the miss at arrival due to these small errors alone could exceed 10^4 miles even assuming the target to be stationary.

For this study the author will arbitrarily double the error due to application of Δv_i and assume all errors to be included in the resulting distributions of ϵ_M' and ϵ_D' as shown in Table III.

TABLE III
ASSUMED TOTAL GUIDANCE ERROR

<u>Error</u>	<u>σ</u>
ϵ_M' , % (Δv)	0.2
ϵ_D' , % (Δv)	0.02

These values appear as constants in the computer program of Chapter V with $\epsilon'_M = \text{SIGVX}$ and $\epsilon'_D = \text{SIGDV}$.

The first impulsive velocity change which is subject to error, however, will be assumed to be at injection where the velocity is increased from that of earth orbit to the reference velocity shown in Table I. Since the vehicle would be very near Earth and have available ground-based observational data, only the errors in Δv due to the propulsion system will be considered, i. e. ϵ_M and ϵ_D from Table II. These σ values appear in the computer program as the constants INJVX and INJDV respectively.

In the following chapter, both the corrective program of this paper and the program of Lawden will be simulated on the computer. The same values of error will be used for each case. The results of these simulations should, therefore, be comparable to one another. In Chapters VI and VII the results will be presented graphically and discussed.

CHAPTER V

DISCUSSION OF THE COMPUTER SIMULATION

5.1 General

The computational method used in the digital computer program is that discussed in Chapter III. The computer utilized was an IBM 650 with peripheral equipment. Owing to the simplified nature of the computations, a minimum of computer time is required. The flow diagram, SOAP and machine language programs, and samples of input and output data are included (respectively for the program of this paper) in Appendixes C, D, and E hereto.

5.2 The Computer Program

The flow diagram of Appendix C is self-explanatory. A square root sub-routine was utilized in the program and is mentioned here and in the program only as the entry location 0031. An interesting feature of the program in Appendix D is the generation of the random normal numbers used for the Monte Carlo error simulation. The method utilizes the central-limit theorem and was developed in a paper by Fabrycky (14). The generation of the numbers is completed in machine language instructions 17 through 34. Variables generated by this method are distributed with $\mu = 0$ and $\sigma = 1$. These numbers are

converted to the desired distribution by Equation 18.

$$18. \quad t_{x,y} = t_{0,1} (\sigma_{x,y}) + \mu_{x,y}$$

where

$t_{x,y}$ is the variable of interest,

$t_{0,1}$ is the variable developed, and

$\sigma_{x,y}, \mu_{x,y}$ relate to the distribution of interest.

Instructions 39 through 73 of the program convert the generated numbers to the correct σ values for ϵ_M and ϵ_D . The program as set up would be useful for a similar simulation of a trajectory with any desirable reference velocity, initial impulse or injection velocity, and time duration. It would only be necessary to enter the appropriate data on the sample input cards as shown in Appendix E. In order to modify the error distributions, it would be necessary to change SIGVX, SIGDV, INJVX, and INJDV to the desired values. Monte Carlo methods allow one to approach the assumed characteristics of the simulated population as the number of cycles or repetitions of the simulation increases. One of the more serious disadvantages to a simulation requiring the generation of a large volume of random normal deviates such as used here is the amount of computer time involved. By the generation method utilized here, approximately 135 milliseconds were required to develop each deviate on the IBM 650 computer.

The program listing of Appendix D is the simulation of the "practical" correction program in which corrections are made on or

after $\tau = \tau_L$ as discussed in Chapter III. The listing of the theoretical program is very similar. In general, instructions 74 through 180 apply to both programs. However, when it is desired to run the theoretical program, branching instructions 93 and 123 should be removed as they cause the first correction to be made at τ_L . The data address on instruction 120 should also be changed to START. Owing to the similarity of these two programs only the "practical" one is reproduced. However the simulation of the Lawden program with input and output data is shown on the listing of Appendix F. Essentially the Lawden program is the same as the others except that the data input includes values of τ_i which are used in the calculation of the amount of correction.

5.3 Data Input and Output

Samples of the data output from each program are shown in Appendixes E and F and are labeled so as to be self-explanatory. Line one of the output data for each program is a reproduction of the data input card. For both the practical and theoretical programs, word four of line one is the value of Δv used in that set of calculations. In line two the first word appearing is a fixed point number recording the total number of times that a correction was made of the magnitude Δv . The second word of line two on the practical program records the total magnitude of all initial corrections made at τ_L and the third word is the total magnitude of all final corrections made at $\tau = \text{one day}$. The average TC for some value of Δv would be the total of word one times Δv plus word two plus word three divided by the number of trips simulated as

shown by Equation 18.

$$18. \quad \text{TC (Practical)} = \frac{W_1(\Delta v) + W_2 + W_3}{n} .$$

In line two of the theoretical program, word two is the total magnitude of the corrections made at $\tau =$ one day. Therefore the total cost for the theoretical program is

$$19. \quad \text{TC (Theoretical)} = \frac{W_1(\Delta v) + W_2}{n} .$$

In line three, each word which appears is the sum of the values of τ_i which resulted from the simulation. The word immediately below records the number of times the (i)th correction was made and below that is the average value of τ_i . The first word of lines three, four, and five are for $i = 1$, the second for $i = 2$, and so on.

On the Lawden simulation, the listings of which are in Appendix F, line two of the output contains, in order, the values of τ_i beginning with (i) equal to one. As stated previously, these values are calculated in Appendix B. Below each value of τ_i is the average value of the (i)th correction over "n" trips. Therefore, for the total cost one obtains,

$$20. \quad \text{TC (Lawden)} = W_1 + W_2 \dots + W_6 .$$

It would not be proper to end the discussion of the computer simulations without some mention of the shortcomings of them. In Chapter IV it was stated that the OA approach is usually begun by working with a comparatively simple model which is refined progressively until the

required accuracy is achieved. So is it with the related computer simulation. The computer simulation behaves exactly as it is programmed to behave and, depending on its degree of refinement, develops output data more or less related to the associated mathematical model. From inspection of the output data of Appendix E, it can be seen that, in many cases, on the practical and theoretical programs it is not easy to determine how many corrections were made between τ_1 and τ_F since not all n trips required an intermediate correction. Though this can always be determined if it is remembered that in all cases there are n corrections made at $\tau_F = \text{one day}$, it would be helpful if the computer program were improved. It had been anticipated that more frequent corrections would be required between τ_1 and τ_F . However, the computer simulation program is not at fault in this respect. The error, if any, lies in the assumed values for the error distribution parameters SIGDV, SIGVX, INJDV, and INJVX. The value of n used in this study was fifty. A larger n would have given smoother data at a corresponding increase in computer time required for the simulation.

CHAPTER VI

OUTPUT OF THE COMPUTER SIMULATION

6.1 Total Cost of Correction

The principal purpose of this study was stated earlier as being the application of OA methods toward optimizing the midcourse correction of deviations from an interplanetary reference trajectory. Of prime importance, therefore, is the presentation of data which will either substantiate or refute the realization of such a goal. In Fig's. 3 and 4 the average values of TC for each considered correction policy (Δv magnitude) are plotted for the theoretical program and the practical program respectively.

The theoretical program was simulated initially in order to observe if TC tended toward a minimum value for some particular value of Δv . The results given in Fig. 3 show that TC does tend toward a minimum value as $\Delta v \rightarrow 0$. Though the computer simulation calculated values of TC for Δv ranging from a minimum of one foot per second to a maximum of three hundred feet per second, only those obtained from Δv ranging from one foot per second to one hundred feet per second are plotted. Above the latter value of Δv , the relation of TC to Δv was approximately linear with the plot being a straight line extension of Fig's. 3 and 4.

Figures 3 and 4 are essentially identical above Δv of forty feet per second. At that value of Δv , all first corrections are made at $\tau_1 < \tau_L$ on both the theoretical and practical programs so this result is expected. Below forty feet per second, TC for the theoretical program tends toward an apparent minimum of zero while for the practical program TC appears to have a minimum slightly more than that for a Δv of one foot per second. This would be equivalent to making all corrections at $\tau_1 = \tau_L$ and $\tau_2 =$ one day with no intermediate corrections. Due to flattening of the TC curve, however, it is evident that a very slight difference is involved. The case of TC \rightarrow zero for the theoretical program would occur as Δv was made smaller than one foot per second; however, at $\Delta v =$ zero the computational method would be discontinuous.

6.2 Result of Delayed Correction

In Fig. 5 the relationship of TC to the average quantity $\tau_L - \tau_1$ (Time before first correction is made) is shown. The larger values of $\tau_L - \tau_1$ occur as Δv is increased which permits larger deviations to be uncorrected at τ_L . At $\tau_L - \tau_1 = \tau_L$, TC becomes infinite since this would imply that all correction must be made at $\tau = 0$. As discussed in Chapter III this event was not permitted in the simulation in order to avoid the discontinuity.

