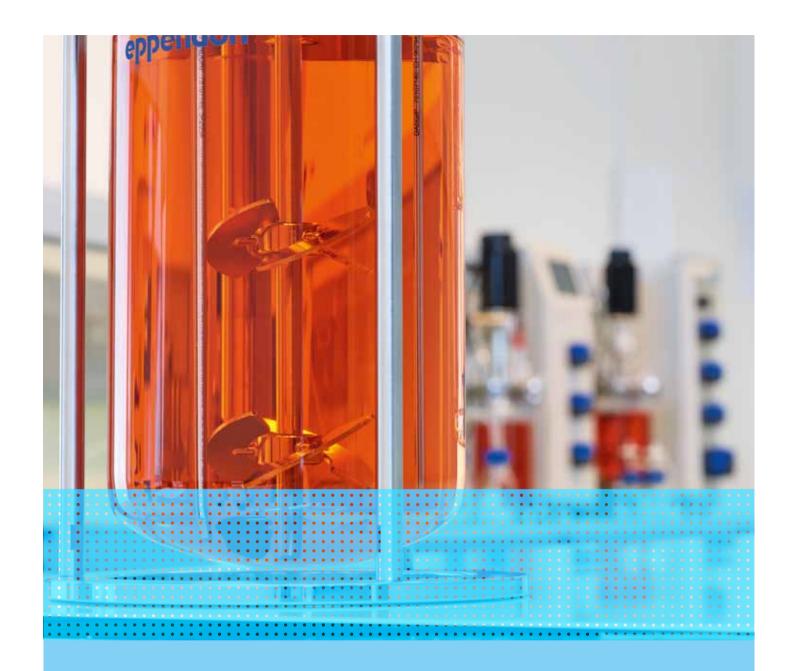
## eppendorf



## Catalog 2018/2019

**Bioprocess products** 

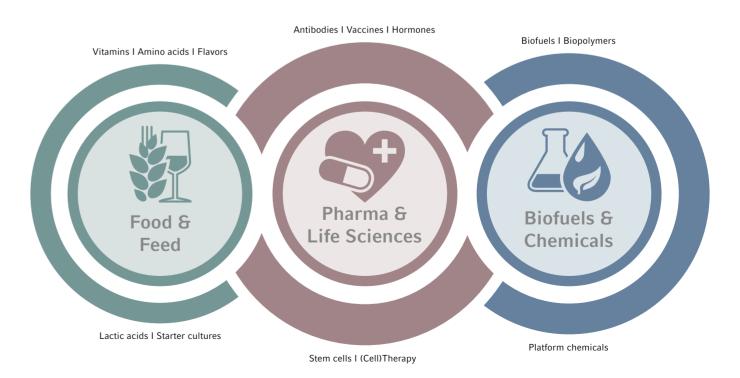


## »Heal, Fuel, and Feed the World.«

Stephen Sherwin

Bioprocess engineers develop and produce a multitude of products and ingredients available today. Their applications are diverse, and the products can be found in pharmaceutical, chemical, and nutrition industries. Stephen Sherwin, former chairman of BIO association put it aptly: "Heal, fuel, and feed the world".

Our Eppendorf bioprocess solutions are successfully used in these industries and in applied research for decades. By exploiting the strong synergies in bioreactor technology and polymer manufacturing, Eppendorf has emerged as a global player and valuable resource to its customers. With an integrated portfolio comprising software, instruments, consumables, and services, we can satisfy the demands of bioprocess development through production. In that way and in line with our corporate mission, we contribute to the efforts of Eppendorf customers worldwide to improve human living conditions.



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Application Notes 3-D Views





Websites

#### Are you looking for more details?

Do you miss further information or simply wish additional details?

On our catalog pages you will find URLs with icons showing you what kind of materials (brochure, website, 360 degree views, and much more) we offer for viewing or downloading.



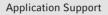
## **Eppendorf Services**

At Eppendorf Services, we are committed to providing sincere, reliable services and tools to help you maintain premium performance, and maximum safety of your Eppendorf instruments and your workflows. This includes a comprehensive range of carefully designed service solutions performed by our dedicated bioprocess service teams worldwide.

With our services we complement our bioprocess portfolio with Technical and Application Support, Training, and Maintenance Services.

## Supporting You







Seminars and Training



Technical Support



Maintenance and Certification





#### Knowledge Base

A comprehensive collection of bioprocess-related application notes, FAQs, and videos can be found on our website under Knowledge Base and Applications.

#### **Bioprocess Performance Plans**

Technologically demanding products require first-class service to ensure that the results they produce are optimized. Customers can rely on Eppendorf Service for superior support for their bioprocess products, beginning with startup of the system. The services range from technical support and troubleshooting to delivery of replacement parts on short notice and customer-specific maintenance programs.

#### Preventive Maintenance

As with all complex technical systems, Eppendorf bioprocess equipment should be maintained regularly to keep all parts in good working order. This maintenance avoids cost-intensive down times and contributes to preservation of value. We recommend a complete preventive maintenance once a year. Additionally, we encourage users to execute certain maintenance actions prior to every run or in regular cycles (e.g. every month). We will be happy to advice.

#### **Technical and Application Support**

You can expect the highest standards of support for your products and applications from Eppendorf. Our team of specialists is pleased to help you with advice and assistance for all kinds of questions regarding our bioprocess products and their applications.

#### **Eppendorf Training Center**

In addition to support during installation, we highly recommend training for all new bioprocess customers. In addition to this initial training, Eppendorf also offers individual training adapted to the user's requirements like training of new employees or advanced/ refresher training for employees already having experience with the bioprocess systems in place. The structure and methods of the training can be tailored to the customer's requirements from a general overview to a very detailed session on specific products or issues. Training in small groups makes it possible to provide individual guidance.

#### www.eppendorf.com/epServices

# Bioprocess Solutions for Various Industries and Applications: Discover Our New Website

Information on bioprocessing are now available in a central location: Find research examples, application notes, and white papers on topics like bioprocess development, stem cell cultivation, scale-up, and many more. Get to know our customers working in biopharmaceutical, biochemical, and food/feed laboratories. Get engaged in webinars, see our training offering and do not miss any news and events related to bioprocessing.

#### Addressing Our Customers' Challenges



#### Vaccines

There is a rising demand for development of new vaccines. Eppendorf bioprocess equipment helps companies in setting up flexible processes, optimized to balance costs and timeto-market



#### Antibodies/hormones

Improved cultivation techniques such as perfusion and new possibilities in data handling and automation enhance development of antibodies, therapeutic proteins and active ingredients.



#### Stem cells

Stem cell-based technologies are promising approaches for therapy and drug discovery. For commercialization, researchers are evaluating standardization of their cultures and efficient scale-up.

www.eppendorf.com/bioprocess



## The Eppendorf App



#### Searching for the Right Spare Part? Have a Look at the Eppendorf App!

In the Eppendorf App, you find optimized product information tailored to mobile devices, as well as helpful tools for your daily laboratory work. We now extended the catalog functionality of the app, offering you a better overview of the components of your bioprocess product. Like this, you will find your spare parts and accessories more easily. Lots of products can be found in that way already – and we will be expanding the app with more!

www.eppendorf.com/app





www.eppendorf.com/bioprocess-experts



## Recent Application Notes



#### Comparing Culture Methods in Monoclonal Antibody Production

The objective of the research project presented in this publication was to determine if the three primary methods of production for a typical biosimilar (batch, fed-batch, and perfusion) may be simply and easily executed using a single, benchtop bioprocess control system to allow confident process decisions that are scalable to full production. We compared two perfusion processes. For the fed-batch and perfusion cultivations, we used stirred-tank single-use bioreactors. Published in BioProcess International, March 2017.

www.eppendorf.com/publicationBPI2017

#### High-Density Vero Cell Perfusion Culture in BioBLU 5p Single-Use Vessels

Vero cells are anchorage-dependent cells that are widely used as a platform for viral vaccine production. In this study, we cultivated Vero cells in perfusion mode in BioBLU 5p Single-Use Vessels controlled with a BioFlo 320 bioprocess control station. We achieved the very high Vero cell density of approximately 43 million cells per mL, demonstrating great potential for Vero-cell-based vaccine production using Fibra-Cel packed-bed vessels.



www.eppendorf.com/appnote359



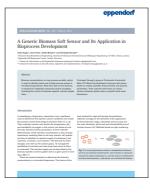
#### Parallel CHO Cell Cultivation in Eppendorf BioBLU c Single-Use Bioreactors

The application note describes parallel CHO cell culture processes in the DASbox Mini Bioreactor System equipped with BioBLU 0.3 Single-Use Vessels. Parallel experimentation combined with single-use equipment can be of high interest for customers, because it can reduce process development time and costs.

www.eppendorf.com/appnote355

#### A Generic Biomass Soft Sensor and Its Application in Bioprocess Development

Researchers at the Technical University Vienna developed a soft sensor to gain real-time data on biomass in fermentation processes. Integration with an Eppendorf bioprocess control system allowed the control of various substrate uptake rates.



www.eppendorf.com/appnote357



## Setup of a Microbial Hyaluronic Acid Production Process Using the BioFlo 120 Bioprocess Control Station

Researchers at Praj Industries, India used the BioFlo 120 bioprocess control station to produce hyaluronic acid (HA) in Streptococcus zooepidemicus at bench scale. In this application note we describe how they set up, monitored, and controlled critical process parameters, and thus present an impression of the controller's integrated, touchscreen-accessible software.

www.eppendorf.com/appnote337

### High-Density Escherichia coli Fermentation and Protein Production using the Eppendorf BioFlo® 120 Bioprocess Control Station

We used the BioFlo 120 bioprocess control station for the fed-batch fermentation of a GFP-expressing *Escherichia coli* strain. To quantify cell density and protein production we measured the optical density  $(OD_{600})$  of the culture and the fluorescence of GFP, respectively.



www.eppendorf.com/appnote307



#### Push-Button Simplicity: Automatic Fermentation with the BioFlo® 120 Auto Culture Mode

The Auto Culture modes, standard on the BioFlo 120 bioprocess control station, offer push-button automatic process control for some of the most common microbial (*E. coli*) and mammalian (Chinese Hamster Ovary, CHO) cultures. For this application note, an *E. coli* batch fermentation was conducted using an Auto Culture mode.

www.eppendorf.com/appnote310

10

## Systems



#### Solutions that grow with you

From the parallel mini bioreactor system for early stage bioprocess development, the benchtop and parallel bioreactor systems for the laboratory scale to the sterilize-in-place solutions for production:

Eppendorf offers users from industry and research extensive bioprocess solutions from a single source and meets the highest quality demands.

- > DASbox Mini Bioreactor System 16 19
- > DASGIP Parallel Bioreactor Systems 20 23
- > BioFlo 120 **24 29**
- > BioFlo 320 **30 35**
- > New Brunswick BioFlo/CelliGen 510 36 37
- > New Brunswick BioFlo 610 38 39
- > New Brunswick BioFlo Pro 40 41





Model	DASbox® Mini Bioreactor System	DASGIP® Parallel Bioreactor Systems
Page	16	20
Working volume ranges <sup>1)</sup>	60 – 250 mL	0.2 – 3.8 L
Single-use vessels		
Glass vessels, autoclavable	-	
Stainless-steel vessels, SIP		
Interchangeable vessels		<u> </u>
Bacteria/yeasts/fungi		<del></del>
Plant cells/algae	-	
Mammalian/animal cells	-	
Stem cells	-	<del>-</del>
Insect cells		
Number of parallel units	Up to 24	Up to 16
Controller <sup>2)</sup>	DWC	DWC
Touchscreen controller		
BioCommand®		
DASware <sup>®</sup>	-	<del>-</del>
Gas mixing options	4-gas (air, N <sub>2</sub> , O <sub>2</sub> , CO <sub>2</sub> )	4-gas (air, N <sub>2</sub> , O <sub>2</sub> , CO <sub>2</sub> )
Gas flow control <sup>3)</sup>	TMFC	R or TMFC
Exhaust analysis	-	-
Optical density measurement	-	<del>-</del>
Validation		

<sup>1)</sup> Realized using multiple vessels <sup>2)</sup> Controllers: DWC = DASware control, RPC = Reactor Process Controller, PLC = Programmable Logic Controller, BCS=BioFlo Control Software <sup>3)</sup> R = Rotameter, TMFC =
Thermal Mass Flow Controller <sup>4)</sup> OD measurement possible via third-party equipment
- steeded





BioFlo®120	BioFlo® 320
24	30
0.4 – 40 L	0.4 – 40 L
<u> </u>	<u> </u>
1	1
<u> </u>	<u> </u>
<u> </u>	1
<u> </u>	1
<u> </u>	1
<u> </u>	<u> </u>
<u> </u>	<u> </u>
	Up to 8
BCS	BCS
<u> </u>	<u> </u>
<u> </u>	<u> </u>
The second secon	<u> </u>
4-gas (air, N <sub>2</sub> , O <sub>2</sub> , CO <sub>2</sub> )	4-gas (air, N <sub>2</sub> , O <sub>2</sub> , CO <sub>2</sub> )
R or TMFC	TMFC
1	
<b>4</b> )	4)
	1

BioFlo®/CelliGen® 510 Fermentor/Bioreactor
36
10.75 - 32 L
The second secon
<del></del>
<del></del>
-
RPC/PLC
4-gas (air, N <sub>2</sub> , O <sub>2</sub> , CO <sub>2</sub> )
TMFC
The second secon
4)

<sup>1)</sup> Realized using multiple vessels 2) Controllers: DWC = DASware control, RPC = Reactor Process Controller, PLC = Programmable Logic Controller, BCS=BioFlo Control Software 3) TMFC = Thermal Mass Flow Controller 4) OD measurement possible via third-party equipment ■ = standard





BioFlo® 610 Fermentor	BioFlo® Pro Fermentor
38	40
13 - 100 L	45 – 1,200 L
	1
<u> </u>	<u> </u>
RPC	PLC
<u> </u>	1
<u> </u>	1
2-gas (air, O <sub>2</sub> )	2-gas (air, O <sub>2</sub> )
TMFC	TMFC
	<u> </u>
4)	<b>4</b> )
	The state of the s

## DASbox® Mini Bioreactor System



#### Description

The DASbox is a unique mini bioreactor system suitable for microbial and cell culture as well as stem cell applications. It is designed as a 4-fold system with up to twenty-four parallel operating bioreactors. With working volumes of 60 – 250 mL the DASbox is the optimal tool for advanced process development and Design of Experiments (DoE) applications. All critical process parameters can be precisely controlled. Liquid-free temperature control and exhaust condensation satisfy users with easy handling.

In addition to using industry standard glass bioreactors the DASbox can be equipped with Eppendorf BioBLU 0.3 vessels, all fully instrumented single-use mini bioreactors.

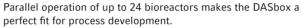
#### Applications

- > Process development in cell culture and microbiology
- > Controlled cultivation of stem cells
- > Design of Experiments (DoE)
- > Media optimization
- > Clone and cell line screening, strain characterization

#### Product features

- > Parallel set-up of up to 24 bioreactors
- > Excellent scalability and reproducibility in both microbial and cell culture applications
- > Supports industry standard glass bioreactors (DASbox Mini Bioreactor) as well as BioBLU 0.3 Single-Use Vessels
- > Small working volumes save on the amount of cell material, media and supplements required
- > Extremely compact system with a footprint of only 7.5 cm (3 in) benchspace per vessel
- > Individual temperature control with liquid-free heating and cooling (Peltier)
- > Liquid-free Peltier exhaust condenser with easy handling by automatic slide in activation and slide out deactivation mode
- > LC display with key process parameters and integrated alarm function simplifies monitoring
- > Fully mass flow-controlled gas mixing with individual gas mixture from air, N<sub>2</sub>, O<sub>2</sub>, and CO<sub>2</sub>, each directable either to headspace or
- > Standard sensors for precise measurement and control of temperature, pH, DO, level and ORP (redox potential); optical pH sensors available
- > Precise miniature variable speed pumps, continuous flow rates down to 0.3 mL/h
- > Sealed magnetic overhead drives for single-use vessels and direct overhead drives for autoclavable vessels; up- or downflow selectable
- > Optional pull-out system for enhanced accessibility of bioreactors and control unit







The DASbox can be operated with BioBLU 0.3c and 0.3f Single-Use Vessels for cell culture and microbial applications.

Description	Order no.
DASbox® Mini Bioreactor System for Cell Culture Applications, max. 5 sL/h gassing	
4-fold system	76DX04CC
8-fold system	76DX08CC
16-fold system	76DX16CC
24-fold system	76DX24CC
4-fold system for single-use vessels	76DX04CCSU
8-fold system for single-use vessels	76DX08CCSU
16-fold system for single-use vessels	76DX16CCSU
24-fold system for single-use vessels	76DX24CCSU
DASbox® Mini Bioreactor System for Microbial Applications, max. 25 sL/h gassing	
4-fold system	76DX04MB
8-fold system	76DX08MB
16-fold system	76DX16MB
24-fold system	76DX24MB
4-fold system for single-use vessels	76DX04MBSU
8-fold system for single-use vessels	76DX08MBSU
16-fold system for single-use vessels	76DX16MBSU
24-fold system for single-use vessels	76DX24MBSU

## LHUNC

## DASbox® Mini Bioreactor System

Technical specifications				
Model	DASbox® Cell Culture	DASbox® Cell Culture	DASbox® Microbiology	DASbox® Microbiology
		Single-Use		Single-Use
Application	Cell culture	Cell culture	Microbiology	Microbiology
Number of parallel units	Up to 24	Up to 24	Up to 24	Up to 24
Software	DASware control, other	DASware control, other	DASware control, other	DASware control, other
	DASware optional	DASware optional	DASware optional	DASware optional
User Interface	Process computer with monitor			
Power supply	100 – 240 V, 50/60 Hz			
Typical power consumption (4-fold	168 W (at 230 V)/			
system without process computer)	154 W (at 115 V)			
Dimensions (W $\times$ D $\times$ H, 4-fold	30 x 70 x 49 cm			
system without process computer)	(12 x 28 x 19 in)			
Typical weight (4-fold system	44 kg	44 kg	44 kg	44 kg
without accessories)				
Bioreactors				
Vessels	Glass/single-use vessels	Glass/single-use vessels	Glass/single-use vessels	Glass/single-use vessels
Sterilization	Autoclavable	Pre-sterilized	Autoclavable	Pre-sterilized
Total volume	350 mL	380 mL	350 mL	380 mL
Agitation				
Drive	Direct overhead drives	Magnetic overhead drives	Direct overhead drives	Magnetic overhead drives
Speed ranges	20 – 2500 rpm	20 – 500 rpm	20 – 2500 rpm	20 – 2000 rpm
Impellers	Marine	Pitched-blade	Rushton-type	Rushton-type
Gassing				
Gas supply	TMFC; overlay and/or	TMFC; overlay and/or	TMFC; sparger	TMFC; sparger
	sparger	sparger		
Standard gas flow rates	0.04 – 5 sL/h,	0.04 – 5 sL/h,	0.2 – 25 sL/h,	0.2 - 25 sL/h, 0.2 - 18 sL/h
	0.04 - 3.5 sL/h CO <sub>2</sub>	0.04 - 3.5 sL/h CO <sub>2</sub>	0.2 - 18 sL/h CO <sub>2</sub>	CO <sub>2</sub>
Standard gas mixing	Air, N <sub>2</sub> , O <sub>2</sub> and/or CO <sub>2</sub>	Air, N <sub>2</sub> , O <sub>2</sub> and/or CO <sub>2</sub>	Air, N <sub>2</sub> , O <sub>2</sub> and/or CO <sub>2</sub>	Air, N <sub>2</sub> , O <sub>2</sub> and/or CO <sub>2</sub>
Feeding				
Feed lines per vessel	2 (standard)/	2 (standard)/	2 (standard)/	2 (standard)/
	4 (optional)	4 (optional)	4 (optional)	4 (optional)
Standard feed rates (depending on	0.3 – 9.5 mL/h to	0.3 - 9.5 mL/h to	0.3 - 9.5 mL/h to	0.3 - 9.5 mL/h to
tube diameter)	13 – 420 mL/h			
Monitoring and Control				
Temperature control	Liquid-free heating and cooling (Peltier)			
Standard temperature range (at	10 – 60°C	10 – 45°C	10 - 60°C	10 - 45°C
25° C room temp.)				
pH control	CO <sub>2</sub> /base, and other	CO <sub>2</sub> /base, and other	Acid and/or base, and	Acid and/or base, and other
	set-ups	set-ups	other set-ups	set-ups
DO control	Cascade (O <sub>2</sub> concentration,	Cascade (O <sub>2</sub> concentration,	Cascade (agitation speed,	Cascade (agitation speed,
	gas flow rate), and other	gas flow rate), and other	O <sub>2</sub> concentration, gas flow	$\rm O_{_2}$ concentration, gas flow
	set-ups	set-ups	rate), and other set-ups	rate), and other set-ups
ORP (redox) measurement	-	-	Optional	Optional
			(select redox or level)	(select redox or level)
Level/foam	Optional	Optional	Optional (select redox or	Optional (select redox or
			level)	level)
OD measurement	Optional	Optional	Optional	Optional
	(DASGIP OD4)	(DASGIP OD4)	(DASGIP OD4)	(DASGIP OD4)
Exhaust condensation	Liquid-free (Peltier)	Liquid-free (Peltier)	Liquid-free (Peltier)	Liquid-free (Peltier)
Exhaust analysis	-	-	Optional	Optional
			(DASGIP GA4)	(DASGIP GA4)





Together with the DASware software solutions, the DASbox supports process development following the Quality by Design (QbD) approach.

Lab space is critical - The DASbox requires only 7.5 cm (3 in) of bench space per bioreactor.

#### Accessories

Order no.
78525185
78525186
76DXBKT4
76DXMP8
76DXRAIL
76DXGA4
76DXGA4E

## DASGIP® Parallel Bioreactor Systems



#### Description

DASGIP Parallel Bioreactor Systems for R&D and process development in both cell culture and microbiology allow for advanced bioprocess control and automation. Parallel processing, precise control of all relevant parameters, user-defined profiles and innumerable automation features result in accelerated and highly efficient process development. Our DASware software solutions support DoE, process historians and comprehensive data management. Configurable solutions address the unique requirements of microbial, phototrophic, mammalian and human cells, stem cell applications, as well as biofuel and biopolymer processes.

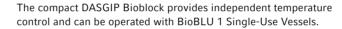
#### Applications

- > Research and development in cell culture and microbiology as well as phototrophic applications
- > Lab scale fermentation of aerobic and anaerobic bacteria, yeasts and fungi
- > Cultivation of mammalian, insect and human cell lines
- > Special applications such as stem cell culture or biofuel/biopolymer development

#### Product features

- > Parallel operation of up to 16 glass or single-use bioreactors
- > DASGIP Bioblock for advanced and user-friendly temperature control
- > Suitable for cell culture, microbial fermentation and phototrophic cultivation
- > Modular design of control units allows for flexible system configurations that meet the demands of specific applications
- > Control of agitation, pH, level and DO (including customizable cascade modes) in each bioreactor
- > Variable speed pumps for accurate liquid addition and operation in batch, fed-batch, continuous and cyclic perfusion mode
- > Optical absorbance measurement for online calculation of e.g. OD<sub>600</sub> or cell dry weight
- > TMFC individual gas mixing of air, N<sub>2</sub>, O<sub>2</sub> and CO<sub>2</sub>
- > Online calculation of OTR, CTR and RQ
- $\,>\,$  DASware control Software for advanced process control
- > Compatible with DASware Software Suite for interconnectivity and bioprocess information management







With DASware control 5, DASGIP Parallel Bioreactor Systems can be operated with up to 16 vessels.

#### Ordering information

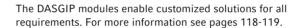
Ordering information	
Description	Order no.
DASGIP® Parallel Bioreactor System for Cell Culture, max. 50 sL/h gassing	
4-fold system with Bioblock	76DG04CCBB
8-fold system with Bioblock	76DG08CCBB
16-fold system with Bioblock	76DG16CCBB
4-fold system with Bioblock, for single-use vessels	76DG04CCSU
8-fold system with Bioblock, for single-use vessels	76DG08CCSU
16-fold system with Bioblock, for single-use vessels	76DG16CCSU
4-fold system, benchtop	76DG04CC
8-fold system, benchtop	76DG08CC
16-fold system, benchtop	76DG16CC
DASGIP® Parallel Bioreactor System for Microbial Applications, max. 250 sL/h gassing	
4-fold system with Bioblock	76DG04MBBB
8-fold system with Bioblock	76DG08MBBB
16-fold system with Bioblock	76DG16MBBB
for 4 single-use Vessels	76DG04MBSU
for 8 single-use Vessels	76DG08MBSU
for 16 single-use Vessels	76DG16MBSU
4-fold system, benchtop	76DG04MB
8-fold system, benchtop	76DG08MB
16-fold system, benchtop	76DG16MB
DASGIP® Parallel Bioreactor System for Phototrophic Cultivation, max. 50 sL/h gassing, incl. LED Illumination Devices	
4-fold system with Bioblock	76DG04PBBB
8-fold system with Bioblock	76DG08PBBB
16-fold system with Bioblock	76DG16PBBB
4-fold system, benchtop	76DG04PB
8-fold system, benchtop	76DG08PB
16-fold system, benchtop	76DG16PB

i DASGIP Parallel Bioreactor Systems are configured to meet individual customer requirements. The systems shown are example configurations. Please contact us for more information.



Suitable vessels for the DASGIP Parallel Bioreactor Systems can be found on pages 60-69.







With a wide variety of autoclavable and single-use vessels, DASGIP Parallel Bioreactor Systems can be adapted to a huge range of applications.

Technical specifications			
Model	DASGIP® System for Cell Culture	DASGIP® System for Microbiology	DASGIP® PhotoBioreactor System
ORP (redox) measurement	-	Optional	Optional
Level/foam	Optional	Optional	Optional
OD measurement	Optional	Optional	Optional
	(DASGIP OD4)	(DASGIP OD4)	(DASGIP OD4)
Exhaust condensation	Water-cooled or liquid-free (Peltier with DASGIP EGC4)	Water-cooled or liquid-free (Peltier with DASGIP EGC4)	Water-cooled
Exhaust analysis	Optional	Optional	Optional
	(DASGIP GA4)	(DASGIP GA4)	(DASGIP GA4)

<sup>&</sup>lt;sup>1)</sup> Application-specific operating conditions apply.

#### Accessories

78525121
78525112
78525163
78525162
78525263
78525189
78525262
78525187
78525198
78525199
78525188

i For more information go to www.eppendorf.com

## BioFlo® 120



- 1. Easy-to-read 7 in integrated touchscreen monitor
- 2. Three front-mounted pumps with industry-standard easy load pump heads
- 3. Water recirculation module provides precise temperature control and exhaust condensing
- 4. High-precision thermal mass flow controller (TMFC) or rotameter for gas flow control with standard 4-gas mixing
- 5. Three user-defined analog input/output connections on the advanced model
- 6. Connection for direct-drive and bi-directional magnetic-drive motors



The BioFlo 120 Auto Culture modes allow 1-touch process control for microbial and cell culture applications.



Besides the BioBLU Single-Use Vessels for cell culture and microbial applications, water-jacketed or heat-blanketed autoclavable vessels are available in four sizes.

#### Description

The BioFlo 120 is a bench-scale bioreactor/fermentor system perfectly suited for all levels of research and development. The system was designed to be flexible to meet the wide-ranging needs of scientists today. 24 interchangeable heat-blanketed and waterjacketed autoclavable vessels are available, along with BioBLU Single-Use Vessels ranging from 250 mL to 40 L working volume. Digital Mettler Toledo® ISM sensor technology is fully integrated allowing the user to choose between pH, redox, dissolved oxygen (polarographic and/or optical), and carbon dioxide measurements without the need for additional equipment. A high-precision expanded range thermal mass flow controller is available providing the capability for low flow mammalian cell culture through highdemand microbial processes on a single controller.

#### Applications

- > Cultivation of mammalian, stem, insect, and plant cells
- > Bacterial, yeast, and fungal fermentation
- > Batch, fed-batch, continuous or perfusion

#### Product features

- > Scale-up from 250 mL to 40 L on a wide variety of autoclavable and Eppendorf BioBLU Single-Use Vessels.
- > New Auto culture modes offer process control for microbial and cell culture applications at the touch of a button.
- > Ready for process. Unbox and install in minutes.
- > Save critical lab space with a minimal footprint.
- > Flexible universal connections for analog sensors or digital Mettler Toledo® ISM sensors offer unsurpassed flexibility.
- > User-defined DO cascades offer process flexibility.
- > Automatic gas mixing algorithms for simplified control
- > View your entire process with expanded trend screen.
- > Access your data from anywhere with Eppendorf SCADA, IP network, and remote monitoring capabilities.

Control Station			
Dimensions (W x D x H)	24.7 x 55.9 x 62.9 cm (9.7 x 22 x 24.8 in)		
Net weight	14.8 kg (32.7 lb)		
Touchscreen	7 in projected capacitive touchscreen		
Communication	2 x USB (software updates, serial communication)		
Utility	Connection Requirement		
Electrical	IEC-C14 (with regional plug types)	100 – 120/208 – 240 (± 10 %) V, 50/60 Hz, 10 A, Single Phase	
Water	Quick-connect	10 psig (0.69 barg)	
Gas supply (air, O <sub>2</sub> , N <sub>2</sub> , CO <sub>2</sub> )	Push-connect fittings accept 1/4 in	Autoclavable	Single-use
	tubing or hose barb fitting	10 psig (0.69 barg)	6 psig (0.44 barg)
Exhaust	0.5 psig (0.035 barg)		
Operating conditions	10 – 30°C, up to 80 % RH, non-conder	nsing	
Altitude limit	2000 m		
Agitation			
Direct drive	1 L: 25 – 1,500 rpm		
	3 L, 5 L, 10 L: 25 – 1,200 rpm		
Magnetic drive (autoclavable	1 L, 3 L, or 5 L: 5 – 500 rpm		
vessels)	10 L: 5 – 150 rpm		
Magnetic drive (single-use vessels)	BioBLU 1f & 3f: 5 – 1,200 rpm		
	BioBLU 1c: 5 – 500 rpm		
	BioBLU 3c, 5c, 5p, 10c & 14c: 5 – 200 rpm		
	BioBLU 50c: 5 – 150 rpm		
Temperature			
Autoclavable	1, 2, 5 L: 8°C above coolant to 45°C above ambient (0°C – 70°C absolute) <sup>1)</sup>		
	10 L: 8°C above coolant to 40°C above	ambient (0°C – 65°C absolute)1)	
BioBLU Single-Use Vessels	BioBLU c vessels: 5°C above ambient to 40°C¹)		
	BioBLU f vessels: 5°C above coolant to	45°C¹)	
Sensor type	Pt100		
Gas supply			
Sparge	1 TMFC (0.04 – 20 SLPM) or 1 rotameter (multiple options available); ring or microsparger		
Sensors	Communication	Control range	
рН	Analog or digital Mettler Toledo ISM	2 – 12	
DO	Analog or digital Mettler Toledo ISM	0 – 200 % (air saturation)	
Optical DO	Digital Mettler Toledo ISM	0 – 200 % (air saturation)	
Redox	Analog or digital Mettler Toledo ISM	(-)2000 mV - (+)2000 mV	
CO <sub>2</sub>	Digital Mettler Toledo ISM	0 – 100 %	
Pumps	Pump head	Fixed speed	
Pumps 1, 2, & 3	Watson-Marlow 114DV	30 rpm (0 – 100 % duty cycle)	

#### **BioFlo 120 Advanced Control Station Bundles**

Bundle includes Advanced Control Station with high precision TMFC, automatic four gas mix, 7 in (17.7 cm) integrated touchscreen, intuitive bioprocess control software for control of both microbial fermentation and cell culture processes, three front mounted addition pumps, three Analog input/output connections, and region specific power cord.