For clarity in the discussion, values of $\tau_L - \tau_1$ expressed in days are also shown on Fig. 5. What are, perhaps, the most useful

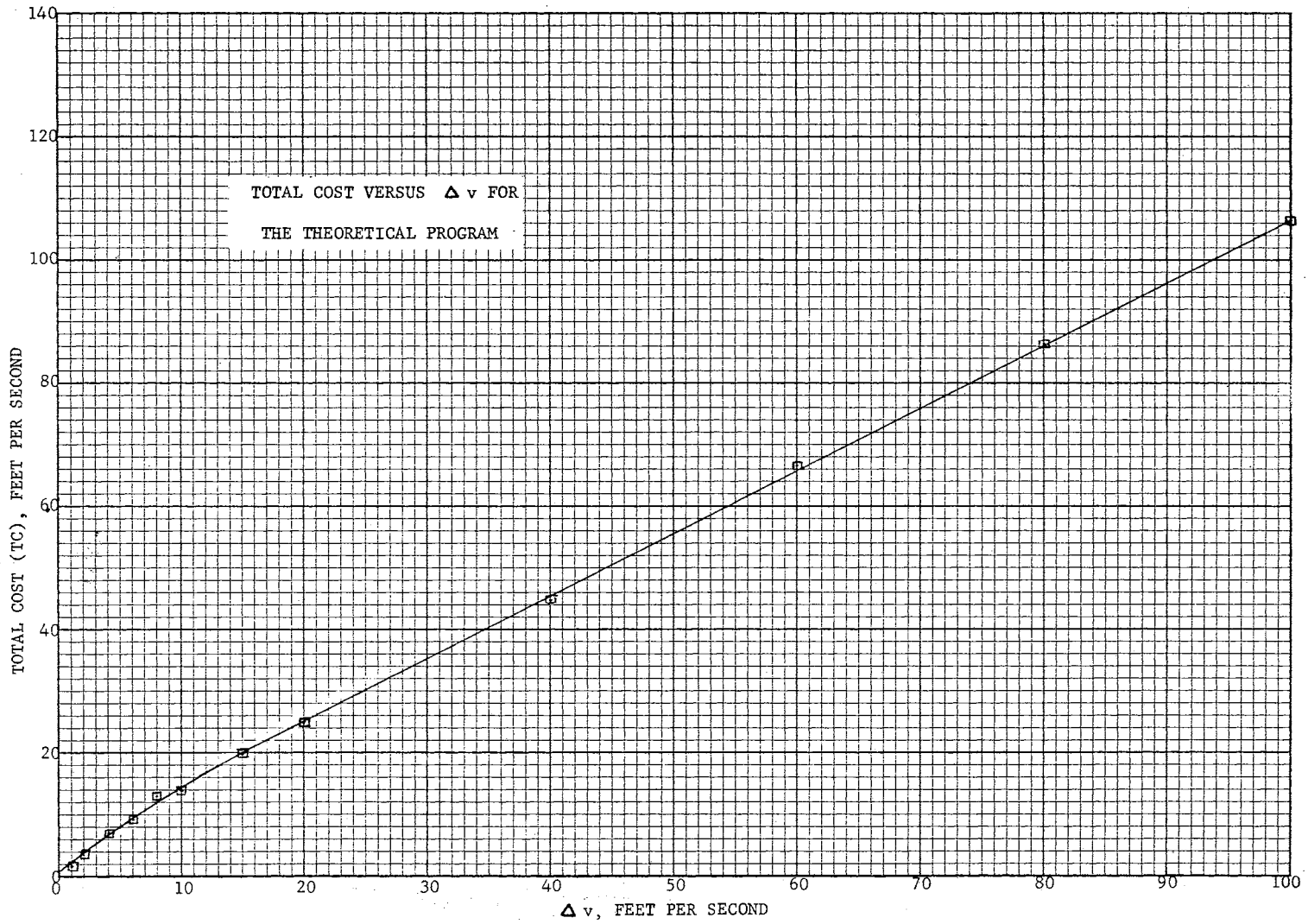
conclusions to be drawn from this study are apparent from a study of this particular data plot. Since in reality the initial correction cannot be made at $\tau_1 = \tau_L$, the cost in propulsive energy of delaying the first correction can be read directly from this figure. In Chapter VII a discussion of these results will be presented.

6.3 General

The schedules of corrections for the Lawden (11) program and the $\Delta v =$ one foot per second program are shown in Fig. 6. The former is an exponential curve the coordinates of which are calculated in Appendix B. In Fig. 7 is shown the total number of corrections for the simulation versus the magnitude of Δv . This information would permit one to consider a fixed cost of correction in the analysis if desired.

Tables IV, V, and VI give the numerical data plotted in Fig's. 3 through 7. Results and conclusions will be discussed in the following chapter. No great amount of data has been generated; however, the objective has not been to do so. From the information presented in this chapter it will be shown that the OA approach to this optimization problem is a useful one.

Fig. 3



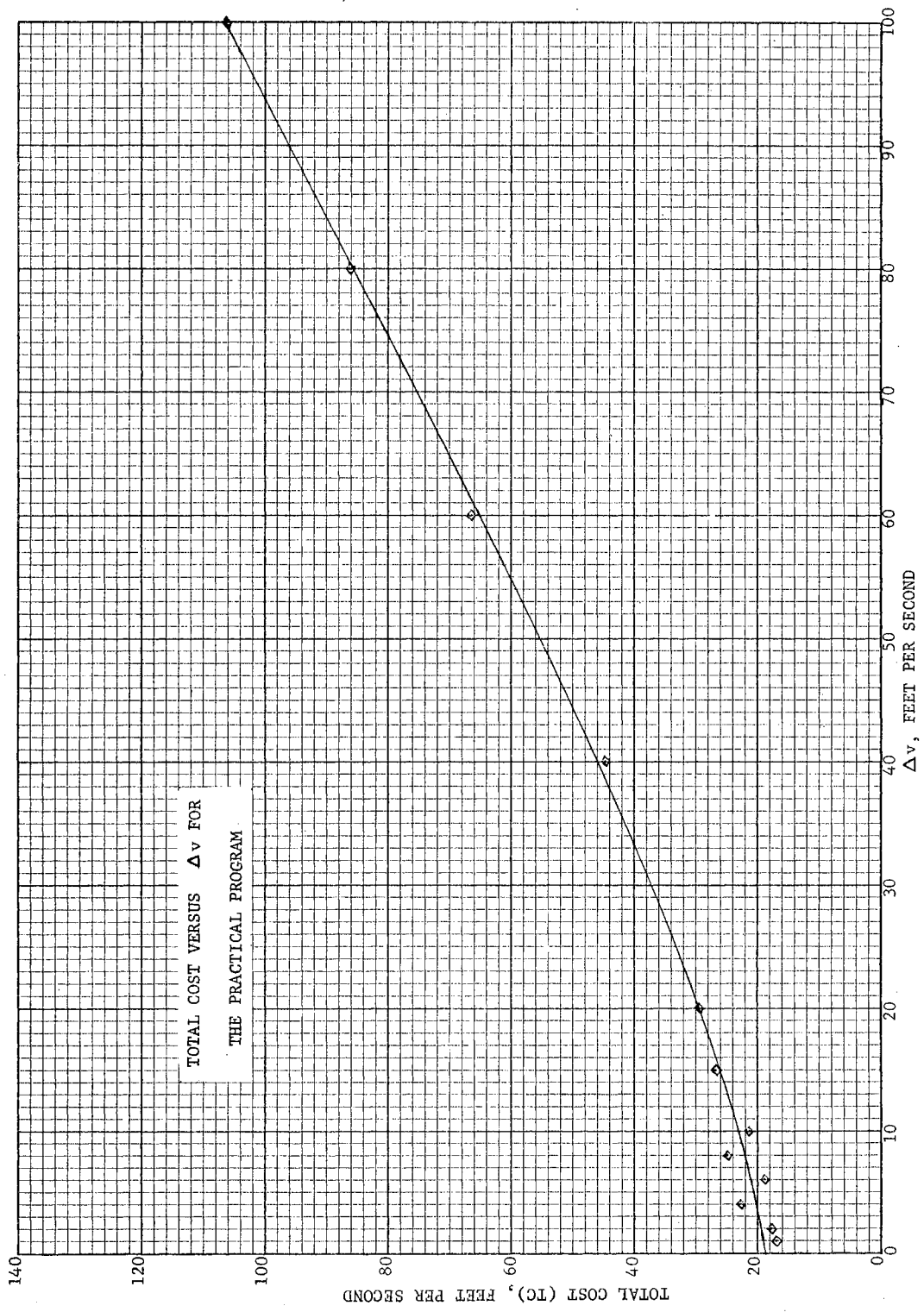
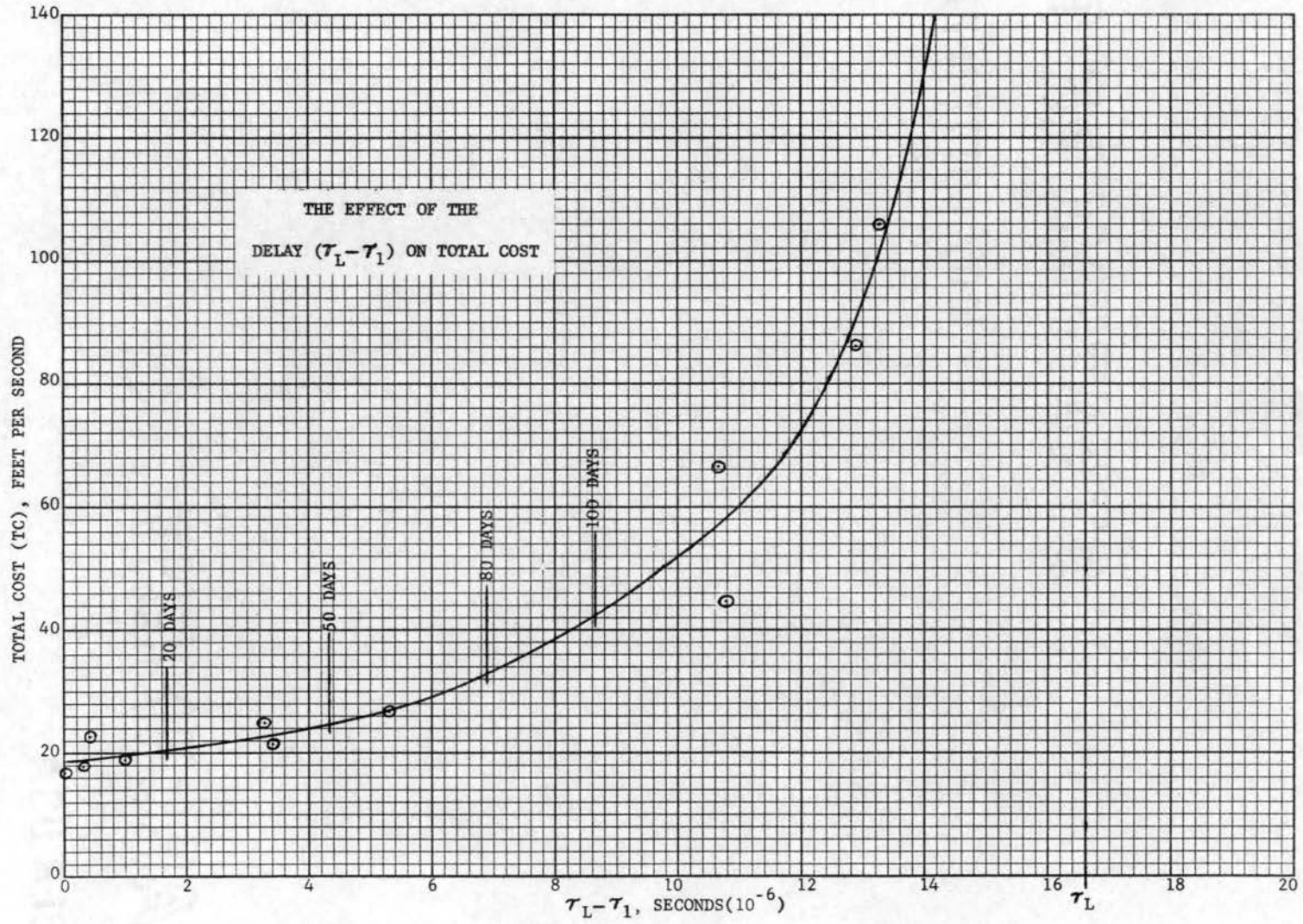