#### Ordering information

Description	Order no.
BioFlo® 120, advanced, plug type B, TMFC, 20 SLPM	
BioFlo® 120, advanced, plug type CEE 7/7, TMFC, 20 SLPM	B120ACS001
BioFlo® 120, advanced, plug type I, TMFC, 20 SLPM B12	
BioFlo® 120, advanced, plug type J, TMFC, 20 SLPM	B120ACS003
BioFlo® 120, advanced, plug type G, TMFC, 20 SLPM	B120ACS004
BioFlo® 120, advanced, plug type N, TMFC, 20 SLPM	B120ACS005
BioFlo® 120, advanced, plug type D, TMFC, 20 SLPM	B120ACS006

#### **BioFlo 120 Standard Control Station Bundles**

Bundle includes Standard Control Station manual flow control, automatic four gas mix, 7 in (17.7 cm) integrated touchscreen, intuitive bioprocess control software for control of both microbial fermentation and cell culture processes, three front mounted addition pumps, and region specific power cord.

lering		

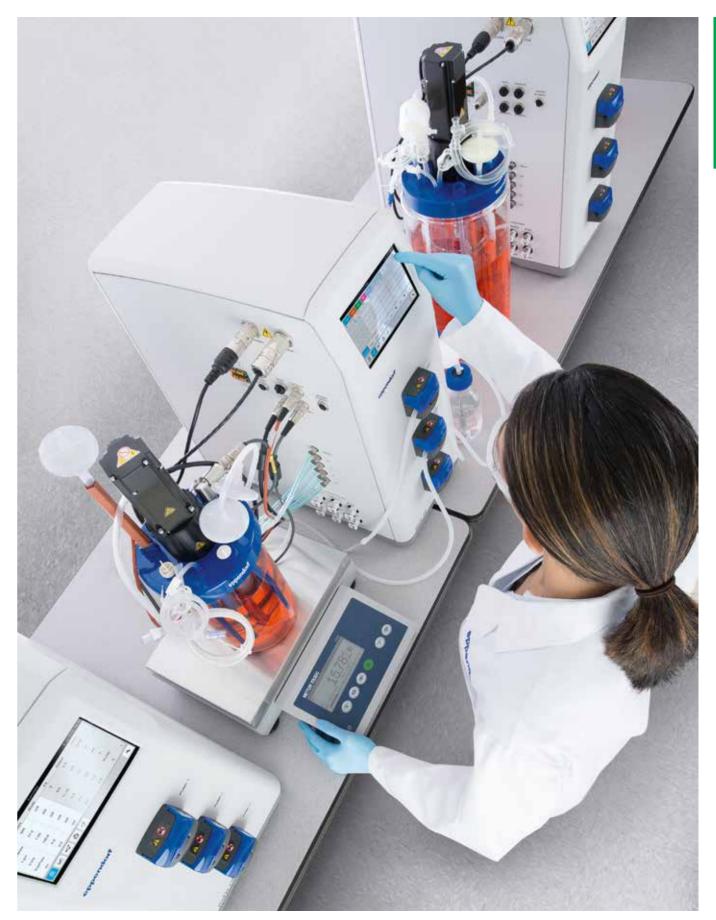
Description	Order no.
BioFlo® 120, standard, plug type B	
Rotameter, 0.5 SLPM	B120SCS000
Rotameter, 1 SLPM	B120SCS010
Rotameter, 2.5 SLPM	B120SCS020
Rotameter, 5 SLPM	B120SCS030
Rotameter, 10 SLPM	B120SCS040
Rotameter, 25 SLPM	B120SCS050
BioFlo® 120, standard, plug type CEE 7/7	
Rotameter, 0.5 SLPM	B120SCS001
Rotameter, 1 SLPM	B120SCS011
Rotameter, 2.5 SLPM	B120SCS021
Rotameter, 5 SLPM	B120SCS031
Rotameter, 10 SLPM	B120SCS041
Rotameter, 25 SLPM	B120SCS051
BioFlo® 120, standard, plug type I	
Rotameter, 0.5 SLPM	B120SCS002
Rotameter, 1 SLPM	B120SCS012
Rotameter, 2.5 SLPM	B120SCS022
Rotameter, 5 SLPM	B120SCS032
Rotameter, 10 SLPM	B120SCS042
Rotameter, 25 SLPM	B120SCS052
BioFlo® 120, standard, plug type J	
Rotameter, 0.5 SLPM	B120SCS003
Rotameter, 1 SLPM	B120SCS013
Rotameter, 2.5 SLPM	B120SCS023
Rotameter, 5 SLPM	B120SCS033
Rotameter, 10 SLPM	B120SCS043
Rotameter, 25 SLPM	B120SCS053
BioFlo® 120, standard, plug type G	
Rotameter, 0.5 SLPM	B120SCS004
Rotameter, 1 SLPM	B120SCS014
Rotameter, 2.5 SLPM	B120SCS024
Rotameter, 5 SLPM	B120SCS034
Rotameter, 10 SLPM	B120SCS044
Rotameter, 25 SLPM	B120SCS054
BioFlo® 120, standard, plug type N	
Rotameter, 0.5 SLPM	B120SCS005
Rotameter, 1 SLPM	B120SCS015
Rotameter, 2.5 SLPM	B120SCS025
Rotameter, 5 SLPM	B120SCS035
Rotameter, 10 SLPM	B120SCS045
Rotameter, 25 SLPM	B120SCS055
BioFlo® 120, standard, plug type D	
Rotameter, 0.5 SLPM	B120SCS006
Rotameter, 1 SLPM	B120SCS016
Rotameter, 2.5 SLPM	B120SCS026
Rotameter, 5 SLPM	B120SCS036
Rotameter, 10 SLPM	B120SCS046
Rotameter, 25 SLPM	B120SCS056

## BioFlo® 120

BioFlo/CelliGen 115 and BioFlo 120 replacement parts

Description	BioFlo/CelliGen 115	BioFlo 120
	Order no.	Order no.
Cables		
pH sensor, analog	P0720-2276	1390810400
DO sensor, analog	P0720-2336	1390810600
Redox sensor, analog	P0720-2763 <sup>1)</sup>	1390810400
Sensor cable, ISM	-	M1379-8108
Optical DO sensor, ISM	-	M1379-8107
Foam sensor cable	M1369-8035 (2 connections)	1390811000 (1 connection)/
		1390811100 (3 connections)
Temperature sensor (RTD)	M1369-8019	All vessels except BioBLU 1: 1390810000,
		BioBLU 1: M1379-8112
Agitation motors		
Autoclavable fermentation vessels (1 L/2 L)	M1369-3120	1390080000
Autoclavable fermentation vessels (5 L/10 L)	M1369-3125	1390080000
Autoclavable cell culture vessels, direct drive	M1369-3135	1390080000
Autoclavable cell culture vessels, magnetic drive	M1369-3130	M1379-9931
BioBLU 1c/1f	-	M1379-0850
BioBLU 3c/5c/5p/10c/14c/50c	M1369-3130	M1379-9931
BioBLU 3f	-	1386080000
Heat blankets		
Autoclavable vessel 1 L	M1369-8021	1390890000
Autoclavable vessel 2 L	M1369-8022	1390890100
Autoclavable vessel 5 L	M1369-8020	1390890200
Autoclavable vessel 10 L	M1369-8023	1390890300
BioBLU 1c/1f	-	M1379-8200
BioBLU 3c/5c/5p/3f	M1379-8116	M1379-8116
BioBLU 14c/10c	M1379-8114	M1379-8114
BioBLU 50c	M1379-8117	M1379-8117
BioBLU exhaust heater	M1379-8115	M1379-8115
Heat blanket adaptor for BioBLU	M1386-8125	1386811900
Base heaters for autoclavable vessels		
1 L/2 L	M1369-3107	1390310700
5 L/10 L	M1369-3108	1390310800

<sup>&</sup>lt;sup>1)</sup> For BioFlo/CelliGen 115, a redox transmitter is required. See page 158 for details



Your local distributor: www.eppendorf.com/contact Eppendorf AG  $\cdot$  Barkhausenweg 1  $\cdot$  22339 Hamburg  $\cdot$  Germany  $\cdot$  eppendorf@eppendorf.com  $\cdot$  www.eppendorf.com

## BioFlo® 320



- 1. Control up to eight systems from a single user interface
- 2. Compact design with leftand right-handed orientation for industry-leading minimum footprint
- 3. Universal control for both microbial and cell culture applications
- 4. Interchangeable autoclavable and BioBLU® Single-Use Vessels



A compact design, available in left- and right-handed orientation makes the BioFlo 320 the smarter solution for your laboratory.



#### Description

The BioFlo 320 seamlessly blends beauty and utility in one allinclusive package. An industrial design, flexibility between interchangeable autoclavable and single-use vessels, intelligent sensors, Ethernet connectivity, and a software package are only a few of the features that set it apart from the competition. Extensive options give you the customizable solution your lab requires. Combined with the strict quality standards that all Eppendorf products are held to, the BioFlo 320 truly is the premium choice in benchtop bioprocess systems.

#### Applications

- > Research and development in cell culture and microbiology
- > Bench- and pilot-scale fermentation of aerobic and anaerobic bacteria, yeasts, and fungi
- > Cultivation of mammalian, insect, and human cell lines
- > Specialized applications such as stem cell culture or biofuel/ biopolymer development
- > Specialized packed-bed impeller for vaccine production in anchorage and non-anchorage dependent cell lines
- > Suitable for batch, fed-batch, and continuous/perfusion processes
- > Validation packages available for GMP-regulated processes

#### Product features

- > Interchangeable autoclavable and BioBLU® Single-Use Vessels
- > Integrated Mettler Toledo® Intelligent Sensor Management (ISM)
- > Control up to eight systems from a single user interface
- > Universal control for both microbial and cell culture applications
- > Field-upgradable TMFC drawers for sparge and overlay gas
- > Enhanced software package with new cascade and time profile
- > Built-in optical pH sensing technology for use with the BioBLU Single-Use Vessels
- > Ethernet communication for multi-unit control, Eppendorf SCADA software, and IP addressing
- > Up to six integrated pumps capable of operating in variable-speed
- > Eight independently controlled process gas supplies

Net weight

Ethernet (SCADA, IP Network) 3 x analog input/output (4 - 20 mA/0 - 5 V/0 - 10 V)

32 kg (70 lb)

Agitation Direct drive

25 -1,500 rpm (1L)/25 -1200 rpm (3L - 10L) 5 - 500 rpm/5 - 150 rpm (10 L) Magnetic drive (autoclavable

vessels)

BioBLU 1c: 5 - 500 rpm, BioBLU 1f: 5 - 1,200 rpm, BioBLU 3f: 25 - 1,200 rpm, BioBLU 3c/5c/5p and BioBLU 10c/14c: 5 - 200 rpm, BioBLU 50c: 5 - 150 rpm

**Control Range** 

0 - 200 % (air saturation)

0 - 200 % (air saturation)

(-)2,000mV - (+)2,000mV

25 rpm (0-100% duty cycle)

100 rpm (0-100% duty cycle)

100-120/208-240 VAC, 50/60Hz, 20 A, single phase

Single-use

6 psig (0.44 barg)

2 - 12 pH

0 - 100 %

N/A

Fixed Speed

Requirement

Autoclavable

10 psig (0.69 barg)

10 psig (0.69 barg)

6 - 8 pH

Temperature Water jacketed

Magnetic drive

Utility

Altitude limit

5°C above coolant to 55°C above ambient (80°C max) Stainless-steel dish bottom 5°C above coolant to 65°C above ambient (90°C max; 85°C max for 10 L) 5°C above ambient to 40°C (cell culture)/45°C (microbiology) Single-use

40.6 x 40.6 x 66.0 cm (16 x 16 x 26 in)

Sensor type Pt100

Gassing

1, 3, or 4 TMFC Sparge 1 TMFC Overlay/headspace

Sensors Communication рН Analog or Digital Mettler Toledo® ISM Optical pH Digital (Presens)

DO Analog or Digital Mettler Toledo ISM Optical DO Digital Mettler Toledo ISM Redox Analog or Digital Mettler Toledo ISM Digital Mettler Toledo ISM CO,

Connection

2,000 m

IEC (with regional plug type)

Stainless-steel quick-connect

Pumps Pump Head Variable Speed Pumps 1, 2, and 3 Watson Marlow® 114DV 5 - 25 rpm Pump 4 (optional) Watson Marlow 314D 20 - 100 rpm External pumps 1 and 2 Watson Marlow 120U/DV 0.1-200 rpm

Electrical Water Gas Supply (Air, O<sub>2</sub>, N<sub>2</sub>, CO<sub>2</sub>)

Push-connect 0.5 psig (0.035 barg) Exhaust 10 - 30°C, up to 80 % RH, non-condensing Operating conditions



The BioFlo 320 is compatible with 250 mL - 40 L BioBLU Single-Use Vessels.

Control up to eight units from a single user interface.

#### Description

Control Station Configurator: Choose from the options below to configure a BioFlo® 320 control station that meets your specific process needs. Contact your local Eppendorf sales representative for ordering information.

Ordering into mation	
Description	Order no.
Validation, for BioFlo® 320, control station validation	M1379-0102
BioFlo® 320, base control station	1379963011
BioFlo® 320, left-handed orientation/three front-mounted peristaltic pumps (3 @ 5-25 rpm)	1379963111
BioFlo® 320, left-handed orientation/four front-mounted peristaltic pumps (3 @ 5-25 rpm/1 @ 20 -100 rpm)	1379963211
BioFlo® 320, right-handed orientation/three front-mounted peristaltic pumps (3 @ 5-25 rpm)	1379963311
BioFlo® 320, right-handed orientation/four front-mounted peristaltic pumps (3 @ 5-25 rpm/1 @ 20 -100 rpm)	1379963411
BioFlo® 320, sparge gas option	
1 TMFC, 0.002 – 1.0 SLPM	1379501011
1 TMFC, 0.04 – 20 SLPM	1379501111
3 TMFC, 0.002 – 1.0 SLPM	1379501211
3 TMFC, 0.04 – 20 SLPM	1379501311
4 TMFC, 0.002 – 1.0 SLPM	1379501411
4 TMFC, 0.04 – 20 SLPM	1379501511
BioFlo® 320, overlay gas option, 1 TMFC, 0.05 – 5 SLPM	1379502111
BioFlo® 320, no overlay gas option module	1379963511
BioFlo® 320, secondary sensor module	1379963611
BioFlo® 320, no secondary sensor module	1379963711
BioFlo® 320, optical pH module	1379963811
BioFlo® 320, no optical pH module	1379963911
BioFlo® 320, equipment connection module	1379964011
BioFlo® 320, no equipment connection module	1379964111

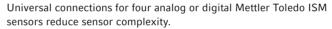
## BioFlo® 320



Description	
Scale, vessel volume, 150 kg M137	
Tubing Kit, for BioFlo®/CelliGen® 310 and BioFlo® 320, all vessel sizes	M1287-9911
Pivot Arm Mount, for BioFlo® 320 touchscreen monitor	M1379-9905
Touchscreen Monitor Bundle, includes desk mount and 1 meter cable set, for BioFlo® 320	M1379-9906
Sparge Gas Drawer, field-installed	
1 TMFC, 0.002 – 1 SLPM	M1379-5010
1 TMFC, 0.04 – 20 SLPM	M1379-5011
3 TMFC, 0.002 – 1 SLPM	M1379-5012
3 TMFC, 0.04 – 20 SLPM M1	
4 TMFC, 0.002 – 1 SLPM M133	
4 TMFC, 0.04 – 20 SLPM M1379	
Overlay Gas Option Drawer, field-installed	
1 TMFC, 0.05 – 5 SLPM	M1379-5021
Secondary Sensor Module, field-installed	M1379-9636
Optical pH Module, field-installed	M1379-9638
Equipment Connection Module, field-installed M137	

 ${f i}$  For more information go to www.eppendorf.com







Variable/fixed speed front-mounted pumps are capable of clockwise and counterclockwise rotation.

#### BioFlo/CelliGen 310 and BioFlo 320 replacement parts

Description	BioFlo/CelliGen 310	BioFlo 320
	Order no.	Order no.
Cables		
pH sensor, analog	P0720-2273	M1379-8104
DO sensor, analog	P0720-2333	M1379-8106
Redox sensor, analog	P0720-2275 <sup>1)</sup>	M1379-8105
Sensor cable, ISM	-	M1379-8108
Optical DO sensor, ISM	-	M1379-8107
Foam sensor cable	M1297-8032	M1379-8109
Temperature sensor (RTD)	M1294-8013	All vessels except BioBLU 1: M1379-8100 ,
		BioBLU 1: M1379-8112
Agitation motors		
Autoclavable fermentation vessels,	M1287-0800	M1379-0800
direct drive		
Autoclavable cell culture vessels,	M1287-0750	M1379-0750
magnetic drive		
BioBLU® 1c/1f		M1379-0850
BioBLU® 3c/5c/5p/10c/14c/50c	-	M1379-9931
BioBLU® 3f	-	1386080000
Heat blankets		
BioBLU® 1c/1f	-	M1379-8200
BioBLU® 3c/5c/5p/3f	M1379-8116	M1379-8116
BioBLU® 10c/14c	M1379-8114	M1379-8114
BioBLU® 50c	M1379-8117	M1379-8117
BioBLU® Exhaust Heat Blanket	M1379-8115	M1379-8115
For BioFlo/CelliGen 310, the secondary pH/redox/DO op	ption is required. See page 158 for details	



Suitable vessels for the BioFlo 320 can be found on pages 90 – 95.

## New Brunswick™ BioFlo®/CelliGen® 510



#### Description

The New Brunswick BioFlo 510 Fermentors and CelliGen 510 Bioreactors are intermediate systems ideal for pilot through production applications. These compact systems fit on a benchtop or on an optional mobile table. A modular design and wide variety of standard and optional components provide the flexibility to customize these systems to meet a variety of process requirements.

#### Applications

- > Laboratory- and pilot-scale fermentation of aerobic and anaerobic bacteria, yeasts, and fungi
- > Laboratory- and pilot-scale cell culture of mammalian, insect, and human cell lines
- > Special applications such as stem cell culture, vaccine, monoclonal antibody or biofuel/biopolymer production
- > Suitable for batch, fed-batch, and continuous/perfusion processes

#### Working volume

> 10.75 L to 32.0 L

#### Gas flow

> Various combinations of one, two, three or four TMFCs:

0.06 - 3 SLPM

0.3 - 15 SLPM

0.6 - 32 SLPM

1 - 64 SLPM

- > Air Wash System with TMFC (0 15 or 0 32 SLPM)
- > Overlay with TMFC (0 15 or 0 32 SLPM)
- > Overlay (valve only)

#### Exhaust line

- > Exhaust condenser
- > Manual or automatic pressure control

#### Impellers

- > Rushton-type Used commonly for robust cell lines such as bacteria, yeasts, and algae, where maximum OTR is desired. Provided as standard on BioFlo 510 fermentors
- > Pitched-blade Commonly used with mammalian, insect or other shear sensitive cell lines for batch, fed-batch or continuous cultures. Produces axial and radial mixing. Provided as standard with the CelliGen 510 bioreactors.
- > Marine Commonly used with mammalian, insect, or other shear sensitive cell lines for batch, fed-batch or continuous cultures. Produces axial mixing
- > Spinfilter For suspension or microcarrier cultures where a dip tube inside the filter withdraws cell media as harvest or waste
- > Cell-Lift Specially designed to provide uniform circulation for both suspension and microcarrier cultures. Can be used with optional decanting columns for perfusion cultures
- > Packed-bed For secreted products from anchorage-dependent and suspension cells, this impeller immobilizes cells in a bed of Fibra-Cel® Disks to provide extremely high cell densities

#### Sensors

- > Single or redundant pH/DO
- > Redox
- > Foam/level

#### Addition and sampling

- > Resterilizable sampling valve
- > Resterilizable addition valves (4 max)
- > Resterilizable addition/harvest valve with dip tube (2 max)
- > 1.5 in sanitary fitting 7-port septum
- > Addition vessels (glass/stainless steel)
- > Decanters
- > Sterile sampling assembly



Numerous ports in the vessel head plate and sidewall provide flexibility to position sensors, spray balls, addition valves, pressure transducers, and more.

#### Validation

- > Basic Package
- > Basic Plus Package
- > Enhanced Package

#### Utility regulator & pre-filter kits

- > Process air pre-filter/regulator kit
- > Instrument air pre-filter/regulator kit
- > Water pre-filter/regulator kit
- > Process steam regulator kit
- > Utility steam pre-filter/regulator kit
- > Utility connection kit

#### Additional options

- > Allen Bradley® CompactLogix™ PLC Control System
- > Sprayballs for clean-in-place of vessel
- > External variable-speed pumps
- > External scales
- > Spare parts kits
- > Preventive maintenance kits
- > Mobile table
- > System passivation
- > Glycol/chiller heat exchanger



The New Brunswick BioFlo 610 is a compact, mobile, pilot-plant fermentor for process development and small-scale production. A modular design and wide variety of standard and optional components provide the flexibility to customize the system to meet your process requirements.

#### **Applications**

- > Pilot-scale fermentation of aerobic and anaerobic bacteria, yeasts,
- > Special applications such as vaccine or biofuel/biopolymer
- > Suitable for batch, fed-batch, and continuous processes

#### Working volumes

- > 16.0 L to 50.0L
- > 32.0 L to 100.0 L

#### Gas flow control

- > Single gas
- > Two gas
- > Overlay (valve only)

#### Gas flow

- > 1 TMFC, 50 L vessels, 1.5 75 SLPM
- > 1 TMFC, 100 L vessels, 3.0 150 SLPM
- > 2 TMFC, 50 L vessels, 1.5 75/0.6-32 SLPM
- > 2 TMFC, 100 L vessels, 3.0 150/1.0-64 SLPM

#### Exhaust line

- > Exhaust condenser
- > Automatic pressure control

#### Impellers

- > Rushton-type, standard
- > Pitched-blade, optional
- > Marine, optional

#### Sensors

- > Single or redundant pH/DO
- > Redox
- > Foam/level

#### Addition and sampling

- > Resterilizable sampling valve
- > Resterilizable addition valves (4 max)
- > 1.5 in sanitary fitting 7-port septum
- > Addition vessels (glass/stainless steel)
- > Sterile sampling assembly

#### Validation

- > Basic Package
- > Basic Plus Package
- > Enhanced Package

#### Utility regulator and pre-filter kits

- > Process air pre-filter/regulator kit
- > Instrument air pre-filter/regulator kit
- > Water pre-filter/regulator kit
- > Process steam regulator kit
- > Utility steam pre-filter/regulator kit
- > Utility connection kit

#### Additional options

- > Sprayballs for clean-in-place of vessel
- > External variable-speed pumps
- > External scales
- > Spare parts kits
- > Preventive maintenance kits
- > System passivation
- > Low pressure seal alarm for double mechanical seal
- > Glycol/chiller heat exchanger

SYSTEMS

## New Brunswick<sup>™</sup> BioFlo® Pro



#### Description

BioFlo Pro fermentors are modular systems designed for quick delivery, dependable operation, and system flexibility, all at an affordable price. BioFlo Pro systems utilize industry-standard components for dependable operation, and an Allen Bradley® CompactLogix™ programmable-logic controller (PLC) for easy integration into any production facility. The modular design enables multiple options to be added, removed, or changed at any time to meet your various process requirements. Vessels available in 120, 240, 400 and 1,200 liter sizes.

#### Applications

- > Pilot- and large-scale fermentation of aerobic and anaerobic bacteria, yeasts, fungi, and insect cells
- > Special applications such as biofuel/biopolymer production
- > Suitable for batch, fed-batch, and continuous processes

#### Working volumes

- > 45 L to 120 L
- > 68 L to 240 L
- > 103 L to 400 L
- > 375 L to 1,200 L

#### Impellers

- > Rushton-type
- > Pitched-blade
- > Marine

#### Air inlet line

- > Thermal Mass Flow Controller
- > Dual inlet air filters (in series)
- > Dual-inlet air flters with test integrity ports
- > Gas overlay
- > 2-gas mix (0, supplementation)

#### Exhaust line

- > Exhaust condenser
- > Manual or automatic backpressure control
- > Dual exhaust filters (in parallel)
- > Single or dual exhaust filters with test integrity ports

#### Pumps

- > Four built-in fixed-speed addition pumps
- > External variable-speed pumps

#### Housings/sensors

- > pH/DO analog and digital ISM sensors and transmitters
- > Redox sensor and transmitter
- > Retractable sensor housings
- > Redundant sensor kits

#### Foam kits

- > Foam kit
- > High-foam kit
- > High-high foam kit

#### Utility regulator and pre-filter kits

- > Instrument air pre-filter/regulator kit
- > Water pre-filter/regulator kit
- > Process steam regulator kit
- > Utility steam pre-filter/regulator kit
- > Utility connection kit

#### Addition and sampling

- > Sampling valve (Resterilizable)
- > Sterile sampling assembly
- > Resterilizable addition valves

#### Vessel volume/weight

- > Vessel volume via differential pressure
- > Load cells
- > Level sensor



BioFlo Pro fermentors offer working volumes of up to 1,200 L.

#### Additional otions

- > Clean-in-place option (transfer panel/spray balls)
- > Glycol/chiller heat exchanger
- > Low pressure seal alarm for double-mechanical seal
- > Vessel electropolish
- > System passivation
- > Transfer lines (resterilizable)
- > Addition vessel scales
- > DeltaV<sup>™</sup> connectivity

#### Validation packages

- > Basic Package
- > Basic Plus Package
- > Enhanced Package

#### Parts kits

- > Spare parts kits
- > Preventive maintenance kits

i For more information go to www.eppendorf.com

## Vessels



#### Dependability through proven design

With renowned polymer expertise, Eppendorf is proud to offer the largest portfolio of rigid-walled stirred-tank single-use vessels – in small, bench and pilot scale. A wide range of industry standard glass bioreactors for the cultivation of microbial, mammalian and human cells as well as phototrophic organisms completes our small and bench scale vessel offering.

- > BioBLU® c Single-Use Vessels 48 51
- > BioBLU® f Single-Use Vessels 52 55
- > BioBLU® Single-Use Vessel Adaptor Kits 56 57
- > DASbox® Mini Bioreactor 58 59
- > DASGIP® Bioblock Spinner Vessels 60 61
- > DASGIP Bioblock Stirrer Vessels 62 63
- > DASGIP Benchtop Bioreactors for Cell Culture 64 65
- > DASGIP Benchtop Bioreactors for Microbiology 66 67
- > DASGIP PhotoBioreactor 68 69
- > DASbox® and DASGIP® Vessel Accessories 70 81
- > BioFlo® 120 Vessels 82 87
- > BioFlo 120 Vessel Accessories 88 89
- > BioFlo 320 Vessels 90 95
- > BioFlo 320 Vessel Accessories 96 97
- > BioFlo/CelliGen® Vessel Replacement Parts 98 99





Model	BioBLU® Single-Use Vessels	DASbox® Mini Bioreactor
Page	48	58
Working volumes	100 - 250 mL,	60 - 250 mL
cell culture	320 mL - 1.25 L,	
	1.25 - 3.75 L,	
	3.3 - 10 L,	
	18.0 - 40.0 L	
Working volumes	65 – 250 mL,	60 - 250 mL
microbiology	250 mL – 1.25 L,	
	1.25 – 3.75 L	
Standard set-up	DASbox (BioBLU 0.3)	DASbox
	DASGIP Bioblock (BioBLU 1)	
	Benchtop (BioBLU 3, 5, 10, 14 and 50)	
Autoclavable		-
Single-use	-	
Packed-bed impeller	-	
Cell-lift impeller		
Bacteria/yeasts/fungi	-	-
Plant cells/algae		-
Mammalian/animal cells		-
Insect cells	-	
Magnetic overhead drive	-	
Direct overhead drive		
Exhaust treatment	Peltier-cooled/electric heat band/water-cooled	Peltier-cooled
LED illumination		

<sup>■ =</sup> standard, o = optional







DASGIP® Bioblock Vessels	DASGIP® Benchtop Bioreactors	BioFlo® 120 Vessels
60	64	82
250 – 700 mL,	700 mL – 2.7 L,	0.4 - 10.5 L
350 mL – 1.0 L,	800 mL – 3.8 L	
350 mL – 1.5 L		
200 mL – 1.0 L,	700 mL – 2.7 L,	0.4 - 10.5 L
400 mL – 1.5 L,	800 mL – 3.8 L	
400 mL – 1.8 L		
DASGIP Bioblock	Benchtop (DASGIP)	BioFlo 120
	<del></del>	
	<del>-</del>	-
	-	-
Water-cooled	Water-cooled	Water-cooled
o (1.0 L spinner vessel)	o (2.5 L vessel)	

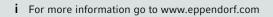




Model	BioFlo® 320 Vessels	BioFlo®/CelliGen® 510
Page	90	Biol to reciliden 510
	<del></del> , <del></del>	10.75 22.1
Working volumes	0.6 - 10.5 L	10.75 - 32 L
cell culture		
Working volumes	0.6 - 10.5 L	10.75 - 32 L
microbiology		
Standard set-up	BioFlo 320	Benchtop/mobile table
Autoclavable		
Single-use		
Sterilize-in-place		-
Packed-bed impeller	0	0
Cell-lift impeller	0	0
Bacteria/yeasts/fungi		
Plant cells/algae	<del>-</del>	<del></del>
Mammalian/animal cells	<del>-</del>	<del></del>
Insect cells	<del>-</del>	<del></del>
Magnetic overhead drive		-
Direct overhead drive		-
Exhaust treatment	Water-cooled	Water-cooled/
		electric heat band
I FD illumination		

■ = standard,	o = optional
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		å **
odel	BioFlo® 320 Vessels	BioFlo®/CelliGen® 510
ge	90	
orking volumes Il culture	0.6 - 10.5 L	10.75 - 32 L
orking volumes crobiology	0.6 - 10.5 L	10.75 - 32 L
andard set-up	BioFlo 320	Benchtop/mobile table
toclavable		
ngle-use		
erilize-in-place		
cked-bed impeller	0	0
II-lift impeller	0	0
cteria/yeasts/fungi		
ant cells/algae		
ammalian/animal cells		-
sect cells		-
agnetic overhead drive		<del></del>
root avarband driva	_	







BioFlo® 610	BioFlo® Pro	
-	-	
16 - 100 L	45 - 1,200 L	
Mobile skid	Skid-mounted	
1	<u></u>	
	<u> </u>	
Bottom drive	Bottom drive	
Water-cooled/	Water-cooled/	
electric heat band	electric heat band	

## BioBLU® c Single-Use Vessels



Eppendorf BioBLU Single-Use Vessels combine all the advantages of single-use technology with the trusted performance and scalability of a stirred-tank design. Single-use vessels eliminate autoclaving, improve turn-around time, simplify validation, and reduce overall costs. The BioBLU portfolio has grown to accommodate users from early research and development through manufacturing. BioBLU c and p vessels cover a wide variety of processes, including shear-sensitive suspension cell cultures and adherent cell line development.

#### Applications

- > Insect, mammalian, and human suspension cell lines
- > Stem cells
- > Adherent cells

- > Single-use, stirred-tank, rigid-walled vessels available in sizes ranging from 100 mL to 40 L working volume
- > All BioBLU c vessel sizes available with pitched-blade impellers for cell culture applications
- > BioBLU 5p vessels with Eppendorf-exclusive packed-bed impeller, pre-loaded with Fibra-Cel® Disks
- > Unique non-invasive pH and DO sensor technology drastically reduces contamination risks (industry standard autoclavable pH sensors available for pH measurement)
- > Sealed magnetic drive with fully enclosed bearings maintain vessel sterility
- > Raw materials used to produce BioBLU vessels comply with USP Class VI standards and are BSE/TSE free
- > Vessels are assembled with sparger, overlay, gas filters for inlet and exhaust as well as penetrations for pH, DO, temperature, liquid additions, sampling, and harvest
- > For use with Eppendorf benchtop bioreactor systems
- > Adaptor kits for legacy bioreactor controllers available
- > Validation packages available upon request



BioBLU 5p Single-Use Vessels create optimum growth conditions for adherent cells and perfusion culture.

Description	<u> </u>						Order no.
Vessel	Working Volume	Sparger	Impeller	рН	Quantity	Sterilization	
BioBLU® 0.3c	100 mL - 250 mL	Open pipe	1x pitched-blade	Standard	4-pack	15 kGy β-irradiated	78903508
BioBLU® 0.3c	100 mL - 250 mL	Open pipe	1x pitched-blade	Optical	4-pack	15 kGy β-irradiated	78903507
BioBLU® 1c	320 mL - 1.25 L	Open pipe	1x pitched-blade	Standard	4-pack	15 kGy β-irradiated	1386110000
BioBLU® 1c	320 mL - 1.25 L	Open pipe	1x pitched-blade	Optical	4-pack	15 kGy β-irradiated	1386110400
BioBLU® 1c	320 mL - 1.25 L	Open pipe	2x pitched-blade	Standard	4-pack	15 kGy β-irradiated	1386110100
BioBLU® 1c	320 mL - 1.25 L	Open pipe	2x pitched-blade	Optical	4-pack	15 kGy β-irradiated	1386110500
BioBLU® 3c	1.25 L - 3.75 L	Microsparger	1x pitched-blade	Optical	1-pack	15 kGy β-irradiated	1386000100
BioBLU® 3c	1.25 L - 3.75 L	Macrosparger	1x pitched-blade	Optical	1-pack	15 kGy β-irradiated	1386000300
BioBLU® 3c	1.25 L - 3.75 L	Microsparger	2x pitched-blade	Optical	1-pack	15 kGy β-irradiated	1386120000
BioBLU® 3c	1.25 L - 3.75 L	Macrosparger	2x pitched-blade	Optical	1-pack	15 kGy β-irradiated	1386121000
BioBLU® 5p	3.75 L	Microsparger	Packed bed	Optical	1-pack	15 kGy β-irradiated	M1363-0119
BioBLU® 5p	3.75 L	Macrosparger	Packed bed	Optical	1-pack	15 kGy β-irradiated	M1363-0133
BioBLU® 10c	3.3 L -10 L	Microsparger	1x pitched-blade	Optical	1-pack	15 kGy β-irradiated	1386140000
BioBLU® 10c	3.3 L -10 L	Macrosparger	1x pitched-blade	Optical	1-pack	15 kGy β-irradiated	1386141000
BioBLU® 50c	18 L - 40 L	Microsparger	1x pitched-blade	Optical	1-pack	15 kGy β-irradiated	M1363-013
BioBLU® 50c	18 L - 40 L	Macrosparger	1x pitched-blade	Optical	1-pack	15 kGy β-irradiated	M1363-0129

## BioBLU® c Single-Use Vessels

Model	BioBLU® 0.3c	BioBLU® 1c
Bioreactors		
Sterilization	Pre-sterilized (15 kGy β-irradiated)	Pre-sterilized (15 kGy β-irradiated)
Working volume (total)	100 – 250 mL (380 mL)	320 mL – 1.25 L (1.8 L) <sup>3)</sup>
Material vessel <sup>1)</sup>	PS, PC (USP Class VI)	PS, PC (USP Class VI)
Material tubing	Silicone, C-Flex <sup>2)</sup>	Silicone, C-Flex <sup>2)</sup>
Head plate ports	2x Pg 13.5, 1x harvest tube, 1x thermowell, 1x sample port, 1x liquid addition overlay, 1x liquid addition submerged, 1x DO sensor port with permeable membrane, 1x gas sparge, 1x gas overlay, 1x exhaust	3x Pg 13.5, 1x harvest tube, 1x thermowell, 1x sample port, 2x liquid addition overlay, 2x liquid addition submerged, 1x DO sensor port with permeable membrane, 1x gas sparg 1x gas overlay, 1x exhaust
Agitation		
Drive	Magnetic overhead drives	Magnetic overhead drives
Impellers	Pitched-blade	Pitched-blade
Recommended agitation speed	20 – 500 rpm	30 – 600 rpm
Gassing		
Gas supply	Sparger and/or overlay	Sparger and/or overlay
Monitoring and Control		
Sensor length	120 mm	220 mm
Temperature sensor	Pt100 RTD (not included)	Pt100 RTD (not included)
Max. operating temperature	40 °C	40 °C
pH sensor	Optical pH or standard glass sensor (120 mm)	Optical pH or standard glass sensor (220 mm
DO Sensor	Polarographic DO - 4.7/118 mm	Polarographic DO - 4.7/229 mm

BioBLU® 3c	BioBLU® 5p	BioBLU® 10c	BioBLU® 50c
Pre-sterilized (15 kGy β-irradiated)	Pre-sterilized (15 kGy β-irradiated)	Pre-sterilized (15 kGy β-irradiated)	Pre-sterilized (15 kGy β-irradiated)
1.25 – 3.75 L (5 L)	3.75 L (5 L)	3.3 – 10 L (14 L)	18 – 40 L (50 L)
PC (USP Class VI)	PS, PC (USP Class VI)	PC (USP Class VI)	PS, PC (USP Class VI)
Silicone, C-Flex	Silicone, C-Flex	Silicone, C-Flex	Silicone, C-Flex
4x Pg 13.5, 1x harvest tube, 1x thermowell, 1x sample port, 3x liquid addition overlay, 1x liquid addition submerged, 1x DO sensor port with permeable membrane, 1x gas sparge, 1x gas overlay, 1x exhaust	1x Pg 13.5, 1x harvest tube, 1x thermowell, 1x sample port, 3x liquid addition overlay, 1x DO sensor port with permeable membrane, 1x gas sparge, 1x gas overlay, 1x exhaust	4x Pg 13.5 (1x 19 mm to Pg 13.5), 1x harvest tube, 1x thermowell, 1x sample port, 3x liquid addition overlay, 1x liquid addition submerged, 1x DO sensor port with permeable membrane, 1x gas sparge, 1x gas overlay, 1x exhaust	1x Pg 13.5, 1x harvest tube, 1x thermowell, 1x sample port, 3x liquid addition overlay, 1x DO sensor port with permeable membrane, 1x gas sparge, 1x gas overlay, 1x exhaust
Magnetic overhead drives	Magnetic overhead drives	Magnetic overhead drive	Magnetic overhead drives
Pitched-blade	Packed-bed	Pitched-blade	Pitched-blade
25 – 200 rpm	25 – 200 rpm	25 – 200 rpm	25 – 150 rpm
Sparger and/or overlay	Sparger and/or overlay	Sparger and/or overlay	Sparger and/or overlay
225 mm			
Pt100 RTD (not included)	Pt100 RTD (not included)	Pt100 RTD (not included)	Pt100 RTD (not included)
40 °C	40 °C	40 °C	40 °C
Optical pH or standard glass sensor (220 mm)	Optical pH or standard glass sensor (120 mm)	Optical pH or standard glass sensor (325 mm)	Optical pH or standard glass sensor (625 mm)
Polarographic or optical DO - 12/225 mm	Polarographic DO - 12/120 mm	Polarographic or optical DO - 12/355 mm	Polarographic DO - 12/526 mm
Electric heater band or Peltier	Electric heater band or Peltier	Electric heater band	Electric heater band

<sup>&</sup>lt;sup>3)</sup> 425 mL minimal working volume when used with vessel stand and heating blanket



Eppendorf BioBLU Single-Use Vessels combine all the advantages of single-use technology with the trusted performance and scalability of a stirred-tank design. Single-use vessels eliminate labor-intensive cleaning, improve turn-around time, simplify validation, and reduce overall costs. BioBLU f vessels are specifically designed for robust microbial applications using bacteria, yeasts, and fungi.

#### Applications

- > Bacteria, yeasts, and fungi
- > Suitable for high-cell density fermentation

#### **Product features**

- > Single-use, stirred-tank, rigid-walled vessels available in sizes ranging from 65 mL to 3.75 L working volume
- > Designed for high-density fermentation processes
- > Multiple Rushton-type impellers for efficient mixing and mass transfer
- > Sealed magnetic drive with fully enclosed bearings maintain vessel
- > Eppendorf exclusive interior cooling baffles for excellent mixing and mass transfer
- > Raw materials used to produce BioBLU vessels comply with USP Class VI standards and are BSE/TSE free
- > Vessels are assembled with sparger, gas filters for inlet and exhaust as well as penetrations for pH, DO, temperature, liquid additions, sampling, and harvest
- > For use with Eppendorf benchtop bioreactor systems



Microbiology on the fast track - with the BioBLU f vessels.

Description							Order no.
Vessel	Working Volume	Sparger	Impeller	рН	Quantity	Sterilization	
BioBLU® 0.3f	65 mL - 250 mL	Open pipe	2x Rushton-type	Standard	4-pack	15 kGy β-irradiated	78903509
BioBLU® 1f	250 mL - 1.25 L	Open pipe	2x Rushton-type	Standard	4-pack	15 kGy β-irradiated	1386110200
BioBLU® 1f	250 mL - 1.25 L	Open pipe	3x Rushton-type	Standard	4-pack	15 kGy β-irradiated	1386110300
BioBLU® 3f	1.25 L - 3.75 L	Macrosparger	3x Rushton-type	Standard	1-pack	Autoclavable	1386000900

BioBLU® 1f	BioBLU® 3f
Microbiology	Microbiology
Pre-sterilized (15 kGy β-irradiated)	Autoclavable
250 mL – 1.25 L (1.8 L)	1.25 L – 3.75 L (5 L)
PS, PC (USP Class VI)	PC (USP Class VI)
Silicone	Silicone
3x Pg 13.5, 1x harvest tube,1x thermowell, 1x sample port, 3x liquid addition overlay, 2x liquid addition submerged, 1x DO sensor port with permeable membrane, 1x gas sparge, 1x exhaust, 4x baffles (incl. cooling water connection)	4x Pg 13.5, 1x harvest tube,1x thermowell, 1x sample port, 3x liquid addition overlay, 1x liquid addition submerged, 1x DO sensor port with permeable membrane, 1x gas sparge, 1x exhaust, 4x baffles (incl. cooling water connection)
Magnetic overhead drives	Magnetic overhead drives
Rushton-type	Rushton-type
100 – 1,500 rpm	25 – 1,200 rpm
Sparger	Sparger
Pt100 RTD (not included)	Pt100 RTD (not included)
45 °C	45 °C
Standard glass sensor (220 mm)	Standard glass sensor
Polarographic DO - 4.7/229 mm	Polarographic DO - 12/220 mm
Liquid-free cooling (Peltier)/water-cooled	Water-cooled

## BioBLU® Single-Use Vessel Adaptor Kits

#### Description

Single-use vessel adaptor kits convert existing autoclavable bioreactor controllers for use with Eppendorf BioBLU Single-Use Vessels. Easy to install kits provide all the necessary equipment for conversion.



#### Ordering information

Description	Order no.
Adaptor Kit: BioBLU® Single-Use Vessels and DASbox®, Peltier condensers, for 4 BioBLU® 0.3	78532298
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® Bioblock, Peltier condensers, for 4 BioBLU® 1f	78532295
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® Bioblock, water-based condensers, for 4 BioBLU® 1f	78532330
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® Bioblock, Peltier condensers, for 4 BioBLU® 1c	78532299
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® Bioblock, water-based condensers, for 4 BioBLU® 1c	78532329
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® benchtop system, Peltier condensers, for 4 BioBLU® 1c	78532328
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® benchtop system, water-based condensers, for 4 BioBLU® 1c	78532334
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® benchtop system, 115 V, Peltier condensers, for 4 BioBLU® 3c/5c/5p	78532296
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® benchtop system, 230 V, Peltier condensers, for 4 BioBLU® 3c/5c/5p	78532297
Adaptor Kit: BioBLU® Single-Use Vessels and DASGIP® benchtop system, water-based condensers, for 4 BioBLU® 3c/5c/5p	
115 V	78532331
230 V	78532333
Adaptor Kit: BioBLU® Single-Use Vessel, for BioFlo® 320	
100 – 240 V, BioBLU <sup>®</sup> 3c/5c/5p	M1386-9943
100 – 240 V, BioBLU® 3f	M1386-9923
100 – 240 V, BioBLU® 10c/14c	M1386-9963
100 – 240 V, BioBLU® 50c	M1386-9983

#### Ordering information

Description	Order no.
Adaptor Kit: BioBLU® Single-Use Vessel, for BioFlo®/CelliGen® 115	
100 – 240 V, BioBLU® 3c/5c/5p	M1386-9940
100 – 240 V, BioBLU® 3f, for direct-drive motor of 1 L or 2 L vessel	M1386-9920
100 – 240 V, BioBLU® 3f, for direct-drive motor of 5 L or 10 L vessel	M1386-9921
100 – 240 V, BioBLU <sup>®</sup> 10c/14c	M1386-9960
100 – 240 V, BioBLU <sup>®</sup> 50c	M1386-9980
Adaptor Kit: BioBLU® Single-Use Vessel, for CelliGen® 310	
100 – 120 V, BioBLU <sup>®</sup> 3c/5c/5p	M1386-9941
100 – 120 V, BioBLU <sup>®</sup> 10c/14c	M1386-9961
100 – 120 V, BioBLU <sup>®</sup> 50c	M1386-9981
200 – 240 V, BioBLU® 3c/5c/5p	M1386-9942
200 – 240 V, BioBLU® 10c/14c	M1386-9962
200 – 240 V, BioBLU® 50c	M1386-9982
Adaptor Kit: BioBLU® Single-Use Vessel, for BioFlo® 310, 100 – 240 V, BioBLU® 3f	M1386-9922

Adaptor kits are designed to adapt an existing unit in the field to single-use vessels. For information on single-use bundles in combination with a new controller, please refer to page 85 and 93.

#### Accessories

Description	Order no.
Multi-channel Fiber Optic pH Meter ph-4 mini, PreSens, with 4x optical pH, 1x Pt1000 input	78525222
Adaptor, single-use compression fitting, for Pg 13.5 port, pack of 10	1386010200
Adaptor, single-use blind plug, for Pg 13.5 port, pack of 10	1386010300
Adaptor, single-use septum kit, for Pg 13.5 port, pack of 10	1386010100
Adaptor, single-use tri-port, for Pg 13.5 port, pack of 10	1386010000
OP-76 Optical pH Module <sup>1)</sup>	M1376-1001
DASGIP® EGC4 Exhaust Condenser Controller, for 4 Peltier actuators, 110 – 240 V/50/60 Hz	76DGEGC4
Vessel Stand	
BioBLU® 1	M1379-4000
BioBLU® 3	M1386-0300
BioBLU® 10	M1386-0302
Exhaust Condenser, Peltier, for 1 BioBLU® 0.3c/f Single-Use Vessels	76DXCONDSU
Exhaust Condenser, Peltier	
for 1 BioBLU® 1c Single-Use Vessel	76DGCONDSU1C
for 1 BioBLU® 1f Single-Use Vessel	76DGCONDSU1F
for 1 BioBLU® 3c/5c/5p Single-Use Vessel	76DGCONDSU5C
Media/Supplement Addition Bag, with 1/4 in CPC connector	
500 mL	P0640-8860
1L	P0640-8861
5 L	P0640-8862
10 L	P0640-8863
Y-Connector, with 1/4 in CPC connector	P0620-0947
BioBLU® Vessel Connection Kit	M1363-0112
Validation, for BioBLU® vessels	On request
Level/Foam Sensor, for 1 single-use vessel, incl. triple port, for 1 vessel, Pg 13.5 with two sensors	76DGLVLSU
(150 mm, 220 mm) and media addition	
<sup>1)</sup> M1276-1001: For concer cables, see page 155	

<sup>1)</sup> M1376-1001: For sensor cables, see page 155

## DASbox® Mini Bioreactor



#### Description

The DASbox Mini Bioreactor is an industry-standard autoclavable glass vessel featuring a multi port stainless steel head plate and a powerful direct overhead drive. With working volumes of 60 – 250 mL it is perfectly suited for process development in cell culture and microbial applications and ready for use with the Eppendorf DASbox.

#### Product features

- > Industry-standard design for excellent scalability and reproducibility in both cell culture and microbiology
- Stainless steel head plate, fully instrumented with standard sensors for precise measurement and control of temperature, pH, DO, and level
- > Small working volumes of 60 250 mL saving valuable resources
- > Powerful direct overhead drive with marine impeller (cell culture) or two Rushton-type impellers (microbiology)
- > Liquid-free exhaust condenser with easy handling by automatic slide-in activation and slide-out deactivation mode

Model	Cell culture	Microbiology
Standard set-up	DASbox	DASbox
Dimensions (W × D × H)	90 × 90 × 360 mm	90 × 90 × 360 mm
Bioreactors		
Sterilization	Autoclavable	Autoclavable
Working volume (total)	60 – 250 mL (350 mL)	60 – 250 mL (350 mL)
Material vessel	Glass	Glass
Head plate	Stainless steel, GLS80 screw cap	Stainless steel, GLS80 screw cap
Head plate ports	6x Pg 13.5, 2x dip tube long, 2x dip tube short, 1x	6x Pg 13.5, 2x dip tube long, 2x dip tube short, 1x
	thermowell	thermowell
Agitation		
Drive	Direct overhead drive	Direct overhead drive
Impellers	1x marine	2x Rushton-type
Recommended agitation speed	20 – 2,500 rpm	20 – 2,500 rpm
Gassing		
Gas supply	Overlay and/or sparger	Sparger
Monitoring and Control		
Sensor length	120 mm	120 mm
Temperature sensor	Pt100 RTD	Pt100 RTD
Exhaust condensation	Liquid-free (Peltier)	Liquid-free (Peltier)

Contents of vessel kits		
	Cell culture	Microbiology
Flat-bottom vessel with stainless steel head		
plate, screw cap and o-ring		
Overhead drive (20 - 2,500 rpm)	Sold separately	Sold separately
Sensors	Sold separately	Sold separately
Impeller		
Sparger assembly (dip tube)		
Sparger assembly (L-sparger)		-
Peltier exhaust condenser with filter	Sold separately	Sold separately
Thermowell		
Sampling assembly		
Liquid addition tube (qty. 3)		
Septum kit	-	
Inlet filter	-	-
Silicone tubing	-	-
Tools (tubing clamp, hex wrench)	-	-
■ = standard		

DASbox® Mini Bioreactor			
Vessel Volume	Working volume (total)	Impellers	Order no.
Cell culture	60 – 250 mL (350 mL)	1x marine	76DS02500DSS
Microbiology	60 – 250 mL (350 mL)	2x Rushton-type	76SR02500DLS

i For more information go to www.eppendorf.com



Eppendorf offers a line of advanced autoclavable spinner vessels suitable for temperature control with the compact DASGIP Bioblock. These overhead driven spinner vessels feature a stainless steel head plate with standard ports, pitched-blade impellers, and two side arms. Covering a working volume range of 200 mL – 1.6 L they are perfectly suited for cell culture research and process development.

#### **Product features**

- > Working volumes ranging from 250 mL 1.5 L
- > Direct overhead drives with 30 1,250 rpm (100 1,600 rpm optional), pitched-blade impellers
- > Industry-standard sensors available for accurate monitoring and control of temperature, pH, DO, level, and OD
- > Two GL45 side arms

Model	0.7 L	1 L	1.5 L
Application	Cell culture	Cell culture	Cell culture
Standard set-up	DASGIP Bioblock	DASGIP Bioblock	DASGIP Bioblock
Dimensions (W × D × H)	250 × 150 × 510 mm	250 × 150 × 560 mm	250 × 150 × 610 mm
Bioreactors			
Sterilization	Autoclavable	Autoclavable	Autoclavable
Working volume (total)	250 mL - 700 mL (1.5 L)	350 mL – 1.0 L (1.9 L)	350 mL – 1.5 L (2.3 L)
Material vessel	Glass	Glass	Glass
Head plate	Stainless steel, screw cap	Stainless steel, screw cap	Stainless steel, screw cap
Head plate ports	1x M30, 7x Pg 13.5,	1x M30, 7x Pg 13.5,	1x M30, 7x Pg 13.5,
	1x thermowell	1x thermowell	1x thermowell
Agitation			
Drive	Direct overhead drive	Direct overhead drive	Direct overhead drive
Impellers	1x pitched blade	2x pitched-blade	2x pitched-blade
Recommended agitation speed	30 – 1,250 rpm	30 – 1,250 rpm	30 – 1,250 rpm
Gassing			
Gas supply	Overlay and/or sparger	Overlay and/or sparger	Overlay and/or sparger
Monitoring and Control			
Sensor length	220 mm	220 mm	320 mm
Temperature sensor	Pt100 RTD	Pt100 RTD	Pt100 RTD
Exhaust condensation	Water-cooled	Water-cooled	Water-cooled

Contents of Vessel Kits	
Contents	
Flat-bottom vessel with sidearms, stainless steel head plate and screw	The second secon
caps	
Overhead drive (30 - 1,250 rpm)	Sold separately
Sensors	Sold separately
Impeller	
Sparger assembly (dip tube)	
Exhaust condenser with filter	Sold separately
Thermowell	
Sampling assembly	
Triple port with liquid addition tubes	
Septum kit	
Inlet filter	
Silicone tubing	
Tools (tubing clamp, hex wrench)	
■ = standard	

DASGIP® Bioblock Spinner Vessels				
Vessel Volume	Working volume (total)	Impellers	Order no.	
0.7 L	250 mL – 700 mL (1.5 L)	1x pitched blade	76DS07000DSS	
1 L	350 mL – 1.0 L (1.9 L)	2x pitched-blade	76DS10000DSS	
1.5 L	350 mL – 1.5 L (2.3 L)	2x pitched-blade	76DS15000DSS	

## DASGIP® Bioblock Stirrer Vessels



#### Description

Eppendorf offers a line of advanced autoclavable stirrer vessels suitable for temperature control with the compact DASGIP Bioblock. These overhead-driven stirrer vessels feature a stainless steel head plate with standard ports and Rushton-type impellers. Covering a working volume range of 200 mL – 1.8 L they are perfectly suited for microbial research and process development.

#### **Product features**

- > Working volumes ranging from 200 mL 1.8 L
- > Direct overhead drives with 100 1,600 rpm (30 1,250 rpm optional), Rushton-type impellers
- > Industry-standard sensors available for precise monitoring and control of temperature, pH, DO, redox potential, level, and OD

Model	1 L	1.5 L	1.8 L
Application	Microbiology	Microbiology	Microbiology
Standard set-up	DASGIP Bioblock	DASGIP Bioblock	DASGIP Bioblock
Dimensions (W × D × H)	110 × 150 × 500 mm	110 × 150 × 570 mm	110 × 150 × 610 mm
Bioreactors			
Sterilization	Autoclavable	Autoclavable	Autoclavable
Working volume (total)	200 mL – 1.0 L (1.3 L)	400 mL – 1.5 L (1.8 L)	400 mL – 1.8 L (2.1 L)
Material vessel	Glass	Glass	Glass
Head plate	Stainless steel, screw cap	Stainless steel, screw cap	Stainless steel, screw cap
Head plate ports	1x M30, 7x Pg 13.5, 1x thermowell	1x M30, 7x Pg 13.5, 1x thermowell	1x M30, 7x Pg 13.5, 1x thermowell
Agitation			
Drive	Direct overhead drive	Direct overhead drive	Direct overhead drive
Impellers	2x Rushton-type	2x Rushton-type	3x Rushton-type
Recommended agitation speed	100 – 1,600 rpm	100 – 1,600 rpm	100 – 1,600 rpm
Gassing			
Gas supply	Sparger	Sparger	Sparger
Monitoring and Control			
Sensor length	220 mm	220 mm	320 mm
Temperature sensor	Pt100 RTD	Pt100 RTD	Pt100 RTD
Exhaust condensation	Water-cooled	Water-cooled	Water-cooled

Contents of Vessel Kits	
Contents	
Flat-bottom vessel with stainless steel head plate	The second secon
and screw caps	
Overhead drive (100 - 1,600 rpm)	Sold separately
Baffle assembly	Sold separately (1 L and 1.5 L vessels only)
Sensors	Sold separately
Impellers	
Sparger assembly (L-sparger)	The second secon
Exhaust condenser with filter	Sold separately
Thermowell	
Sampling assembly	The second secon
Triple port with liquid addition tubes	The second secon
Septum kit	
Inlet filter	The second secon
Silicone tubing	
Tools (tubing clamp, hex wrench)	
■ = standard	

DASGIP® Bioblock Stirrer Vessels				
Vessel Volume	Working volume (total)	Impellers	Order no.	
1 L	200 mL – 1.0 L (1.3 L)	2x Rushton-type	76SR07000DLS	
1.5 L	400 mL – 1.5 L (1.8 L)	2x Rushton-type	76SR10000DLS	
1.8 L	400 mL – 1.8 L (2.1 L)	3x Rushton-type	76SR15000DLS	

i For more information go to www.eppendorf.com

## DASGIP® Benchtop Bioreactors for Cell Culture





#### Description

DASGIP Benchtop Bioreactors feature an autoclavable glass body and a stainless steel head plate. 16 industry-standard ports, direct overhead drives and pitched-blade impellers ensure optimal conditions for advanced cell culture research and process development. All parts are laser-labelled with part numbers and have certificates of origin available.

#### Product features

- > Working volumes of 750 mL 2.7 L and 850 mL 3.8 L
- > Direct overhead drives with 30 1,250 rpm (100 1,600 rpm optional), pitched-blade impellers
- > Industry-standard sensors available for precise monitoring and control of temperature, pH, DO, level, and OD

Technical specifications		
Model	2.5 L	3.5 L
Application	Cell culture	Cell culture
Standard set-up	Benchtop (DASGIP)	Benchtop (DASGIP)
Dimensions (W $\times$ D $\times$ H)	190 × 190 × 580 mm	190 × 190 × 660 mm
Bioreactors		
Sterilization	Autoclavable	Autoclavable
Working volume (total)	750 mL – 2.7 L (3.1 L)	850 mL – 3.8 L (4.3 L)
Material vessel	Glass	Glass
Head plate	Stainless steel	Stainless steel
Head plate ports	1x M30, 8x M18x1.5, 8x D6	1x M30, 8x M18x1.5, 8x D6
Agitation		
Drive	Direct overhead drive	Direct overhead drive
Impellers	2x pitched-blade	2x pitched-blade
Recommended agitation speed	30 – 1,250 rpm	30 – 1,250 rpm
Gassing		
Gas supply	Overlay and/or sparger	Overlay and/or sparger
Monitoring and Control		
Sensor length	220 mm	320 mm
Temperature sensor	Pt100 RTD	Pt100 RTD
Exhaust condensation	Water-cooled	Water-cooled

Contents of Vessel Kits		
Contents		
Dished-bottom vessel with stainless steel		
head plate		
Vessel stand		
Overhead drive (30 - 1,250 rpm)	Sold separately	
Sensors	Sold separately	
Impeller		
Sparger assembly L-sparger		
Exhaust condenser with filter	Sold separately	
Thermowell		
Sampling assembly		
Triple port with liquid addition tubes		
Septum kit		
Inlet filter		
Silicone tubing		
Tools (tubing clamp, hex wrench)		
■ = standard		

DASGIP® Benchtop Bioreactors for Cell Culture				
Vessel Volume Working volume (total) Impellers Order n				
2.5 L	750 mL – 2.7 L (3.1 L)	2x pitched-blade	76DR03C	
3.5 L	850 mL – 3.8 L (4.3 L)	2x pitched-blade	76DR04C	

i For more information go to www.eppendorf.com

## DASGIP® Benchtop Bioreactors for Microbiology



#### Description

DASGIP Benchtop Bioreactors feature an autoclavable glass body and a stainless steel head plate. 16 industry-standard ports, direct overhead drives and Rushton-type impellers ensure optimal conditions for advanced microbial research and process development. All parts are laser-labelled with part numbers and have certificates of origin available.

#### Product features

- > Working volumes of 700 mL 2.7 L and 800 mL 3.8 L
- > Direct overhead drives with 100 1,600 rpm (30 1,250 rpm optional), Rushton-type impellers
- > Industry-standard sensors available for precise monitoring and control of temperature, pH, DO, redox potential, level, and OD

Technical specifications		
Model	2.5 L	3.5 L
Application	Microbiology	Microbiology
Standard set-up	Benchtop (DASGIP)	Benchtop (DASGIP)
Dimensions (W × D × H)	190 × 190 × 580 mm	190 × 190 × 660 mm
Bioreactors		
Sterilization	Autoclavable	Autoclavable
Working volume (total)	700 mL – 2.7 L (3.2 L)	800 mL – 3.8 L (4.3 L)
Material vessel	Glass	Glass
lead plate	Stainless steel	Stainless steel
Head plate ports	1x M30, 8x M18x1.5, 4x D6, 4x baffles	1x M30, 8x M18x1.5, 4x D6, 4x baffles
gitation		
rive	Direct overhead drive	Direct overhead drive
mpellers	2x Rushton-type	3x Rushton-type
Recommended agitation speed	100 – 1,600 rpm	100 – 1,600 rpm
Gassing		
as supply	Sparger	Sparger
Monitoring and Control		
ensor length	220 mm	320 mm
emperature sensor	Pt100 RTD	Pt100 RTD
xhaust condensation	Water-cooled	Water-cooled

Contents		
Dished-bottom vessel with stainless steel head		
plate		
Vessel stand		
Overhead drive (100 - 1,600 rpm)	Sold separately	
Baffle assembly		
Sensors	Sold separately	
Impeller		
Sparger (L-sparger)		
Exhaust condenser with filter	Sold separately	
Thermowell		
Sampling assembly		
Triple port with liquid addition tubes		
Septum kit		
Inlet filter		
Silicone tubing		
Tools (tubing clamp, hex wrench)		

DASGIP® Benchtop Bioreactors for Microbiology					
Vessel Volume	Working volume (total)	Impellers	Order no.		
2.5 L	700 mL – 2.7 L (3.2 L)	2x Rushton-type	76DR03F		
3.5 L	800 mL – 3.8 L (4.3 L)	3x Rushton-type	76DR04F		



DASGIP PhotoBioreactors are designed specifically to take advantage of DASGIP Parallel Bioreactor Systems in phototrophic cultivation applications.

Plant suspensions, algae and phototrophic bacteria can be grown under customized and variable lighting conditions. Making this possible are the integrated DASGIP LED Illumination Devices providing optimum light conditions for growth and photosynthesis. DASGIP PhotoBioreactors come in small and bench scale.

#### **Product features**

- > Industry-standard autoclavable bioreactors with working volumes of 350 mL - 1.0 L and 750 mL - 2.6 L
- > Direct overhead drives with 30 1,250 rpm (100 1,600 rpm optional), pitched-blade impellers
- > Industry-standard sensors available for precise monitoring and control of temperature, pH, DO, redox potential, level, and OD
- > Up to four DASGIP LED Illumination Devices integrated with emitted light spectra optimized to meet various photosynthesis
- > DASGIP PBR4 Module allows for parallel illumination of up to four bioreactors with three individually controlled wavelength ranges

Model	1.0 L	2.5 L	
Application	Phototrophic cultivation	Phototrophic cultivation	
Standard set-up	Benchtop (DASGIP)	Benchtop (DASGIP)	
Bioreactors	·	·	
Sterilization	Autoclavable	Autoclavable	
Working volume (total)	350 mL – 1.0 L (1.9 L)	750 mL – 2.6 L (3.0 L)	
Material vessel	Glass	Glass	
Head plate	Stainless steel, screw cap	Stainless steel	
Head plate ports	1x M30, 4x Pg 13.5, 1x thermowell	1x M30, 8x M18x1.5, 4x D6	
Agitation			
Drive	Direct overhead drive	Direct overhead drive	
Impellers	2x pitched-blade	2x pitched-blade	
Recommended agitation speed	30 – 1,250 rpm	30 – 1,250 rpm	
Gassing			
Gas supply	Overlay and/or sparger	Overlay and/or sparger	
Monitoring and Control			
Sensor length	220 mm	220 mm	
Temperature sensor	Pt100 RTD	Pt100 RTD	
Exhaust condensation	Water-cooled	Water-cooled	
Illumination			
DASGIP LED Illumination Devices	3	4	

Contents		
Flat-bottom vessel (1.0 L)/		
dished - bottom vessel (2.5 L) with stainless steel head plate		
Vessel stand	-	
	(2.5 L vessel only)	
Overhead drive (30 - 1,250 rpm)	Sold separately	
Sensors	Sold separately	
Impellers		
Sparger assembly (L-sparger)		
LED illumination devices	Sold separately	
Exhaust condenser with filter	Sold separately	
Thermowell		
Sampling assembly		
Triple port with liquid addition tubes		
Septum kit		
Inlet filter		
Silicone tubing	-	
Tools (tubing clamp, hex wrench)		

DASGIP® PhotoBioreactor					
Vessel Volume	Working volume (total)	Impellers	Order no.		
1 L	350 mL – 1.0 L (1.9 L)	2x pitched-blade	76DS10000DSP		
2.5 L	750 mL – 2.6 L (3.0 L)	2x pitched-blade	76DR03P		

## DASbox® and DASGIP® Vessel Accessories



### **Head Plates**

- > Stainless steel, electropolished
- > All wetted parts laser-labeled with part numbers and material certificates

Model				
Order no.	78107301	78107156	78107157	78107249
Outer diameter (O.D.)	77 mm	100 mm	100 mm	190 mm
DASbox® MiniBioreactor				
DASGIP® Benchtop Spinner 0.5 L				
DASGIP® Benchtop Spinner 1.5 L				
DASGIP® Bioblock Spinner 0.7 L/Stirrer 1 L				
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L				
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L				
DASGIP® Benchtop Bioreactors 2.5 L				
DASGIP® Benchtop Bioreactors 3.5 L				
DASGIP® PhotoBioreactors 1.0 L				
DASGIP® PhotoBioreactors 2.5 L				
D4 ports	4	-	-	-
D6 ports	-	2	1	8
M30 ports		-	1	1
M18 ports	-	-	-	8
Pg 13.5 ports	6	8	7	<u> </u>
Thermowell included	1	-	-	

■ = standard



## **Compression Fittings and Triple Ports**

- > Available with Pg 13.5 and M18 threads
- > Inner Diameter (I.D.) 4 mm, 6 mm or 12 mm

### Ordering information

Description	Order no.
Compression Fitting, complete, with Pg 13.5 male thread	
I.D. 4 mm	78532282
I.D. 6 mm	78532283
I.D. 12 mm	78532284
Compression Fitting, complete, with M18x1.5 male thread	
I.D. 4 mm	78532279
I.D. 6 mm	78532280
I.D. 12 mm	78532281
DASGIP® Adaptor	
Pg 13.5 female thread to M18x1.5 male thread	77102016

### Ordering information

Description	Order no.
Back Ferrule, for compression fitting, PFA	
O.D. 4 mm	78706352
O.D. 6 mm	78706354
O.D. 12 mm	78706356
Front Ferrule, for compression fitting, PFA	
O.D. 4 mm	78706351
O.D. 6 mm	78706353
O.D. 12 mm	78706355

### Ordering information

Description	Order no.
Triple Port, Pg 13.5 thread, 3 tubes with 0.D. 4 mm x L 85 mm, all parts included	78706414
Triple Port, M18x1.5 thread, 3 tubes with O.D. 4 mm x L 85 mm, all parts included	77102018
Triple Port, Pg 13.5 thread, welded, 3 tubes with O.D. 4 x Li 219 mm	78706587
Triple Port, Pg 13.5 thread, welded, 2 tubes with O.D. 4 x Li 219 mm, 1 tube with O.D. 4 x Li 21 mm	78706588
Triple Port, Pg 13.5 thread, welded, 3x O.D. 4 x Li 21 mm	78109071
Triple port, Pg 13.5 thread, welded, 2 tubes with O.D. 4 x Li 21 mm, 1 tube with O.D. 4 x Li 219 mm	78109075

i For more information go to www.eppendorf.com

## DASbox® and DASGIP® Vessel Accessories

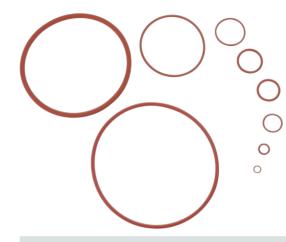


### Blind Plugs and Septa

- > Stainless steel
- > Pg 13.5, M18 and M6 threads
- > Silicon septa available for addition, inoculation or sampling

Ord	lerina	information	

Description	Order no.
Blind Plug, stainless steel, all parts included	
Pg 13.5 thread	78532300
M6 male thread	77102020
M18x1.5 thread	77102017
DASGIP® Septum Holder, stainless steel, with septum	
M18x1.5 male, I.D. 12 mm	77102019
Pg 13.5 male, I.D. 12 mm	77102006
Blind Plug, stainless steel, all parts included	
Pg 13.5 thread	77102041
Silicone Rubber Septum	
Pg 13.5, O.D. 18 mm/I.D. 12 mm	78106309
GL45	78106305
Silicone Rubber Septum, PTFE-coated, GL 45	78106306
DASGIP® Adaptor	
Pg 13.5 female thread to M18x1.5 male thread	77102016



### **O-Rings**

> O-Rings are available in different materials (VMQ silicone, NBR rubber) and sizes.