Fig. 4

Fig. 5



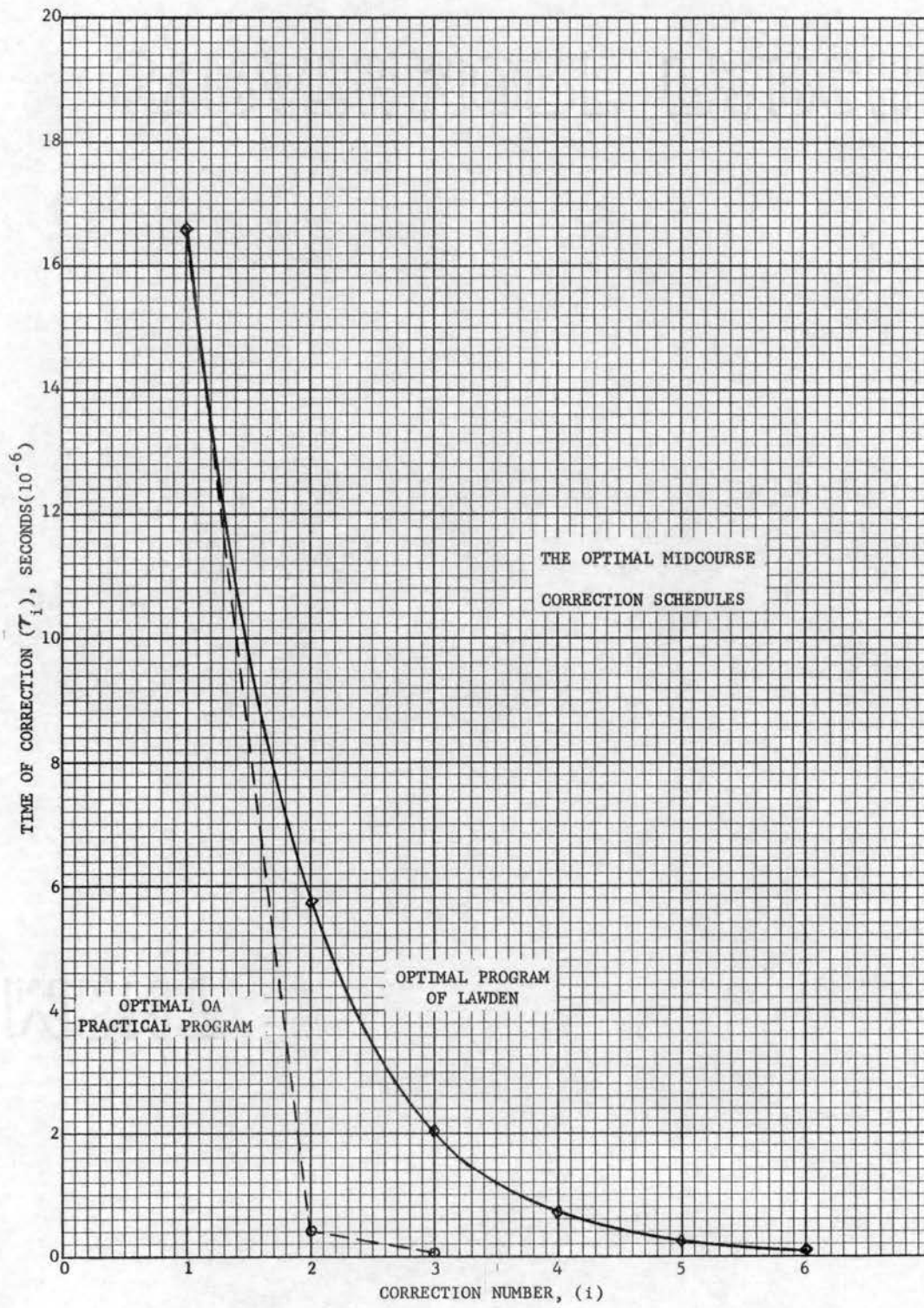


Fig. 6

Fig. 7

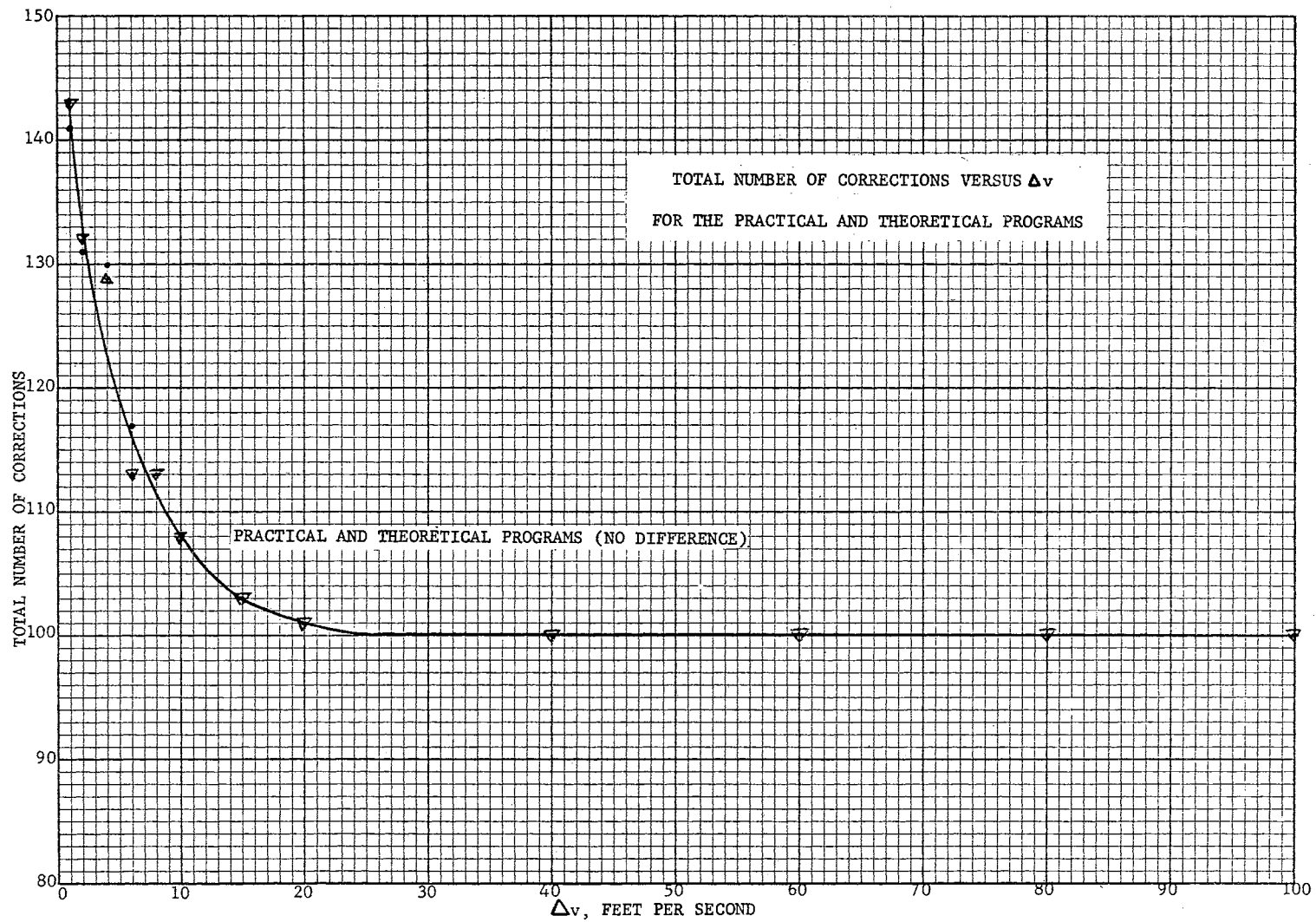


TABLE IV
TABULATION OF TC

Δv (feet/sec)	Theoretical TC (feet/sec)	Practical TC (feet/sec)
1	1.915	17.081
2	3.570	17.910
4	7.001	22.782
6	9.210	18.887
8	13.045	25.025
10	13.983	21.491
15	19.963	26.745
20	25.000	27.767
40	44.732	44.677
60	66.350	66.441
80	86.218	86.186
100	106.349	106.333
150	154.230	155.013
200	200.468	204.974
250	253.563	251.296
300	303.810	304.307