Description	Order no.
0-Ring	
VMQ 70/Si 820, red, 4x1.5 (I.D. x d)	78706417
VMQ 70/Si 820, red, 5x1.5 (I.D. x d)	78706429
VMQ 70/Si 820, red, 6x1.5 (I.D. x d)	78706416
VMQ 70/Si 820, red, 6x2 (I.D. x d)	78706407
VMQ 70/Si 820, red, 12x1.5 (I.D. x d)	78706419
VMQ 70/Si 820, red, 14x2 (I.D. x d)	78706406
VMQ 70/Si 820, red, 20x2 (I.D. x d)	78706458
VMQ 70/Si 820, red, 24x2 (I.D. x d)	78706440
VMQ 70/Si 820, red, 31x2.5 (I.D. x d)	78706439
VMQ 70/Si 820, red, 68x3 (I.D. x d)	78201138
VMQ 70/Si 820, red, 75x4 (I.D. x d)	78201094
VMQ 70/Si 820, red, 88x3 (I.D. x d)	78706408
VMQ 70/Si 820, red, 135x4 (I.D. x d)	78706460
VMQ 70/Si 820, red, 4x1 (I.D. x d)	78706415
VMQ 50/Si 50, blue, 8x1.5 (I.D. x d)	78706465
VMQ 65/Si 840, blue, 18x2.5 (I.D. x d)	78706447
NBR 70/P583, black, 166.75x2 (I.D. x d)	78706478
NBR/P583, black, 178x2 (I.D. x d)	78706477





### Valves

- > Easy and efficient sampling from any bioreactor > Self-sealing Luer lock connector

### Ordering information

Description	Order no.
DASGIP® sampling accessory, with swabable valve	78510145
Sampling Valve, autoclavable, male Luer lock and swabable female Luer lock	78200077
Cap for Sampling Valve, autoclavable, male Luer lock	78200087
One Way Valve, with Luer lock female inlet and male outlet	78200078



### **Stainless Steel Pipes**

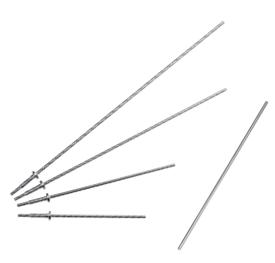
- > Stainless steel, electropolished
- > Various diameters and lengths available
- > For sampling, harvesting, submerged gassing and liquid addition

						M6 Port Ass	embly,	
Model	Stainless St	Stainless Steel Pipes, with barb, OD 4mm/ID 2 mm					OD 6 mm/ID 2 mm	
Order no.	78107326	78107023	78107102	78107146	78107178	77102060	77102061	
Length	180 mm	225 mm	270 mm	320 mm	370 mm	281 mm	356 mm	
DASbox® MiniBioreactor								
DASGIP® Benchtop Spinner 0.5 L								
DASGIP® Benchtop Spinner 1.5 L								
DASGIP® Bioblock Spinner 0.7 L/Stirrer 1 L								
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L								
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L					-			
DASGIP® Benchtop Bioreactors 2.5 L						0		
DASGIP® Benchtop Bioreactors 3.5 L						-	0	
DASGIP® PhotoBioreactors 1.0 L								
DASGIP® PhotoBioreactors 2.5 L						0		

■ = standard, o = optional

i For more information go to www.eppendorf.com

# DASbox® and DASGIP® Vessel Accessories



### Thermowells

- > Easy and sterile insertion of temperature sensors
- > Various lenghts available

Model	Thermowell, M6, stainless steel					
Order no.	77102027	77102003	77102028	77102029	77102030	77102031
Inner diameter (I.D.)	2 mm	2 mm	2 mm	2 mm	2 mm	2 mm
Inner length	163 mm	188 mm	213 mm	238 mm	263 mm	313 mm
Length	200 mm	225 mm	250 mm	275 mm	300 mm	350 mm
DASGIP® Benchtop Spinner 0.5 L						
DASGIP® Benchtop Spinner 1.5 L						
DASGIP® Bioblock Spinner 0.7 L						_
DASGIP® Bioblock Stirrer 1 L						_
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L						
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L					-	
DASGIP® Benchtop Bioreactors 2.5 L						
DASGIP® Benchtop Bioreactors 3.5 L		_		_	_	
DASGIP® PhotoBioreactors 1.0 L		_			_	
DASGIP® PhotoBioreactors 2.5 L						
_ atandard		_	_	_	_	_



### Impellers

- > Rushton-type, pitched-blade and marine impellers for microbiology and cell culture
- > Various sizes and shaft lengths available

6-Blade	Rushton-Type	Impeller,

Model	stainless-steel		3-Blade Impell	3-Blade Impeller, 30° pitch, stainless steel			
Order no.	78107304	78100557	78532236	78100576	78107325		
Inner diameter (I.D.)	5 mm	8 mm	8 mm	10 mm	5 mm		
Outer diameter (O.D.)	30 mm	46 mm	50 mm	50 mm	30 mm		
DASbox® MiniBioreactor							
DASGIP® Benchtop Spinner 0.5 L				-			
DASGIP® Benchtop Spinner 1.5 L							
DASGIP® Bioblock Spinner 0.7 L/Stirrer 1 L		-					
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L							
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L							
DASGIP® Benchtop Bioreactors 2.5 L		-					
DASGIP® Benchtop Bioreactors 3.5 L		_					
DASGIP® PhotoBioreactors 1.0 L							
DASGIP® PhotoBioreactors 2.5 L							

Accessories	
Description	Order no.
Adaptor for Use of Impeller	_
with I.D. 5 mm on shaft with O.D. 10 mm	77102047

Model	DASGIP® Li	pseal Stirrer As	ssembly				
Order no.	78525116	78525130	78525119	78525118	78525123	78107334	78107335
Seat	M30	M30	M30	M30	Pg 13.5	Pg 13.5	Pg 13.5
Stirrer shaft diameter	8 mm	8 mm	8 mm	8 mm	5 mm	5 mm	5 mm
Stirrer shaft inner length	186 mm	199 mm	245 mm	298 mm	112 mm	155 mm	215 mm
DASbox® MiniBioreactor							
DASGIP® Benchtop Spinner 0.5 L		-		-			
DASGIP® Benchtop Spinner 1.5 L		-	-	-			
DASGIP® Bioblock Stirrer 1 L	-		-	-	-		
DASGIP® Bioblock Spinner 0.7 L				-			
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L							
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L							
DASGIP® Benchtop Bioreactors 2.5 L							
DASGIP® Benchtop Bioreactors 3.5 L							
DASGIP® PhotoBioreactors 1.0 L							
DASGIP® PhotoBioreactors 2.5 L							
- stondard							

Your local distributor: www.eppendorf.com/contact Eppendorf AG  $\cdot$  Barkhausenweg 1  $\cdot$  22339 Hamburg  $\cdot$  Germany  $\cdot$  eppendorf@eppendorf.com  $\cdot$  www.eppendorf.com

## DASbox® and DASGIP® Vessel Accessories



### **Caps for Vessels and Bottles**

> Various sizes available, closed or with ports



Description	Order no.
Screw Cap, for O.D. 100 mm Neck, PBT, with hole ID 90 mm without gasket	78903225
Screw Cap, for O.D. 80 mm neck, PBT, with hole ID 73 mm, without gasket	78903226
Screw Cap, GL 45, PBT, with port I.D. 34 mm	78903224
Screw Cap, GL 45, PBT, closed, incl. PTFE-coated silicone washer	78106122

### Accessories

Description	Order no.
Silicone Washer	
PTFE-coated, for GL45, I.D. 32 mm, O.D. 42 mm, d 3 mm	78106307



### **Exhaust Condensers**

- > Minimized evaporation during cultivation
- > DASGIP Cooling Water Distribution Unit allows for individual operation of each exhaust condender

Model	Condenser	
Order no.	77102049	77102050
Outer diameter (O.D.)	12 mm	30 mm
DASGIP® Benchtop Spinner 0.5 L		
DASGIP® Benchtop Spinner 1.5 L		
DASGIP® Bioblock Spinner 0.7 L/Stirrer 1 L		-
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L		
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L		
DASGIP® Benchtop Bioreactors 2.5 L		
DASGIP® Benchtop Bioreactors 3.5 L		-
DASGIP® PhotoBioreactors 1.0 L		-
DASGIP® PhotoBioreactors 2.5 L		-

i For more information go to www.eppendorf.com



### **Cooling Fingers**

- > Highly efficient cooling even in high cell density applications
- > Various lengths available

Model	Cooling Finger	
Order no.	77102037	77102036
Inner length	240 mm	325 mm
Length	295 mm	380 mm
Outer diameter (O.D.)	12 mm	12 mm
DASGIP® Benchtop Spinner 0.5 L		
DASGIP® Benchtop Spinner 1.5 L	-	
DASGIP® Bioblock Spinner 0.7 L/Stirrer 1 L	-	
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L	-	
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L		
DASGIP® Benchtop Bioreactors 2.5 L		
DASGIP® Benchtop Bioreactors 3.5 L		
DASGIP® PhotoBioreactors 1.0 L		
DASGIP® PhotoBioreactors 2.5 L		





## **Heat Blankets**

- > For individual temperature control of DASGIP vessels
- > Heating power 100 W
- > Power supply 115 or 230 V

Description	Order no.
230 V	78525162
115 V	78525163

### Spargers

- > For submerged gassing
- > Stainless steel
- > L-spargers have 7 holes of 0.5 mm

Model	L-Sparger for DASGIP® Culture Vessel, stainless steel				
Order no.	77102052	77102054	77102022	77102023	
Length	180 mm	300 mm	300 mm	370 mm	
Port	D4	D4	D6	D6	
Width	40 mm	42 mm	63 mm	63 mm	
DASbox® MiniBioreactor					
DASGIP® Benchtop Spinner 1.5 L				-	
DASGIP® Bioblock Spinner 1 L/Stirrer 1 L		0			
DASGIP® Bioblock Spinner 1.2 L/Stirrer 1.5 L		0			
DASGIP® Benchtop Bioreactors 2.5 L		0			
DASGIP® Benchtop Bioreactors 3.5 L				-	
DASGIP® PhotoBioreactors 1.0 L		0			
DASGIP® PhotoBioreactors 2.5 L		0	_		

■ = standard, o =	optiona
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Model	Stainless Steel Pipes, with barb, OD 4mm/ID 2 mm

Order no.	78107326	78107023	78107102	78107146	78107178
Length	180 mm	225 mm	270 mm	320 mm	370 mm
DASbox® MiniBioreactor					
DASGIP® Benchtop Spinner 0.5 L					
DASGIP® Benchtop Spinner 1.5 L					
DASGIP® Bioblock Spinner 0.7 L/Stirrer 1 L					
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L					
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L					_
DASGIP® Benchtop Bioreactors 2.5 L				_	
DASGIP® Benchtop Bioreactors 3.5 L					_
DASGIP® PhotoBioreactors 1.0 L			_		
DASGIP® PhotoBioreactors 2.5 L					

■ = standard

i For more information go to www.eppendorf.com

### Ordering information

Description	Order no.
Micro Sparger, stainless steel, pore size 10 μm, O.D. 6 mm, with O.D. 4 mm pipe	
L 284 mm, 90° tip	78530205
L 370 mm, 90° tip	78530206
L 245 mm	78530511
L 290 mm	78530512
L 340 mm	78530513



### **LED Illumination Devices**

- > For illumination of DASGIP PhotoBioreactors, providing optimum light conditions for growth and photosynthesis
- > Diodes emitting light of specific wavelengths, aligned to the relevant chlorophyll absorption wavelengths
- > Individual control of up to four photobioreactors with the DASGIP PBR4
- > Other configurations available on request

Description	Order no.
LED Stick, L 235 mm, O.D. 12 mm, universal wavelength 453/572/625/640/660/780	78525301
DASGIP® Cable, 4pin M5, L 3 m	78702562

## BioFlo® 120 Vessels



### Description

The BioFlo 120 is a bench-scale bioreactor/fermentor system perfectly suited for all levels of research and development. The system was designed to be flexible to meet the wide-ranging needs of scientists today. 24 interchangeable heat-blanketed and water-jacketed autoclavable vessels are available, along with BioBLU Single-Use Vessels ranging from 250 mL to 40 L working volume.

### Product features

- > Autoclavable glass vessels featuring working volume range between 0.4 10.5 L
- > Bundles for use with BioBLU Single-Use Vessels
- > Consistent vessel geometries for scale-up processes
- > Fermentation vessel assemblies capable of high oxygen transfer rates, designed for maximum density microbial applications
- > Pick from 24 autoclavable vessel options for cell culture and fermentation, including heat-blanketed and water-jacketed vessels with direct or magnetic drive
- > Conversion bundles to keep using your legacy vessels
- > Rushton-type, pitched-blade, and marine impellers as well as spinfilters available

İ	For more	information	go to	www.eppendorf.com
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Autoclavable vessels				
Vessel	1 L	2 L	5 L	10 L
Total volume	1.3 L	3.0 L	7.5 L	14.0 L
Working volume	0.4 – 1.0 L	0.8 – 2.2 L	2.0 – 5.6 L	4.0 – 10.5 L
Vessel type	Water-jacketed or h	eat-blanketed		
Material	Borosilicate glass, 3	16L stainless steel		
Impellers				
Direct drive or magnetic drive	Rushton-type, pitch	ed blade, marine or spin filter		
Autoclave dimensions				
Heat-blanketed				
Outer diameter (O.D.)	20.3 cm	20.3 cm	29.8 cm	29.8 cm
	8.0 in	8.0 in	11.7 in	11.7 in
Height (without exhaust filter)	54.0 cm	54.0 cm	61.0 cm	68.0 cm
	21.3 in	21.3 in	24.0 in	26.9 in
Water-jacketed				
Outer diameter (O.D.)	24.1 cm	24.1 cm	29.8 cm	29.8 cm
	9.5 in	9.5 in	11.7 in	11.7 in
Height (without exhaust filter)	48.9 cm	56.5 cm	64.8 cm	76.8 cm
	19.3 in	22.3 in	25.5 in	30.3 in
Number of head plate ports				
6 mm	1	6	7	7
12 mm	9	7	8	8
19 mm	0	0	1	1
Total	10	13	16	16
Recommended sensor lengths (mm)				
Sensor				
pH (analog)¹)	200	225	325	425
pH/redox (digital)¹)	225	225	325	425
DO (analog)¹)	160	220	320	420
DO (digital/optical) <sup>1)</sup>	220	220	320	420
Redox (analog) <sup>1)</sup>	200	225	325	425
CO <sub>2</sub> (digital) <sup>1)</sup>	220	220	320	320

## BioFlo® 120 Vessels

### **Autoclavable Vessel Bundles - Fermentation**

Bundles include: Vessel assembly with Rushton-type impeller and baffle assembly, exhaust condenser, heat blanket or heater base (for water jacketed vessels), vessel connection kit (provides all the necessary accessories for start-up), motor assembly, pH/DO sensors and cables

### Ordering information

Description	Order no.
Fermentation Vessel Bundle, for BioFlo® 120, heat blanket, direct drive	
1L	B120AVB000
2 L	B120AVB001
5 L	B120AVB002
10 L	B120AVB003
Fermentation Vessel Bundle, for BioFlo® 120, water-jacketed vessel, direct drive	
1L	B120AVB004
2 L	B120AVB005
5 L	B120AVB006
10 L	B120AVB007

### Autoclavable Vessel Bundles - Cell Culture

Bundles include: Vessel assembly with pitched-blade impeller, exhaust condenser, heat blanket or heater base (for water-jacketed vessels), vessel connection kit (provides all the necessary accessories for start-up), motor assembly, pH/DO sensors and cables

### Ordering information

Description	Order no.
Cell Culture Vessel Bundle, for BioFlo® 120, heat blanket, magnetic drive	
1L	B120AVB008
2 L	B120AVB009
5 L	B120AVB010
10 L	B120AVB011
Cell Culture Vessel Bundle, for BioFlo® 120, water-jacketed vessel, magnetic drive	
1L	B120AVB012
2 L	B120AVB013
5 L	B120AVB014
10 L	B120AVB015
Cell Culture Vessel Bundle, for BioFlo® 120, heat blanket, direct drive	
1L	B120AVB016
2 L	B120AVB017
5 L	B120AVB018
10 L	B120AVB019
Cell Culture Vessel Bundle, for BioFlo® 120, water-jacketed vessel, direct drive	
1L	B120AVB020
2 L	B120AVB021
5 L	B120AVB022
10 L	B120AVB023

### BioBLU Single-use Vessel Bundles - Fermentation<sup>1)</sup>

Bundles include: Motor assembly, heat blanket, temperature sensor, pressure relief valve, electric-cooled (Peltier) exhaust condenser for BioBLU 1f or water-cooled exhaust condensor for BioBLU 3f, pH/DO sensors and cables, vessel stand, sampling syringes, and tubing.

### Ordering information

Description	Order no.
BioBLU® Vessel Bundle, for BioFlo® 120, heat blanket, magnetic drive	
BioBLU® 1f	B120SUV000
BioBLU® 3f	B120SUV001

### BioBLU Single-use Vessel Bundles - Cell Culture1)

Bundles include: Motor assembly, heat blanket, temperature sensor, pressure relief valves, Electric-cooled (Peltier) exhaust condenser (BioBLU 1c only) or electric heater band, pH/DO sensors and cables (Optical pH sensor and OP-76 included in BioBLU 3c vessels and up), vessel stand (BioBLU 1c), sampling syringes, and tubing.

### Ordering information

Description	Order no.
BioBLU® Vessel Bundle, for BioFlo® 120, heat blanket, magnetic drive	
BioBLU® 1c	B120SUV003
BioBLU® 3c/5c	B120SUV004
BioBLU® 5p	B120SUV005
BioBLU® 10c/14c	B120SUV006
BioBLU® 50c	B120SUV007

### BioFlo 110/115 Conversion Bundles

Bundles include Vessel heat blanket or heater base (for water jacketed vessels), Vessel connection kit (provides all the necessary accessories for start-up), Motor assembly, pH/DO cables<sup>1)</sup> <sup>1)</sup>pH/DO sensors are not included in conversion kits.

Description	Order no.
BioFlo® 120 to BioFlo® 110/115 Bundle, heat blanket, direct drive	
1 L vessel	B120110000
2 L vessel	B120110001
5 L vessel	B120110002
10 L vessel	B120110003
BioFlo® 120 to BioFlo® 110/115 Bundle, water jacket, direct drive	
1 L/2 L vessel	B120110004
5 L/10 L vessel	B120110005
BioFlo® 120 to BioFlo® 110/115 Bundle, heat blanket, magnetic drive	
1 L vessel	B120110006
2 L vessel	B120110007
5 L vessel	B120110008
10 L vessel	B120110009
BioFlo® 120 to BioFlo® 110/115 Bundle, water jacket, magnetic drive	
1 L/2 L vessel	B120110010
5 L/10 L vessel	B120110011

<sup>1)</sup> BioBLU vessels sold separately

i For more information go to www.eppendorf.com

Cell Handling

### **Autoclavable Vessel Assemblies - Fermentation**

### Ordering information

■ = standard

Description	Order no.
Fermentation Vessel, for BioFlo® 120, heat blanket, direct drive	
1L	1390400000
2 L	1390400100
5 L	1390400200
10 L	1390400300
Fermentation Vessel, for BioFlo® 120, water jacket, direct drive	
1 L	1390402000
2 L	1390402100
5 L	1390402200
10 L	1390402300

### Autoclavable Vessel Assemblies - Cell Culture

Description	Order no.
Cell Culture Vessel, for BioFlo® 120, water jacket, direct drive	
1L	1390402400
2 L	1390402500
5 L	1390402600
10 L	1390402700
Cell Culture Vessel, for BioFlo® 120, water jacket, magnetic drive	
1L	1390402800
2 L	1390402900
5 L	1390403000
10 L	1390403100
Cell Culture Vessel, for BioFlo® 120, heat blanket, direct drive	
1L	1390400400
2 L	1390400500
5 L	1390400600
10 L	1390400700
Cell Culture Vessel, for BioFlo® 120, heat blanket, magnetic drive	
1L	1390400800
2 L	1390400900
5 L	1390401000
10 L	1390401100

Ordering information	
Description	Order no.
Tube, barbed, 6 mm diameter	
angled tip, 76.2 mm length	M1273-9544
blunt tip, 110.0 mm length	M1273-9575
angled tip, 127.0 mm length	M1273-9545
blunt tip, 175.0 mm length	M1273-9574
blunt tip, 210.0 mm length	M1273-9432
Spare Parts Kit	
1 L/2 L heat-blanketed vessel	M1273-9991
5 L/10 L heat-blanketed vessel	M1273-9992
1 L/2 L water-jacketed vessel	M1273-9998
5 L/10 L water-jacketed vessel	M1273-9999
Spare Parts Kit, head plate port o-rings/washers, all vessel sizes	M1369-0122
Foam Trap Kit, 250 mL	M1273-9942
Foam/Level Sensor	
4 in / 100 mm	1390500200
7.5 in / 190 mm	1390500400
14 in / 355 mm	1390500500
Vessel Connection Kit, for BioFlo® 120	1390010000
Syringe Sampling Kit, for BioFlo® 120	1390991500
Tubing Kit, for BioFlo® 120, all vessel sizes	1390910000

M1369-0300 M1273-9266

Vessel	1 L	2 L	5 L	10 L
Baffles	M1273-9263	M1273-9264	M1273-9245	M1273-9265
Sampling assembly <sup>1)</sup>	M1273-9946	M1273-9949	M1273-9953	M1273-9956
Sampling tube	M1273-9260 <sup>2)</sup>	M1273-9198	M1273-9170	M1273-9193
Harvest tube	M1273-9260 <sup>2)</sup>	M1273-9197	M1273-9162	M1273-9510
Cooling ring	M1273-9259 <sup>3)</sup>	M1273-9249	M1273-9247	M1273-9250
Microsparger	M1273-5007	M1273-5004	M1273-5005	M1273-5006
(10-15 µm pore size)	(heat-blanketed)			
	M1273-5003			
	(water-jacketed)			
Macrosparger	M1273-9259 <sup>3)</sup>	M1273-9256	M1273-9246	M1273-9251
Thermowell	M1273-9200	M1273-9201	M1273-9202	M1273-9203
Glass vessel (heat-blanketed)	M1273-9907	M1273-9909	M1273-9916	M1273-9918
Glass vessel (water-jacketed)	M1273-9908	M1273-9915	M1273-9917	M1273-9919
Exhaust condenser	1390502000	1390502000	1390502000	1390502100

<sup>1)</sup> Sampling assembly with glass bottle system

Impellers	Rushton-type impeller			Pitched-blade impeller, 45 ° pitch				Marine impeller	
				upflow		downflow			
Order no.	M1273- 9291	M1273- 9292	M1273- 9293	M1273- 9206	M1273- 9207	M1273-9290	M1230- 9212	M1273-9901	M1273-9902
1 L vessel									
2 L vessel	-		_						
5 L vessel			_	_					
10 L vessel									
	Spinfilter for suspen	sion cells			for microca	ırriers			
Order no.	for suspen M1273-	sion cells M1273-	M1273-	M1273-	for microca M1273-	mrriers M1273-3212	M1273-	M1273-3220	
	3201	3202	3205	3210	3211				
							3215		
1 L vessel					3211		3215		
1 L vessel 2 L vessel	-				_		3215		
	-				_	-	3215		
2 L vessel	-				_			_	

Start-Up Kit, fermentation and cell culture, autoclavable vessels

Autoclave Rack, angled, for BioFlo® 120, for 5 L/10 L vessels

<sup>&</sup>lt;sup>2)</sup> Sample tube and harvest tube of 1L vessels is part of M1273-9260 (sampling/harvest/addition tube assembly)

<sup>&</sup>lt;sup>3)</sup> Cooling ring and macro sparger of 1L vessels is part of M1273-9259 (sparger/cooling ring assembly)

## BioFlo® 320 Vessels



BioFlo 320 vessels feature an autoclavable borosilicate glass body and stainless steel head plate. Stainless-steel dished-bottom vessels are available for rapid heat transfer as well as traditional water-jacketed vessels for more gentle temperature control. Each vessel type is available in four sizes, with interchangeable overhead magnetic and direct drive options. A variety of impellers and multiple industry standard head plate ports are available for user flexibility.

### Product features

- > Working volume range between 0.6 10.5 L
- > Stainless steel dish bottom and water jacketed vessels
- > Interchangeable magnetic and direct overhead drive options
- > Rushton, pitched-blade, marine, spinfilter, cell-lift and packed-bed impellers available

Vessel Volume	1 L	3 L	5 L	10 L
Volume	2.5 L	5 L	7.5 L	14 L
Working volume	0.6 - 1.9 L	1.3 - 3.8 L	1.9 - 5.6 L	3.5 - 10.5 L
Material	Borosilicate glass, 316	L stainless steel, EPDM o-rin	igs ————	
Agitation				
Drive	Direct/magnetic overh			
Speed ranges	25 - 1200 rpm (Direct I			
Impollare	25 - 500 rpm (Magneti		II Lift, or Packed had	
Impellers Gassing	Z X RUSHION, T X PILCHE	ed, 1x Marine, Spin Filter, Ce	ii Liit, or Packed-bed	
Gassing				
Gas Supply	Overlay and/or Sparge	r		
Sparger Type	Ringsparger or micros	parger		
Monitoring and Control				
Temperature control				
Temperature sensor	Pt100 RTD			
Exhaust condensation	Water-cooled			
Recommended sensor lengths				
pH¹¹	200 mm	225 mm	325 mm	425 mm
pH (packed-bed) <sup>1)</sup>	200 mm	200 mm	200 mm	225 mm
DO <sup>1)</sup>	220 mm	220 mm	320 mm	420 mm
DO (packed-bed) <sup>1)</sup>	120 mm	120 mm	220 mm	220 mm
Redox <sup>1)</sup>	200 mm	225 mm	325 mm	425 mm
CO <sub>2</sub> <sup>1)</sup>	220 mm	220 mm	320 mm	420 mm
Head plate ports				
6 mm	1	3	3	3
Pg 13.5 ports	9	10	12	12
19 mm	0	1	1	1
Total	10	14	16	16
Autoclave Dimensions (with exhaust				
condensor)				
Stainless Steel Dished Bottom Vessels				
Outer diameter (O.D.)	19.9 cm (7.8 in)	22.9 cm (9.0 in)	25.6 cm (10.1 in)	29.3 cm (11.5 in)
Height	51.8 cm (20.4 in)	58 cm (22.8 in)	61.2 cm (24.1 in)	67.9 cm (26.7 in)
Water-Jacketed Vessels				
Outer diameter (O.D.)	21.6 cm (8.5 in)	23.1 cm (9.1 in)	27.7 cm (10.9 in)	32.3 cm (12.7 in)
Height	55.4 cm (21.8 in)	61.9 cm (24.4 in)	65.4 cm (25.7 in)	72.9 cm (28.7 in)

i For more information go to www.eppendorf.com

## BioFlo® 320 Vessels

Contents of vessel kits	Stainless-steel dished- bottom, direct drive	Stainless-steel dished- bottom, magnetic drive	Water-jacketed, direct drive	Water-jacketed, magnetic drive
Water-jacketed vessel with head	-	-		
plate				
Dished-bottom vessel with head			-	-
plate (incl. stainless-steel heat				
exchanger)				
Direct drive		-		-
Magnetic drive	-	-	-	-
Baffles	-	Sold separately	-	Sold separately
Exhaust condenser	-		1	
Agitation motor	Included with vessel bundl	es, separately offered with conf	figured vessels	
■ = standard				

Kit contents	Direct drive	Magnetic drive impeller kits	Vessel connection kit
	impeller kits		
Impeller	Rushton (2) or	Pitched-blade (1) or	-
	Pitched-blade(1) or	marine (1) or	
	marine (1)	spinfilter with marine (1) or	
		cell-lift (1) or	
		basket (1)	
Drive shaft	Included in vessel kit		
Sparger with head plate adaptor	1		
Thermowell	1		
Sample tube with head plate adaptor	1		-
Harvest tube with head plate		-	-
adaptor			<u> </u>
Inlet & exhaust line with absolute			
filter			<u> </u>
Compression fitting adaptors for	-	-	■ (2x)
sensors			<u></u>
Foam/level sensor with adaptor and	-	-	
cable			
Temperature sensor	-	-	
Tri-port/Single addition tube and	-	-	
adaptor			
Sampling kit	-	-	
■ = standard			

**Stainless steel dished-bottom vessel bundles** include vessel kit with direct-drive bearing housing (baffles included), direct-drive motor, vessel connection kit, and Rushton impeller kit.

Water-jacketed vessel bundles include vessel kit with magnetic drive bearing housing, magnetic-drive motor for autoclavable vessels, and vessel connection kit.

**NOTE:** Impeller kit is **not** included in water-jacketed vessel bundles.

Single-use vessel bundles include magnetic drive motor for single-use vessels, heat blanket, and connection tubing.

Sensors and sensor cables must be purchased individually.

Ordering information
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Description	Order no.
Vessel Bundle, for BioFlo® 320, stainless-steel dished bottom, direct drive	
1L	M1379-0300
3 L	M1379-0301
5 L	M1379-0302
10 L	M1379-0303
Vessel Bundle, for BioFlo® 320, water jacket, magnetic drive	
1L	M1379-0310
3 L	M1379-0311
5 L	M1379-0312
10 L	M1379-0313
Single-Use Vessel Bundle, for BioFlo® 320	
for BioBLU® 1c	M1379-0320
for BioBLU® 1f	M1379-0321
for BioBLU® 3c/5c	M1379-0322
for BioBLU® 5p	M1379-0323
for BioBLU® 3f	M1379-0326
for BioBLU® 10c/14c	M1379-0324
for BioBLU® 50c	M1379-0325

i For more information go to www.eppendorf.com

### **Validated Vessel Configurations**

- > Choose from the options below to configure a validated autoclavable vessel bundle that meets your process needs
- > All items are available for individual ordering
- > Eight independently controlled process gas supplies
- > Sensors and cables not included, sold separately
- > Addition motor not included, sold separately

### Ordering information

Description	Order no.
Validation, for BioFlo® 320, autoclavable vessel validation	M1379-0103
Vessel, for BioFlo® 320, stainless-steel dished bottom, direct drive	
1L	M1379-1001
3 L	M1379-1002
5 L	M1379-1003
10 L	M1379-1004
Vessel, for BioFlo® 320, water jacket, direct drive	
1L	M1379-1005
3 L	M1379-1006
5 L	M1379-1007
10 L	M1379-1008
Vessel, for BioFlo® 320, stainless-steel dished bottom, magnetic drive	
1L	M1379-1101
3 L	M1379-1102
5 L	M1379-1103
10 L	M1379-1104
Vessel, for BioFlo® 320, water jacket, magnetic drive	
1L	M1379-1105
3 L	M1379-1106
5 L	M1379-1107
10 L	M1379-1108
Vessel Connection Kit, fermentation and cell culture, autoclavable vessels, all vessel sizes	M1379-0115
Rushton-Type Impeller Kit, direct drive	
1L	M1379-1011
3 L	M1379-1012
5 L	M1379-1013
10 L	M1379-1014
Pitched-Blade Impeller Kit, direct drive	
1L	M1379-1015
3 L	M1379-1016
5 L	M1379-1017
10 L	M1379-1018

### i For more information go to www.eppendorf.com

### Ordering information Description

Description	Order no.
Marine Impeller Kit, direct drive	
1L	M1379-1019
3 L	M1379-1020
5 L	M1379-1021
10 L	M1379-1022
Pitched-Blade Impeller Kit, magnetic drive	
<u>1L</u>	M1379-5068
<u>3 L</u>	M1379-5069
5 L	M1379-5070
10 L	M1379-5071
Marine Impeller Kit, magnetic drive	
<u>1L</u>	M1379-5072
3 L	M1379-5073
5 L	M1379-5074
10 L	M1379-5075
Spinfilter Impeller Kit, for suspension cells (10 μm)	
<u>1L</u>	M1379-1125
3 L	M1379-1126
5 L	M1379-1127
10 L	M1379-1128
Spinfilter Impeller Kit, for microcarriers (75 μm)	
1L	M1379-1135
3 L	M1379-1136
5 L	M1379-1137
10 L	M1379-1138
Cell-Lift Impeller Kit, for microcarriers (80 μm), for BioFlo® 320	
1L	M1379-1110
3 L	M1379-1111
5 L	M1379-1112
10 L	M1379-1113
Packed-bed Impeller Kit, for BioFlo® 320	
<u>1L</u>	M1379-1140
3 L	M1379-1141
5 L	M1379-1142
10 L	M1379-1143
Air Wash Kit, required with cell-lift impeller kits, for BioFlo® 320 and CelliGen® 310, all vessel sizes	M1287-1150
Baffles	
for 1 L vessel	M1287-9217
for 3 L vessel	M1287-9218
for 5 L vessel	M1287-9219
for 10 L vessel	M1287-9220
Decanter Column	
<u>1L</u>	M1287-1190
3 L	M1287-1191
5 L	M1287-1192
10 L	M1287-1193
Perfusion Kit, for BioFlo® 320, all vessel sizes	M1379-1185

## BioFlo 320 Vessel Accessories

	Rushton	impeller			Pitched-l	olade impel	ler, 45° pitc	h		Marine I	mpeller		
Order	M1379-	M1379-	M1379-	M1379-	M1287-	M1287-	M1287-	M1379-	M1287-	M1287-	M1287-	M1379-	M1287-
no.	9295	9296	9297	9298	9227	9228	9229	9230	9230	9950	9952	9954	9954
1 L					_								
vessel													
3 L													
vessel													
5 L													
vessel													
10 L								<b>■</b> 1)	2)			<b>1</b> )	<u> </u>
vessel													
1) direct dri	ve only, 2) magn	etic drive only	= standard										

rdering information	n
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Description	Order no.
Septum Kit, Pg 13.5 port, 10 septa included	M1287-5031
Adaptor, compression fitting, Pg 13.5 port to 12 mm sensor	M1287-5030
Addition/Gas Overlay Kit, for Pg 13.5 port	M1287-5043
Adaptor, Pg 13.5 port to tri-port (3 x 3.2 mm)	M1287-5035
Adaptor, compression fitting, for foam/level sensor, Pg 13.5 port to foam/level	M1287-5032
Adaptor, compression fitting, Pg 13.5 port to 1/4 in tube	M1287-5033
Adaptor, Pg 13.5 port to 1 1/2 in tri-clamp	M1287-9544
Adaptor, compression fitting, 6.35 mm port to 1/4 in tube	M1287-5034
Adaptor, compression fitting, for foam/level sensor, 6.35 mm port to foam/level	M1294-5022
Adaptor, 19 mm port to 1.5 in tri-clamp	M1287-9545
Adaptor, compression fitting, 19 mm port to 12 mm sensor	M1287-5037
Adaptor, for 19 mm port, for 19 mm sensor	M1294-9542
Adaptor, for 19 mm port, for Pg 13.5 sensor	M1294-9544
Blind Plug	
6.35 mm port	M1294-9534
Pg 13.5 port	M1294-9540
19 mm port	M1294-9536
Foam/Level Sensor	
372 mm	M1273-5036
206.4 mm	F5-137C
User's Kit, fermentation and cell culture, autoclavable vessels, all vessel sizes	M1379-0110
Head plate O-Ring Kit, for BioFlo® 310/CelliGen® 310 and BioFlo® 320	M1379-0121
Tubing Connection Kit, kynar	M1379-0122
Teflon Ferrule Kit	M1379-0116
Quick Connect Kit, polysulfone	M1379-0135
Cable Tie Kit	P0700-8125
Tubing Clamp, plastic, pack of 20	M1379-0155
Needle-Free Sampling Valve, set of 10	M1379-0131
Luer Connector, barbed tube to female Luer, set of 10	M1379-0130
Hosebarb, for sparge gas option/overlay gas option, pack of 4	M1379-0145

Ordering	

Description	Order no.
Spare Parts Kit, stainless-steel dished-bottom vessel	
1L	M1287-6020
3 L	M1287-6021
5 L	M1287-6022
10 L	M1287-6023
Spare Parts Kit, water jacket	
1L	M1287-6030
3 L	M1287-6031
5 L	M1287-6032
10 L	M1287-6033
Needle-Free Syringe, pack of 10	M1363-9910
Bearing Housing Cap, pack of 10	M1273-9936
Autoclave Rack, angled, for BioFlo® 320, all vessel sizes	XMF-8624
Autoclave Rack, BioFlo® 320, low-profile, 10 L only	M1227-9231
Replacement Screen and O-Ring Kit, for cell-lift impeller	
1L	M1287-9985
3 L	M1287-9986
5 L	M1287-9987
10 L	M1287-9988

Vessel	1 L	3 L	5 L	10 L
Baffles	M1287-9217	M1287-9218	M1287-9219	M1287-9220
Sampling assembly	M1287-5042 (all vess	el sizes)		
(glass bottle)				
Sampling adaptor to 15/50 mL tube	M1287-9964 (for sam	pling assembly M1287-5042 o	nly)	
Sampling tube	M1287-9486	M1287-9487	M1287-9487	M1287-9489
Harvest tube	M1287-9482	M1287-9483	M1287-9484	M1287-9485
Macrosparge	M1287-9475	M1287-9476	M1287-9477	M1287-9478
Microsparge	M1287-5010	M1287-5011	M1287-5012	M1287-5013
Thermowell	M1287-9213	M1287-9214	M1287-9215	M1287-9216
Glass vessel (dished-bottom)	M1287-9930	M1287-9931	M1287-9932	M1287-9933
Glass vessel (water-jacketed)	M1287-9920	M1287-9921	M1287-9922	M1287-9923
Head plate	M1287-6950	M1287-6951	M1287-6952	M1287-6953
Exhaust condenser	M1287-5039	M1287-5041	M1287-5041	M1287-5045
Bearing assembly (direct drive)	M1379-4031	M1379-4032	M1379-4033	M1379-4034
Direct-drive shaft	M1287-9470	M1287-9471	M1287-9472	M1287-9473
Bearing assembly	M1379-4035 (all vess	el sizes)		
(magnetic drive)				
Magnetic-drive shaft	M1287-5050	M1287-5051	M1287-5052	M1287-5053

 $<sup>{</sup>f i}$  For more information go to www.eppendorf.com

# BioFlo/CelliGen Vessel Replacement Parts

### **Replacement Rings and Compression Fitting Ferrules**

- > Rings are available in 6 mm, 12 mm, and 19 mm size
- > Ferrules are available in 3/16 inch, 1/4 inch, and 12 mm size
- > Material: Teflon

Minimum order quantities may apply.