TABLE V
 AVERAGE VALUE OF $\tau_L - \tau_1$

Δv (feet/sec)	Theoretical (sec x 10^{-6})	Practical (sec x 10^{-6})
1	-294.112	0
2	-118.063	0.305
4	- 65.916	0.419
6	- 25.307	1.512
8	- 22.668	0.996
10	- 9.776	3.285
15	- 3.615	3.410
20	+ 2.912	5.285
40	10.484	10.763
60	10.827	10.687
80	12.944	12.896
100	13.251	13.259
150	14.943	14.796
200	15.046	15.090
250	15.640	15.407
300	15.753	15.549

TABLE VI
TOTAL NUMBER OF CORRECTIONS MADE

Δv (feet /sec)	Theoretical Program	Practical Program
1	141	143
2	131	132
4	130	129
6	117	113
8	113	113
10	108	108
15	103	103
20	101	101
40	100	100
60	100	100
80	100	100
100	100	100
150	100	100
200	100	100
250	100	100
300	100	100

CHAPTER VII

RESULTS AND CONCLUSIONS

The problem of optimizing a program of correction for midcourse trajectory control was solved by Lawden (11) using the method of variational calculus. Operations Analysis (OA) has become a widely used analytical tool in the field of industrial engineering and has been utilized in studies of process optimization. (10). In this study, the method of OA has been applied to the development of an optimal program for midcourse trajectory correction. It was expected that this approach would provide new insight into the problem not formerly available from the more classical treatment of Lawden.

The basis for this optimism is explained by a consideration of the limitations of the variational calculus method. In general, this method requires constrained initial and final conditions. The constraints are arbitrary and reveal little of the nature of the problem under study. In the problem of this paper, the initial constraint consists of the time of injection of the space vehicle into its reference trajectory and its location. The final constraint due to a fixed time of arrival and the required proximity of the target is essential to the analysis. In the variational approach, certain mathematical difficulties were encountered by

Lawden which prohibited a continuous solution unless a predetermined time of the first correction was established. Because the OA approach is not overly restricted by considerations of mathematical continuity, however, some of the difficulties inherent to the variational method can be avoided.

The results of this study demonstrate that:

a) Under the same restrictions imposed on the variational analysis, the results of the OA method agree with the results of that method.

b) With only the constraint that the final correction be made at $\tau =$ one day, the OA results are comparable to those of the variational method.

c) The OA method, further, demonstrates that the optimum corrective velocity increment is the minimum increment.

d) If a small corrective velocity increment is utilized, a provision for a larger initial increment is necessary.

e) The OA method can be used to determine the magnitude of the initial increment.

f) By the OA method, it is clear that the initial correction should be made as soon after injection as possible for optimization.

g) Lastly, it is probable that the OA approach can be applied to the solution of the more complicated problem of optimization on the basis of momentum correction rather than velocity correction.

By the variational method, a schedule of corrections of random magnitude is developed and plotted in Fig. 6. The computations of this schedule for the reference trajectory are shown in Appendix B. The time interval between succeeding corrections decreases in a geometric ratio. For the reference case, this method required three more corrections per trip than the program developed by the OA method. For comparison purposes, a practical program was developed in this paper utilizing the same initial and final constraints as the variational method, i.e. $\tau_1 \leq \tau_L$, $\tau_F = \text{one day}$. For a correctional velocity increment (Δv) of one foot per second, the average total cost (TC) of correction for this program was 17.0805 feet per second. For the variational method, the value of TC was 17.9082 as shown in Table VII.

TABLE VII
RESULTS OF LAWDEN SIMULATION

Correction (i)	τ_i (sec)	Δv_i (feet /sec)
1	16.606(10 ⁶)	17.8189
2	5.787(10 ⁶)	0.0885
3	2.023(10 ⁶)	0.0007
4	7.076(10 ⁵)	0.0001
5	2.471(10 ⁵)	negligible
6	8.640(10 ⁴)	negligible
	Total Δv	17.9082

From Figs. 3 and 4 it is seen that the values of TC for the OA programs decrease with the magnitude of the corrective impulse. This implies that the smallest possible correction should be made which, in turn, implies that it should occur as soon as possible after error occurs in order to reduce the time-cumulative effect of the error. The time-cumulative effect of injection error on TC is shown graphically in Fig. 5. For the ideal case, however, the theoretical OA program indicates, as seen in Table IV, that a correction should be made before injection or before the initial error has occurred. By imposing the constraint that the first correction be made at the moment of injection, it is possible on comparison of Figs. 3 and 4 to predict the initial correction cost. A comparison of these results also gives an indication of the added correction cost due to an absence of pre-injection corrections. This cost of delay can also be inferred from the fact that for the larger values of Δv resulting in a later first correction, the value of TC is greater.

As applied to the study of optimal inventory policy, the flexibility of the OA approach permits one to consider both variable and fixed costs. An appreciation of this flexibility can be gained by observation of the small changes in the computer simulation required to modify the theoretical program to the practical program. The versatility demonstrated by the OA method encourages the author in the feeling that refinement of the program of this paper to consider momentum expenditure rather than velocity expenditure is a logical step. It should,

further, not be difficult to include the consideration of fixed costs of correction to the analysis. Fixed cost of correction varies in proportion to the number of corrections made instead of the magnitude of the correction. The information gained from this study would indicate that fixed costs tend toward a minimum for a non-zero value of Δv . These results are shown in Fig. 7. If a minimum cost (optimal) correction program does exist under these additional conditions, the OA method provides promise of defining it.

In general, a primary consideration in the design of space vehicles is the minimization of the injected weight to permit maximum utilization of propulsive energy. Part of the weight minimization problem is the optimization of the expenditure of corrective fuel. By use of the variational method, Lawden developed an optimal program which was subject to limiting restrictions. The OA method has permitted an analysis without these restrictions. At the minimum, the OA approach has provided results comparable to those of the variational method; it has yielded more useful information about the problem; and, finally, the OA method appears to provide the means for a more realistic analysis of the problem of optimization.

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APPENDIX A
CALCULATION OF REFERENCE
TRAJECTORY PARAMETERS

A.1 Calculation of Approximate Trajectory Length

$$\theta_E = 29.5^\circ (\tau = \tau_L)$$

$$\theta_M = 141.50^\circ (\tau = 0)$$

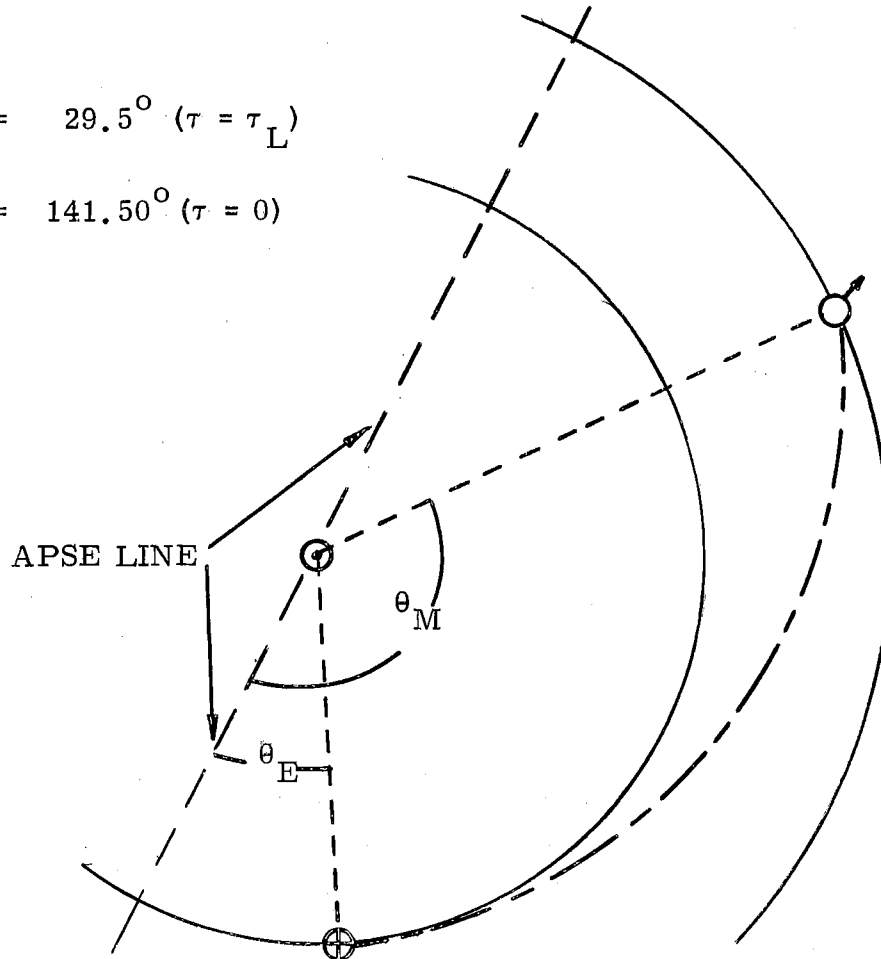


Fig. A.1 The Transfer Trajectory

A.2 Approximate Orbital and Trajectory Parameters (15)

Semi-Major Axis (a): Earth Orbit (a_E) = 1.000 A. U.

Mars Orbit (a_M) = 1.524 A. U.