	BioFlo/CelliGen 115,	BioFlo/CelliGen 310,		BioFlo/CelliGen 510, BioFlo 610, BioFlo/
	BioFlo 120	BioFlo 320	BioFlo 415	CelliGen Pro
1/4 inch back ferrule	-	H-1351	-	-
1/4 inch front ferrule	<u> </u>	H-1350	-	<u> </u>
12 mm back ferrule	P0240-3201	P0240-3201	-	<u> </u>
12 mm front ferrule	P0240-3200	P0240-3200	-	<u> </u>
3/16 inch back ferrule	H-1260	H-1260	H-1260	H-1260
3/16 inch front ferrule	H-1259	H-1259	H-1259	H-1259
6 mm ring	P0100-9860	-	-	-
12 mm ring	P0100-9870	-	-	-
19 mm ring	P0100-9920	-	-	-



### Replacement Septa

- > Red rubber septum
- > Validatable QMI 7-port and QMI 12-port septum

Minimum order quantities may apply.

	BioFlo/CelliGen 115,	BioFlo/CelliGen 310,		BioFlo/CelliGen 510, BioFlo 610, BioFlo/
	BioFlo 120	BioFlo 320	BioFlo 415	CelliGen Pro
Septum	P0280-2690	P0280-2690	P0280-2690	P0280-2690
QMI 7-port	-	-	P0280-0640	P0280-0640
QMI 12-Port	-	-	-	P0280-0642
Harvest/Sample tube septum	-	-	P0280-0643	-



### **O-Rings**

- > Replacement o-rings are available for current and legacy Eppendorf bench-scale vessels
- > Material of o-rings: EPDM

Minimum order quantities may apply.

	BioFlo/CelliGen 115, BioFlo 120 (heat-blanketed vessels)	BioFlo/CelliGen 115, BioFlo 120 (water-jacketed vessels)	BioFlo 310/320 (stainless-steel dished-bottom vessels)
6 /6.35 mm	P0280-5882	P0280-5882	P0280-5882
6 mm sample/foam port	P0280-6662	P0280-6662	-
12 mm	P0280-5352	P0280-5352	-
Pg 13.5	-	-	P0280-5912
19 mm	P0280-5962	P0280-5962	P0280-5952
Head plate	P0280-7922 (1L)	P0280-7922 (1L)	P0280-8002 (1L)
	P0280-8002 (2L)	P0280-8002 (2L)	P0280-8082 (3L)
	P0280-8122 (5L)	P0280-8122 (5L)	P0280-8122 (5L)
	P0280-8122 (10L)	P0280-8122 (10L)	P0280-8182 (10L)
Base (plate)	-	P0280-8622 (1L)	P0280-8002 (1L)
		P0280-8622 (2L)	P0280-8082 (3L)
		P0280-8682 (5L)	P0280-8122 (5L)
		P0280-8682 (10 L)	P0280-8182 (10L)

	CelliGen 310, BioFlo 320		BioFlo/CelliGen 510, BioFlo 610,
	(water-jacketed vessels)	BioFlo 415	BioFlo/CelliGen Pro
6 /6.35 mm	P0280-5882	P0280-6662	-
6 mm sample/foam port	-	-	-
12 mm	-	P0280-5952	-
Pg 13.5	P0280-5912	P0280-5912	P0280-5912 (BioFlo/CelliGen 510/BioFlo 610)
19 mm	P0280-5952	P0280-5952	-
Head plate	P0280-8002 (1L)	P0280-8512 (5L)	P0280-8222 (BioFlo/CelliGen 510-16L)
	P0280-8082 (3L)	P0280-8612 (10L)	P0280-8742 (BioFlo/CelliGen 510-32L)
	P0280-8122 (5L)	P0280-8612 (15L)	P0280-8742 (BioFlo 610-50L)
	P0280-8182 (10L)		P0280-8792 (BioFlo 610-100L)
			P0280-9385 (BioFlo Pro-60L)
			P0280-9365 (BioFlo Pro-120L/CelliGen Pro-60L)
			P0280-9375 (BioFlo Pro-240L/BioFlo Pro-2400L/
			CelliGen Pro-120L)
			P0280-9315 (BioFlo Pro-400L)
			P0280-9415 (CelliGen Pro-240L)
			P0280-9395 (BioFlo Pro-800L/CelliGen Pro-500L
			P0280-9405 (BioFlo Pro-1200L)
Base (plate)	P0280-8082 (1L)	-	-
	P0280-8122 (3L)		
	P0280-8182 (5L)		
	P0280-8242 (10L)		

i For more information go to www.eppendorf.com

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# Software



## Much more than just bioprocess control

Eppendorf offers several BioCommand Supervisory Control and Data Acquisition (SCADA) software packages to meet individual requirements in bioprocess control. The comprehensive DASware software suite stands for next generation bioprocess management with DASware control 5 as the key to parallel processing.

- > New Brunswick<sup>™</sup> BioCommand<sup>®</sup> SCADA Software **104 105**
- > DASware® control 106 107
- > DASware access 108
- > DASware connect 109
- > DASware analyze 110 111
- > DASware design 112
- > DASware discover 114 115







Model	New Brunswick™ BioCommand® SCADA Software	DASware® control	DASware® access
Page	104	106	108
Suitable systems	All BioFlo/CelliGen systems	DASbox, DASGIP, BioFlo 120, BioFlo 320	DASbox, DASGIP, BioFlo 120, BioFlo 320
Process control	-	-	
Number of parallel units per controller	5	DASbox: up to 24 DASGIP: up to 16	
Automated data logging	-	-	
Data historian	-	-	
Remote control and monitoring (web browser)	-	-	•
Remote control and monitoring (iPhone®, iPod touch®, iPad®)			0
Event logging	0	-	
Online charts/trending		-	
Analyzer integration	0		
Integration to third-party control systems	-		
Design of Experiments			
Configurable database queries and recipes	1)		
Cross-system and historical comparison			
Automated Microsoft® Excel® and Adobe® PDF export	-		
Validation	0	IQ/OQ package optional	

<sup>1)</sup> Recipes only





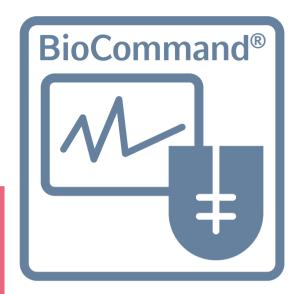




DASware® analyze	DASware® connect	DASware® design	DASware® discover
110	109	112	114
DASbox, DASGIP, BioFlo 120,	DASbox, DASGIP, BioFlo 120, BioFlo	DASbox, DASGIP, BioFlo 120, BioFlo	DASbox, DASGIP, BioFlo 120, BioFlo
BioFlo 320	320	320	320
	_		
	<u> </u>		
			-
	_		
			-

<sup>=</sup> standard, o = optional

## New Brunswick<sup>™</sup> BioCommand<sup>®</sup> SCADA Software



### Description

Eppendorf offers three next-generation New Brunswick BioCommand software packages to enhance your ability to monitor, control and log data from your fermentation and cell culture processes through your personal computer (PC). These Supervisory Control and Data Acquisition (SCADA) packages provide the tools needed for research, optimization, and if needed, the security and audit trails to support your regulatory requirements. All are OPC compatible to enable your fermentor or bioreactor to "talk" to any other OPC-compatible device in your lab or production facility.



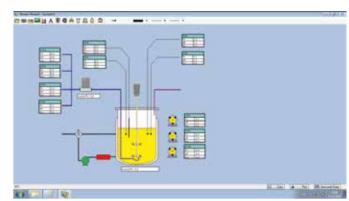
Watch our video clip about BioCommand!

www.eppendorf.com/biocommand-video

### Product features

- > New Brunswick BioCommand Track & Trend: this entry-level package has been designed specifically for researchers and scientists requiring basic data management and monitoring capabilities. It provides the ability to trend and control parameter setpoints, establish alarm settings, and produce batch records; and is ideal for basic process management.
- > New Brunswick BioCommand Batch Control: this intermediate package includes all the capabilities of Track and Trend, plus additional enhanced control features including a sophisticated programming module, custom synoptic display window, and equipment lock feature. The added control features of this software package make it ideal for optimizing your process.
- New Brunswick BioCommand Batch Control Plus: our premium package includes all of the features of the previous two packages, adding three levels of security, event logs, and audittrail capabilities to be compatible with the FDA 21 CFR Part 11 requirements. The Batch Control Plus package allows the power of the New Brunswick BioCommand software to be utilized in validated processes.
- New Brunswick OPC Server: used to interface and connect OPC-compliant third-party equipment to BioFlo/CelliGen bioreactors and fermentors. Included with all BioCommand software packages listed above. Additionally, can be used without BioCommand packages to provide connectivity to third-party SCADA such as MATLAB®, LabVIEW™ and other OPC-compatible packages.





Batch summary screen displays setpoints, current values, and more; custom trend screens allow you to compare and track all of your process data.

Synoptic screen provides graphical representation of process information

### Ordering information

Description	Order no.
BioCommand®, Track and Trend	M1326-0000
BioCommand®, Batch Control	M1326-0010
BioCommand®, Batch Control Plus	M1326-0020

### Accessories

Description	Order no.
RS-232 Interface Box, RS-232 to USB, 8 ports	M1287-0020
Cable, for BioCommand®, RS232-RS422	M1286-8010
Converter, RS-232 serial pin-out to RS-422 cable connection	P0460-7550
Interconnecting Cable, for BioCommand® to controller connection, 50 ft/15.2 m	M1171-8010
Connection Kit, for BioCommand®	M1286-0100
OPC Server <sup>1)</sup>	M1291-0011
Ethernet Switch, 18 ports	P0460-2591

1) Not applicable to BioFlo 120 and 320

i For more information go to www.eppendorf.com

## DASware® control



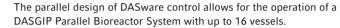
### Description

DASware control is the bioprocess control software at the core of all DASGIP Parallel Bioreactor Systems and the DASbox Mini Bioreactor System and offers a parallel process design right from the scratch. Combined with extensive embedded process automation features, intelligent recipe management and integrated report generating capabilities it delivers an unprecedented level of integral process documentation. Additionally, the advanced software package DASware control professional transfers process data to the central database in real-time. Current process runs can be accessed online and compared to historical runs, including online charting. The seamless integration of industry-leading OPC communication enables implementation of a host of solutions associated with QbD, DoE, PAT and the like. These are offered in the powerful DASware solution suite that integrates with DASware control.

### Product features

- > Parallel process control with individual control of each vessel: DASbox: up to 24 vessels, DASGIP systems: up to 16
- > Seamless integration with BioFlo 120 and BioFlo 320
- > Integrated batch functionality for process and recipe management
- > Ideally suited for Design of Experiments (DoE)
- > Parallel calibration and cleaning procedures
- > Customized views and user-defined functions
- > Automated data export, reporting and chart creation for Microsoft® Excel®
- > Professional database with managed access (Microsoft SQL Server®)
- > OPC communication for easy integration with third partyequipment using DASware connect and DASware analyze
- > DASware control professional: Online batch-to-batch comparison, integrated analysis of offline values, online calculated values, and alarm notification
- > IQ/OQ package available







In the Process View of DASware control, the user finds all relevant information at a glance and can access and edit individual parameter settings.

Ordering information	
Description	Order no.
DASware® control, incl. PC, OS, and licenses	
for 4-fold DASGIP® system	76DGCS4
for 8-fold DASGIP® system	76DGCS8
for 4-fold DASbox® system	76DXCS4
for 8-fold DASbox® system	76DXCS8
for 12-fold DASbox® system	76DXCS12
DASware® control Upgrade, incl. database update and licenses	
for 4-fold DASGIP® system	76DGCS+4
for 4-fold DASbox® system	76DXCS+4
DASware® control professional, incl. PC, OS, and licenses	
for 4-fold DASGIP® system	76DGCSP4
for 8-fold DASGIP® system	76DGCSP8
for 4-fold DASbox® system	76DXCSP4
for 8-fold DASbox® system	76DXCSP8
for 12-fold DASbox® system	76DXCSP12
DASware® control professional Upgrade, incl. database update and licenses	
for 4-fold DASGIP® system	76DGCSP+4
DASware® control professional Upgrade, incl. database update and licenses	
for 4-fold DASbox® system	76DXCSP+4
Software Update from DASGIP® Control 4.X to DASware® control 5	
for 4 Vessels, (with Win 7)	76DWUPD4
for 8 Vessels, (with Win 7)	76DWUPD8
Software Update from DASGIP® Control 4.X to DASware® control 5 professional	
for 4 Vessels, (with Win 7)	76DWUPD4P
for 8 Vessels, (with Win 7)	76DWUPD8P
Software Update from DASware® control 5 to DASware® control 5 professional, for 4 Vessels, (with Win 7)	76DWUPDP
DASware® control (professional), incl. PC, OS without licenses, for Eppendorf bench-scale controller (BioFlo 120 and 320, BioFlo®/	76DGCSX
CelliGen® 115 and 310)	
Software License, DASware® control 5, for one culture vessel	78600166
Software License, DASware® control professional, for one culture vessel	78600167
-	

## DASware® access



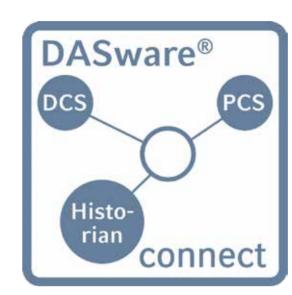
DASware access provides an unprecedented level of freedom and flexibility in the management of bioprocesses. Each DASware control system on-site is accessible remotely by one or more remote clients simultaneously. Depending on the user-defined configuration and associated authentication either monitor or monitor and control access can be enabled for any network or mobile client. Wi-Fi, Intranet, VPN and 4G connections can be used to provide

web-based access with almost every browser to one or more bioreactor systems via PC, Notebook or Netbook. The unique DASGIP iApp supports access from iPhone, iPod touch and iPad, optionally with webcam support.

### **Product features**

- > Remote monitoring and control of bioprocesses with multiple clients at the same time
- > Remote access to online charts/trending
- > Used via Wi-Fi, Intranet, VPN and 3G/4G with PC and Notebook or with the DASGIP iApp for iPhone, iPod touch and iPad (available in the App Store)
- > Supports existing IT infrastructure, network security and access
- > Optional webcam support

## DASware® connect



DASware connect was designed to integrate DASbox and DASGIP systems and BioFlo/CelliGen bioprocess control stations into process control systems and legacy corporate historians. This includes but is not limited to Emerson® DeltaV™, Siemens® SIMATIC PCS 7®, ABB® 800 xA, OSIsoft® PI System and MatrikonOPC® Historian. DASware connect facilitates company-wide access to all relevant bioprocess data like set-points, process values, feed profiles, calibration and controller parameters as well as events and alarms.

### **Product features**

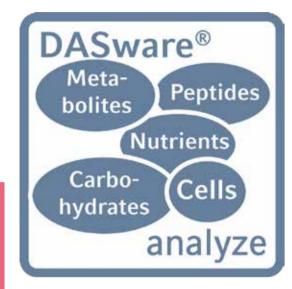
- > Integration of bioreactor systems into legacy control systems and corporate historians using OPC technology
- > Interfacing with scientific software packages like LabVIEW® and MATLAB®
- > Enables, among others, the integration into: Emerson DeltaV, Siemens SIMATIC PCS 7, ABB 800xA, OSIsoft PI System, Matrikon **OPC** Historian

### Ordering information

Description	Order no.
DASware® access, remote access support (web and iApp) for 1 vessel	76DWACC

Description	Order no.
DASware® connect, OPC server (OPC DA for ext. PCS), for 1 vessel	76DWCON

## DASware® analyze

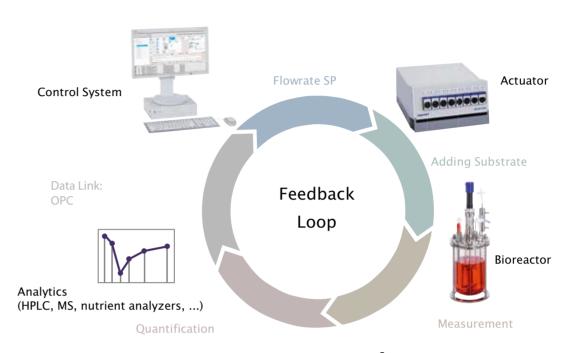


### Description

DASware analyze enables seamless integration of sampling and analytical laboratory devices to the bioreactor system. A broad and growing range of analyzers can be integrated, among them nutrient analyzers, cell counters, biomass monitors, HPLC and mass spectrometers. The OPC network protocol as well as the Modbus® protocol allows for interconnectivity between the bioreactor system and the analyzer, including the possibility of direct feedback from the bioreactor system according to online measured analytical data. This facilitates feedback control loops for nutrients, biomass or product concentrations. Online calculations as well as event- and data-driven decisions are supported. The bidirectional OPC communication, available for supporting devices enables sampling on demand and process-dependent analyzer panel selection.

### Product features

- > Integration of third-party lab devices into bioreactor control units
- > Enables bidirectional OPC interconnectivity, process-triggered feedback control loop and sampling on demand
- > Allows for online calculations and event- or data-driven decisions
- > Users benefit from integration of existing benchtop equipment, better process understanding and optimal process control
- > Integration includes nutrient analyzers and cell counters, biomass monitors, mass spectrometers, automation platforms and autosamplers, HPLC, and Raman spectroscopy



Sensor

DASware® analyze seamlessly integrates third-party analyzers - allowing real-time measurement and feedback loops.

DAG	
DASware® analyze, OPC client standard (OPC DA e.g. for external analyzer), for 1 vessel	76DWANA
DASware® analyze, serial/Modbus integration (e.g. for external biomass sensors), license for 1 vessel	76DWANAM
DASware® analyze, OPC client professional incl. 1x tunneller license (OPC DA e.g. for external analyzer with autosampler)	
for 4 vessels	76DWANA4P
for 8 vessels	76DWANA8P
for 12 vessels	76DWANA12P
DASware® analyze, cable and license	
for 4 Aber® Futura® sensors	76DWANA4AF
for 4 Hamilton® Fogale sensors	76DWANA4HF

## DASware® design



### Descriptio

The DASbox Mini Bioreactor System and the DASGIP Parallel Bioreactor Systems serve as ideal platforms to carry out Design of Experiments (DoE) on bioreactors in parallel. DASware design automatically compiles DoE information from DoE software tools into recipes and feedback response information into DoE and multivariate analysis and reporting tools.

The software comes with a full factorial DoE builder. Alternatively, a large variety of DoE designs for screening, process development and optimization can be automatically imported from third-party DoE tools. Parallel recipes incorporating the DoE factor variations (i.e. pH, DO, temperature set-points or feed rates) are automatically populated. Following our Point-Click-Grow concept they can be carried out on a set of bioreactors with a single mouse-click.

### Product feature

- > Built-in full factorial DoE: easy definition of experimental factors and responses; center points and randomized positioning of runs
- > Integration of 3rd party DoE tools like JMP and others
- > Recipe generator supporting multiple system layouts





Are you also interested in learning more about the benefits of Multivariate Data Analysis? Watch our on-demand webinar.

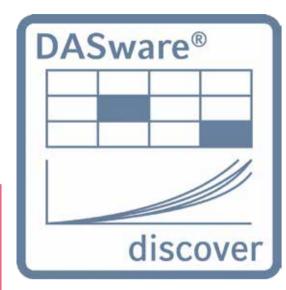
www.eppendorf.com/webinar-bioprocess

Ordering information

 Description
 Order no.

 DASware® design, DoE and local information management, license for 1 vessel
 76DWDOE

## DASware® discover



### Description

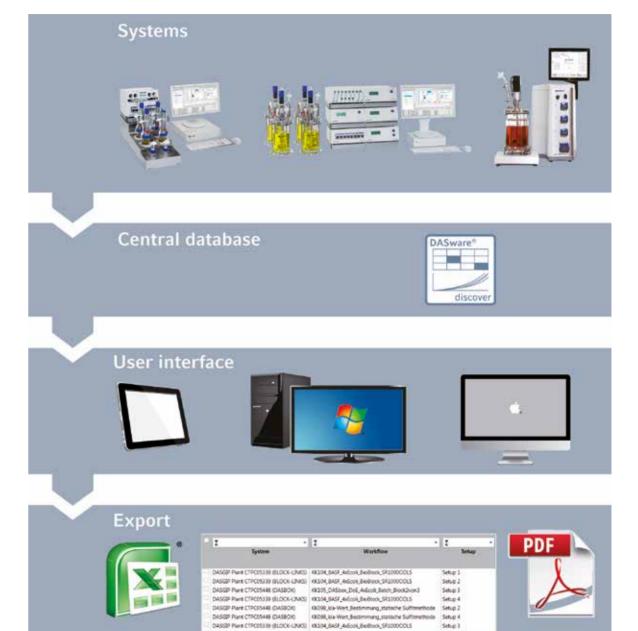
With DASware discover user-defined process parameters can be added to process runs either online or retrospectively. DASware discover enables near real-time retrieval of runtime information from an SQL Server database by intuitive Microsoft Excel style queries. An embedded report generator provides recipe information, process information as well as event reporting. Utilizing the integral Chart Creator tool users can easily compare bioprocess information from current and historical runs.

### Applications

- > Comprehensive management of bioprocess information derived from multiple systems and plants
- > Long-term storage of online and offline data
- > Bioprocess development in accordance with Quality by Design (QbD) standards

### Product features

- > Easy analysis of bioprocess information using an intuitive webbased database query tool
- > Real-time retrieval of key process information
- > Batch-to-batch comparison of process information and trends
- > Tabulated and configurable views of all critical process information
- > Easy chart generation using the integral Chart Creator tool
- > Automatic Microsoft Excel® and Adobe PDF® process workbook generation
- > Supports cross platform comparison of runtime data between Eppendorf and third-party systems



Advanced query templates allow for comparison of current and historical runs of multiple systems - stored and shared in a central database.

DASGP Part CTPC05339 (BLOCK-LINKS) Test\_Detaileng

### Ordering information

Description	Order no.
DASware® discover, client-license, for 1 vessel (SQL Server®-based information management)	76DWDIS
DASware® discover, information management server, PC hardware, OS software and server licence	76DWDISPC
DASware® discover, Server-License, SQL Server®-based information management	76DWDISS

i For more information go to www.eppendorf.com

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# Monitoring & Control



### Flexible solutions for monitoring & control

Eppendorf DASGIP® bioprocess analyzer modules deliver accurate measurement of critical process parameters allowing real-time monitoring (and control) of pH, dissolved Oxygen, temperature, ORP/ redox, level/anti foam, cell density and exhaust. In addition, the DASGIP line includes variable speed pumps, TMFC gassing stations, and solutions for photobioreactor illumination. The DASGIP EasyAccess software package allows the modules to be operated as stand-alone solutions.

- > DASGIP® PHPO for Monitoring of pH, DO, Redox and/or Level 120 121
- > DASGIP OD4 for Optical Density Monitoring 122
- > DASGIP GA for Exhaust Analysis 123
- > DASGIP TC4SC4 for Temperature and Agitation Control 124 125
- > DASGIP Bioblock 126
- > DASGIP MP8 and MP4 Multi Pump Modules 127
- > DASGIP MX Modules for TMFC Gas Mixing 128 129
- > DASGIP Rotameters and Gassing Modules 130
- > DASGIP PBR4 for PhotoBioreactor Illumination 131









Model	DASGIP® PHPO	DASGIP® OD4	DASGIP® GA	DASGIP® TC4SC4
Page	120	122	123	124
Number of parallel bioreactors per	4/8	4	4/2/1	4
module				
Operable as stand-alone				
pH monitoring and control				
DO monitoring and control	0			
Level/foam monitoring and control	0			
ORP (redox) monitoring and control	0			
Optical density measurement				
Exhaust analysis			O <sub>2</sub> , CO <sub>2</sub> , OTR, CTR, RQ	
PhotoBioreactor illumination				
Feeding				
Gas flow control				
Gas mixing				
Temperature control				
Agitation control				

■ = standard, o = optional

OTR = Oxygen transfer rate, CTR = Carbon Dioxide transfer rate, RQ = Respiratory Quotient









DASGIP® MP	DASGIP® MX	DASGIP® MF4	DASGIP® PBR4
127	128	130	131
4	4/1	4	4
	TMFC	TMFC	
	1/2/4 gas (air, N <sub>2</sub> , O <sub>2</sub> , CO <sub>2</sub> )	1 gas (e.g. air, N <sub>2</sub> , O <sub>2</sub> , CO <sub>2</sub> )	

# DASGIP® PHPO for Monitoring of pH, DO, Redox and/or Level



### Description

Eppendorf provides a range of DASGIP bioprocess monitoring modules delivering precise measurement and real-time control of pH, dissolved oxygen (DO), redox potential (ORP) and/or level/ foam. Industry standard sensors can be connected. The monitoring systems enable parallel monitoring of four or eight pH sensors with temperature compensation. Additionally, up to two Pt100 temperature sensors can be connected and two 0/4-20mA/0-10V analog inputs provide external signal integration. An easy-to-use one- or two-point calibration procedure for pH, DO and temperature is integrated for use with DASware® control.

The four-channel modules PHPO (configured for pH and DO control) and PHPORD (pH, DO and ORP) each feature four optional conductivity-based level inputs. These inputs can be used for level control during continuous operation or automated antifoam addition.

### Applications

- > Parallel monitoring and control of crucial process parameters in cell culture and microbiology
- > Seamless integration with DASGIP Parallel Bioreactor System

### Product features

- > Parallel monitoring of four or eight pH sensors with temperature compensation and precise control
- > PHPO modules feature additional DO control and optional level/ foam control
- > PHPORD module for four vessels features additional ORP control and optional level/foam control
- > Easy-to-use one- or two-point calibration procedure for pH, DO and temperature

Model	PH4PO4	PH4PO4L	PH8P08	PH4RD4	PH4PO4RD4L
Dimensions (W × D × H)	300 × 320 ×	300 × 320 ×	300 × 320 ×	300 × 320 ×	300 × 320 ×
	190 mm / 11.8 ×				
	15.6 × 7.5 in				
Weight	8 kg	8 kg	8.2 kg	8 kg	9.4 kg
Typical power consumption	31 W (230 V) /				
	20 W (115 V)				
pH measurement					
Channels	4	4	8	4	4
Measurement range (depending on	0 – 14	0 – 14	0 – 14	0 – 14	0 – 14
sensor)					
DO measurement					
Channels	4	4	8	_	4
Measurement range	0 – 500 % DO	0 – 500 % DO	0 – 500 % DO	_	0 – 500 % DO
(depending on sensor)					
Temperature compensation/measuren	nent				
Pt100 inputs	2	2	2	2	2
NTC inputs <sup>1)</sup>	4	4	8	_	4
Redox/ORP measurement					
Channels	_	_	_	4	4
Measurement range (depending on	-	_	_	-2000 – 2000 mV	-2000 – 2000 mV
sensor)					
Level measurement					
Channels	_	4			4

Ord	lering	information	

Description	Order no.
DASGIP® PH4PO4 Monitoring Module, for 4 vessels, without sensors, pH and DO	76DGPH4PO4
DASGIP® PH4PO4L Monitoring Module, for 4 vessels, without sensors, pH and DO with level/anti foam option	76DGPH4PO4L
DASGIP® PH8PO8 Monitoring Module, for 8 vessels without sensors, pH and DO	76DGPH8P08
DASGIP® PH4PO4RD4L Monitoring Module, for 4 vessels, without sensors, pH, DO and redox with level/anti foam option	76DGPH4PO4RDL

### Accessories

Description	Order no.
Cable, for DO Sensor, for 1 vessel, T82 connector	76DGPOT82
Cable, for connecting a level sensor to a DASGIP® module, for 1 vessel	76DGLVLC
Cable, for DO Sensor (optical), for 1 vessel, VP8 connector	76DGPOVP8
Cable, for pH/Redox Sensor, for 1 vessel, AK9 connector	76DGPHRDAK9
Platinum RTD Temperature Sensor, 100 Ohm class A, O.D. 1.6 mm, L 300 mm, cable L 3 m	78103304

i For sensors, see page 148- 158.

i For more information go to www.eppendorf.com

### Description

The DASGIP OD4 monitoring module is suitable for applications in cell culture and microbiology enabling parallel optical absorbance measurement in 4 bioreactors. Integrated correlations to offline parameters such as OD<sub>600</sub> or cell dry weight (CDW) provide online cell growth information. The DASGIP OD4 module can be operated as a stand-alone module or be integrated into legacy control systems and historians.

### Product features

- > Optical absorbance measurement in 4 bioreactors
- > Runs with industry standard sensors, various sensor sizes available
- > Integrated correlation to user-defined offline values
- > Can be operated as a stand-alone solution with EasyAccess Software

Technical specifications	
Model	DASGIP® 0D4
Dimensions (W × D × H)	300 × 320 × 190 mm / 11.8 × 15.6 × 7.5 in
Weight	7.6 kg
Typical power consumption	21 W (230 V)/11 W (115 V)
OD measurement	
Channels	4
Measurement range (depending on	0 – 5 AU
sensor)	

### Ordering information

Description	Order no.
DASGIP® OD4 Monitoring Module for Optical Density Measurement, for 4 vessels, incl. transmitter and cables, without sensors	76DGOD4
DASGIP® OD4 Stand-Alone Monitoring Module for Optical Density Measurement, for 4 vessels, incl. transmitter and cables, without	76DMOD4
sensors, incl. EasyAccess Software	

i For OD sensors, see page 160.

### i For more information go to www.eppendorf.com

## DASGIP® GA for Exhaust Analysis



### Description

The DASGIP GA4 exhaust analyzer supports precise online measurement of exhaust oxygen and carbon dioxide in four discrete analyzer channels. An integrated mass flow sensor allows online calculation and monitoring of oxygen transfer rate (OTR), carbon dioxide transfer rate (CTR) and respiratory quotient (RQ), permitting direct conclusions on the metabolic state of the culture and online feedback loops. Optionally the DASGIP GA4 can be equipped with an analog input/output interface for easy integration into third party systems.

### **Product features**

- > Online calculation of OTR, CTR and RQ allowing for direct feedback
- > Available with two alternative electrochemical  $\rm O_2$  sensors to best serve individual customer's needs (1 50 %  $\rm O_2$  or 0 100 %  $\rm O_2$ )
- > Can be operated as a stand-alone solution with EasyAccess Software
- > Humidity and temperature compensation (rHT option)

Technical specifications		
Model	DASGIP® GA	DASGIP® GA4E
Dimensions (W $\times$ D $\times$ H)	300 × 320 × 190 mm / 11.8 × 15.6 × 7.5 in	300 × 320 × 190 mm / 11.8 × 15.6 × 7.5 in
Weight	12.1 kg	12.1 kg
Typical power consumption	47 W (230 V)/36 W (115 V)	47 W (230 V)/36 W (115 V)
Exhaust oxygen measurement		
Channels (O <sub>2</sub> , CO <sub>2</sub> , mass flow each)	4	4
Measuring principle	Zirconium Dioxide (ZrO <sub>2</sub> )	Galvanic Cell
Measurement range	1 – 50 %	0 – 100 %
Pressure range	0,8 – 1,2 bar	0,8 – 1,2 bar
Channels	4	4
Exhaust carbon dioxide measuremen	ıt	
Measurement range	0 – 25 %	0 – 25 %
Pressure range	0,8 – 1,2 bar	0,8 – 1,2 bar
Mass flow measurement		
Measurement range	0 – 300 sL/h	0 – 300 sL/h

### Ordering information

Description	Order no.
DASGIP® GA4 Exhaust Analyzing Module, incl. accessories for 4 vessels	
0 <sub>2</sub> 1 – 50 %, CO <sub>2</sub> 0 – 25 %	76DGGA4
O <sub>2</sub> 0 – 100 %, CO <sub>2</sub> 0 – 25 % (GA4E)	76DGGA4E
DASGIP® GA4 Stand-Alone Exhaust Analyzing Module, for 1 vessel, including relative humidity measurement and accessories, 0 <sub>2</sub>	76DMGA1
1 – 50 %, CO <sub>2</sub> 0 – 25 %	
DASGIP® GA4 Stand-Alone Exhaust Analyzing Module, for 2 vessels, including relative humidity measurement and accessories, O <sub>2</sub>	76DMGA2
1 – 50 %, CO <sub>2</sub> 0 – 25 %	
DASGIP® GA4 Stand-Alone Exhaust Analyzing Module, for 4 vessels, including relative humidity measurement and accessories	
0 <sub>2</sub> 1 – 50 %, CO <sub>2</sub> 0 – 25 %	76DMGA4
0, 0 – 100 %, C0, 0 – 25 % (GA4E)	76DMGA4E

### Accessories

Description	Order no.
Kit to compensate relative humidity and temperature, for DASGIP® GA4, incl. accessories, for 4 vessels	76DGGA4RHT

## DASGIP® TC4SC4 for Temperature and Agitation Control



### Description

DASGIP TC4SC4 Modules for Temperature and Agitation Control provide individual stirring speed and temperature control for four bioreactors. Depending on the overhead drive stirring speeds ranging from 30 to 1,600 rpm can be achieved. For temperature control the TC4SC4 supplies four electrical outlets for heat blankets as well as four electrical outlets to switch cooling valves. The TC4SC4B module allows a seamless integration with the compact temperature control system DASGIP Bioblock.