Reference Trajectory (a_T) = 1.306 A. U.

Eccentricity (e): Reference Trajectory (e_T) = 0.254

A.3 Calculation of θ_E at $\tau = \tau_L$

$$\theta_E \cong \cos^{-1} \frac{a_T(1 - e_T^2) - a_E}{a_E e_T}$$

$$\cong \cos^{-1} \frac{1.306(1 - 0.254^2) - 1.000}{1.000(0.254)}$$

$$\cong 29.5^\circ$$

A.4 Calculation of θ_M at $\tau = \tau_F$

$$\theta_m \cong \cos^{-1} \frac{a_T(1 - e_T^2) - a_M}{a_m e_T}$$

$$\cong \cos^{-1} \frac{1.306(1 - 0.254^2) - 1.524}{1.524(0.254)}$$

$$\cong 141.5^\circ$$

A.5 Calculation of Arc Length⁽¹⁾

$$\phi_1 = 41.10^\circ$$

$$\phi_2 = 67.08^\circ$$

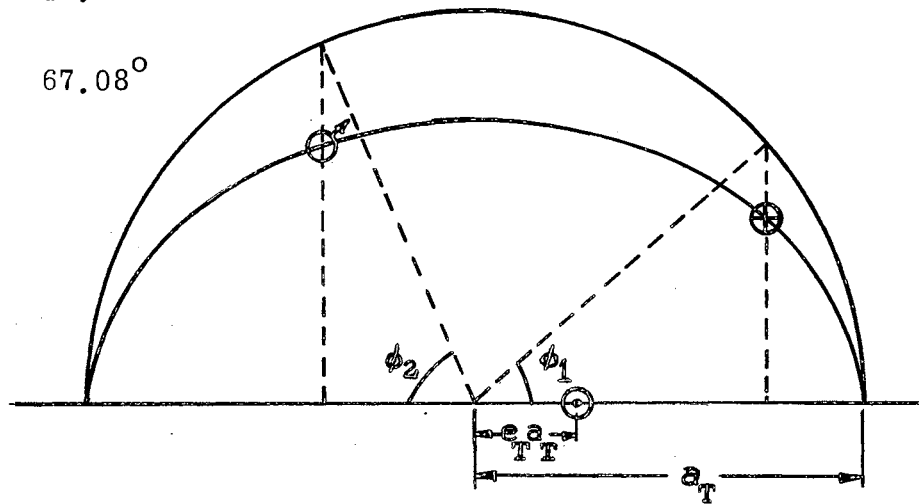


Fig. A.2 Transfer Ellipse Parameters

$$E_{\phi_1} = 1.306(0.7173) = 0.9368 \text{ A.U.}$$

$$E_{\phi_2} = 1.306(1.1575) = 1.5117 \text{ A.U.}$$

¹Calculated from interpolated elliptic integral values from ref. (16).

$$E_{180^\circ} = 1.306 (3.0902) = 4.0358 \text{ A.U.}$$

$$E_{\phi_1\phi_2} = 4.0358 - (0.9368 + 1.5117) = 1.5873 \text{ A.U.}$$

$$= 7.7943 (10^{11}) \text{ feet}$$

$$v_L = \frac{7.7943 (10^{11})}{192.2 (86,400)}$$

$$= 46,936 \text{ feet/second}$$

APPENDIX B

NUMERICAL CALCULATION OF

THE LAW DEN SCHEDULE

B.1 Calculation of Parameters for Lawden (11) Program

$$\alpha = \frac{\tau_L}{\tau_F}$$

$$= \frac{192.2}{1.0}$$

$$= 192.2 \text{ days}$$

$$n \doteq \ln \alpha + 1$$

$$\doteq \ln(192.2) + 1$$

$$\doteq 6.25, \text{ we take } n = 6,$$

$$R = \alpha^{1/n-1}$$

$$= (192.2)^{1/5}$$

$$= 2.86$$

$$\tau_1 = \tau_L R^{-i+1}, \text{ where } \tau_1 = \tau_L, \tau_F = \tau_6.$$

$$\tau_1 = 192.2 \text{ days} = 1.6606 (10^7) \text{ sec.}$$

$$\tau_2 = 192.2 (2.86)^{-1} = 66.98 \text{ days} = 5.7871 (10^6) \text{ sec.}$$

$$\tau_3 = 192.2 (2.86)^{-2} = 23.42 \text{ days} = 2.0235 (10^6) \text{ sec.}$$

$$\tau_4 = 192.2 (2.86)^{-3} = 8.19 \text{ days} = 7.0762 (10^5) \text{ sec.}$$

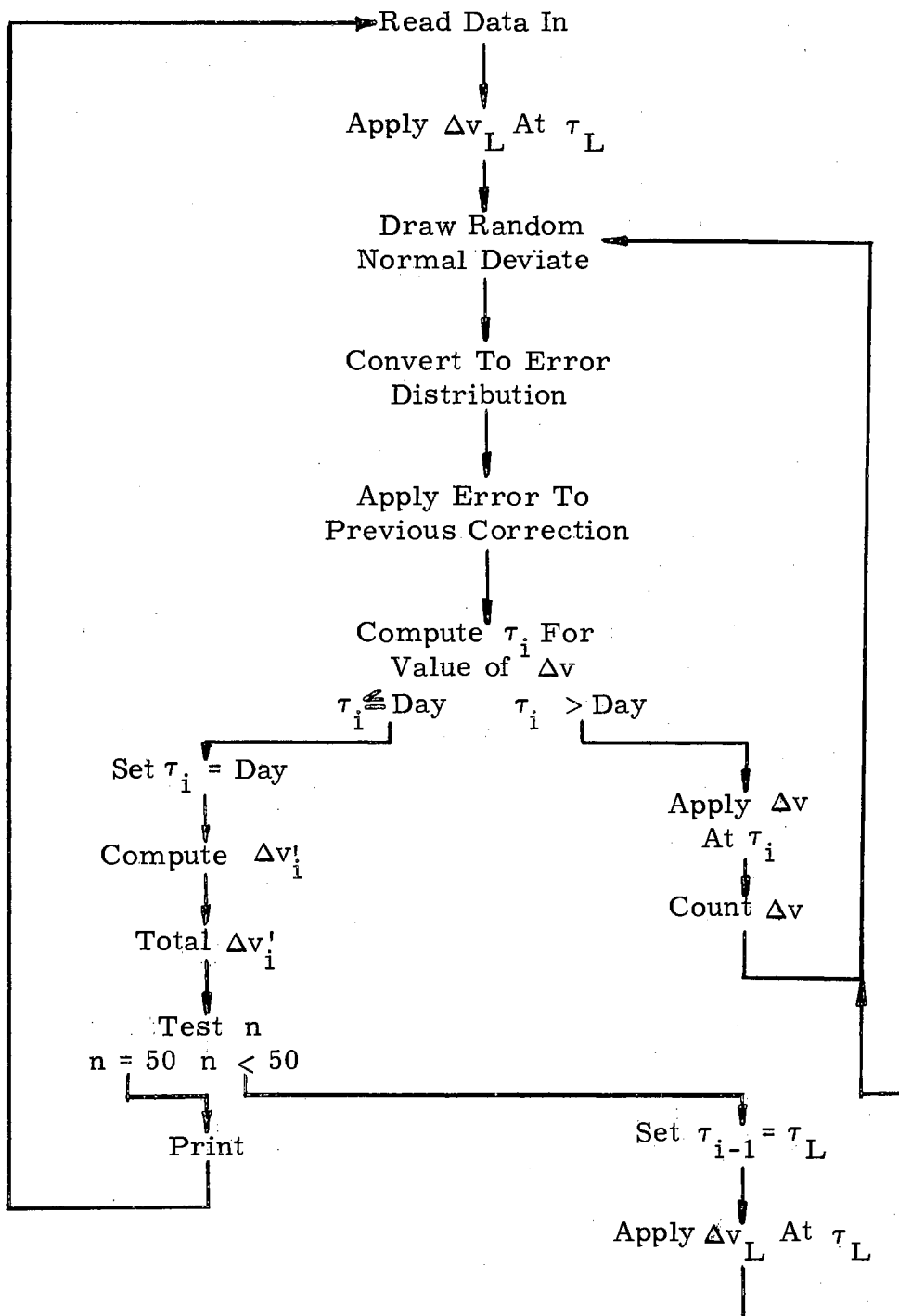
$$\tau_5 = 192.2 (2.86)^{-4} = 2.86 \text{ days} = 2.4710 (10^5) \text{ sec.}$$