### Product features

- > Individual temperature and agitation control for 4 vessels
- > Powerful stirring up to 1,600 rpm supports high oxygen transfer rates in microbial applications
- > Gentle cultivation of animal and human cells is achieved with continuously adjustable agitation speeds down to 30 rpm
- > Use of the TC4SC4B module in combination with the DASGIP Bioblock enables advanced temperature control up to 99 °C
- > Supports freely programmable scripts, trigger automation, userdefined profiles and DO cascades (integrated in DASGIP Parallel Bioreactor System)
- > Can be operated as a stand-alone solution with EasyAccess Software

Technical specifications			
Model	TC4SC4D	TC4SC4B	SC4D
Dimensions (W $\times$ D $\times$ H)	300 × 320 × 190 mm / 11.8 × 15.6 ×	300 × 320 × 190 mm / 11.8 × 15.6 ×	300 × 320 × 190 mm / 11.8 × 15.6 ×
	7.5 in	7.5 in	7.5 in
Weight	9.5 kg	9 kg	8.5 kg
Temperature control			
Set-up	Heat blankets/cooling fingers	DASGIP Bioblock	_
Typical control range (depending on	5 K above cooling agent	5 K above cooling agent	_
set-up)	temperature – 99 °C	temperature – 99 °C	
Agitation control			
Set-up	Overhead drives	Overhead drives	Overhead drives
Typical speed range (depending on	30 – 1,250 rpm/	30 – 1,250 rpm/	30 – 1,250 rpm/
drive)	100 – 1,600 rpm	100 – 1,600 rpm	100 – 1,600 rpm

### Ordering information

Description	Order no.
DASGIP® TC4SC4 Temperature and Agitation Control Module, without sensors, for Bioblock and overhead drives (TC4SC4B), for 4	76DGTC4SC4B
vessels	
DASGIP® TC4SC4 Temperature and Agitation Control Module, without sensors, for heat blankets and overhead drives (TC4SC4D), for	76DGTC4SC4D
4 vessels	
DASGIP® SC4D Agitation Control Module, for 4 vessels, for overhead drives	76DGSC4D
DASGIP® TC4SC4 Stand-Alone Temperature and Agitation Control Module, without sensors, for overhead drives (TC4SC4D), for 4	76DMTC4SC4D
vessels, incl. EasyAccess Software	

### Accessories

Order no.
76DGRE30SU01
76DGRE30SU05
76DGRE40SU01
76DGRE30
76DGRE40

### Description

The compact DASGIP Bioblock combined with the DASGIP TC4SC4B Module for Temperature and Agitation Control provides an integrated solution for accurate and independent temperature control for 4 bioreactors with overhead-driven agitation.

Each well is equipped with an individual electrical heating element featuring an integrated safety temperature sensor as well as separate cooling coils, activated by solenoid valves. A wide choice of DASGIP vessels suitable for the Bioblock is available (working volumes ranging from 200 mL – 2 L), including single-use vessels BioBLU 1c and 1f.

### Product features

- > Compact solution for 4 vessels with a footprint of 425 x 520 mm (17 x 20 in)
- > Accurate temperature control up to 99 °C, individually in each well
- > Wide range of Bioblock-suitable glass and single-use vessels for cell culture and microbiology
- > Vessels can be directly inserted into the Bioblock without any additional connections

Technical specifications	
Model	DASGIP® Bioblock
Dimensions (W × D × H)	425 × 520 × 130 mm / 16.7 × 20.4 × 5.1 in
Weight	18 kg
Typical power consumption (incl.	309 W/298 W (230 V)/
DASGIP TC4SC4)	323 W/297 W (115 V)
Suitable working volumes	200 mL – 1.6 L (cell culture)/
	200 mL – 1.8 L (microbiology)
Adjustable temperature range	5 K above cooling agent temperature – 99 °C

### Ordering information

Description	Order no.
DASGIP® Bioblock, 4-position heating/cooling block, max. temp. 99 °C, for 4 Vessels	76DGTBLOCK

### Accessories

Description	Order no.
DASGIP® CWD4 Cooling Water Distribution Unit, incl. connection cable	
for 4 condenser-/ and 4 cooling finger ports (CWD4+4)	76DGCWD44
for 4 condenser ports (CWD4)	76DGCWD4
Accessories for DASGIP® CWD4+4, for 4-fold system	76DGCWD44UM
Accessories for DASGIP® CWD4, for 4-fold system	76DGCWD4UM
Inline Water Filter, for parallel Bioblock or benchtop systems, incl. accessories for 4-fold or 8-fold systems	76DGIWF

### i For more information go to www.eppendorf.com

## DASGIP® MP8 and MP4 Multi Pump Modules



### Description

DASGIP variable speed pump modules MP8 and MP4 provide eight and four high precision speed controlled miniature peristaltic pumps, respectively. Pump head tubings with different inner diameters allow continuous flow rates from 0.3 - 420 mL/h (MP8) and 0.01 - 5 L/h (MP4). With set points below the minimum continuous flow rate duty cycling mode is activated automatically. Both modules can be operated as stand-alone solutions or be integrated into legacy control

### **Product features**

- > Bidirectional peristaltic pump heads with digitally controlled variable speed motors
- > Continuous feed rates (depending on tube diameter) of 0.3 – 420 mL/h (MP8) and 0.01 – 5 L/h (MP4)
- > Embedded parallel calibration procedures
- > Can be operated as stand-alone solutions with EasyAccess Software

Technical specifications		
Model	MP8	MP4
Dimensions (W × D × H)	300 × 320 × 190 mm / 11.8 × 15.6 × 7.5 in	300 × 320 × 190 mm / 11.8 × 15.6 × 7.5 in
Weight	8.1 kg	10.3 kg
Typical power consumption	8 W (230 V)/5 W (115 V)	11 W (230 V)/8 W (115 V)
Pumps		
Quantity	8	4
Variant	Pump head with 4 rollers	Spring mounted 2-roller rotor
Drive	Speed-controlled planetary drive	Speed-controlled planetary drive
Operational modes	Continuous and dispensing	Continuous and dispensing
Tubes		
Standard material	PTFE	PTFE/C-Flex
Inner diameter (flow rates)	0.25 mm (0.3 – 9.5 mL/h)	0.5 mm (0.01 – 0.07 L/h)
	0.5 mm (1.3 – 42 mL/h)	0.8 mm (0.02 – 0.22 L/h)
	1.0 mm (4.0 – 122 mL/h)	1.6 mm (0.06 – 0.74 L/h)
	2.0 mm (13 – 420 mL/h)	2.4 mm (0.13 – 1.57 L/h)
		3.2 mm (0.23 – 2.72 L/h)
		4.8 mm (0.43 – 5.04 L/h)

### Ordering information

Description	Order no.
DASGIP® MP4 Multi Peristaltic Pump Module, for 4 feeds, without feed lines and addition bottles	76DGMP4
DASGIP® MP8 Multi Peristaltic Pump Module, for 8 feeds, without feed lines and addition bottles	76DGMP8
DASGIP® MP4 Stand-Alone Multi Peristaltic Pump Module, for 4 feeds, without feed lines and addition bottles, including EasyAccess	76DMMP4
Software	
DASGIP® MP8 Stand-Alone Multi Peristaltic Pump Module, for 8 feeds, without feed lines and addition bottles, including EasyAccess	76DMMP8
Software	
DASGIP® MP8 Multi Peristaltic Pump Module, for 8 feeds, without feed lines and addition bottles, including analog IO option	76DGMP8X

### Accessories

Description	Order no.
Package to Support Calibration of DASGIP® MP4/MP8, including balance	_
for 4 vessels	76DGMPAC4
for 8 vessels	76DGMPAC8

i For balances, see page 143.



The DASGIP MX4/4 gas mixing system supplies four separate culture vessels with independent mixtures of air, nitrogen, oxygen and carbon dioxide. Each gas outlet has separate setpoints for flow rate, and concentrations of O<sub>2</sub> and CO<sub>2</sub>. The standard MX4/4 module with a maximum gas flow rate of 50 sL/h per outlet covers a wide range of microbial and cell culture applications. For applications with a higher > Can be operated as a stand-alone solution with EasyAccess gas flow rate demand, the MX4/4H provides up to 250 sL/h per gas

The DASGIP MX4/1 model suits pilot scale by providing one vessel with flow rates up to 1200 sL/h. Optional pressure sensors allow safe operation of glass bioreactors, BioBLU® Single-Use Vessels, and disposable bags.

### **Product features**

- > Thermal mass flow-controlled (TMFC) gassing of one (MX4/1) or up to 4 (MX4/4) bioreactors
- > Individual gas mixing from air, N<sub>2</sub>, O<sub>2</sub> and CO<sub>2</sub>
- > Gas flow rates ranging from 0.1 50 sL/h (MX4/4) to 40 – 1200 sL/h (MX4/1)
- Software

Technical specifications			
Model	MX4/4	MX4/4H	MX4/1
Dimensions (W $\times$ D $\times$ H)	300 × 320 × 190 mm /	300 × 320 × 190 mm /	300 × 320 × 190 mm /
	11.8 × 15.6 × 7.5 in	11.8 × 15.6 × 7.5 in	11.8 × 15.6 × 7.5 in
Weight	16 kg	16 kg	10.2 kg
Typical power consumption	100 W (230 V)/	100 W (230 V)/	100 W (230 V)/
	90 W (115 V)	90 W (115 V)	90 W (115 V)
Gas inlet			
Quantity	4	4	4
Gas types	Air, O <sub>2</sub> , CO <sub>2</sub> , N <sub>2</sub>	Air, O <sub>2</sub> , CO <sub>2</sub> , N <sub>2</sub>	Air, O <sub>2</sub> , CO <sub>2</sub> , N <sub>2</sub>
Gas outlet			
Quantity	4	4	1
Flow rates (CO <sub>2</sub> )	0.1 – 50 sL/h	0.5 - 250 sL/h	1 – 30 sL/h (CO <sub>2</sub> :1 - 18 sL/h)
-	(CO <sub>2</sub> :0.1 – 40 sL/h)	(CO <sub>2</sub> :0.5 – 150 sL/h)	4 – 120 sL/h (CO <sub>2</sub> :4 - 72 sL/h)
			10 – 300 sL/h (CO <sub>2</sub> :10 - 180 sL/h)
			20 – 600 sL/h (CO <sub>2</sub> :20 - 360 sL/h)
			40 - 1200 sL/h (CO <sub>2</sub> :40 - 720 sL/h)

Description	Order no.
DASGIP® MX4/4 Gas Mixing Module, Mass Flow Controller, 0.1 – 50 sL/h, 0.1 – 40 sL/h CO <sub>2</sub>	
for 4 vessels	76DGMX44
DASGIP® MX4/4 Gas Mixing Module, Mass Flow Controller, 0.5 – 250 sL/h, 0.5 – 150 sL/h CO <sub>2</sub>	
for 4 vessels	76DGMX44H
DASGIP® MX4/1 Gas Mixing Module, for 4 vessels (4x MX4/1), mass flow controller	
20 – 600 sL/h	76DGMX41F600
10 – 300 sL/h	76DGMX41F300
4 – 120 sL/h	76DGMX41F120
1 – 30 sL/h	76DGMX41F030
40 – 1200 sL/h	76DGMX41F1200
DASGIP® MX4/4 Stand-Alone Gas Mixing Module, for 4 vessels, mass flow controller	
0.1 – 50 sL/h, 0.1 – 40 sL/h CO <sub>2</sub> , incl. 2x 30 m gas tube and EasyAccess Software	76DMMX44
0.5 – 250 sL/h, 0.5 – 150 sL/h CO <sub>2</sub> (MX4/4H), incl. 2x 30 m gas tube and EasyAccess Software	76DMMX44H
DASGIP® MX4/1 Stand-Alone Gas Mixing Module, for 1 vessel, mass flow controller	
20 – 600 sL/h, incl. 2x 30 m gas tube and EasyAccess Software	76DMMX41F600
10 – 300 sL/h, incl. 2x 30 m gas tube and EasyAccess Software	76DMMX41F300
4 – 120 sL/h, incl. 2x 30 m gas tube and EasyAccess Software	76DMMX41F120
1 – 30 sL/h, incl. 2x 30 m gas tube and EasyAccess Software	76DMMX41F030
40 – 1200 sL/h, incl. 2x 30 m gas tube and EasyAccess Software	76DMMX41F120

## DASGIP® Rotameters and Gassing Modules



### DASGIP® WRM Rotameter Gassing Station

- > Designed to be mounted to the DASGIP Bioblock
- > Supplying four-channel rotameter gassing
- > Up to 75 sL/h or up to 260 sL/h gas flow rates

### Ordering information

Description	Order no.
DASGIP® WRM Rotameter Gassing Station, for 4 vessels, rotameter and manual valves	
1 – 75 sL/h	76DGWRM
1 – 260 sL/h	76DGWRMH

### Accessories

Description	Order no.
DASGIP® Stand for Rotameter Gassing Station, for 1 DASGIP® WRM	76DGWRMRX4
DASGIP® Stand for Rotameter Gassing Station, for 2 DASGIP® WRM	76DGWRMRX8



### DASGIP® MF4 for TMFC Gas Supply

- > Gassing of one bioreactor with four separate thermal mass flow-controlled (TMFC) channels
- > Selectable gas types, including air, N<sub>2</sub>, O<sub>2</sub>, CO<sub>2</sub>
- > Individual set-points for each inlet gas
- > Constant flow rates up to 1200 sL/h

### Ordering information

Description	Order no.
DASGIP® MF4 Gassing Module, for 4 vessels, mass flow controller	
1 – 30 sL/h, 1 – 18 sL/h CO <sub>2</sub>	76DGMF4F030
4 – 120 sL/h, 4 – 72 sL/h CO <sub>2</sub>	76DGMF4F120
10 – 300 sL/h, 10 – 180 sL/h CO <sub>2</sub>	76DGMF4F300
20 – 600 sL/h, 20 – 360 sL/h CO <sub>2</sub>	76DGMF4F600
40 – 1200 sL/h, 40 – 720 sL/h CO <sub>2</sub>	76DGMF4F1200

### i For more information go to www.eppendorf.com

## DASGIP® PBR4 for PhotoBioreactor Illumination



### Description

The DASGIP PBR4 module provides parallel illumination of up to 4 bioreactors under individual conditions. By selectively varying the light intensities of different wavelength channels A, B and C, both the spectral composition and the overall intensity of the resulting light can be adjusted according to individual requirements. In addition to a continuous illumination mode the DASGIP PBR4 module supports the configuration of variable day/night cycles and the programming of different flash modes.

### Product features

- > Parallel illumination of up to 4 vessels (DASGIP PhotoBioreactors)
- > Three individually controlled channels A (660 nm, 780 nm), B (572 nm, 625 nm, 640 nm) and C (453 nm) reflecting the relevant chlorophyll absorption wavelenghts
- > Continuous mode or flash mode with adjustable period and pulse
- > Day/night simulation
- > Illumination carried out with DASGIP LED Illumination Devices
- > Can be operated as stand-alone solution with EasyAccess Software

Technical specifications	
Model	PBR4
Dimensions (W $\times$ D $\times$ H)	300 × 320 × 190 mm / 11.8 × 15.6 × 7.5 in
Weight	7.8 kg
Typical power consumption	31 W (230 V) / 20 W (115 V)
Illumination	
Bioreactors	Up to 4
LED illumination devices per	Up to 4
bioreactor	
Individual wavelenght channels	A (660 nm, 780 nm)
	B (572 nm, 625 nm, 640 nm)
	C (453 nm)

### Ordering information

ordering information	
Description	Order no.
DASGIP® PBR4 PhotoBioreactor Illumination Module, for 4 vessels, without LED Illumination Devices	76DGPBR4
DASGIP® PBR4 Stand-Alone PhotoBioreactor Illumination Module, for 4 vessels, without LED Illumination Devices, incl. EasyAccess	76DMPBR4
Software	

### Accessories

Description	Order no.
LED Illumination Device <sup>1)</sup> , L 235 mm, O.D. 12 mm, type S (4 sticks with 453/572/625/640/660/780 nm)	76DGLED220S

<sup>1)</sup> Other configurations available on request.

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# Accessories



Sensors, chillers, scales, and more

- > Fibra-Cel® Disks **134 135**
- > System Accessories 136 143
- > DASGIP® EGC for Exhaust Condensation 144
- > DASGIP® Peltier Exhaust Condensers 145
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- > pH Sensors **152 155**
- > Redox Sensors 156 158
- > Turbidity Sensors **159**
- > CO<sub>2</sub> Sensors **159**
- > Optical Density Sensors 160
- > Level Sensors 161
- > Temperature Sensors **161**

## Fibra-Cel® Disks



### Description

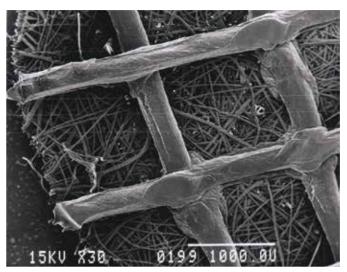
Fibra-Cel is a solid support growth matrix for mammalian, animal, and insect cells, used predominantly for production of secreted products such as recombinant proteins and viruses. Fibra-Cel enables sustained long-term periods of high-density growth in perfusion, without danger of clogging; and eliminates the need for cell filtration to separate cells from the end product.

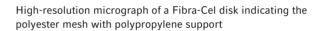
### Applications

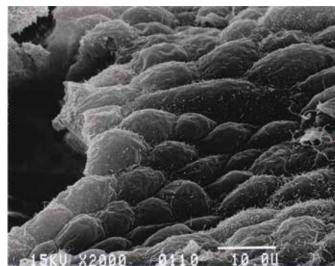
- > **Hybridoma:** DA4-4, 123A, 127A, GAMMA, 67-9-B
- > Anchorage-Dependent: 3T3, COS, Human Osteosarcoma, MRC-5, BHK, VERO, CHO, rCHO-tPA, rCHO Hep B Surface Antigen, HEK 293, rHEK 293, rC127 Hep B Surface Antigen, Normal Human Fibroblasts, Stroma, Hepatocytes
- > **Insect:** Tn-368, SF9, rSF9, Hi-5

### Product features

- > Low pressure drop across the bed of Fibra-Cel minimizes the variability and maintains a global viability of cells over the entire bed
- > High surface-to-volume ratios increases the total biomass that can be maintained in the bioreactor greatly enhancing production of cellular products
- > Entrapped cells are shielded from the turbulence and are less susceptible to shear forces from impeller blades and sparger gas hubbles
- > Higher mass transfer of nutrients and oxygen versus standard microcarrier systems
- > Fibra-Cel is manufactured and tested according to strict quality
- > Composed of USP Class VI polypropylene and polyester nonwoven fiber







HEK-293 cells grown on Fibra-Cel disk at day 7 of the growth cycle

### Ordering information

<u> </u>	
Description	Order no.
Fibra-Cel® Disks	
50 g	M1292-9984
250 g	M1292-9988

Custom package sizes available on request.

## System Accessories



### Interface Kit for RS-232 Device

- > The RS-232 Device Interface Kit provides the ability to integrate up to eight simple RS-232 devices into your fermentation process to obtain weight measurements, flow rates or other data. This information can be integrated directly into OPCcompatible BioCommand® packages for the development of powerful feed strategies based on weights or pump flow rates.
- > The kit includes one USB cable to connect to your PC and an eight-port RS-232 serial box (OPC server software designed specifically to communicate with BioCommand included with M1295-0002 only).
- > This kit is designed to communicate with Mettler Toledo® scales which use SICS level 0 communication protocol.

### Ordering information

Description	Order no.
RS-232 Interface Box, RS-232 to USB, 8 ports, including OPC Server	M1295-0002
RS-232 Interface Box, RS-232 to USB, 8 ports	M1287-0020

- 1) Kit M1287-0020 is designed for direct connection to reactor process control (RPC) and BioFlo® control software (BCS) controllers, no OPC server required.
- 21 Kit M1295-0002 is designed for integration to BioCommand and is primarily intended for the BioFlo/CelliGen® 115, BioFlo/CelliGen 510 Allen Bradley and BioFlo/CelliGen Pro.



### **Analog Input/Output Module**

- > OPC server interface
- > Communicates with OPC-compatible BioCommand® packages for total process control (requires a computer with USB connection)
- > User-definable 0 5 V or 4 20 mA: 3 inputs, 3 outputs
- > 0-5 V: 4 inputs, 4 outputs
- > Connection of external pumps, transmitters for sensors, exhaust analyzers

### Ordering information

Description	Order no.
Analog Input/Output Module	
100 – 240 V/50/60 Hz	M1372-1001



### **Recirculating Chillers**

- > For use with Eppendorf small and bench-scale systems
- > Powerful heat removal
- > Models from different vendors available

### Ordering information

Description	Order no.
Recirculating Chiller, ThermoFlex® 1400 PD2, 230 V/50 Hz	P0620-2798
Recirculating Chiller, ThermoFlex® 1400 PD2, 120 V/60 Hz	P0620-2796
Plumbing Package, for ThermoFlex® recirculating chiller	P0620-0959
Pressure Regulator, for ThermoFlex® recirculating chiller, 0 − 20 psig (0 − 1.4 bar)	P0620-2799
Pressure Gauge, for ThermoFlex® recirculating chiller, 0 − 30 psig (0 − 2.1 bar)	M1287-9918
Chiller, Julabo® SC5000a	
208 – 230 V/60 Hz	P0620-3380
400 V/50 Hz	P0620-3381
Connection Kit, for Julabo® SC5000a chiller, for BioFlo®/CelliGen® 510 and BioFlo® 610	M1361-0391
Recirculating Chiller, with 600 W, incl. accessories	
115 V	76DGCHILL06U1
230 V	76DGCHILL06U2
Recirculating Chiller, with 1200 W, incl. accessories	
115 V	76DGCHILL12U1
230 V	76DGCHILL12U2



### **Benchtop Scale**

- > Bench-top scales combine a robust design for long life, integrated display, and the precision needed to meet a variety of needs.
- > Seamless integration with Eppendorf bench-scale controllers (requires RS-232 device interface kit)
- > Offered in 6, 15, and 30 kg capacities
- > Benchtop Scale Kits include a connection cable to RS-232.

### Ordering information

Order no.
M1425-1001
M1425-1002
M1425-1003
M1425-1004
M1425-1005
M1425-1006

i For more information go to www.eppendorf.com

# System Accessories

## Variable Speed Pumps

> Watson-Marlow® variable speed pumps

Ordering information

Description	Order no.
Variable-Speed Pump, Watson-Marlow® 120U with 114DV pump head, 0 – 200 rpm, including connection cable with free leads	M1287-9959
Variable-Speed Pump, Watson-Marlow® 120U, with 114DV pump head, 0 – 200 rpm, including connection cable with Lumberg®	M1379-9959
connector, for BioFlo® 320	
Variable-Speed Pump, Watson-Marlow® 120U, with 114DV pump head, 0 – 200 rpm, including connection cable with Lumberg®	M1287-9978
connector, for BioFlo®/CelliGen® 510 - Allen Bradley®	

### Regulator/pre-filter kits

- > Regulator/pre-filter kits for water, gas, and steam
- > Utility connection kit for metric conversions and sterilize-in-place systems

			BioFlo/CelliGen			
System	DASbox®	<b>DASGIP®</b>	115, BioFlo 120	310	320	415
Single Gas (up to 4 systems)			M1273-5002	M1273-5002	M1273-5002	M1273-5002
4-Gas			M1363-5002	M1363-5002	M1363-5002	
1/4 inch to 6 mm converter kit 1)	_		77105038	77105038	77105038	_
Single Water	76DGIWF	76DGIWF			_	_
Water (up to 4)			M1273-5001	M1273-5001	M1273-5001	M1273-5001
Water (up to 4) - metric			77105037	77105037	77105037	_
1) Paguiros M1363-5002						

	BioFlo/CelliGen		BioFlo/CelliGen	BioFlo/CelliGen	BioFlo Pro (800	BioFlo Pro
System	510	BioFlo 610	Pro (60 - 120L)	Pro (240 - 500 L)	- 1200 L)	(2400 L)
Water	M1361-1100	M1361-1100	M1290-0650	M1290-0654	M1290-0656	M1290-0657
Main Steam	M1361-1101	M1361-1101	M1290-0660	M1290-0664	M1290-0666	M1290-0667
Process Steam	M1361-1102	M1361-1102	M1290-0670	M1290-0674	M1290-0676	M1290-0677
Process Air	M1361-1103	M1361-1103	-	-	-	-
Instrument Air	M1361-1104	M1361-1104	M1290-0760	M1290-0760	M1290-0760	M1290-0760
Process Steam to Utility Steam 2)	M1361-1105	M1361-1105	-	-	-	-
Utility Connection Kit	M1361-9992	M1362-9992	M1298-9992	M1298-9992	M1290-9992	
<sup>2)</sup> Requires M1361-1101						

### Tubing

- > Silicone tubing for liquid addition and gassing
- > Polyurethane tubing for gas connections to control station

### Ordering information

Description	Order no.
Tubing, silicone	
I.D. 1/16 in/1.6 mm, O.D. 3/16 in/4.7 mm, length 50 ft/15.2 m	M0740-2396
I.D. 3/32 in/2.4 mm, O.D. 1/4 in/6.4 mm, length 50 ft/15.2 m	M0740-2430
I.D. 1/8 in/3.2 mm, O.D. 1/4 in/6.4 mm, length 25 ft/7.6 m	M0740-2445
I.D. 3/16 in/4.7 mm, O.D. 5/16 in/7.9 mm, length 25 ft/7.6 m	M0740-2505
I.D. 1/4 in/6.4 mm, O.D. 3/8 in/9.5 mm, length 25 ft/7.6 m	M0740-2542
I.D. 5/16 in/7.9 mm, O.D. 7/16 in/11.1 mm, length 50 ft/15.2 m	M0740-2590
Tubing, polyurethane, blue,	
I.D. 5/64 in/2.0 mm, O.D. 3/16 in/4.7 mm, length 50 ft/15.2 m	M0740-3110
I.D. 1/8 in/3.2 mm, O.D. 1/4 in/6.4 mm, length 50 ft/15.2 m	M0740-3111C3
I.D. 5/32 in/4.0 mm, O.D. 1/4 in/6.4 mm, length 25 ft/7.6 m	M0740-3113C3
I.D. 3/8 in/9.5 mm, O.D. 0.655 in/16.3 mm, length 25 ft/7.6 m	M0740-2721C3

### Replacement filters

- > Round and Cartridge Filters
- > Available in 0.2 μm and 1.2 μm

Inlet		Round	BioFlo/ CelliGen 115 P0200-0491	BioFlo 120 P0200-	BioFlo/ CelliGen 310 P0200-	BioFlo 320 P0200-	BioFlo 415	BioFlo/ CelliGen 510	BioFlo 610	BioFlo/CelliGen Pro
imet	υ.2 μπ	Kouna	(Small) P0200-0495 (Large)	0495	0491 (Small) P0200- 0495 (Large)	0495	-	-	-	
Inlet	0.2 μm	Cartridge	-	-	-	-	P0200- 0129	P0200- 4148	P0200- 4148	P0200-4061 (BioFlo Pro 60-120L/CelliGen Pro) P0200-4060 (BioFlo Pro 240-400L) P0200-4064 (BioFlo Pro 800-2400L)
Exhaust	0.2 μm	Round	P0200-0495	P0200- 0495	P0200- 0495	-	-	-	-	-
Exhaust	0.2 μm	Cartridge	-	-	-	P0200- 4130	P0200- 0129	P0200- 4147	-	P0200-4061 (BioFlo Pro 60-120L/ CelliGen Pro) P0200-4060 (BioFlo Pro 240-400L) P0200-4063 (BioFlo Pro 800-1200L) P0200-4064 (BioFlo Pro 2400L)
Exhaust	1.2 μm	Cartridge	-	-	-	-	P0200- 4150	P0200- 4146	P0200- 4190	-
Sample	0.2 μm	Round	P0200-0970	-	P0200- 0970	-	P0200- 0970	-	-	-

# System Accessories



### Addition/Harvest Bottles

- > Autoclavable addition/harvest bottles in various sizes
- > Ranging from 250 mL 10 L

### Ordering information

Description	Order no.
Foam Trap Kit, 250 mL	M1273-9942
Addition/Harvest Bottle Kit, for aerobic processes	
250 mL	M1362-9905
500 mL	M1362-9906
1L	M1362-9901
2 L	M1362-9902
5 L	M1362-9903
10 L	M1362-9904
Addition/Harvest Bottle Kit, for anaerobic processes	
250 mL	M1362-9913
500 mL	M1362-9914
1L	M1362-9915
2 L	M1362-9916
5 L	M1362-9917
10 L	M1362-9918
Addition/Harvest Bottle Kit, for aerobic processes, including bottle holder	
250 mL	M1273-9989
500 mL	M1273-9990
Bottle Holder Kit	
for 250/500 mL bottle	M1273-9940

### Other Accessories

### Ordering information

Description	Order no.
Hypodermic Needle, 107.95 mm long, 3.26 mm diameter, 12 needles	P0440-0061A
Hypodermic Needle, 18 Gauge (3.8 cm Length) - Pack of 100	P0440-0064
Sample Vials, autoclavable, case of 72	
25 mL, with caps	M1227-9935
40 mL, with caps	P0640-0500
Bearing Housing Cap, pack of 10	M1273-9936
Addition Vessel Kit, includes stainless-steel vessel with dip tube, stainless-steel process valve, silicone tubing and 0.2 μm vent filter	
4 L	M1290-0550
7.5 L	M1290-0551
11 L	M1290-0552
19 L	M1290-0553
38 L	M1290-0554



## **Pump Tubing Accessories**

- > Tubing connectors
- > Tri-clamp to barbed tube connectors
- > Luer connectors

Straight connectors	
1/4 in to 1/8 in	P0242-0460
1/4 in to 1/4 in	P0242-0510
1/4 in to 3/16 in	P0242-0200
5/16 in to 1/4 in	P0242-0201
3/8 in to 1/4 in	P0242-0202
T-connector	
1/4 x 1/4 x 1/4 in	P0242-0210
Quick Connects	
Female	P0240-2680
Male	P0240-2670
Tri-clamp to barbed tube	
0.75 inch to 1/8 in barbed tube	P0240-0774C3
0.75 inch to 1/4 in barbed tube	P0240-0773C3
0.75 inch to 1/2 in barbed tube	P0240-0775C3
Tubing Clamps	
Clamp, plastic	P0160-4460
Clamp, steel	P0160-4830
Luer	
Barbed tube to male luer, 1/8 in tube, stainless steel	P0240-5000
Barbed tube to female luer, 1/4 in tube, set of 10	M1379-0130

 ${f i}$  For more information go to www.eppendorf.com

# System Accessories



### **DASGIP® Process Computer**

- > Intel Core® i5
- > SSD ≥ 128 GB
- > 22 in LCD monitor
- > Microsoft® Windows® 7

### Ordering information

Description	Order no.
Process Computer for Small Scale Systems, including OS software, DASware® control without licenses, and PC hardware, english	76DGPCS
language, with accessories	



### Uninterruptable Power Supply for DASGIP® Products

> Uninterruptable power supplies and replacement batteries

### Ordering information

Description				
Uninterruptible Power Supply for DASGIP® System, 230 V/50 Hz, Eaton® 5P 1550i, 1550 VA	78535272			
Uninterruptible Power Supply, APC BackUPS BR1500G, 115 V, 60 Hz, 1500 W				
Replacement Battery RBC33, for UPS BR1500(I/LCD)	78110007			



### **DASGIP® CWD Cooling Water Distribution Unit**

- > Exhaust cooling and/or temperature control in up to four vessels
- > Available with four or eight ports for condensers and/or cooling fingers

### Ordering information

Description	Order no.
DASGIP® CWD4 Cooling Water Distribution Unit, incl. connection cable	
for 4 condenser ports (CWD4)	76DGCWD4
for 4 condenser-/ and 4 cooling finger ports (CWD4+4)	76DGCWD44
Accessories for DASGIP® CWD4+4, for 4-fold system	76DGCWD44UM
Accessories for DASGIP® CWD4, for 4-fold system	76DGCWD4UM
Inline Water Filter, for parallel Bioblock or benchtop systems, incl. accessories for 4-fold or 8-fold systems	76DGIWF



### Balance

- > Precision balances e.g. for integration with DASGIP MP8 and MP4 multi pumps
- > Mettler Toledo® MS
- > Available with max. capacities of 3.2 12.2 kg

### Ordering information

Order no.
76DGBAL32
76DGBAL42
76DGBAL62
76DGBAL82
76DGBAL122



### Serial Device Servers for DASGIP® Products

> Connects up to eight serial devices to the Ethernet

Description	Order no.
Serial Device Server, with 2 ports	
115 V	76DGRSPORT2U1
230 V	76DGRSPORT2U2
Serial Device Server, with 8 ports	76DGRSPORT8

# DASGIP® EGC for Exhaust Condensation



The Eppendorf DASGIP EGC4 Module in combination with our Peltier Exhaust Condensers provides liquid-free exhaust condensation for up to four vessels. Proven effective for the DASbox Mini Bioreactor and for the mini scale BioBLU 0.3 Single-use Vessels, this innovative technology can also be utilized with the larger vessels of the Eppendorf BioBLU family, BioBLU 1c, 3c, 5c, and 5p. Optimum recovery of condensate prevents volume loss due to evaporation and associated changes in osmolarity as well as blocking of exhaust filters. No cooling agent or chiller is needed so users benefit from easy handling.

### Product features

- > Effective liquid-free exhaust condensation via Peltier technology
- > Up to four exhaust condensers can be connected
- > Suitable for single-use vessels BioBLU 1c, 3c, 5c, and 5p

### Ordering information

Description	Order no.
DASGIP® EGC4 Exhaust Condenser Controller, for 4 Peltier actuators, 110 – 240 V/50/60 Hz	76DGEGC4

## DASGIP® Peltier Exhaust Condensers



Our innovative Peltier Exhaust Condenser offers highly effective condensation - without the need for a cooling agent or chiller. Volume loss due to evaporation is thereby minimized and blocking of exhaust filter prevented. The condenser's automatic slide in activation and slide out deactivation mode satisfies users with its easy handling.

The Peltier-based exhaust condenser was designed for use with the Eppendorf DASbox Mini Bioreactor System and is ready-to-use with both autoclavable (DASbox Mini Bioreactor) and single-use vessels (BioBLU 0.3). The DASGIP EGC4 module makes this technology available as well for use with our larger BioBLU Single-Use Vessels.

### **Product features**

- > Liquid-free exhaust condensation through Peltier-based cooling
- > Highly effective condensation minimizes volume loss caused by evaporation
- > Prevents blocking of exhaust filter
- > Automatic activation/deactivation with proximity sensor
- > Automatic and manual de-icing functionality
- > Suitable for single-use vessels BioBLU 0.3c, 0.3f, 1c, 1f, 3c, 5c, and 5p

### Applications

- > Cell culture and fermentation in mini scale using the Eppendorf
- > Small and bench scale applications with BioBLU Single-Use

Description	Order no.
Actuator Unit for Peltier Exhaust Condenser	
incl. cable L 1.6 m	78201321
incl. cable L 4 m	78201330
Exhaust Condenser Adaptor, incl. insulation	
for DASbox® Mini Bioreactor	78201323
for BioBLU® 0.3/1c Single-Use Vessels	78201322
for BioBLU® 1f Single-Use Vessels	78109131
for BioBLU® 3c/5c/5p Single-Use Vessels	78201326

Ordering information Description

I.D. 0.25/W 0.85 mm, male/female

I.D. 0.5/W 1.05 mm, male/female

I.D. 1.0/W 1.05 mm, male/female

I.D. 2.0/W 0.8 mm, male/female

I.D. 2.0/W 0.8 mm, female/female

I.D. 0.5/W 1.6 mm, female/female

I.D. 0.8/W 1.6 mm, female/female

I.D. 1.6/W 1.6 mm, female/female I.D. 2.4/W 1.6 mm, female/female

I.D. 3.2/W 1.6 mm, female/female

I.D. 4.8/W 1.6 mm, female/female

I.D. 0.5/W 1.05 mm, female/female

I.D. 1.0/W 1.05 mm, female/female

I.D. 0.25/W 0.85 mm, female/female

# DASGIP® Feeding Accessories



Pump Head Tubing, for DASGIP® MP8 pump, PharMed®

Pump Head Tubing, for DASGIP® MP8 pump, Bioprene®

Pump Head Tubing, for DASGIP® MP8 pump, Peripren

Pump Head Tubing, for DASGIP® MP4 pump, Marprene®

### **DASGIP® Pump Head Tubings**

- > Available with different inner diameter (ID) and wall thickness (W)
- > Material: Bioprene®/Marprene®
- > Connectors: male/female, female/female
- > Suitable for DASGIP MP4 and MP8, respectively



Order no.

78510198 78510119

78510117

78510118

78510109

78510236

78510197 78510237

78510292

78510293 78510295

78510296

78510297

78510298



### DASGIP® Feed Lines

- > Available with different inner diameter (ID) and length (L)
- > Material: C-Flex® or PTFE
- > Connectors: male/male

Ord	erina	information

Description	Order no.
Feed Line PTFE, uncolored with 2x Luer lock fittings, I.D. 0.8 mm	
L 1 m, male/male	78510241
L 3 m, male/male	78510243
Feed Line C-Flex®, with 2x Luer lock fittings, male/male	
I.D. 0.8 mm, L 1 m	78510309
I.D. 0.8 mm, L 2 m	78510310
I.D. 3.2 mm, L 1 m	78510320
I.D. 3.2 mm, L 2 m	78510321



### DASGIP® Head Gears

- > Allows easy transfer of liquids from addition bottles to the bioreactor
- > For GL45 neck

### Ordering information

Description	Order no.
DASGIP® Head Gear, for addition bottles with GL45 neck, C-Flex	
female Luer lock	78510311

i For more information go to www.eppendorf.com

# DO Sensors



### **DO Sensors**

- > Accurate monitoring of dissolved oxygen
- Standard clark electrodes as well as optical sensors
   Various sensor lengths available

A	A	_	A	_	Ì

Vessel Size	DASbox®	Spinner	Spinner	Bioreactor	Bioreactor	PhotoBioreactor	PhotoBioreactor
	0.25 L	0.5 L	1.5 L	2.5 L	3.5 L	1.0 L	2.5 L
DASbox® MiniBioreactor	1 or 4 or 7	_	_	_	_		
DASGIP® Benchtop		2 or 5 or 8	3 or 6 or 9	2 or 5 or 8	3 or 6 or 9	_	_
DASGIP® PhotoBioreactors		_	_		_	2 or 5 or 8	2 or 5 or 8

### Model

Vessel Size	Spinner 0.7 L	Spinner 1 L	Spinner 1.5 L	Stirrer 1 L	Stirrer 1.5 L	Stirrer 1.8 L
DASGIP® Bioblock	2 or 5 or 8	2 or 5 or 8	3 or 6 or 9	2 or 5 or 8	2 or 5 or 8	3 or 6 or 9

### Model

Vessel Size	0.3c/f	1c/f	3c/5c/3f	5р	10c/14c	50c	
BioBLU® Vessel	10	11	2 or 5 or 8	1 or 4 or 7	18 or 25 or 29	20	
			or 16	or 12			
			or 23 or 27	or 22 or 26			

### Model

Model							
Vessel Size	1 L	2 L	3 L	5 L	10 L	15 L	All Vessels
BioFlo®/CelliGen® 115	14	15	_	17	19	-	_
BioFlo® 120	14	15 or 23	_	17 or 24	19 or 25	-	_
		or 27		or 28	or 29		
BioFlo®/CelliGen® 310	15	_	15	17	19	-	_
BioFlo® 320	15 or 23	_	15 or 23	17 or 24	19 or 25	_	_
	or 27		or 27	or 28	or 29		
CelliGen® 310 (packed-bed)	12	_	12	15	15	_	_
BioFlo® 320 (packed-bed)	12 or 22	_	12 or 22	15 or 23	15 or 23	-	_
	or 26		or 26	or 27	or 27		
BioFlo® 415	_	_	_	17	19	21	_
BioFlo®/CelliGen® 510		_	_	_	_	_	12
BioFlo® 610		_	_	_	_	_	12
BioFlo®/CelliGen® Pro		_	_	_	_	_	Standard Housing - 12
							Retractable Housing - 17

Description	Ref.	Order no.
DO Sensor, Mettler Toledo®, autoclavable, O.D. 12 mm		
L 120 mm	1	78108018
L 220 mm	2	78108026
L 320 mm	3	78108022
DO Sensor (Optical), Hamilton® VisiFerm™, autoclavable, O.D. 12 mm, H0 cap		
L 120 mm	4	78108058
L 225 mm	5	78108059
L 325 mm	6	78108060
DO Sensor, Hamilton®, autoclavable, O.D. 12 mm		
L 120 mm	7	78108023
L 225 mm	8	78108039
L 325 mm	9	78108040
DASGIP® DO Sensor O.D. 4.7 mm, including cable L 3 m and storage chamber for BioBLU® 0.3, L 162 mm	10	78108046
DASGIP® DO Sensor O.D. 4.7 mm, including cable L 3 m and storage chamber for BioBLU® 1, L 278 mm	11	78108051
DO Sensor, Mettler Toledo® InPro 6830, 120 mm, angled T-82 connector	12	P0720-6280
DO Sensor, Mettler Toledo® InPro 6810, 160 mm, angled VP connector	13	P0720-6281
DO Sensor, Mettler Toledo® InPro 6830, 160 mm, angled T-82 connector	14	P0720-6580
DO Sensor, Mettler Toledo® InPro 6830, 220 mm, angled T-82 connector	15	P0720-6282
DO Sensor, Mettler Toledo® InPro 6820, 225 mm, straight T-82 connector	16	P0720-6526
DO Sensor, Mettler Toledo® InPro 6830, 320 mm, angled T-82 connector	17	P0720-6283
DO Sensor, Mettler Toledo® InPro 6820, 355 mm, straight T-82 connector	18	P0720-6525
DO Sensor, Mettler Toledo® InPro 6830, 420 mm, angled T-82 connector	19	P0720-6284
DO Sensor, Mettler Toledo® InPro 6820, 526 mm, straight T-82 connector	20	P0720-6529
DO Sensor, Hamilton® OxyFerm FDA, 625 mm, straight T-82 connector	21	P0720-6520
DO Sensor, Mettler Toledo® InPro 6850i, ISM®		
120 mm	22	P0720-6652
220 mm	23	P0720-6653
320 mm	24	P0720-6654
420 mm	25	P0720-6655
Optical DO Sensor, Mettler Toledo® InPro 6860i, ISM®		
120 mm	26	P0720-6651
220 mm	27	P0720-6660
320 mm	28	P0720-6661
420 mm	29	P0720-6662

# DO Sensors

Accessories	
Description	Order no.
DO Electrolyte, Mettler Toledo®, pack of 3 x 25 mL	0045840006
DO Electrolyte, Mettler Toledo®, pack of 3 x 25 mL	78108053
Membrane Kit for 12 mm DO Sensors, Hamilton®, incl. spare o-rings, 3 membrane bodies	78108042
Membrane Kit for 12 mm DO Sensors, Mettler Toledo®, incl. spare o-rings, 4 membrane bodies	78108003
Membrane Kit for 12 mm DO Sensors, incl. spare o-rings, Mettler Toledo®	
4 membrane bodies	P0720-6268
1 membrane body	P0720-6339
Membrane Kit for 12 mm DO Sensors, incl. spare o-rings, Hamilton®, 3 membrane bodies	P0720-6570
Sensor Cap, Optocap BT O2T, for Mettler Toledo® InPro 6860i	P0720-6621
Cap, for DO sensor, with 4-pin connector (T82)	P0720-5567
pH & DO Simulator/Calibrator, for checking integrity of pH and DO electronics and cables	P0720-5631

Adaptor/
sensor
housing

Model	Cable				housing		
	Analog	Analog	Digital	Digital			
				ISM-Optical	Head plate	Side-Wall	Sensor
	T-82	VP8	ISM	DO	adaptor	Adaptor	Housing
DASbox® MiniBioreactor	78522040	78522042	_	_	_	_	_
DASGIP® Parallel Bioreactor System	78522040	78522042	_	_	77102016¹¹	_	_
BioFlo®/CelliGen® 115	P0720-2336	_	_	_	M1273-5040	_	_
BioFlo® 120	1390810600	_	M1379-8108	M1379-8107	M1273-5040	_	_
BioFlo®/CelliGen® 310	P0720-2333	_	_	_	M1287-5030	_	_
BioFlo® 320	M1379-8106	_	M1379-8108	M1379-8107	M1287-5030	_	_
BioFlo® 415	P0720-2333	_	_	_	_	_	_
CelliGen® BLU - 1st Generation	P0720-2336	_	_	_	_	_	_
CelliGen® BLU - 2nd Generation	P0720-2336	_	_	_	_	_	_
BioFlo®/CelliGen® 510	P0720-2336	_	_	_	_	M1361-9208	P0720-
							6240C3
BioFlo® 610	P0720-2336		_	_	_	M1361-9208	P0720-
							6240C3
BioFlo®/CelliGen® Pro - Standard	P0720-2342	_	_	_	_	_	P0720-
Housing							6450C1
BioFlo®/CelliGen® Pro - Retractable	P0720-2342	_	_	_	_	_	P0720-55700
Housing							

Housing

1) For DASGIP Benchtop Bioreactors

Description	Order no.
Cable, for connecting DO sensors to DASGIP® modules, grey, with plug type T82, L 3 m	78522040
Cable, for connecting DO sensors to DASGIP® modules, grey, with plug type VP8 for VisiFerm™, L 3 m	78522042
Cable, ISM® sensor, 1 m	M1379-8108
DO Cable, with T-82 connector, for BioFlo® 120, 1 m	1390810600
DO Cable, with T-82 connector, for BioFlo® 320, 1 m	M1379-8106
Optical DO Cable, ISM® sensor, 1 m	M1379-8107
DO Cable, with T-82 connector, for BioFlo®/CelliGen® 310, BioFlo® 410, BioFlo® 415, 1.1 m (45 in)	P0720-2333
DO Cable, with T-82 connector, for BioFlo®/CelliGen® 115, BioFlo®/CelliGen® 510 , BioFlo® 610, CelliGen® BLU (2nd generation), 1.4 m	P0720-2336
(55 in)	
DO Cable, with T-82 connector, for BioFlo®/CelliGen® Pro, 1.8 m (6 ft)	P0720-2342
Sensor Housing, stainless steel	
for 25 mm Ingold® port, for 120 mm sensor length, with material certificate	P0720-6450C1
InFit® 761, for 25 mm Ingold® port, for 120 mm sensor length, with material certificate	P0720-6240C3
retractable, InTrac® 797, for 25 mm Ingold® port, 325 mm sensor length, with material certificate	P0720-5570C
Ingold® Port Weldment, converts 1 1/2 in sanitary to 25 mm Ingold® port	M1361-9208
Adaptor	
VP connector to T-82 connector, for analog sensors	P0720-6470
Power Adaptor, VP to T-82 connector	P0720-9771

# pH Sensors



### pH Sensors

- > Electrodes for accurate monitoring of pH
- > Various sensor lengths available

### Model

	DASbox	Spinner	Spinner	Bioreactor	Bioreactor	PhotoBioreactor	PhotoBioreactor
Vessel Size	0.25 L	0.5 L	1.5 L	2.5 L	3.5 L	1.0 L	2.5 L
DASbox MiniBioreactor	1 or 4	_	_	-	-	-	-
DASGIP Benchtop		2 or 5	2 or 5	2 or 5	3 or 6	-	-
DASGIP PhotoBioreactors				_	_	2 or 5	2 or 5

### Model

110401						
Vessel Size	Spinner 0.7 L	Spinner 1 L	Spinner 1.5 L	Stirrer 1 L	Stirrer 1.5 L	Stirrer 1.8 L
DASGIP Righlock	2 or 5	2 or 5	3 or 6	2 or 5	2 or 5	3 or 6

### Model

Vessel Size	0.3c/f	1c/f	3c/5c/3f	5p	10c/14c	50c	
BioBLU Vessel	1 or 4	2 or 5 or 9 or 14	2 or 5 or 9 or 14	1 or 4 or 7 or 13	11 or 16	12	

### Model

Vessel Size	1 L	2 L	3 L	5 L	10 L	15 L	All Vessels
BioFlo 110 and	8	9		10	11		
BioFlo/CelliGen 115							
BioFlo 120	8	9 or 14		10 or 15	11 or 16		
BioFlo/CelliGen 310	8	_	9	10	11		
BioFlo 320	8 or 14	_	9 or 14	10 or 15	11 or 16		
CelliGen 310 (packed-bed)	8	_	8	8	9		
BioFlo 320 (packed-bed)	8 or 14	_	8 or 14	8 or 14	9 or 14		
BioFlo 415	_	_	_	10	11	12	_
BioFlo/CelliGen 510	_	_	_	_	_	_	7
BioFlo 610	_	_	_	_		_	7
BioFlo/CelliGen Pro	_			_		_	Standard Housing
							- 7
							Retractable

### Ordering information

Description	Ref.	Order no.
pH Sensor, Mettler Toledo®, autoclavable, O.D. 12 mm		
L 120 mm	1	78103207
L 225 mm	2	78103220
L 325 mm	3	78103209
pH Sensor, Hamilton® EasyFerm Plus, autoclavable, O.D. 12 mm		
L 120 mm	4	78103205
L 225 mm	5	78103230
L 325 mm	6	78103231
pH Sensor, Mettler Toledo® 405-DPAS-SC-K8S, gel-filled		
120 mm	7	P0720-5581
200 mm	8	P0720-5582
225 mm	9	P0720-5584
325 mm	10	P0720-5580
425 mm	11	P0720-5583
pH Sensor, Hamilton®, EasyFerm, gel-filled		
625 mm	12	P0720-6540
pH/Redox Sensor, Mettler Toledo® InPro 3253i, ISM®		
120 mm	13	P0720-6656
225 mm	14	P0720-6657
325 mm	15	P0720-6658
425 mm	16	P0720-6659

### Accessories

Housing - 10

Description	Order no.
pH & DO Simulator/Calibrator, for checking integrity of pH and DO electronics and cables	P0720-5631
Cap, for sensor, K9 connector	P0720-5317

### Description Order no. DASGIP® pH/Redox Cable, grey, with AK9 plug, L 3 m 78522020 pH/Redox Cable, with AK9 connector, for BioFlo® 120, 1 m 1390810400 Cable, ISM® sensor, 1 m pH/Redox Cable, for BioFlo® and CelliGen® Pro, 1.8 m Cable, pH/redox ground wire extension, for retractable sensor housings, 0.6 m pH Cable, with AK9 connector, for BioFlo® 320, 1 m pH Cable, with AK9 connector, for BioFlo®/CelliGen® 310, BioFlo® 410, BioFlo® 415, 1 m (40 in) pH Cable, with AK9 connector, for BioFlo®/CelliGen® 115, BioFlo®/CelliGen® 510 and BioFlo® 610, 1.4 m (55 in) Optical pH Sensor Cable for BioBLU® 1c/3c/5c for BioBLU® 10c/14c for BioBLU® 50c for BioBLU® 5p Sensor Housing, stainless steel for 25 mm Ingold® port, for 120 mm sensor length, with material certificate InFit® 761, for 25 mm Ingold® port, for 120 mm sensor length, with material certificate P0720-6240C3 retractable, InTrac® 797, for 25 mm Ingold® port, 325 mm sensor length, with material certificate P0720-5570C Ingold® Port Weldment, converts 1 1/2 in sanitary to 25 mm Ingold® port M1361-9208

# Redox Sensors



### Redox Sensors

- Accurate monitoring of ORP (redox potential)Used with DASGIP/DASbox PHPO monitoring module series and Eppendorf control units, respectively
- > Various sensor lengths available

М	lod	e

	DASbox	Spinner	Spinner	Bioreactor	Bioreactor	PhotoBioreactor	PhotoBioreactor
Vessel Size	0.25 L	0.5 L	1.5 L	2.5 L	3.5 L	1.0 L	2.5 L
DASbox MiniBioreactor	1	_	-	_	_	-	_
DASGIP Benchtop	-	2	2	2	3	-	_
DASGIP PhotoBioreactors		_	_	_	_	2	2

Model						_
Vessel Size	Spinner 0.7 L	Spinner 1 L	Spinner 1.5 L	Stirrer 1 L	Stirrer 1.5 L	Stirrer 1.8 L
DASGIP Bioblock	2	2	3	2	2	3

### Model

Vessel Size	0.3c/f	1c/f	3c/5c/3f	5р	10c/14c	50c	
BioBLU Vessel	1	2 or 6 or 13	2 or 6 or 13	2 or 4 or 12	7 or 9 or 14	11	

### Model

Vessel Size	1 L	2 L	3 L	5 L	10 L	15 L	All Vessels
BioFlo 110 and	5	6	-	7 or 9	8 or 10	_	
BioFlo/CelliGen 115							
BioFlo 120	5	6 or 13	-	7 or 9 or 14	8 or 10 or 15	-	-
BioFlo/CelliGen 310	5		6	7 or 9	8 or 10	_	-
BioFlo 320	5 or 13		6 or 13	7 or 9 or 14	8 or 10 or 15	-	-
CelliGen 310 (packed-bed)	5		5	5	6	_	-
BioFlo 320 (packed-bed)	5 or 13		5 or 13	5 or 13	6 or 13	_	-
BioFlo 415	_		_	7 or 9	8 or 10	11	-
BioFlo/CelliGen 510	_		_	_	_	_	4
BioFlo 610	_		_	_	_	_	4
BioFlo/CelliGen Pro					_	_	Standard Housing
							- 4

Retractable Housing - 7 or 9

Description	Ref.	Order no.
Redox Sensor, Mettler Toledo®, autoclavable, O.D. 12 mm		
L 120 mm	1	78103224
L 225 mm	2	78103225
L 325 mm	3	78103226
Redox Sensor, Mettler Toledo®, Pt4805-DPAS-SC-K8S, gel-filled		
120 mm	4	P0720-5780
200 mm	5	P0720-5781
225 mm	6	P0720-5783
325 mm	7	P0720-5782
425 mm	8	P0720-5784
Redox Sensor, Hamilton <sup>®</sup> , EasyFerm RX, gel-filled		
325 mm	9	P0720-6532
425 mm	10	P0720-6531
625 mm	11	P0720-6530
pH/Redox Sensor, Mettler Toledo® InPro 3253i, ISM®		
120 mm	12	P0720-6656
225 mm	13	P0720-6657
325 mm	14	P0720-6658
425 mm	15	P0720-6659

# Redox Sensors

Model	Cable		Adaptor/Sensor		
	Analog	Digital			
	AK9	ISM	Headplate Adaptor	Side-Wall Adaptor	Sensor Housing
DASbox® MiniBioreactor	78522020			_	_
DASGIP® Parallel Bioreactor System	78522020			_	_
BioFlo®/CelliGen® 115	P0720-2763		M1273-5040	_	_
BioFlo® 120	1390810400	M1379-8108	M1273-5040	_	_
BioFlo®/CelliGen® 310	P0720-2275		M1287-5030	_	_
BioFlo® 320	M1379-8105	M1379-8108	M1287-5030	_	_
BioFlo® 415	P0720-2275	_		_	_
BioFlo®/CelliGen® 510	P0720-2277			M1361-9208	P0720-6240C3
BioFlo® 610	P0720-2277	_		M1361-9208	P0720-6240C3
BioFlo®/CelliGen® Pro - Standard	M1290-0610			_	P0720-6450C1
housing					
BioFlo®/CelliGen® Pro - Retractable	M1290-0610 &			_	P0720-5570C
housing	M1290-8012				

Ordering i	information
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Description	Order no.
DASGIP® pH/Redox Cable, grey, with AK9 plug, L 3 m	78522020
pH/Redox Cable, with AK9 connector, for BioFlo® 120, 1 m	1390810400
Redox Cable, with AK9 connector, for BioFlo® 320, 1 m	M1379-8105
Cable, ISM® sensor, 1 m	M1379-8108
Redox Cable, with AK9 connector, for BioFlo® 110 and BioFlo®/CelliGen® 115, 1.8 m (6 ft)	P0720-2763
Redox Cable, with AK9 connector, for BioFlo®/CelliGen® 310 and BioFlo® 415, 1 m (40 in)	P0720-2275
Redox Cable, with AK9 connector, for BioFlo®/CelliGen® 510 and BioFlo® 610, 1.4 m (55 in)	P0720-2277
pH/Redox Cable, for BioFlo® and CelliGen® Pro, 1.8 m	M1290-0610
Cable, pH/redox ground wire extension, for retractable sensor housings, 0.6 m	M1290-8012
Transmitter, Mettler Toledo® M300	
redox, panel mounted	P0620-5974
redox, wall mounted	P0620-5975
Secondary DO-pH/Redox Option, for BioFlo®/CelliGen® 310 and BioFlo® 415, field-installed	M1287-3530
Sensor Housing, stainless steel	
for 25 mm Ingold® port, for 120 mm sensor length, with material certificate	P0720-6450C1
InFit® 761, for 25 mm Ingold® port, for 120 mm sensor length, with material certificate	P0720-6240C3
retractable, InTrac® 797, for 25 mm Ingold® port, 325 mm sensor length, with material certificate	P0720-5570C
Ingold® Port Weldment, converts 1 1/2 in sanitary to 25 mm Ingold® port	M1361-9208

# **Turbidity Sensors**

### Ordering information

Description	Order no.
Turbidity Sensor, Mettler Toledo® InPro 8100, autoclavable, 120 mm (cable not included)	P0720-5951
Turbidity Sensor, Mettler Toledo® InPro 8100, autoclavable, 297 mm (cable not included)	P0720-5950
Turbidity Sensor, Mettler Toledo® InPro 8200	
SIP, 120 mm (with cable)	P0720-5961
SIP, 205 mm (with cable)	P0720-5962
SIP, 297 mm (with cable)	P0720-5963
SIP, 407 mm (with cable)	P0720-5960
Turbidity Cable, 5 m	P0720-2430
Transmitter, Mettler Toledo® M800, one-channel, Turbidity	P0620-6571

# $CO_2$ Sensors

Description	Order no.
CO <sub>2</sub> Sensor, Mettler Toledo® InPro 5000i, ISM®	
120 mm	P0720-6663
220 mm	P0720-6664
320 mm	P0720-6665
CO <sub>2</sub> sensor, Mettler Toledo® InPro 5000, VP Connector	
120 mm	P0720-6480
220 mm	P0720-6481
320 mm	P0720-6482
CO <sub>2</sub> Cable, with VP connector, for Mettler Toledo® transmitter, 3 m (10 ft)	P0720-9660
Transmitter Kit, Mettler Toledo® M400, CO <sub>2</sub>	M1287-3200
Cable, ISM® sensor, 1 m	M1379-8108
CO, Membrane Kit, incl. spare o-rings and electrolyte, Mettler Toledo® InPro 5000/InPro 5000i, 4 membrane bodies	P0720-6641

# Optical Density Sensors



### **Optical Density Sensors**

- > Accurate measurement of optical absorbance
- > Used with the DASGIP OD4 monitoring module
- > Different optical path lengths for various applications
- > Various sensor lengths available

Model	DASGIP	® OD Sens	or						
Optical path length	5 mm	5 mm	5 mm	10 mm	10 mm	10 mm	20 mm	20 mm	20 mm
	781	781	781	781	781	781	781	781	781
Order no.	03411	03408	03414	03412	03409	03415	03413	03410	03416
	120	225	335	120		335			335
Sensor length	mm	mm	mm	mm	225 mm	mm	120 mm	225 mm	mm
DASbox® MiniBioreactor									
DASGIP® Benchtop Spinner 0.5 L									
DASGIP® Benchtop Spinner 1.5 L								_	
DASGIP® Bioblock Spinner 0.7 L/Stirrer 1 L									
DASGIP® Bioblock Spinner 1 L/Stirrer 1.5 L									
DASGIP® Bioblock Spinner 1.5 L/Stirrer 1.8 L									
DASGIP® Benchtop Bioreactors 2.5 L								_	
DASGIP® Benchtop Bioreactors 3.5 L						-			-
DASGIP® PhotoBioreactors 1.0 L									
DASGIP® PhotoBioreactors 2.5 L									

### Accessories

Description	Order no.
Compression Fitting, complete, with M18x1.5 male thread, I.D. 12 mm	78532281
Compression Fitting, complete, with Pg 13.5 male thread, I.D. 12 mm	78532284
Cable, for connecting OD sensors to DASGIP® modules, L 3 m	78522037
Cable, for connecting OD sensors to DASGIP® modules, L 5 m	78522054

### i For more information go to www.eppendorf.com

# Level Sensors



### Level Sensors

- > Activation of pumps for level control due to level changes
- > Anti foam addition due to foam build-up
- > Used with the DASGIP PHPO monitoring modules with level option

### Ordering information

Description	Order no.
DASGIP® Level Sensor, stainless steel with PFA coating	
L 130 mm, Li 20 – 90 mm	78103145
L 200 mm, Li 20 – 160 mm	78103146
L 230 mm, Li 20 – 190 mm	78103147

Li = immersion depth

### Accessories

Description	Order no.
Compression Fitting, complete, with M18x1.5 male thread	
I.D. 4 mm	78532279
Compression Fitting, complete, with Pg 13.5 male thread	
I.D. 4 mm	78532282
DASGIP® Level Sensor Cable, L 3 m	78522031

# **Temperature Sensors**



### **Temperature Sensors**

- > Platinum RTD temperature sensors (Pt100)
- > Designed for use with DASGIP bioreactors

Description	Order no.
Platinum RTD Temperature Sensor, 100 Ohm class A	
O.D. 1.6 mm, L 150 mm, cable L 1.8 m	78103314
O.D. 1.6 mm, L 300 mm, cable L 1.3 m	78103308
O.D. 1.6 mm, L 300 mm, cable L 3 m	78103304
O.D. 1.6 mm, L 400 mm, cable L 3 m	78103307
O.D. 4.5 mm, L 230 mm, cable L 3 m (for BioBLU® 3c/5c/5p)	78103318

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# Service



As with all complex technical systems, Eppendorf bioprocess equipment should be maintained regularly to keep all parts in good working order. This maintenance avoids cost-intensive down times and contributes to preservation of value.

- > DASbox® Mini Bioreactor System Performance Plans 164
- > DASGIP® PHPO and OD4 Performance Plans 166
- > DASGIP® GA Performance Plans 168
- > DASGIP® TC4SC4 Performance Plans 170
- > DASGIP® MP8 and MP4 Performance Plans 172
- > DASGIP® MX Performance Plans 174
- > DASGIP® MX4/1, MF4 and Rotameters Performance Plans 176
- > DASGIP® PBR4 Performance Plans 178
- > DASGIP® Control System Performance Plans 180
- > DASGIP® and DASbox® Vessels Performance Plans 182
- > BioFlo® 120 Performance Plans 184
- > BioFlo®/CelliGen® 115 Performance Plans 186
- > BioFlo® 320 Performance Plans 188
- > BioFlo®/CelliGen® 310 Performance Plans 190
- > BioFlo® 415 Performance Plans 192
- > BioFlo®/CelliGen® 510 (RPC/AB) Performance Plans 194
- > BioFlo® 610 Performance Plans 196
- > BioFlo® Pro Performance Plans 198
- > CelliGen® Pro Performance Plans 200

PREMIUM

# DASbox® Mini Bioreactor System Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The Eppendorf DASbox is the solution for bioprocessing in small working volumes. In small volumes precision and process reliability are essential. Slight deviations or irregularities influence the process and the cultivated cells and organisms much more than at larger scales. Be on the safe side with calibrated and adjusted mass flow sensors, sensor electronics and actuators.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

eppendorf
Performance tested on
Model:
Serial no.:
Serviced by:
Service no.:
Next service:
Date:
epServices tor premium performance

	CHECK	MAINTENANCE	SERVICE	Qualification/ Operational Qualification (IQ/OQ) <sup>1)</sup>
Order Number	0082 150 373	0082 150 374	0082 150 375	0082 150 379
External Inspection				
General condition of DASbox® and all attached cables	_			
General condition of tubing	_			
Internal Inspection				
Check/update of firmware and internal battery	_			
Check of internal settings	_			
Functional Check				
Operational check of all actuators (heating, cooling, gassing, pumps)				
Operational check of exhaust condenser			_	
Operational check of sensor cables		_	-	
Operational check of all attached sensors	_			
Verification		_	_	
Verification of sensor performance				
Verification of agitation speed				
Verification of gas flow				
Verification of temperature measurement				
Verification of exhaust performance			-	
Calibration and Adjustment				
Calibration and adjustment of mass flow sensors			-	
Calibration of electronics of sensors for pH, DO, level, redox, temperature <sup>2)</sup>	•	-	•	-
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service				
IQ/OQ report and certificate				
Supporting Information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Costs of repairs/parts replacement outside scope of preventive maintenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a
1) Separate purchase of IO/OO documents will be recovery	-	<del>-</del> -	_	

ESSENTIAL

ADVANCED

1) Separate purchase of IQ/OQ documents will be necessary

2) Where feature is present

Service Operation

For a complete mainenance of your DASbox® additional services are recommended:

Control system:

> Essential Check: 0082 150 003 > Advanced Maintenance: 0082 150 004

> Premium Service: 0082 150 005

Small scale vessel:

> Essential Check: 0082 150 333

> Advanced Maintenance: 0082 150 334

> Premium Service: 0082 150 335

i For more information go to www.eppendorf.com

Qualification/

Operational Qualification (IQ/OQ)<sup>1)</sup>

PREMIUM

SERVICE

# DASGIP® PHPO and OD4 Performance Plans







Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The most common reasons for failed experiments are incorrect sensor readings or defective sensors. Therefore, it is essential to identify and eliminate these risks before they arise. Preventive maintenance of electronics, cables, and sensors notably diminishes in-process failure.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

	eppendorf
Performano	ce tested on
Model:	
Serial no.:	
Serviced by:	
Service no.:	
Next service:	
Date:	
epSe.	rvices

i For more information go to www.eppendorf.com

Technical specifications subject to change.

				(10,00)
Order Number (for DASGIP® PHPO)	0082 150 453	0082 150 454	0082 150 455	0082 150 459
Order Number (for DASGIP® OD4)	0082 150 043	0082 150 044	0082 150 045	0082 150 049
External Inspection	· -			
General condition of DASGIP® module and attached cables				
Internal Inspection				
Check/update of firmware				
Check/update of internal battery				
Check of internal settings				
Functional Check				
Operational check of sensor cables				
Operational check of all attached sensors				
Verification				
Verification of sensor performance				
Calibration and Adjustment				
Calibration and adjustment of electronics of sensors for pH,				_
DO, level, redox, temperature <sup>2)</sup>			<u> </u>	
1-point calibration of all attached sensors				
2-point calibration of all attached sensors				
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service				_
IQ/OQ report and certificate				_
Supporting Information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Cost of repairs/parts replacement outside scope of preventive	not included	not included	discount on parts,	n/a
maintenance visit (where Eppendorf product warranty has			labor, travel time	
expired)				

ESSENTIAL

CHECK

ADVANCED

MAINTENANCE

Service Operation

Oualification/

Operational Qualification (IQ/OQ)<sup>1)</sup>

0082 150 209

PREMIUM

SERVICE

0082 150 205

# DASGIP® GA Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The DASGIP GA4 exhaust analyzer supports precise online measurement of exhaust oxygen and carbon dioxide in four discrete analyzer channels. The online monitoring of oxygen transfer rate (OTR), carbon dioxide transfer rate (CTR), and respiratory quotient (RQ) permits direct conclusions on the metabolic state of the culture and allows implementation of online feedback loops. As the GA4 gas sensors have a limited working lifetime, regular maintenance is essential to obtaining reliable experimental data. Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Performance tested	on
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epServices for premium performance	

i For more information go to www.eppendorf.com

Technical specifications subject to change.