$$\tau_6 = 192.2 (2.86)^{-5} = 1.00 \text{ days} = 8.6400 (10^5) \text{ sec.}$$

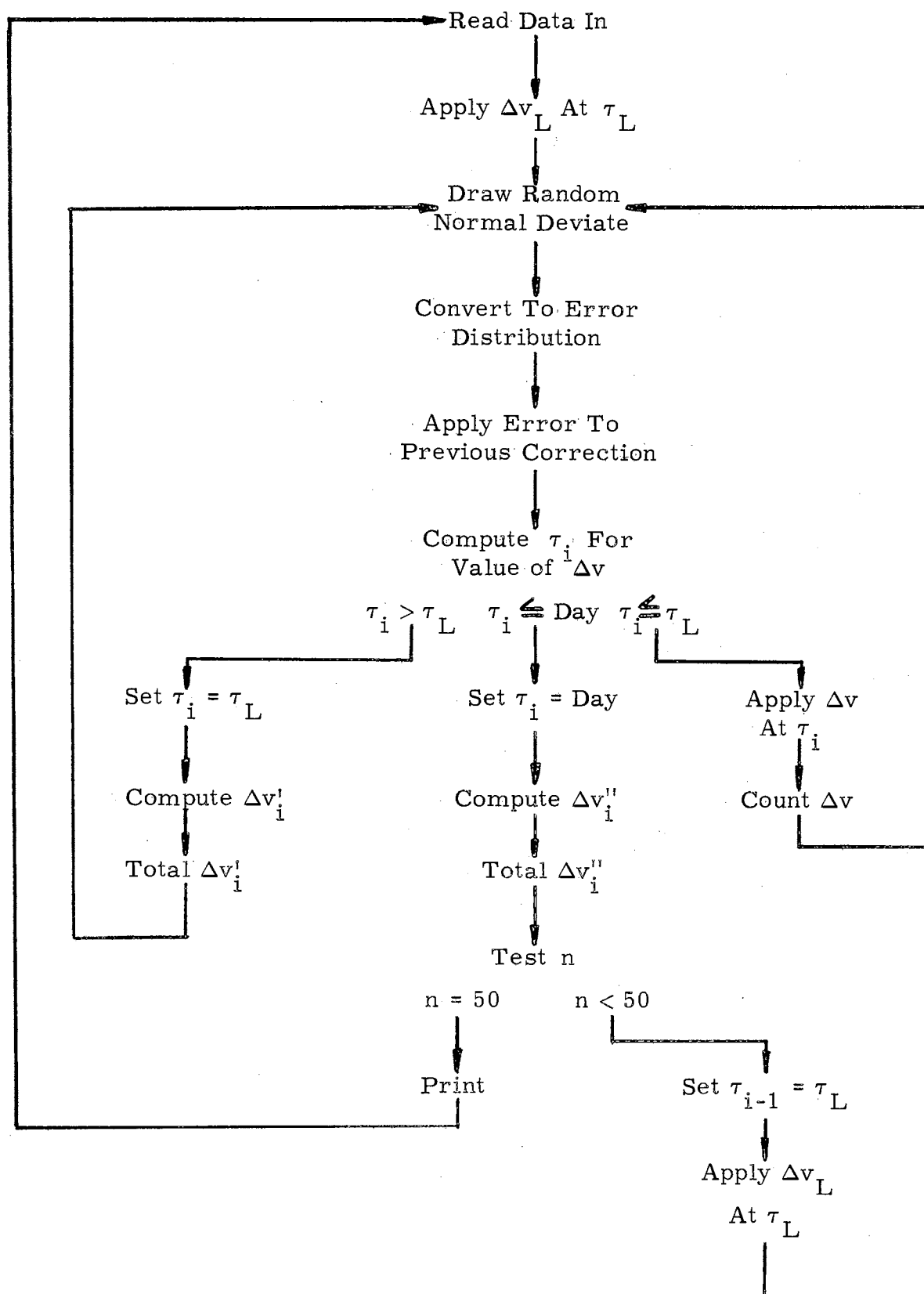
APPENDIX C

SIMULATION FLOW DIAGRAMS

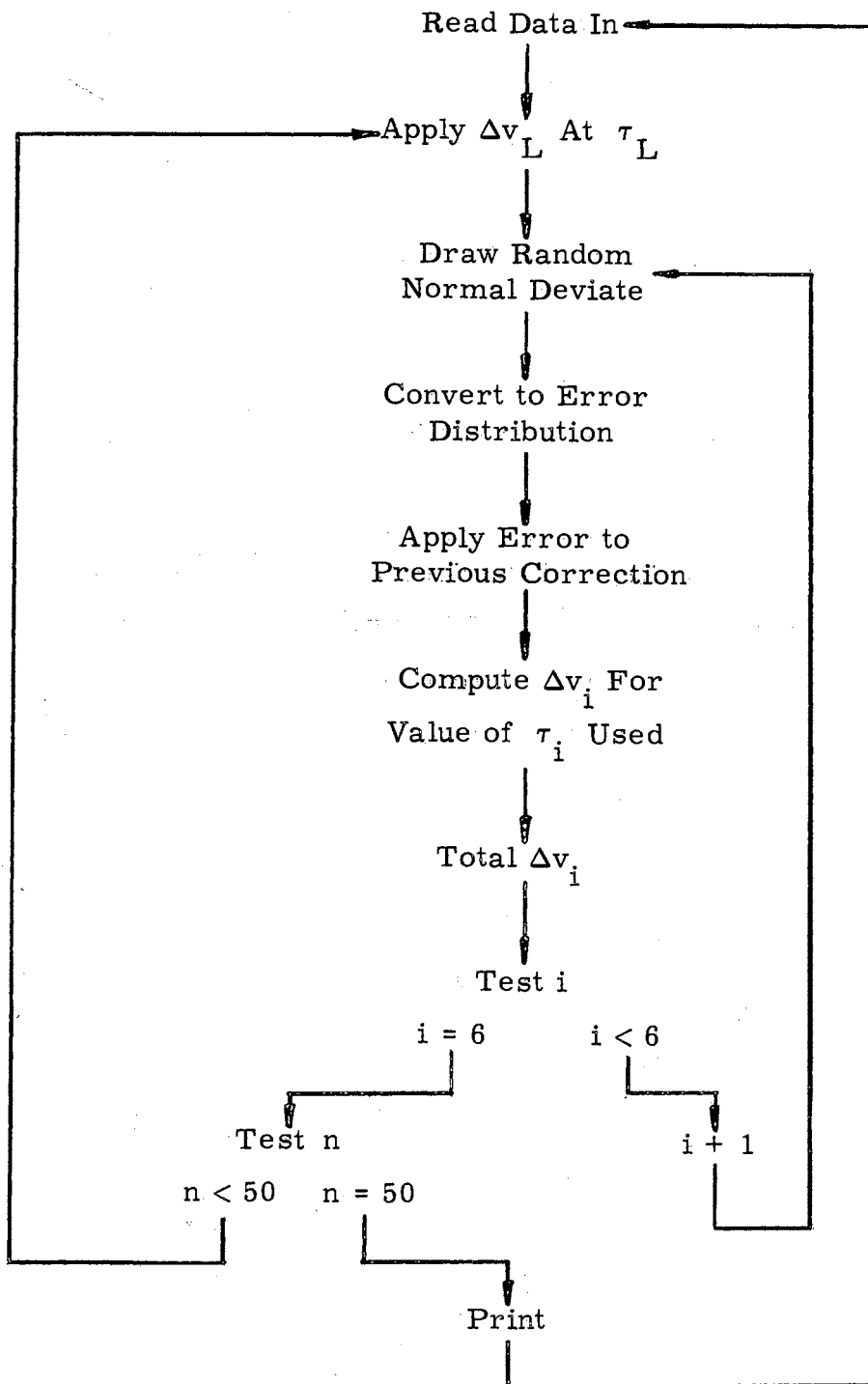
FLOW DIAGRAM - THEORETICAL PROGRAM



FLOW DIAGRAM - PRACTICAL PROGRAM



FLOW DIAGRAM - LAW DEN PROGRAM



APPENDIX D

OA PRACTICAL PROGRAM
COMPUTER SIMULATION

1						BLR	0000	0100
2	0150	82	0000	0106	READ	RAB	0000	
3	0106	88	0000	0112		RAC	0000	
4	0112	69	0115	0118		LDD	ZERO	
5	0118	24	0121	0124		STD	RPT	
6	0124	24	0127	0130		STD	INCR	
7	0130	24	0133	0136		STD	PART	
8	0136	24	0139	0142		STD	TOTAL	SETUP
9	0142	69	0115	0168	SETUP	LDD	ZERO	
10	0168	24	9420	0123		STD	9420	
11	0123	53	0039	0129		SXB	0039	
12	0129	42	0132	0183		NZB		RAB
13	0132	52	0040	0142		AXB	0040	SETUP
14	0183	82	0000	0189	RAB	RAB	0000	
15	0189	70	9016	0239		RD1	9016	
16	0239	74	9016	0289		WR2	9016	START
17	0289	60	8002	0147	START	RAU	8002	
18	0147	20	0101	0104		STL	KEEP	
19	0104	80	0015	0110		RAA	0015	LOOPA
20	0110	60	0113	0117	LOOPA	RAU	RANDM	
21	0117	19	0120	0140		MPY	ODD	
22	0140	20	0120	0173		STL	ODD	
23	0173	65	8002	0131		RAL	8002	
24	0131	30	0006	0145		SRT	0006	
25	0145	15	0101	0105		ALO	KEEP	
26	0105	20	0101	0154		STL	KEEP	
27	0154	51	0001	0160		SXA	0001	
28	0160	40	0110	0114		NZA	LOOPA	
29	0114	60	0101	0155		RAU	KEEP	
30	0155	19	0108	0128		MPY	CONE	
31	0128	16	0181	0135		SLO	CTWO	
32	0135	65	8002	0143		RAL	8002	
33	0143	31	0001	0149		SRD	0001	
34	0149	35	0002	0205		SLT	0002	
35	0205	46	0158	0109		BMI	YES	NO
36	0158	16	0111	0165	YES	SLO	FLP	PRO
37	0109	15	0111	0165	NO	ALO	FLP	PRO
38	0165	32	8002	0195	PRO	FAD	8002	
39	0195	42	0148	0199		NZB		INIT
40	0148	48	0151	0102		NZC	RDV	RVX
41	0199	48	0152	0103	INIT	NZC	IRDV	IRVX
42	0103	20	9052	0210	IRVX	STL	9052	
43	0210	39	0163	0213		FMP	INJVX	
44	0213	39	9018	0116		FMP	9018	
45	0116	32	9017	0245		FAD	9017	
46	0245	24	9055	0201		STD	9055	
47	0201	39	8003	0255		FMP	8003	
48	0255	21	0260	0263		STU	VXVX	
49	0263	69	9016	0119		LDD	9016	
50	0119	24	9053	0125		STD	9053	
51	0125	24	9001	0137		STD	9001	
53	0137	88	0001	0289		RAC	0001	START
54	0152	39	0305	0355	IRDV	FMP	INJDV	

55	0355	39	9018	0208		FMP	9018	
56	0208	21	0162	0215		STU	DV	
57	0215	39	8003	0169		FMP	8003	
58	0169	21	0174	0177		STU	DVDV	
59	0177	88	0000	0233		RAC	0000	
60	0233	82	0001	0339		RAB	0001	CALC
61	0102	39	0405	0455	RVX	FMP	SIGVX	
62	0455	39	9002	0258		FMP	9002	
63	0258	32	9055	0187		FAD	9055	
64	0187	39	8003	0141		FMP	8003	
65	0141	21	0260	0313		STU	VXVX	
66	0313	88	0001	0289		RAC	0001	START
67	0151	39	0204	0254	RDV	FMP	SIGDV	
68	0254	39	9002	0107		FMP	9002	
69	0107	21	0162	0265		STU	DV	
70	0265	39	8003	0219		FMP	8003	
71	0219	21	0174	0227		STU	DVDV	
72	0227	88	0000	0283		RAC	0000	
73	0283	52	0001	0339		AXB	0001	CALC
74	0339	60	0260	0315	CALC	RAU	VXVX	
75	0315	33	0174	0251		FSB	DVDV	
76	0251	69	0304	0031		LDD		0031
77	0304	21	0308	0161		STU	VEESR	
78	0161	60	9055	0269		RAU	9055	
79	0269	33	0308	0185		FSB	VEESR	
80	0185	21	0190	0193		STU	VEE	
81	0193	39	8003	0197		FMP	8003	
82	0197	32	0174	0301		FAD	DVDV	
83	0301	69	0354	0031		LDD		0031
84	0354	39	9053	0157		FMP	9053	
85	0157	24	9001	0363		STD	9001	
86	0363	34	9019	0166		FDV	9019	
87	0166	24	9002	0122		STD	9002	TAUA
88	0122	21	9053	0179	TAUA	STU	9053	
89	0179	33	0182	0159		FSB	DAY	
90	0159	46	0212	0413		BMI	FINAL	
91	0413	60	9001	0171		RAU	9001	
92	0171	33	9053	0351		FSB	9053	
93	0351	46	0404	0505		BMI	TAUB	
94	0505	60	9053	0463		RAU	9053	
95	0463	32	9429	0555		FAD	9429	
96	0555	21	9429	0232		STU	9429	
97	0232	60	0235	0389		RAU	ONEFL	
98	0389	32	9419	0295		FAD	9419	
99	0295	21	9419	0172		STU	9419	
100	0172	60	9001	0229		RAU	9001	
101	0229	34	9053	0282		FDV	9053	CORR
102	0282	21	0186	0439	CORR	STU	RTAU	
103	0439	39	0190	0240		FMP	VEE	
104	0240	21	0144	0247		STU	DVY	
105	0247	60	0186	0191		RAU	RTAU	
106	0191	39	0162	0262		FMP	DV	
107	0262	21	0216	0319		STU	DVZ	
108	0319	60	0144	0249		RAU	DVY	

109	0249	32	0308	0285	FAD	VEESR	
110	0200	39	8003	0489	FMP	8003	
111	0489	21	0194	0297	STU	CVYSQ	
112	0297	60	0216	0221	RAU	DVZ	
113	0221	33	0162	0539	FSB	DV	
114	0539	39	8003	0243	FMP	8003	
115	0243	32	0194	0271	FAD	CVYSQ	
116	0271	69	0224	0031	LDD		0031
117	0224	21	9055	0281	STU	9055	
118	0281	60	9053	0589	RAU	9053	
119	0589	33	0182	0209	FSB	DAY	
120	0209	44	0513	0164	NZU		LAST
121	0513	60	9053	0321	RAU	9053	
122	0321	33	9016	0401	FSB	9016	
123	0401	44	0289	0156	NZU	START	IMP
124	0164	60	8006	0371	RAU	8006	LAST
125	0371	10	0139	0293	AUP	TOTAL	
126	0293	21	0139	0192	STU	TOTAL	
127	0192	82	0000	0198	RAB	0000	
128	0198	58	0001	0454	AXC	0001	
129	0454	60	0121	0175	RAU	RPT	
130	0175	32	0235	0211	FAD	ONEFL	
131	0211	21	0121	0156	STU	RPT	IMP
132	0156	60	0235	0639	RAU	ONEFL	IMP
133	0639	30	0009	0259	SRT	0009	
134	0259	10	0133	0237	AUP	PART	
135	0237	21	0133	0236	STU	PART	
136	0236	58	0001	0242	AXC	0001	
137	0242	60	0144	0299	RAU	DVY	
138	0299	39	8003	0153	FMP	8003	
139	0153	21	0358	0261	STU	DVYSQ	
140	0261	60	0216	0421	RAU	DVZ	
141	0421	39	8003	0225	FMP	8003	
142	0225	32	0358	0335	FAD	DVYSQ	
143	0335	69	0138	0031	LDD		0031
144	0138	21	9002	0345	STU	9002	
145	0345	32	9657	0333	FAD	9657	
146	0333	21	9657	0310	STU	9657	
147	0310	60	0563	0167	RAU	FIFFL	
148	0167	33	0121	0347	FSB	RPT	
149	0347	44	0451	0202	NZU		TAB
150	0451	88	0000	0289	RAC	0000	START
151	0202	60	0139	0343	RAU	TOTAL	TAB
152	0343	11	0133	0287	SUP	PART	
153	0287	21	9057	0395	STU	9057	
154	0395	74	9057	0445	WR2	9057	
155	0445	74	9030	0495	WR2	9030	
156	0495	74	9020	0545	WR2	9020	DIV
157	0545	60	9230	0385	RAU	9230	DIV
158	0385	34	9220	0170	FDV	9220	
159	0170	21	9240	0393	STU	9240	
160	0393	50	0001	0349	AXA	0001	
161	0349	51	0010	0605	SXA	0010	
162	0605	40	0408	0309	NZA		PRT

163	0408	50	0010	0545		AXA	0010	DIV
164	0309	74	9040	0150	PRT	WR2	9040	READ
165	0212	60	0182	0122	FINAL	RAU	DAY	TAUA
166	0404	60	9016	0122	TAU8	RAU	9016	TAUA
167	0108	00	0000	8944	CONE	00	0000	8944
168	0181	06	7082	0000	CTWO	06	7082	0000
169	0204	20	0000	0047	SIGDV	20	0000	0047
170	0305	10	0000	0047	INJDV	10	0000	0047
171	0405	20	0000	0048	SIGVX	20	0000	0048
172	0163	10	0000	0048	INJVX	10	0000	0048
173	0182	86	4000	0055	DAY	86	4000	0055
174	0111	00	0000	0051	FLP	00	0000	0051
175	0113	00	0001	0101	RANDM	00	0001	0101
176	0120	12	3456	7700	ODD	12	3456	7700
177	115	00	0000	0000	ZERO	00	0000	0*
178	0200	49	0000	0052	COUNT	49	0000	0052
179	0235	10	0000	0051	ONEFL	10	0000	0051
180	0563	50	0000	0052	FIFFL	50	0000	0052

APPENDIX E
INPUT AND OUTPUT DATA
OF THE OA PROGRAM

I. THEORETICAL PROGRAM OUTPUT

Line	W1	W2	W3	W4
1	1660608058+	4693600055+	2193600055+	1000000051+
2	91+	4750355051+		
3	1553588561+	2418792858+	3542400057+	
4	5000000052+	5000000052+	4100000052+	
5	3107177059+	4837585656+	8640000055+	
1	1660608058+	4693600055+	2193600055+	2000000051+
2	81+	1650324952+		
3	6733455460+	1242755058+	2678400057+	
4	5000000052+	5000000052+	3100000052+	
5	1346691159+	2485510056+	8640000055+	
1	1660608058+	4693600055+	2193600055+	4000000051+
2	80+	3005521852+		
3	4126088860+	1019339658+	2592000057+	
4	5000000052+	5000000052+	3000000052+	
5	8252177658+	2038679256+	8640000055+	
1	1660608058+	4693600055+	2193600055+	6000000051+
2	67+	5848384252+		
3	2095670760+	5769450957+	1468800057+	
4	5000000052+	5000000052+	1700000052+	
5	4191341458+	1153890256+	8640000055+	

II. PRACTICAL PROGRAM OUTPUT

Line	W1	W2	W3	W4
1	1660608058	4693600055	2193600055	1000000051
2	43+	8059970953+	5028795851+	
3	8303040059+	2344433258+	3715200057+	
4	5000000052+	5000000052+	4300000052+	
5	1660608058+	4688866456+	8640000055+	
1	1660608058+	4693600055+	2193600055+	2000000051+
2	35+	8098943253+	1558018952+	
3	8150508159+	1260723958+	2764800057+	
4	5000000052+	5000000052+	3200000052+	
5	1630101658+	2521447856+	8640000055+	
1	1660608058+	4693600055+	2193600055+	4000000051+
2	32+	9779114053+	3317728852+	
3	8093423959+	9952681457+	2505600057+	
4	5000000052+	5000000052+	2900000052+	
5	1618684858+	1990536356+	8640000055+	
1	1660608058+	4693600055+	2193600055+	6000000051+
2	28+	7009409353+	7538727652+	
3	7546729259+	5452063657+	1123200057+	
4	5000000052+	5000000052+	1300000052+	
5	1509345858+	1090412756+	8640000055+	

Input Data

In Line 1: $W1 = \tau_L$; $W2 = v_L$; $W3 = \Delta v_L$ and $W4 = \Delta v$.