Check/update of firmware			_	
Check/exchange of internal battery			<del></del>	· <del></del>
Check of internal settings	-		<del></del>	
Check lifetime of gas sensors	-			
Verification				
Characterization of gas sensor performance with air				_
Characterization of gas sensor performance with test gas <sup>2)</sup>		- <del>i</del>	<del> </del>	<u> </u>
Characterization of mass flow sensor performance		- <del> </del>	<del> </del>	-
Calibration and Adjustment		_	_	
Calibration and adjustment of mass flow sensors				
Calibration and adjustment of ambient pressure sensor				
1-point calibration of gas sensors with air				
2-point calibration of gas sensors with air and test gas <sup>2)</sup>				
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service				
IQ/OQ report and certificate				
Supporting Information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Costs of repair/parts replacement outside scope of preventive maintenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a
<sup>1)</sup> Seprarate purchase of IQ/OQ documents will be necessary <sup>2)</sup> Test gas has to be provided by customer	· -			

**ESSENTIAL** 

0082 150 203

CHECK

ADVANCED

0082 150 204

MAINTENANCE

Order numbers for additional, inhouse services: GA4:

- > GA4 sensor train inspection (O<sub>2</sub>/CO<sub>2</sub>): 77 105 000
- > GA4 sensor train maintenance (0,/C0,/flow): 77 105 001
- > GA4 maintenance (4x 0,/C0<sub>3</sub>): 77 105 002

Service Operation

Order Number

External Inspection

General condition of DASGIP® GA4 module and attached

### GA4E

- > GA4E sensor train inspection (0,/CO,): 77 105 039
- > GA4E sensor train maintenance (0<sub>2</sub>/C0<sub>2</sub>/flow): 77 105 040
- > GA4E maintenance (4x O<sub>2</sub>/CO<sub>2</sub>): 77 105 041

Qualification/

0082 150 419

Operational Qualification (IQ/OQ)<sup>1)</sup>

PREMIUM

SERVICE

0082 150 415

# DASGIP® TC4SC4 Performance Plans



Service Operation

Order Number

External Inspection

General condition of DASGIP® TC4SC4 module and attached



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

Efficient mixing and accurate temperature control are indispensable to achieve optimum growth conditions, especially for mass and heat transfer in microbial cultivation. Mammalian cells require smooth mixing with low shear stress. The DASGIP TC4SC4 module provides individual temperature and agitation controls for four bioreactors.

Their correct functioning is essential for every experiment, because even the smallest deviations can disrupt the experiment, as well as further process development and upscaling. Therefore, regular verification and calibration of motors, temperature sensors, and heating and cooling devices is indispensable for standardized process conditions.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Technical specifications subject to change.

cables				
Internal Inspection				
Check/update of firmware				
Check/exchange of internal battery				
Check of internal settings				
Functional Check				
Operational checks of heating				
Operational check of cooling				
Operational check of agitation				
Verification				
Verification of temperature sensor performance				
Verification of heating performance				
Verification of cooling performance				
Verification of agitation performance				
Calibration				
Calibration and adjustment of temperature electronics				
Calibration and adjustment of temperature sensors				
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service				
IQ/OQ report and certificate				
Supporting Information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Cost of repairs/parts replacement outside scope of preventive maintenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a
<sup>1)</sup> Separate purchase of IQ/OQ documents will be necessary			<del></del> -	-

ESSENTIAL

0082 150 413

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MAINTENANCE

Installation Qualification/

# DASGIP® MP8 and MP4 Performance Plans







Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

Microbial and cell culture applications require precise flows of feed and buffer. The DASGIP variable-speed pump modules MP4 and MP8 provide four or eight high-precision, speed-controlled miniature peristaltic pumps, respectively.

Our field service engineers ensure accurate functioning of the pumps and accessories with scheduled preventive maintenance. They take equipment usage and condition into account with predictive maintenance techniques to determine when service will be required, thus saving money and downtime. Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Technical specifications subject to change.

				Operational Qualification (IQ/OQ) <sup>1)</sup>
Order Number	0082 150 083	0082 150 084	0082 150 085	0082 150 089
External Inspection				
General condition of DASGIP® MP module, attached cables, and feed lines <sup>2)</sup>				
Internal Inspection				
Check/update of firmware				
Check/exchange of internal battery				
Check for correct calibration parameters				
Functional Check				
Operational check of all pumps (manual mode)				
Operational check of all pumps (automatic mode)				
Verification				
Verification of pump and pump head condition				
Verification of tightness of the feed line manifold <sup>2)</sup>				
Verification of tightness of the feed lines <sup>2)</sup>				
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service				
IQ/OQ report and certificate				
Supporting Information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Cost of repairs/parts replacement outside scope of preventive	not included	not included	discount on parts,	n/a
maintenance visit (where Eppendorf product warranty has expired)			labor, travel time	
<sup>11</sup> Separate purchase of IQ/OQ documents will be necessary <sup>21</sup> Where feed lines are available				

ESSENTIAL

CHECK

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MAINTENANCE

PREMIUM

SERVICE

Service Operation

# DASGIP® MX Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The DASGIP MX4/4 gas mixing system supplies four separate culture vessels with independent mixtures of air, N<sub>2</sub>, O<sub>3</sub>, and CO<sub>2</sub>. Each gas outlet has separate setpoints for flow rate, and concentrations of O<sub>2</sub> and CO,. Regular maintenance is crucial to ensuring reproducible and reliable gas mixtures for your cell culture applications and microbial fermentations. Fast and precise calibration and adjustment of your gas mixing system can be performed on-site, which minimizes down time.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Technical specifications subject to change.

Service Operation	ESSENTIAL CHECK	ADVANCED  MAINTENANCE	■ PREMIUM SERVICE	Installation Qualification/ Operational Qualification (IQ/OQ) <sup>1)</sup>
Order Number	0082 150 123	0082 150 124	0082 150 125	0082 150 129
External Inspection				
General condition of DASGIP® MX module and attached cables				
Internal Inspection				
Check/update of firmware				
Check/exchange of internal battery	_			
Check of internal settings				
Functional Check				
Operational check of inline gas filter				
Operational check of alarm functions on all channels/gasses	_			_
Operational check of gas inlets/outlets	_			_
Verification				
Verification of valve resistance				
Characterization of mass flow sensor performance	_			
Verification of gassing system tightness				
Calibration and Adjustment				
Calibration and adjustment of inline pressure sensors				
Calibration and adjustment of valve current of flow valves				
Calibration and adjustment of mass flow sensors				
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service		_		
IQ/OQ report and certificate				
Supporting information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Costs of repair/parts replacement outside scope of preventive maintenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a

<sup>&</sup>lt;sup>1)</sup>Separate purchase of IQ/OQ documents will be necessary

Installation Qualification/

Operational Oualification (IQ/OQ)1)

0082 150 169

n/a

n/a

discount on parts,

labor, travel time

# DASGIP® MX4/1, MF4 and Rotameters Performance Plans



Service Operation

Order Number

External Inspection

Internal Inspection Check/update of firmware Check/exchange of internal battery Check of internal settings and parameters

Calibration

Documentation Check list provided

expired)

2) Where feature is present

IQ/OQ report and certificate Supporting Information Contract period

Inspection of flow controller<sup>2)</sup> Check of alarm settings Check system tightness Functional Check

General condition of DASGIP® module

2-point calibration of WRM or RX2/42) 4-point calibration of WRM or RX2/420 4-point calibration of MX4/1 or MF4<sup>2)</sup> 8-point calibration of MX4/1 or MF4<sup>2)</sup>

Number of preventive services included

1) Separate purchase of IQ/OQ documents will be necessary

General condition of all attached cables, tubes, and labels

Operational check of pressure sensor and pressure control<sup>2)</sup>

Dated service sticker to confirm Eppendorf service

Costs of repairs/parts replacement outside scope of preventive

maintenance visit (where Eppendorf product warranty has

**ESSENTIAL** 

0082 150 163

one year

not included

CHECK

ADVANCED

0082 150 164

one year

not included

MAINTENANCE

PREMIUM

SERVICE

0082 150 165



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The DASGIP MX4/1 gas mixing system supplies one culture vessel with an individual mixture of air, N<sub>2</sub>, O<sub>2</sub>, and CO,. The DASGIP MF4 gassing module allows mass flow-controlled gassing of up to four vessels with individual flow rates. DASGIP Rotameters WRM and RX2/4 provide four-channel rotameter gassing at an adjustable flow rate from one and two gas supplies, respectively. Regular maintenance is crucial to ensure a reproducible and reliable gas supply. Fast calibration of your gassing system can be performed on-site, which minimizes down time.

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Operational Qualification (IQ/OQ)<sup>1)</sup>

0082 150 299

PREMIUM

SERVICE

0082 150 295

# DASGIP® PBR4 Performance Plans



Service Operation

Order Number

External Inspection

General condition of DASGIP® PBR4 module and all attached



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

Phototrophic organisms use different types of chlorophyll. To address their individual requirements, the DASGIP PBR4 enables illumination of photobioreactors with selected wavelengths, ideally matched to the absorption maxima of relevant chlorophyll molecules. The DASGIP PBR4 module provides parallel illumination of up to 4 bioreactors under individual conditions. By selectively varying the light intensities of different wavelength channels, both the spectral composition and the overall intensity of the resulting light can be adjusted according to individual requirements. In addition to a continuous illumination mode the DASGIP PBR4 module supports the configuration of variable day and night cycles as well as the programming of different flash modes.

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Technical specifications subject to change.

Internal Inspection				
Check/update of firmware				
Check/exchange of internal battery				
Check of internal settings				
Functional Check				
Operational check of LED cables				
Operational check of all attached illuminators				
Operational check of all LED types				
Operational check of illumination modes				
Verification				
Verification of photon intensity values			_	
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service				
IQ/OQ report and certificate				
Supporting Information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Costs of repairs/parts replacement outside scope of preventive maintenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a
<sup>1)</sup> Separate purchase of IQ/OQ documents will be necessary				

**ESSENTIAL** 

0082 150 293

CHECK

ADVANCED

0082 150 294

MAINTENANCE

# DASGIP® Control System Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The DASGIP control system comprises a process computer and the bioprocess control software DASware® control. It is at the core of all DASGIP Parallel Bioreactor Systems and the DASbox® Mini Bioreactor System. Operating multiple bioreactors in parallel reduces the number of runs needed and therefore accelerates process development. DASware control facilitates the control of up to 24 bioreactors in parallel. Combined with extensive embedded process automation features, intelligent recipe management, and integrated report generating capabilities it offers an unprecedented level of integral process documentation.

Our field service engineers ensure accurate functioning of your process computer, implement updates of DASware control, and maintain your database, to ensure the best performance of your control system. Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Service Operation	ESSENTIAL CHECK	ADVANCED  MAINTENANCE	PREMIUM SERVICE	Installation Qualification/ Operational Qualification (IQ/OQ) <sup>1)</sup>
Order Number	0082 150 003	0082 150 004	0082 150 005	0082 150 009
External Inspection				
General condition of DASGIP® process computer				
General condition of all attached cables				
Internal Inspection				
Check database size				
Check DTP-Insight firmware version				
Check process computer settings			1	
Check/update of firmware				
Update of minor release				
Functional Check				
Check automatic export function				
Perform database export				
UPS capacity check <sup>2)</sup>				
Assistance				
Scripting support				
Documentation				
Check list provided				
Dated service sticker to confirm Eppendorf service				
IQ/OQ report and certificate				
Supporting Information				
Contract period	one year	one year	one year	n/a
Number of preventive services included	one	one	one	n/a
Costs of repairs/parts replacement outside scope of preventive maintenance visit (where Eppendorf product warranty has	not included	not included	discount on parts,	n/a

<sup>1)</sup> Separate purchase of IQ/OQ documents will be necessary

expired)

<sup>2)</sup> Where feature is present

# DASGIP® and DASbox® Vessels Performance Plans







Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime. Eppendorf offers autoclavable, overhead-driven glass vessels for microbial and cell culture applications. They feature multi-port stainless steel head plates and Rushton-type or pitched-blade impellers and cover working volumes of 60 mL - 3.8 L. Stirrer assemblies and head plates are equipped with numerous seals and O-rings to ensure a safe and sterile connection between the different parts. To ensure culture sterility, it is essential to exchange them on a regular basis. A preventive maintenance of the vessel and the stirring assembly notably diminishes contamination and performance problems. Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Technical specifications subject to change.

PREMIUM ICE SERVICE	Installation Qualification/ Operational Qualification (IQ/OQ) <sup>1)</sup>
0082 150 335	0082 150 339
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<u></u>	_
	_
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<u> </u>	
one year	n/a
one	n/a
discount on parts, labor, travel time	n/a
	labor, travel time

# BioFlo® 120 Performance Plans



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The Eppendorf BioFlo 120 offers simplicity and ease of use, without sacrificing capability. No matter if you are in an academic, governmental or industrial research setting, or working with bacteria, yeast, fungi, mammalian, insect or plant cells, the BioFlo 120 is an attractive solution to meet your needs. It features an extensive range of glass and BioBLU® Single-Use Vessel options (250 mL - 40 L). Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent



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Service Operation	ESSENTIAL CHECK	ADVANCED MAINTE- NANCE	PREMIUM SERVICE	Installation Qualification (IQ)	Operational Qualification (OQ)	IQ/OQ
Order Number	0082 140 043	0082 140 044	0082 140 045	0082 140 047	0082 140 048	0082 140 049
External Inspection and Maintenance						
Check installation environment						-
Verify utility connections						
Inspect addition pump heads and motors	-				·	
Inspect motor cables and sensor cables	-					
Check vessel for damage						
Internal Equipment						
Check motor and bearing housing for speed and operation <sup>1)</sup>	-				-	
Rebuild bearing housing						
Replace o-rings, gaskets, washers, and ferrules						
Inspect cooling valve	-				·	
Inspect gas sequencing valves	-				·	
System Checks					·	
Calibrate pH and DO loops with simulator						
Check gas flow and mixing						
Verify motor speed <sup>1)</sup>						
Verify temperature						
Perform test run <sup>1)</sup>						
Check for latest firmware revision	-					
Documentation					·	
Check list provided	-				·	
Dated service sticker to confirm Eppendorf service	-	-		-	-	-
IQ report and signed documentation		-				
OQ report and signed documentation						
Supporting Information					·	
Contract period	one year	one year	one year	n/a	n/a	n/a
Number of preventive services included	one	one	one	n/a	n/a	n/a
Cost of repairs/parts replaced outside scope of	not included	not included	discount on	n/a	n/a	n/a
preventive mainenance visit (where Eppendorf product warranty has expired)			parts, labor, travel time			

Note: For customers using BioBLU® Single-Use Vessels please select the Essential Check only. Please contact your local Eppendorf representative for other service contract options

<sup>1)</sup> Customers using single-use vessels must provide a vessel for these tests

ADVANCED MAINTENANCE PREMIUM SERVICE

### Cell Handling

# BioFlo®/CelliGen® 115 Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The Eppendorf BioFlo/CelliGen 115 is an easy-to-use benchtop system, with built-in controls for operation as a microbial fermentor or mammalian cell culture bioreactor.

It features an extensive range of glass and BioBLU Single-Use Vessel options. Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent

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Order Number	0082 140 003	0082 140 004	0082 140 005
External Inspection and Maintenance			
Check installation environment			
Verify utility connections			
Inspect addition pump heads and motors	-	<del></del>	
Inspect motor cables and sensor cables			
Check vessel for damage		-	_
Internal Equipment			
Check motor and bearing housing for speed and operation <sup>1)</sup>			_
Rebuild bearing housing			<del></del>
Replace o-rings, gaskets, washers, and ferrules			-
Inspect cooling valve	-	<del></del>	
Inspect gas sequencing valves	-	<del></del>	
System Checks			
Calibrate pH and DO loops with simulator			_
Check gas flow and mixing			
Verify motor speed <sup>1)</sup>			
Verify temperature			
Perform test run <sup>1)</sup>		_	_
Check for latest software revision			
Documentation			
Check list provided			_
Dated service sticker to confirm Eppendorf service			
Supporting Information			
Contract period	one year	one year	one year
Number of preventive services included	one	one	one
Cost of repairs/parts replaced outside scope of preventive mainenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time

ESSENTIAL CHECK

Note: For customers using BioBLU® Single-Use Vessels please select the Essential Check only. Please contact your local Eppendorf representative for other service contract options.

Service Operation

<sup>1)</sup> Customers using single-use vessels must provide a vessel for these tests

### Cell Handling

# BioFlo® 320 Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The BioFlo 320, next-generation bioprocess control station, is designed as a universal platform capable of meeting the ever changing needs of all segments of biotech and pharmaceutical sciences. The BioFlo 320 is suitable for microbial and cell culture, scale up and scale down, and batch, fed batch, and perfusion processes. It features an extensive range of glass and BioBLU Single-Use Vessel options (250 mL - 40 L). Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Service Operation	ESSENTIAL CHECK	ADVANCED MAINTE- NANCE	PREMIUM SERVICE	Installation Qualification (IQ)	Operational Qualification (OQ)	IQ/OQ
Order Number	0082 140 123	0082 140 124	0082 140 125	0082 140 167	0082 140 168	0082 140 169
External Inspection and Maintenance						
Check installation environment						
Verify utility connections						
Inspect addition pump heads and motors						
Inspect motor cables and sensor cables		-		-		
Check vessel for damage		-		-		
Internal Equipment			,			
Check motor and bearing housing for speed and operation <sup>1)</sup>	-	-	-		-	-
Rebuild bearing housing						
Replace o-rings, gaskets, and ferrules		-				
Check water circulation system		-				
Inspect gas sequencing valves	-	-				
System Checks			,			
Calibrate pH and DO loops with simulator					-	
Check gas flow and mixing						
Verify motor speed <sup>1)</sup>						
Verify temperature						
Perform test run <sup>1)</sup>						
Check for latest software revision	-	-		-		
Documentation						
Check list provided						
Dated service sticker to confirm Eppendorf service	-	-		-	-	
IQ report and signed documentation						
OQ report and signed documentation						
Supporting Information						
Contract period	one year	one year	one year	n/a	n/a	n/a
Number of preventive services included	one	one	one	n/a	n/a	n/a
Cost of repairs/parts replaced outside scope of preventive mainenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a	n/a	n/a

Note: For customers using BioBLU® Single-Use Vessels please select the Essential Check only, Please contact your local Eppendorf representative for other service contract options.

<sup>1)</sup> Customers using single-use vessels must provide a vessel for these tests

0082 140 084

ADVANCED MAINTENANCE PREMIUM SERVICE

0082 140 085

Cell Handling

# BioFlo®/CelliGen® 310 Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The BioFlo/CelliGen 310 is a benchtop, autoclavable fermentor/bioreactor with advanced controller and touchscreen interface. The system can operate glass vessels of four sizes ranging from 0.6 L to 10 L, as well as BioBLU Single-Use Vessels covering working volumes of 1.25 L to 40 L.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Check installation environment	-	-	
Verify utility connections	-		
Inspect addition pump heads and motors	-	-	
Inspect motor cables and sensor cables	-		-
Check vessel for damage	-	-	
Internal Equipment			
Check motor and bearing housing for speed and operation <sup>1)</sup>	-	-	-
Rebuild bearing housing		-	
Replace o-rings, gaskets, and ferrules			
Check water circulation system	-	-	
Inspect gas sequencing valves		-	
System Checks			
Calibrate pH and DO loops with simulator		_	
Verify motor speed <sup>1)</sup>		-	
Verify temperature		-	
Perform test run <sup>1)</sup>			
Check for latest software revision	-	-	-
Documentation			
Check list provided	-	-	-
Dated service sticker to confirm Eppendorf service	-	-	-
Supporting Information			
Contract period	one year	one year	one year
Number of preventive services included	one	one	one
Cost of repairs/parts replaced outside scope of	not included	not included	discount on parts, labor,
preventive mainenance visit (where Eppendorf product warranty has expired)			travel time

ESSENTIAL CHECK

0082 140 083

Service Operation

External Inspection and Maintenance

Order Number

# BioFlo® 415 Performance Plans





Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The BioFlo 415 is an economical sterilize-in-place fermentor available in three vessel sizes with working volumes from 2 L to 15 L. The system's built-in electrical heaters make the BioFlo 415 particularly suitable for those labs where a steam source is not present.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

eppendorf
Performance tested on
Model:
Serial no.:
Serviced by:
Service no.:
Next service:
Date:
epServices for premium performance

Service Operation	ADVANCED MAINTENANCE	PREMIUM SERVICE	Installation Qualification (IQ)
Order Number	0082 140 164	0082 140 165	0082 140 167
External Inspection and Maintenance			
Check installation environment	-	-	-
Verify utility connections	-	-	-
Inspect addition pump heads and motors	-	-	-
Inspect motor cables and sensor cables	-	-	-
Check vessel for damage and leaks	-	-	-
Verify loop PI settings	-	-	-
Check valve operation	-	-	-
Check hoses	-	-	-
Internal Equipment			
Check motor and bearing housing for speed and operation		-	
Rebuild bearing housing	-	-	
Replace o-rings, gaskets, and ferrules	-	-	
Inspect solenoid valves operations	-	-	
Inspect gas sequencing valves	-	-	
Replace rupture disk	-	-	
Test TMFC for operation	-	-	
System Checks			
Calibrate pH and DO loops with simulator	-		
Verify motor speed	-		
Verify temperature			-
Perform test run			-
Check for latest software revision	-	-	-
Documentation			
Check list provided	-	-	
Dated service sticker to confirm Eppendorf service	-		
IQ report and signed documentation			-
Supporting Information			
Contract period	one year	one year	n/a
Number of preventive services included	one	one	n/a
Cost of repairs/parts replaced outside scope of preventive mainenance visit (where Eppendorf product warranty has expired)	not included	discount on parts, labor, travel time	n/a

IQ/OQ

n/a

n/a

n/a

0082 140 299

# BioFlo®/CelliGen® 510 (RPC/AB) Performance Plans



Service Operation

Order Number

Verify loop PI settings Check valve operation Check hoses Internal Equipment

Rebuild bearing housing

and circulating pump Replace rupture disk Test TMFC for operation System Checks

Verify motor speed Verify temperature Perform pressure hold Perform test run

Verify valve sequence Documentation Check list provided

Supporting Information

product warranty has expired)

Contract period

Replace o-rings, gaskets, and ferrules Rebuild solenoid, pneumatic, hand-operated, addition, sample, and harvest valves

Calibrate pH and DO loops with simulator

Dated service sticker to confirm Eppendorf

IQ report and signed documentation

OQ report and signed documentation

Number of preventive services included

Cost of repairs/parts replaced outside scope of

preventive mainenance visit (where Eppendorf

Check for latest software revision

operation

External Inspection and Maintenance Check installation environment Verify utility connections

Inspect addition pump heads and motors Inspect motor cables and sensor cables Check vessel for damage and leaks

Check motor and bearing housing for speed and

Inspect angle seat valves, gas sequencing valves,

ESSENTIAL ADVANCED

MAINTE-

0082 140 294

NANCE

one year

not included

one

one

not included

one year

discount on

parts, labor,

travel time

one

n/a

n/a

n/a

n/a

n/a

n/a

CHECK

0082 140 293

PREMIUM

SERVICE

0082 140 295

Installation

Qualification

0082 140 297

(IQ)

Operational

Qualification

0082 140 298

(OQ)



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The BioFlo/CelliGen 510 is a sterilize-in-place pilot/production-scale fermentor/bioreactor that can be placed on a laboratory bench or on a mobile cart. The system can be controlled by the Eppendorf RPC controller or an Allen Bradley Programmable Logic Controller (PLC).

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

eppendor
Performance tested or
Model:
Serial no.:
Serviced by:
Service no.:
Next service:
Date:
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	eppendorf
Performan	ice tested on
Model:	
Serial no.:	
Serviced by:	
Service no.:	
Next service:	
Date:	

	_			
-1	For more	information	ao to	www.eppendorf.com

IQ/OQ

0082 140 338 0082 140 339

# BioFlo® 610 Performance Plans



Service Operation

Order Number

**External Inspection and Maintenance** 



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The BioFlo 610 is a compact, mobile, pilot/production fermentor for technology transfer and small-scale production. A modular design and wide variety of standard and optional components provide the flexibility to customize the system to meet your process requirements. The BioFlo 610 is available in two vessel sizes with working volumes of 16 L to 100 L.

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

ер	pendorf
Performance t	ested on
Model:	
Serial no.:	
Serviced by:	
Service no.:	
Next service:	
Date:	
ep <i>Servi</i>	ces

External inspection and intuitionance	_	_	_	_		
Check installation environment						
Verify utility connections						
Inspect addition pump heads and motors						
Inspect motor cables and sensor cables						
Check vessel for damage and leaks						
Verify loop PI settings						
Check valve operation						
Check hoses						
Internal Equipment						
Check motor and bearing housing for speed and operation	-	-	-		-	
Rebuild bearing housing						
Replace o-rings, gaskets, and ferrules						
Rebuild solenoid, pneumatic, hand-operated, addition, sample, and harvest valves						
Inspect angle seat valves, gas sequencing valves, and circulating pump						
Replace rupture disk						
Test TMFC for operation						
System Checks						
Calibrate pH and DO loops with simulator						
Verify motor speed						
Verify temperature						
Perform pressure hold						
Perform test run						
Check for latest software revision						
Verify valve sequence						
Documentation						
Check list provided						
Dated service sticker to confirm Eppendorf service	-					
IQ report and signed documentation		_				
OQ report and signed documentation		_	-			
Supporting Information		_	-	_		
Contract period	one year	one year	one year	n/a	n/a	n/a
Number of preventive services included	one	one	one	n/a	n/a	n/a
Cost of repairs/parts replaced outside scope of preventive mainenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a	n/a	n/a

■ ESSENTIAL ■ ADVANCED ■ PREMIUM

MAINTE-

0082 140 334

NANCE

0082 140 333

Installation

(IQ)

0082 140 335

Qualification

0082 140 337

Operational

Qualification

(OQ)

IQ/OQ

0082 140 379

0082 140 379

0082 140 379

0082 140 379

0082 140 379

n/a

n/a

n/a

n/a

n/a

# BioFlo® Pro Performance Plans



Service Operation

Order Number 60L Vessel

Order Number 120 L Vessel

Order Number 240 L Vessel

Order Number 400 L Vessel

Verify loop PI settings Check valve operation Check hoses Internal Equipment

Rebuild bearing housing

and circulating pump Replace rupture disk Test TMFC for operation Check PLC battery System Checks

Verify motor speed Verify temperature Perform pressure hold Perform test run

Verify valve sequence

Documentation

Contract period

Check list provided

Supporting Information

product warranty has expired)

Replace o-rings, gaskets, and ferrules Rebuild solenoid, pneumatic, hand-operated,

addition, sample, and harvest valves

Calibrate pH and DO loops with simulator

Dated service sticker to confirm Eppendorf

IQ report and signed documentation

OQ report and signed documentation

Number of preventive services included

Cost of repairs/parts replaced outside scope of

preventive mainenance visit (where Eppendorf

Check for latest software revision

operation

Order Number 800 L/1,200 L/2,400 L Vessels

Check motor and bearing housing for speed and

Inspect angle seat valves, gas sequencing valves,

**External Inspection and Maintenance** Check installation environment Verify utility connections

Inspect addition pump heads and motors Inspect motor cables and sensor cables Check vessel for damage and leaks

ESSENTIAL

0082 140 373

0082 140 463

0082 140 503

0082 140 543

0082 140 593

CHECK

ADVANCED

MAINTE-

0082 140 374

0082 140 464

0082 140 504

0082 140 544

0082 140 594

one

not included

NANCE

PREMIUM

SERVICE

0082 140 375

0082 140 465

0082 140 505

0082 140 545

0082 140 595

one

discount on

parts, labor,

travel time

Installation

(IQ)

Qualification

0082 140 377

0082 140 377

0082 140 377

0082 140 377

0082 140 377

Operational

Qualification

0082 140 378

0082 140 378

0082 140 378

0082 140 378

0082 140 378

(OQ)



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The BioFlo Pro fermentor is a modular system designed for quick delivery, dependable operation, and system flexibility. Systems are available in seven vessel sizes with working volumes from 32 L to 2,400 L. All BioFlo Pro fermentors utilize industry-standard components including an Allen Bradley® Compact Programmable Logic Controller (PLC).

Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.

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Performance tested or
Model:
Serial no.:
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Next service:
Date:
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Model:
Serial no.:
Serviced by:
Service no.:
Next service:
Date:
epServices

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one

not included

# CelliGen® Pro Performance Plans



Bioprocess systems include several sophisticated technologies. Peak performance requires smooth interplay of the subsystems and fully functioning consumable parts. Regular maintenance by qualified engineers helps to ensure reliable operation, while deferring it can cause unreliable results, expensive repairs, and prolonged downtime.

The CelliGen Pro bioreactor is a modular system designed for quick delivery, dependable operation, and system flexibility. Systems are available in four vessel sizes with working volumes from 19 L to 520 L. All CelliGen Pro bioreactors utilize industry-standard components including an Allen Bradley® Compact Programmable Logic Controller (PLC). Eppendorf Bioprocess Performance Plans help you to maintain the optimal performance of your equipment over years of frequent use.



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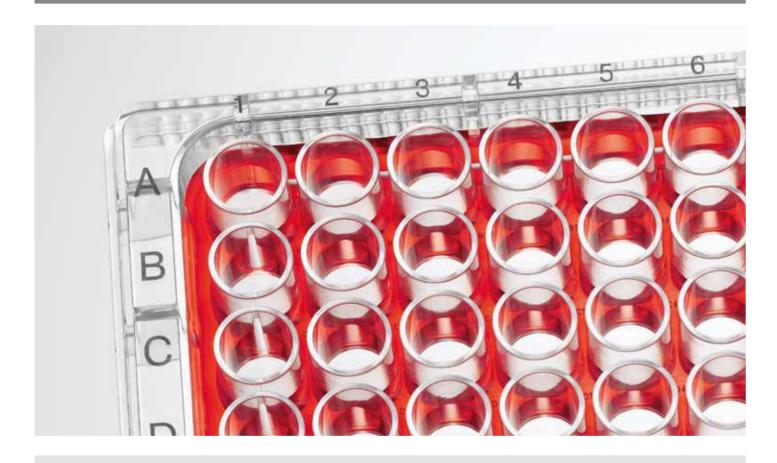
Performance tested on

	_			
е	p $S\epsilon$	erv	ices	
	for ore	and the same		

Service Operation	ESSENTIAL CHECK	ADVANCED MAINTE- NANCE	PREMIUM SERVICE	Installation Qualification (IQ)	Operational Qualification (OQ)	IQ/OQ
Order Number 60L Vessel	0082 140 413	0082 140 414	0082 140 415	0082 140 417	0082 140 418	0082 140 419
Order Number 120 L Vessel	0082 140 693	0082 140 694	0082 140 695	0082 140 417	0082 140 418	0082 140 419
Order Number 240 L Vessel	0082 140 743	0082 140 744	0082 140 745	0082 140 417	0082 140 418	0082 140 419
Order Number 520 L Vessel	0082 140 643	0082 140 644	0082 140 645	0082 140 417	0082 140 418	0082 140 419
External Inspection and Maintenance	0002 110 013	0002 110 011	- 0002 110 013		0002 110 110	0002 110 117
Check installation environment	<del></del>	-	-	-	-	i
Verify utility connections	-	· <del></del>	-			-
Inspect addition pump heads and motors	-	-	-	-		-
Inspect motor cables and sensor cables	-	-	-			-
Check vessel for damage and leaks	-	-				-
Verify loop PI settings	-	-		<del></del>		-
Check valve operation	<del></del>	-				-
Check hoses		-	· <del></del>	· <del></del>		· <del></del>
Internal Equipment	-				-	
Check motor and bearing housing for speed and						_
operation		_	_		_	
Rebuild bearing housing						
Replace o-rings, gaskets, and ferrules	_	-		<del>-</del>		
Rebuild solenoid, pneumatic, hand-operated,	-	-		<del>-</del>		
addition, sample, and harvest valves			-			
Inspect angle seat valves, gas sequencing valves,	_		_			
and circulating pump	-	-	-			
Replace rupture disk						
Test TMFC for operation	-	-	-			
Check PLC battery	-		-			
System Checks						
Calibrate pH and DO loops with simulator				_	_	
Verify motor speed	-		-	-		-
Verify Index speed Verify temperature	-	-				
Perform pressure hold	-	-		_	_	
Perform test run	-	-			-	-
	· <del></del>	-		_	· <del>_</del>	· <del></del>
Check for latest software revision	-		-		-	-
Verify valve sequence						
Documentation Charle list provided					-	-
Check list provided	-	-	-	_		
Dated service sticker to confirm Eppendorf						
Service	-	-				
IQ report and signed documentation	-					
OQ report and signed documentation	-	-				
Supporting Information		-			- 1-	
Contract period	one year	one year	one year			
Number of preventive services included	one	one	one	n/a	n/a	
Cost of repairs/parts replaced outside scope of preventive mainenance visit (where Eppendorf product warranty has expired)	not included	not included	discount on parts, labor, travel time	n/a	n/a	n/a

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US 8,292,591

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BioBLU® 50c

BioFlo® 610,

BioFlo® Pro

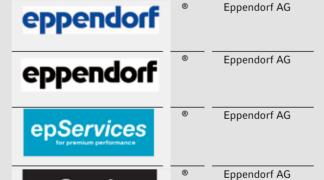
Impeller for BioFlo® 510,

Product		Patent numbe
BioBLU®	5p,	US 8,522,996
BioBLU®	5c,	
BioBLU®	14c,	
BioBLU®	50c	
BioBLU®	1c,	US 9,347,912
BioBLU®	3c,	
BioBLU®	5c,	
BioBLU®	5p,	
BioBLU®	140	

Bioprocess	Trademarks	Eppendorf Group	
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Trademark	Statu	s Owner
BioBLU	®	Eppendorf AG
BioCommand	®	Eppendorf, Inc.
BioFlo	®	Eppendorf, Inc.
cellferm-pro	®	DASGIP Information and
		Process Technology GmbH
CelliGen	®	Eppendorf, Inc.
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DASGIP	®	DASGIP Information and
	I	Process Technology GmbH
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epServices for		
fedbatch-pro	®	DASGIP Information and
	ĺ	Process Technology GmbH
New Brunswick	TM	Eppendorf AG
premium performance	®	Eppendorf AG

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Intrac	®	Mettler-Toledo AG
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LabVIEW	®	National Instruments Corporation
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MODDE	®	MKS Umetrics Al
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Siemens	®	Siemens A0
SIMATIC PCS 7	®	Siemens A0
SQL Server	®	Microsoft Corporation
Stat-Ease	®	Stat-Ease, Inc
Thermo Fisher Scientific	®	Thermo Fisher Scientific, Inc
Umetrics	®	Umetrics Al
VisiFerm	®	Hamilton Compan
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Windows logo	®	Microsoft Corporation

Status

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