APPENDIX F

LAWDEN PROGRAM COMPUTER SIMULATION

1						BLR	0000	0100
2	0150	82	0000	0106	READ	RAB	0000	
3	0106	88	0000	0112		RAC	0000	
4	0112	69	0115	0118		LDD	ZERO	
5	0118	24	0121	0124		STD	RPT	
6	0124	24	0127	0130		STD	INCR	
7	0130	24	0133	0136		STD	PART	
8	0136	24	0139	0142		STD	TOTAL	SETUP
9	0142	69	0115	0168	SETUP	LDD	ZERO	
10	0168	24	9420	0123		STD	9420	
11	0123	53	0039	0129		SXB	0039	
12	0129	42	0132	0183		NZB		RAB
13	0132	52	0040	0142		AXB	0040	SETUP
14	0183	82	0000	0189	RAB	RAB	0000	
15	0189	70	9012	0239		RD1	9012	
16	0239	74	9012	0289		WR2	9012	START
17	0289	60	8002	0147	START	RAU	8002	
18	0147	20	0101	0104		STL	KEEP	
19	0104	80	0015	0110		RAA	0015	LOOPA
20	0110	60	0113	0117	LOOPA	RAU	RANDM	
21	0117	19	0120	0140		MPY	ODD	
22	0140	20	0120	0173		STL	ODD	
23	0173	65	8002	0131		RAL	8002	
24	0131	30	0006	0145		SRT	0006	
25	0145	15	0101	0105		ALO	KEEP	
26	0105	20	0101	0154		STL	KEEP	
27	0154	51	0001	0160		SXA	0001	
28	0160	40	0110	0114		NZA	LOOPA	
29	0114	60	0101	0155		RAU	KEEP	
30	0155	19	0108	0128		MPY	CONE	
31	0128	16	0181	0135		SLO	CTWO	
32	0135	65	8002	0143		RAL	8002	
33	0143	31	0001	0149		SRD	0001	
34	0149	35	0002	0205		SLT	0002	
35	0205	46	0158	0109		BMI	YES	NO
36	0158	16	0111	0165	YES	SLO	FLP	PRO
37	0165	15	0111	0165	NO	ALO	FLP	PRO
38	0165	32	8002	0195	PRO	FAD	8002	
39	0195	42	0148	0199		NZB		INIT
40	0148	48	0151	0102		NZC	RDV	RVX
41	0199	48	0152	0103	INIT	NZC	IRDV	IRVX
42	0103	20	9052	0210	IRVX	STL	9052	
43	0210	39	0163	0213		FMP	INJVX	
44	0213	39	9014	0116		FMP	9014	
45	0116	32	9013	0245		FAD	9013	
46	0245	24	9055	0201		STD	9055	
47	0201	39	8003	0255		FMP	8003	
48	0255	21	0260	0263		STU	VXVX	
49	0263	69	9012	0119		LDD	9012	
50	0119	24	9053	0125		STD	9053	
51	0125	24	9001	0231		STD	9001	
52	0231	24	9021	0137		STD	9021	
53	0137	88	0001	0289		RAC	0001	START
54	0152	39	0305	0355	IRDV	FMP	INJDV	

55	0355	39	9014	0208	FMP	9014	
56	0208	21	0162	0215	STU	DV	
57	0215	39	8003	0169	FMP	8003	
58	0169	21	0174	0177	STU	DVDV	
59	0177	88	0000	0233	AC	0000	
60	0233	82	0001	0339	RAB	0001	CALC
61	0102	39	0405	0455	RVX	FMP	SIGVX
62	0455	39	9002	0258	FMP	9002	
63	0258	32	9055	0187	FAD	9055	
64	0187	39	8003	0141	FMP	8003	
65	0141	21	0260	0313	STU	VXVX	
66	0313	88	0001	0289	RAC	0001	START
67	0151	39	0204	0254	RDV	FMP	SIGDV
68	0254	39	9002	0107	FMP	9002	
69	0107	21	0162	0265	STU	DV	
70	0265	39	8003	0219	FMP	8003	
71	0219	21	0174	0227	STU	DVDV	
72	0227	88	0000	0283	RAC	0000	
73	0283	52	0001	0339	AXB	0001	CALC
74	0339	60	0260	0315	CALC	RAU	VXVX
75	0315	33	0174	0251	FSB	DVDV	
76	0251	69	0304	0031	LDD		0031
77	0304	21	0308	0161	STU	VEESR	
78	0161	60	9055	0269	RAU	9055	
79	0269	33	0308	0185	FSB	VEESR	
80	0185	21	0190	0193	STU	VEE	
81	0193	39	8003	0197	FMP	8003	
82	0197	32	0174	0301	FAD	DVDV	
83	0301	69	0354	0031	LDD		0031
84	0354	39	9001	0157	FMP	9001	
85	0157	34	9053	0310	FDV	9053	
86	0310	21	9002	0167	STU	9002	
87	0167	60	9001	0175	RAU	9001	
88	0175	34	9053	0178	FDV	9053	
89	0178	24	9001	0134	STD	9001	CORR
90	0134	21	0138	0191	CORR	STU	RTAU
91	0191	39	0190	0240	FMP	VEE	
92	0240	21	0144	0247	STU	DVY	
93	0247	60	0138	0243	RAU	RTAU	
94	0243	39	0162	0212	FMP	DV	
95	0212	21	0166	0319	STU	DVZ	
96	0319	60	0144	0249	RAU	DVY	
97	0249	32	0308	0235	FAD	VEESR	
98	0235	39	8003	0389	FMP	8003	
99	0389	21	0194	0297	STU	CVYSQ	
100	0297	60	0166	0171	RAU	DVZ	
101	0171	33	0162	0439	FSB	DV	
102	0439	39	8003	0293	FMP	8003	
103	0293	32	0194	0221	FAD	CVYSQ	
104	0221	69	0224	0031	LDD		0031
105	0224	21	9055	0281	STU	9055	
106	0281	60	9430	0285	RAU	9430	
107	0285	32	9002	0365	FAD	9002	
108	0365	21	9430	0333	STU	9430	

109	0333	53	0006	0484	SXB	0006	
110	0489	42	0192	0343	NZR		FIN
111	0192	52	0006	0198	AXB	0006	
112	0198	60	9414	0369	RAU	9414	
113	0369	21	9053	0277	STU	9053	
114	0277	21	9421	0289	STU	9421	START
115	0343	60	0133	0237	FIN	RAU	PART
116	0237	32	0290	0217	FAD	ONEFL	
117	0217	21	0133	0186	STU	PART	
118	0186	60	0539	0393	RAU	COUNT	
119	0393	33	0133	0159	FSB	PART	
120	0159	46	0262	0289	BMI	DIV	START
121	0262	60	9231	0335	DIV	RAU	9231
122	0335	34	0188	0238	FDV	FIFFL	
123	0238	21	9231	0184	STU	9231	
124	0184	51	0005	0340	SXA	0005	
125	0340	40	0443	0244	NZA		WR
126	0443	50	0006	0262	AXA	0006	DIV
127	0244	74	9021	0294	WR	WR2	9021
128	0294	74	9031	0150		WR2	9031
129	0108	00	0000	8944	CONE	00	0000
130	0181	06	7082	0000	CTWO	06	7082
131	0204	20	0000	0047	SIGDV	20	0000
132	0305	10	0000	0047	INJDV	10	0000
133	0405	20	0000	0048	SIGVX	20	0000
134	0163	10	0000	0048	INJVX	10	0000
135	0200	86	4000	0055	DAY	86	4000
136	0111	00	0000	0051	FLP	00	0000
137	0113	00	0001	0101	RANDM	00	0001
138	0120	12	3456	7700	ODD	12	3456
139	115	00	0000	0000	ZERO	00	0000
140	0539	49	0000	0052	COUNT	49	0000
141	0290	10	0000	0051	ONEFL	10	0000
142	0188	50	0000	0052	FIFFL	50	0000

LAWDEN PROGRAM OUTPUT

Line	W1	W2	W3	W4
1	1660608058	4693600055	2193600055	5787072057
2	1660608058+	5787072057+	2023488057+	7076160056+
3	1660608058+	5787072057+	2023488057+	7076160056+
Line	W5	W6	W7	W8
1	2023488057	7076160056	2471040056	8640000055
2	2471040056+	8640000055+		
3	2471040056+	8640000055+		

Input Data

In Line 1: $W1 = \tau_L$; $W2 = v_L$; $W3 = \Delta v_L$; $W4 = \tau_2$; $W5 = \tau_3$; $W6 = \tau_4$;

$W7 = \tau_5$; $W8 = \tau_6$.

VITA

James Robert Coffee

Candidate for the Degree of

Master of Science

Thesis: AN APPROACH TO THE DEVELOPMENT OF AN OPTIMAL PROGRAM FOR THE CORRECTION OF DEVIATIONS FROM AN INTERPLANETARY REFERENCE TRAJECTORY

Major Field: General Engineering

Biographical:

Personal Data: Born in Pawhuska, Oklahoma, September 9, 1928, the son of Floyd and Georgia E. Coffee.

Education: Attended public schools in Cushing, Oklahoma, graduating from Cushing High School in 1946. Received the Bachelor of Science degree from the Oklahoma State University in 1956 with a major in General Engineering. Entered the Graduate School of Oklahoma State University in September, 1961, and completed the requirements for the Master of Science degree in May, 1963.

Professional Experience: Employed from August, 1956, to December, 1958, as a production engineer in the Jackson, Mississippi, district office of The Humble Oil Company. Employed from December, 1958 to September, 1961, as a Ground Support Equipment designer and project engineer in the Wichita, Kansas, Division of The Boeing Company. From September, 1961 to May, 1963, have been employed as a part-time instructor in the Office of Engineering Research at Oklahoma State University.